

# CRT81

**Spare parts**

**Ersatzteile**

**Pièces détachées**

**Reserve onderdelen**

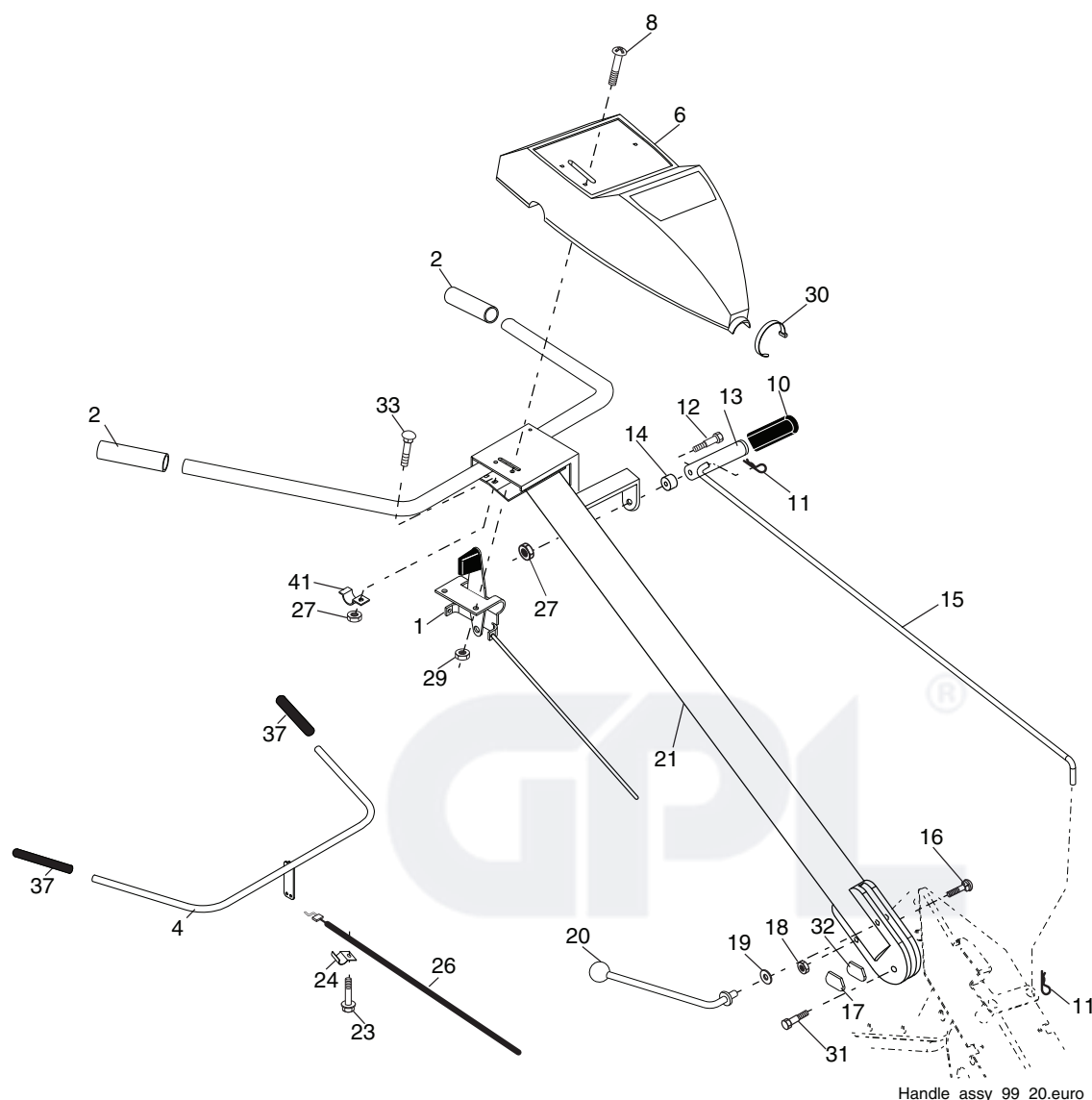
**Repuestos**

**Reservdelar**

**GPL<sup>®</sup>**

# REPAIR PARTS

**TILLER - - MODEL NUMBER CRT81 (96091000305), PRODUCT NO. 960 91 00-03**  
**HANDLE ASSEMBLY**



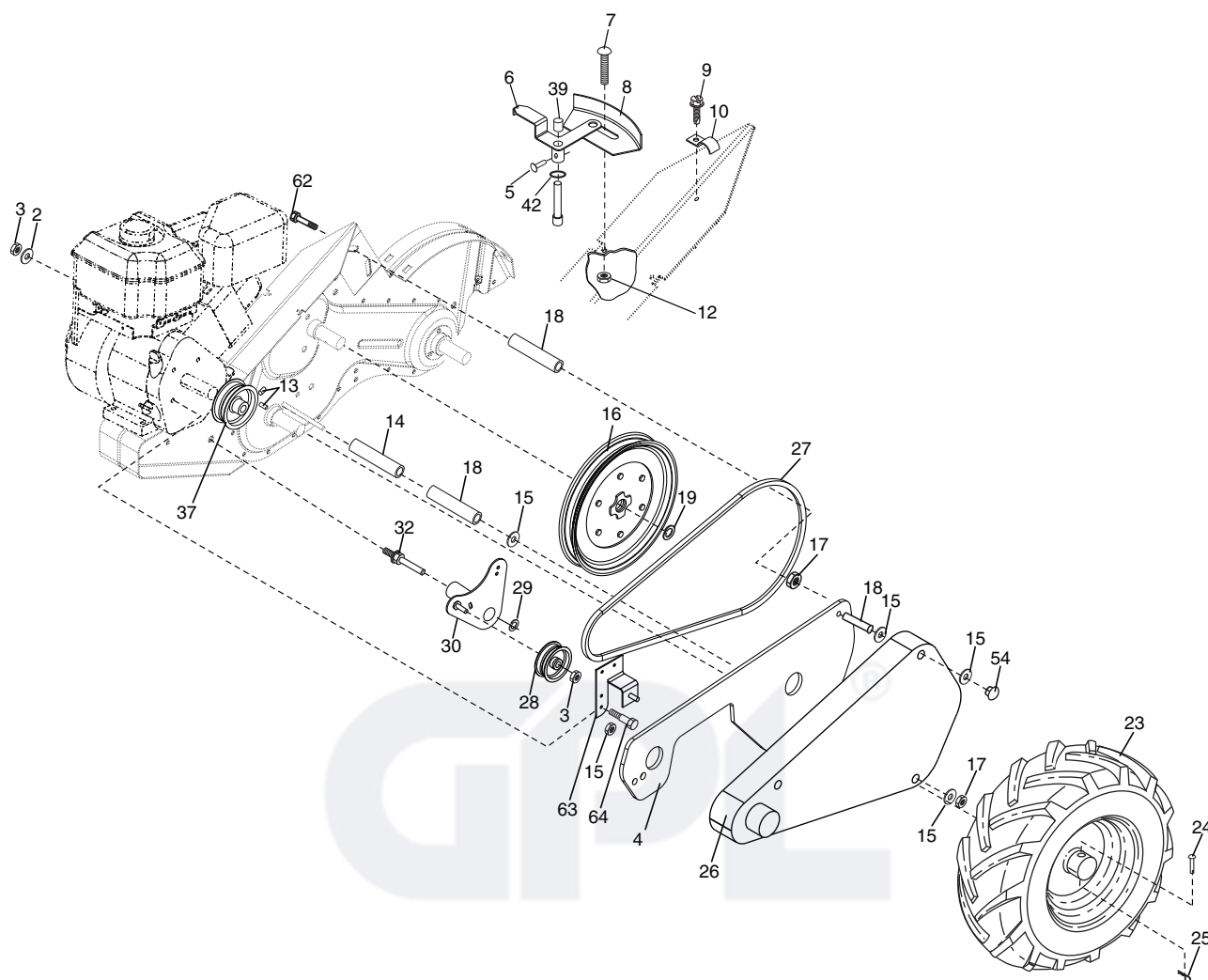
| KEY NO. | PART NO.            | DESCRIPTION                       |
|---------|---------------------|-----------------------------------|
| 1       | 532 18 06-38        | Control, Throttle                 |
| 2       | <b>532 42 76-43</b> | Grip, Handle                      |
| 4       | 532 15 92-28        | Bar Assembly, Control             |
| 6       | 532 18 06-76        | Panel, Control                    |
| 8       | 871 19 10-08        | Screw, Truss Hd. #10-24 unc x 1/2 |
| 10      | 532 12 47-97        | Grip, Handle                      |
| 11      | 532 12 47-88        | Clip, Hairpin                     |
| 12      | 532 08 13-28        | Bolt, Shoulder                    |
| 13      | 532 18 74-97        | Handle, Shift                     |
| 14      | 532 10 93-13        | Grommet, Rubber                   |
| 15      | 532 13 84-00        | Rod, Shift                        |
| 16      | 872 11 06-08        | Bolt, Carriage 3/8-16 x 1 Gr. 5   |
| 17      | 532 10 92-29        | Lock, Handle                      |
| 18      | 873 68 06-00        | Nut, Crownlock 3/8-16 unc         |
| 19      | 819 13 16-11        | Washer 13/32 x 1 x 11 Ga.         |
| 20      | 532 10 92-28        | Lever, Lock, Handle               |

| KEY NO. | PART NO.     | DESCRIPTION                        |
|---------|--------------|------------------------------------|
| 21      | 532 18 11-27 | Handle                             |
| 23      | 532 08 67-77 | Screw, Hex Washer SLT #10-24 x .50 |
| 24      | 532 00 94-84 | Clip                               |
| 26      | 532 15 96-07 | Cable, Clutch                      |
| 27      | 873 90 04-00 | Nut, Hex Flange 1/4-20 unc         |
| 29      | 873 73 10-00 | Nut, Keps #10-24 unc               |
| 30      | 532 10 41-64 | Tie, Cable                         |
| 31      | 532 15 06-96 | Bolt, Pivot                        |
| 32      | 532 13 82-83 | Lock, Handle                       |
| 33      | 872 14 04-04 | Bolt, Carriage 1/4-20 unc x 1/2    |
| 37      | 532 10 26-04 | Grip, Bar, Control                 |
| 41      | 532 10 27-44 | Clamp, Bar, Control                |

**NOTE:** All component dimensions given in U.S. inches.  
1 inch = 25.4 mm

# REPAIR PARTS

**TILLER - - MODEL NUMBER CRT81 (96091000305), PRODUCT NO. 960 91 00-03**  
**MAINFRAME, LEFT SIDE**



mainframe\_left\_19.euro

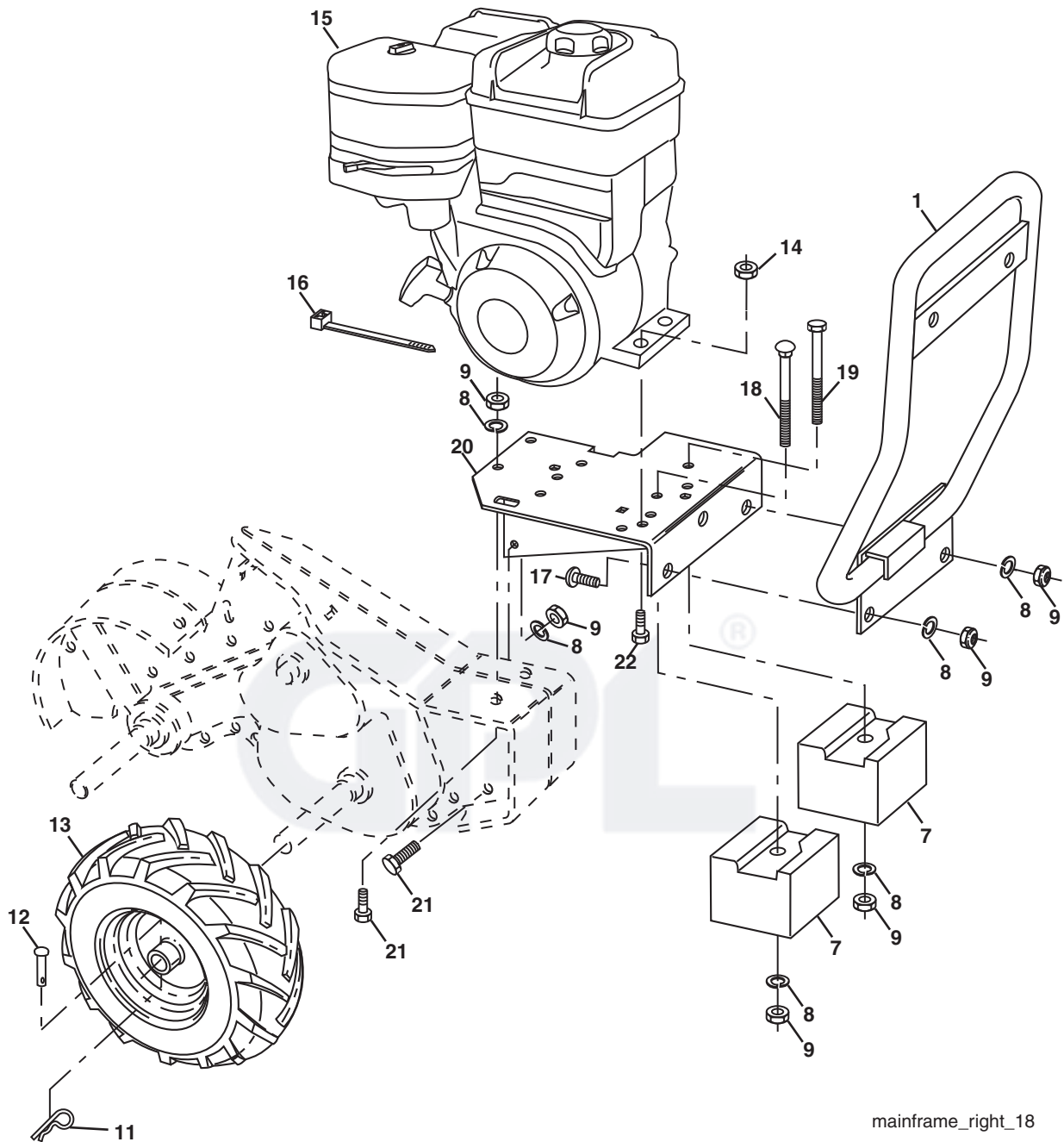
| KEY NO. | PART NO.     | DESCRIPTION                                   |
|---------|--------------|-----------------------------------------------|
| 2       | 810 04 06-00 | Washer, Lock 3/8                              |
| 3       | 873 22 06-00 | Nut, Hex 3/8-16                               |
| 4       | 532 18 00-46 | Shield, Inner Belt Guard RT                   |
| 5       | 532 16 43-29 | Pin Spirol Flared                             |
| 6       | 532 11 01-11 | Lever, Shift                                  |
| 7       | 872 11 04-04 | Bolt, Carriage 1/4-20 x 1/2 Gr. 5             |
| 8       | 532 00 87-00 | Plate, Shift Indicator                        |
| 9       | 532 08 67-77 | Screw, Hex, Washer Head, Slotted #10-24 x 1/2 |
| 10      | 532 00 94-84 | Clip                                          |
| 12      | 873 51 04-00 | Nut, Keps Hex 1/4-20 unc                      |
| 13      | 823 23 05-06 | Screw, Set, Hex 5/16-18 x 3/8                 |
| 14      | 532 15 61-17 | Spacer, Split 0.327 x 0.42 x 1.220            |
| 15      | 819 11 11-16 | Washer 11/32 x 11/16 x 16 Ga.                 |
| 16      | 532 14 51-02 | Sheave, Transmission                          |
| 17      | 873 22 05-00 | Nut Hex 5/16-18                               |
| 18      | 532 13 16-91 | Spacer Split                                  |
| 19      | 812 00 00-28 | Ring, Retainer                                |
| 23      | 532 00 50-15 | Tire                                          |
|         | 532 00 50-14 | Rim                                           |
|         | 532 12 47-18 | Tire Valve                                    |

| KEY NO. | PART NO.     | DESCRIPTION                |
|---------|--------------|----------------------------|
| 24      | 532 00 49-29 | Rivet, Drilled             |
| 25      | 532 12 49-61 | Clip, Hairpin              |
| 26      | 532 18 11-64 | Guard, Belt                |
| 27      | 532 13 83-99 | Belt, V                    |
| 28      | 532 10 46-79 | Pulley, Idler              |
| 29      | 812 00 00-32 | Ring, Klip                 |
| 30      | 532 15 92-29 | Bracket, Idler             |
| 32      | 532 13 94-01 | Shaft, Idler Arm           |
| 37      | 532 00 43-68 | Sheave, Engine             |
| 39      | 532 14 00-62 | Cap Plunger                |
| 42      | 532 10 61-60 | O-Ring                     |
| 54      | 532 10 42-14 | Nut 5/16-18                |
| 62      | 874 93 05-72 | Bolt Hex 5/16-18 x 4-1/2   |
| 63      | 532 17 57-97 | Bracket Asm Guard          |
| 64      | 874 77 05-08 | Bolt Fin 5/16-24 unf x 1/2 |

**NOTE:** All component dimensions given in U.S. inches.  
1 inch = 25.4 mm

# REPAIR PARTS

**TILLER - - MODEL NUMBER CRT81 (96091000305), PRODUCT NO. 960 91 00-03**  
**MAINFRAME, RIGHT SIDE**



mainframe\_right\_18

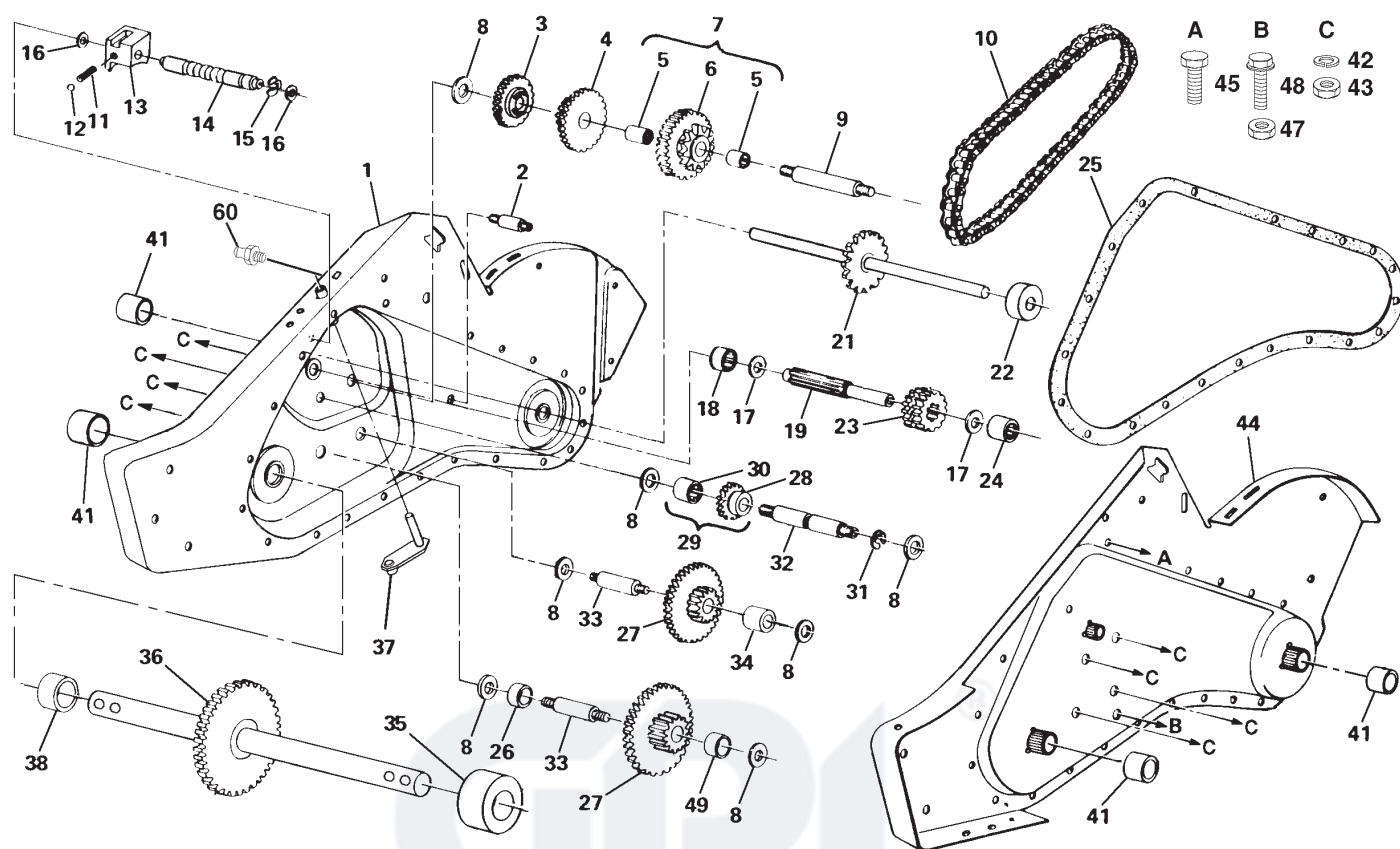
| KEY NO. | PART NO.     | DESCRIPTION          |
|---------|--------------|----------------------|
| 1       | 532 17 56-24 | Bumper               |
| 7       | 532 18 02-75 | Counter Weight, R.H. |
| 8       | 810 04 06-00 | Washer, Lock 3/8     |
| 9       | 873 22 06-00 | Nut, Hex 3/8-16      |
| 11      | 532 12 49-61 | Clip, Hairpin        |
| 12      | 532 00 49-29 | Rivet, Drilled       |
| 13      | 532 00 50-15 | Tire                 |
|         | 532 00 50-14 | Rim                  |
|         | 532 12 47-18 | Tire Valve           |
| 14      | 873 97 05-00 | Nut, Lock Hex Flange |

| KEY NO. | PART NO.     | DESCRIPTION                                |
|---------|--------------|--------------------------------------------|
| 15      | -----        | Engine, Briggs<br>Model No. 202312-0434-B9 |
| 16      | 532 12 47-56 | Tie Cable                                  |
| 17      | 872 14 06-08 | Bolt, Hex 5/16-18 x 1-1/2                  |
| 18      | 872 47 06-36 | Bolt 3/8-16 x 4-1/2                        |
| 19      | 874 76 06-72 | Bolt Hex 3/8-16 x 4-1/2                    |
| 20      | 532 17 98-23 | Bracket, Reinforcement                     |
| 21      | 874 76 06-16 | Bolt, Hex 5/16-18 x 1                      |
| 22      | 874 76 05-24 | Bolt Hex Hd 5/16-18 x 1-1/2                |

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# REPAIR PARTS

**TILLER - - MODEL NUMBER CRT81 (96091000305), PRODUCT NO. 960 91 00-03**  
**TRANSMISSION**



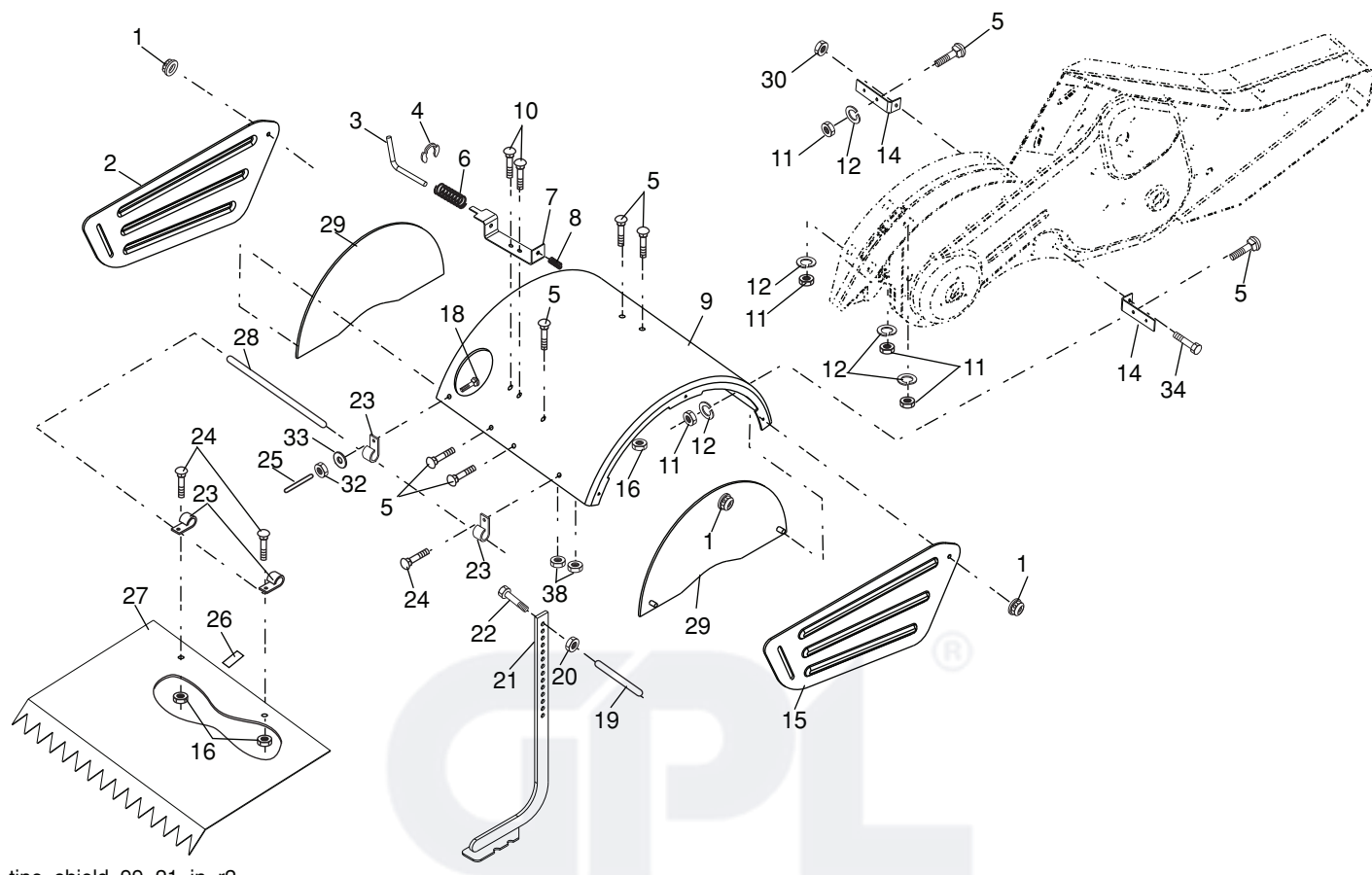
| KEY NO. | PART NO.     | DESCRIPTION                                         |
|---------|--------------|-----------------------------------------------------|
| --      | 532 18 13-37 | Transmission Assembly                               |
| 1       | 532 18 13-32 | Gearcase, R.H. w/Bearing<br>(Includes Key No. 18)   |
| 2       | 532 18 13-62 | Spacer Gearcase                                     |
| 3       | 532 17 50-35 | Gear Reverse                                        |
| 4       | 532 10 53-45 | Gear, Cluster, Red 1st & 2nd                        |
| 5       | 532 10 04-13 | Bearing, Needle                                     |
| 6       | 532 14 45-64 | Sprocket and Tine Assembly                          |
| 7       | 532 14 45-63 | Sprocket Assembly w/Bearing<br>(Includes Key No. 5) |
| 8       | 532 00 43-58 | Washer                                              |
| 9       | 532 00 83-58 | Shaft, Reduction (1st)                              |
| 10      | 532 00 83-71 | Chain, Roller                                       |
| 11      | 532 10 03-71 | Spring, Shift, Fork                                 |
| 12      | 532 12 46-97 | Ball, Steel                                         |
| 13      | 532 00 83-53 | Fork, Shift                                         |
| 14      | 532 17 53-72 | Shaft, Reduction                                    |
| 15      | 812 00 00-39 | Ring, Klip                                          |
| 16      | 532 15 44-67 | Washer, Seal                                        |
| 17      | 532 00 13-70 | Washer, Thrust 5/8 ID                               |
| 18      | 532 12 47-92 | Bearing, Needle                                     |
| 19      | 532 15 06-95 | Shaft Input                                         |
| 21      | 532 10 53-78 | Tine Shaft Assembly                                 |
| 22      | 532 10 61-81 | Spacer 1,008 x 1-3/4 x 0,645                        |
| 23      | 532 17 50-31 | Pinion, Input                                       |
| 24      | 532 00 50-20 | Bearing, Needle                                     |
| 25      | 532 16 43-96 | Gasket, Gearcase                                    |
| 26      | 532 10 63-89 | Spacer 0,765 I.D. x 1,12 x 5/8                      |

| KEY NO. | PART NO.     | DESCRIPTION                                                    |
|---------|--------------|----------------------------------------------------------------|
| 27      | 532 10 04-33 | Gear Cluster                                                   |
| 28      | 532 00 83-57 | Gear, Reverse Idler                                            |
| 29      | 532 14 45-62 | Gear, Assembly, Reverse Idler<br>(Includes Key Nos. 28 and 30) |
| 30      | 532 00 68-03 | Bearing, Needle                                                |
| 31      | 812 00 00-40 | Ring, Klip                                                     |
| 32      | 532 00 83-56 | Shaft, Reverse Idler                                           |
| 33      | 532 10 00-16 | Shaft, Reduction (2nd)                                         |
| 34      | 532 10 63-92 | Spacer 0,765 I.D. x 1-1/8 x 1-3/8                              |
| 35      | 532 10 63-94 | Spacer LH                                                      |
| 36      | 532 10 04-36 | Shaft Assembly                                                 |
| 37      | 532 14 21-45 | Bracket, Asm.                                                  |
| 38      | 532 10 63-93 | Spacer RH                                                      |
| 41      | 532 15 52-36 | Seal, Asm Oil                                                  |
| 42      | 810 04 07-00 | Push Nut 7/16                                                  |
| 43      | 873 61 07-00 | Nut, Hex 7/16-20                                               |
| 44      | 532 18 13-23 | Gearcase, L.H. w/Bearing<br>(Includes Key No. 24)              |
| 45      | 817 72 05-10 | Thread Cutting Screw<br>5/16-18 x 5/8                          |
| 47      | 873 22 05-00 | Nut, Hex 5/16-18                                               |
| 48      | 532 10 01-07 | Screw 5/16-18 x 4                                              |
| 49      | 532 10 63-91 | Spacer 0.765 ID x 1.12 x 3/4                                   |
| 60      | 532 18 32-26 | Fitting, Grease                                                |
| --      | 532 00 60-66 | Grease #1                                                      |
| --      | 532 16 21-70 | Bearing Assembly                                               |

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# REPAIR PARTS

TILLER - - MODEL NUMBER CRT81 (96091000305), PRODUCT NO. 960 91 00-03  
TINE SHIELD



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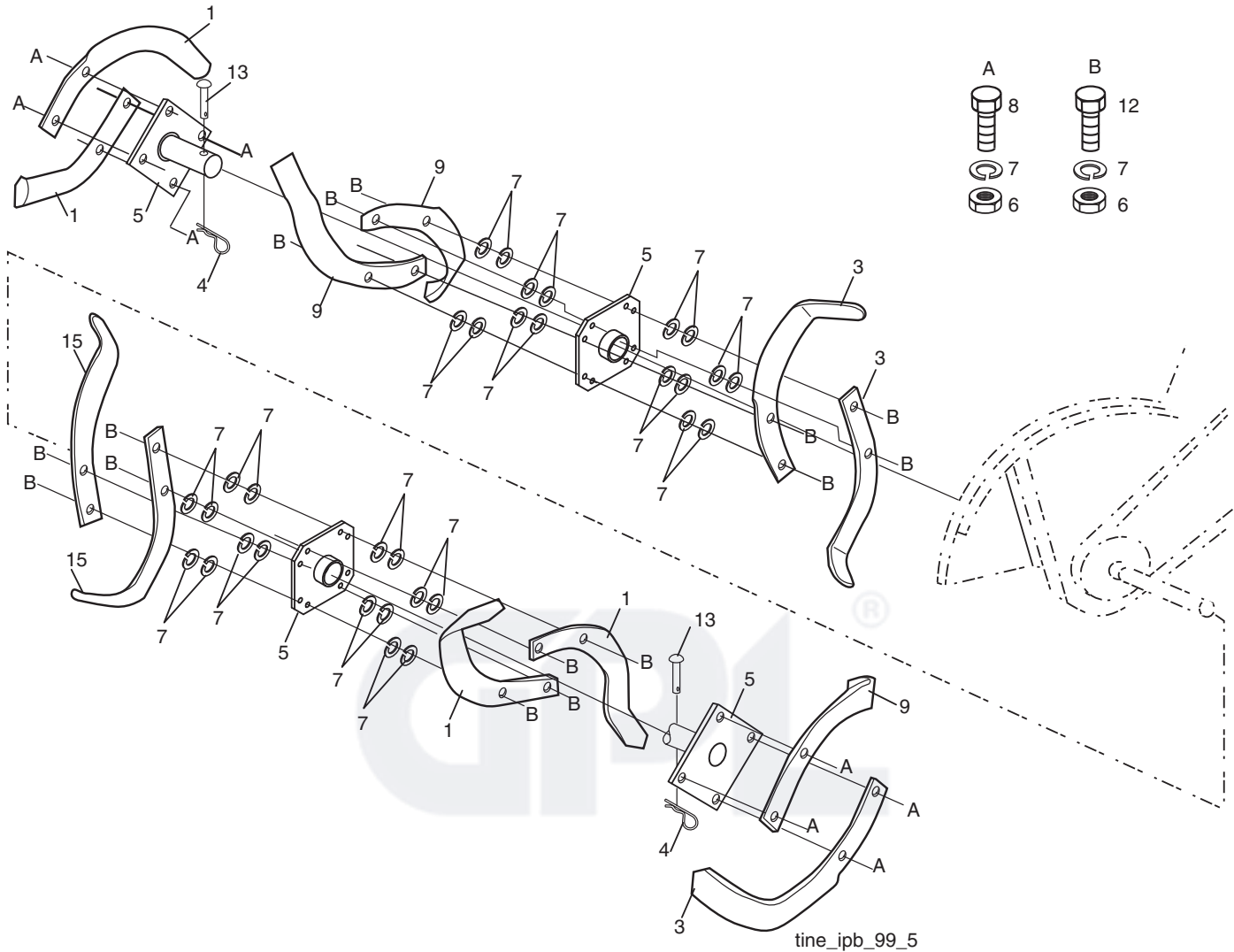
| KEY NO. | PART NO.     | DESCRIPTION                        |
|---------|--------------|------------------------------------|
| 1       | 873 90 05-00 | Nut, Lock Hex Flange 5/16-18       |
| 2       | 532 16 35-60 | Shield, Side, Outer L. H.          |
| 3       | 532 00 83-93 | Pin, Stake, Depth                  |
| 4       | 812 00 00-35 | Ring, Klip                         |
| 5       | 532 18 08-47 | Bolt 5/16-18 x 3/4                 |
| 6       | 532 00 83-94 | Spring                             |
| 7       | 532 00 83-92 | Bracket, Latch                     |
| 8       | 532 10 92-30 | Spring, Depth Stake                |
| 9       | 532 17 16-16 | Shield, Tine                       |
| 10      | 872 14 05-08 | Bolt Rdhd Sqnk 5/16-18 x 1         |
| 11      | 873 22 05-00 | Nut, Hex 5/16-18                   |
| 12      | 810 04 05-00 | Washer, Lock 5/16                  |
| 14      | 532 12 43-43 | Bracket, Shield Tine               |
| 15      | 532 16 35-61 | Shield, Side, Outer R.H.           |
| 16      | 873 90 04-00 | Nut, Flange Hex 1/4-20 unc         |
| 18      | 872 04 04-10 | Bolt, Carriage 1/4-20 x 1-1/4 r. 5 |
| 19      | 532 10 27-01 | Grip                               |
| 20      | 873 22 06-00 | Nut, Hex 3/8-16                    |

| KEY NO. | PART NO.            | DESCRIPTION                       |
|---------|---------------------|-----------------------------------|
| 21      | 532 13 84-20        | Stake, Depth                      |
| 22      | 874 93 06-32        | Bolt, Hex 3/8-16 x 2              |
| 23      | 532 00 44-40        | Hinge                             |
| 24      | 872 14 04-04        | Bolt, Carriage 1/4-20 x 1/2 Gr. 5 |
| 25      | 532 12 47-17        | Cap, Vinyl                        |
| 26      | 532 10 92-27        | Pad, Idler                        |
| 27      | 532 14 55-20        | Shield, Leveling                  |
| 28      | 532 13 86-09        | Pin, Hinge                        |
| 29      | 532 14 55-21        | Shield, Side                      |
| 30      | 873 97 05-00        | Nut, Lock Hx Flange               |
| 32      | 873 22 04-00        | Nut, Fin, Hex 1/4-20 unc          |
| 33      | 810 04 04-00        | Washer, Lock Hvy Helical 1/4      |
| 34      | 874 49 05-36        | Bolt Hex Flghd 5/16-18 x 2-1/4    |
| 38      | <b>873 51 05-00</b> | <b>Nut Keps 5/16-18 unc</b>       |

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# REPAIR PARTS

**TILLER - - MODEL NUMBER CRT81 (96091000305), PRODUCT NO. 960 91 00-03**  
**TINE ASSEMBLY**



| KEY NO. | PART NO.     | DESCRIPTION             |
|---------|--------------|-------------------------|
| 1       | 532 00 65-56 | Tine, Outer, L.H.       |
| 3       | 532 10 11-94 | Tine, Inner, L.H.       |
| 4       | 532 12 46-60 | Retainer, Spring Zinc   |
| 5       | 532 18 93-59 | Assembly, Hub and Plate |
| 6       | 873 61 06-00 | Nut, Hex 3/8-24         |
| 7       | 810 04 06-00 | Washer, Lock 3/8        |
| 8       | 874 61 06-16 | Bolt, Hex 3/8-24 x 1    |

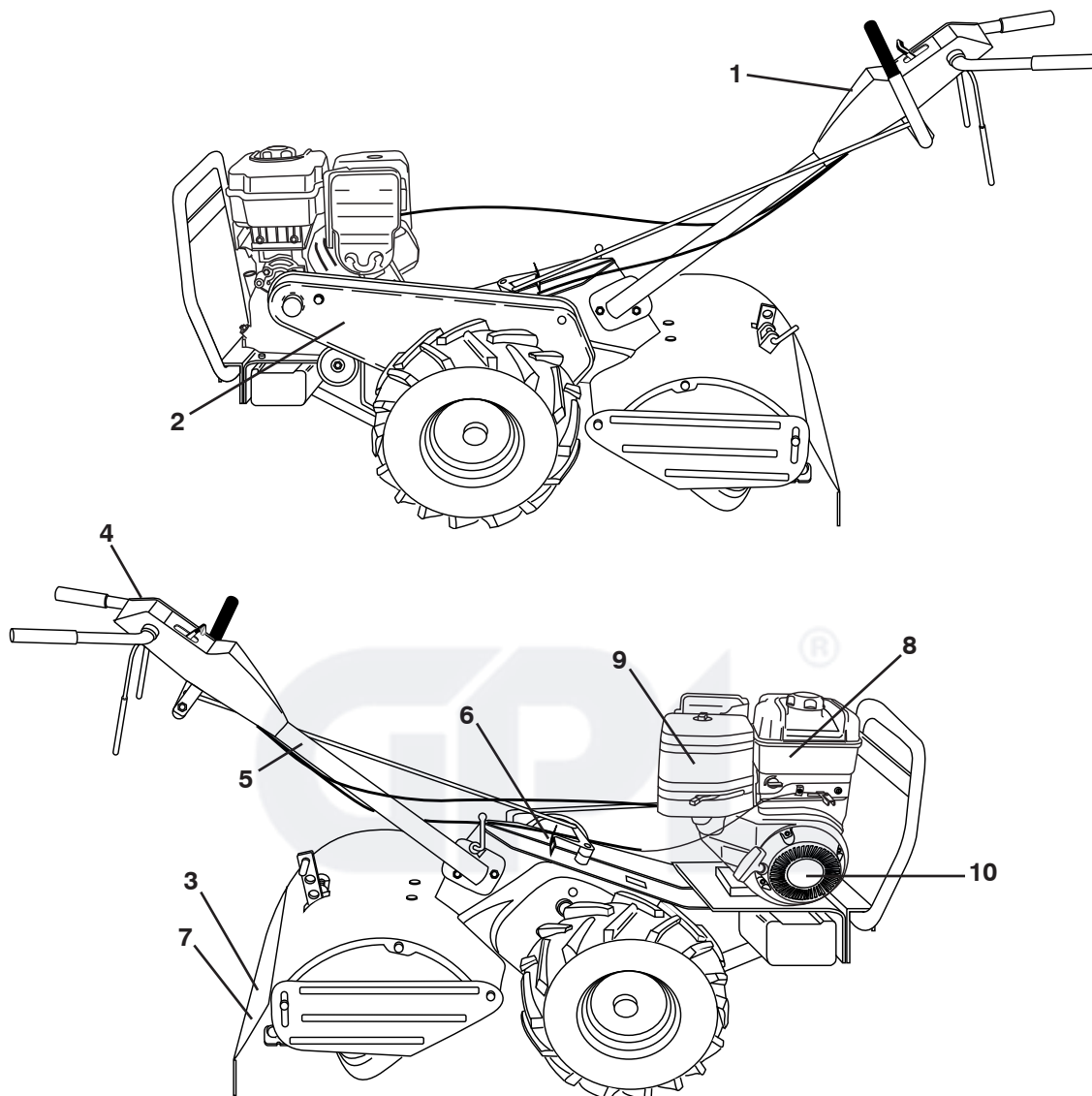
| KEY NO. | PART NO.     | DESCRIPTION           |
|---------|--------------|-----------------------|
| 9       | 532 00 65-57 | Tine, Outer, R.H.     |
| 12      | 874 61 06-24 | Bolt H 3/8-24 x 1-1/2 |
| 13      | 532 00 49-29 | Clevis Pin            |
| 15      | 532 10 11-93 | Tine R.H.             |

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 1 inch = 25.4 mm



# REPAIR PARTS

TILLER - - MODEL NUMBER CRT81 (96091000305), PRODUCT NO. 960 91 00-03  
DECALS



| KEY NO. | PART NO.     | DESCRIPTION                 |
|---------|--------------|-----------------------------|
| 1       | 532 41 84-53 | Decal, Logo                 |
| 2       | 532 42 20-12 | Decal, Logo                 |
| 3       | 532 14 54-37 | Decal, Europe Stand CE      |
| 4       | 532 42 33-66 | Decal, Instruction, Tilling |
| 5       | 532 15 98-77 | Decal, Hand Placement       |
| 6       | 532 13 85-46 | Decal, Shift Indicator      |
| 7       | 532 17 65-57 | Decal, Warning, 4-Sym       |
| 8       | 532 41 89-08 | Decal, Air Cleaner          |
| 9       | 532 41 79-14 | Decal, Engine A/C           |
| 10      | 532 41 18-16 | Decal, Engine Rewind        |
| --      | 532 19 42-56 | Manual, Operator's (EURO)   |
| --      | 532 19 42-57 | Manual, Operator's (SCAN)   |