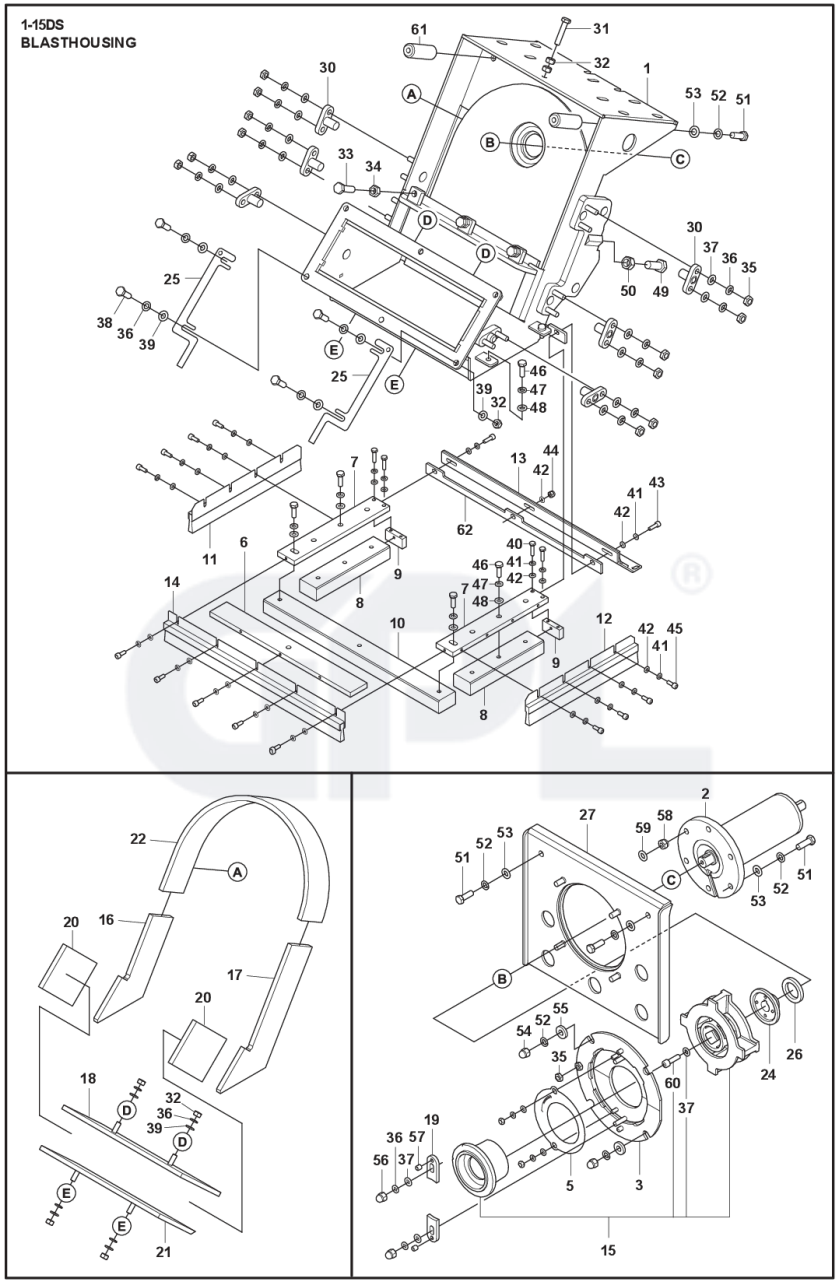
Husqvarna Blastrac 1-15DS


1-15DS
BLASTHOUSING
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Referens	Art.nr	Artikelnamn	Mängd	Kommentar
1	535109302	HUS	1	Blast housing
2	533807402	LAGERENHET	1	Complete
3	535110202	KÅPA	1	Blast wheel cover plate
5	535147202	PLATTA	1	Cage plate
6	533357901	ISOLATOR	1	Insulator front
7	534644801	ISOLATOR	2	Insulator side
8	534697302	MAGNET	2	Magnet side
9	534857401	DISTANSBRICKA	2	Rear of side magnet
10	533500802	MAGNET	1	Magnet front
11	533806501	BORSTE	1	Side brush LH
12	533805801	BORSTE	1	Side brush RH

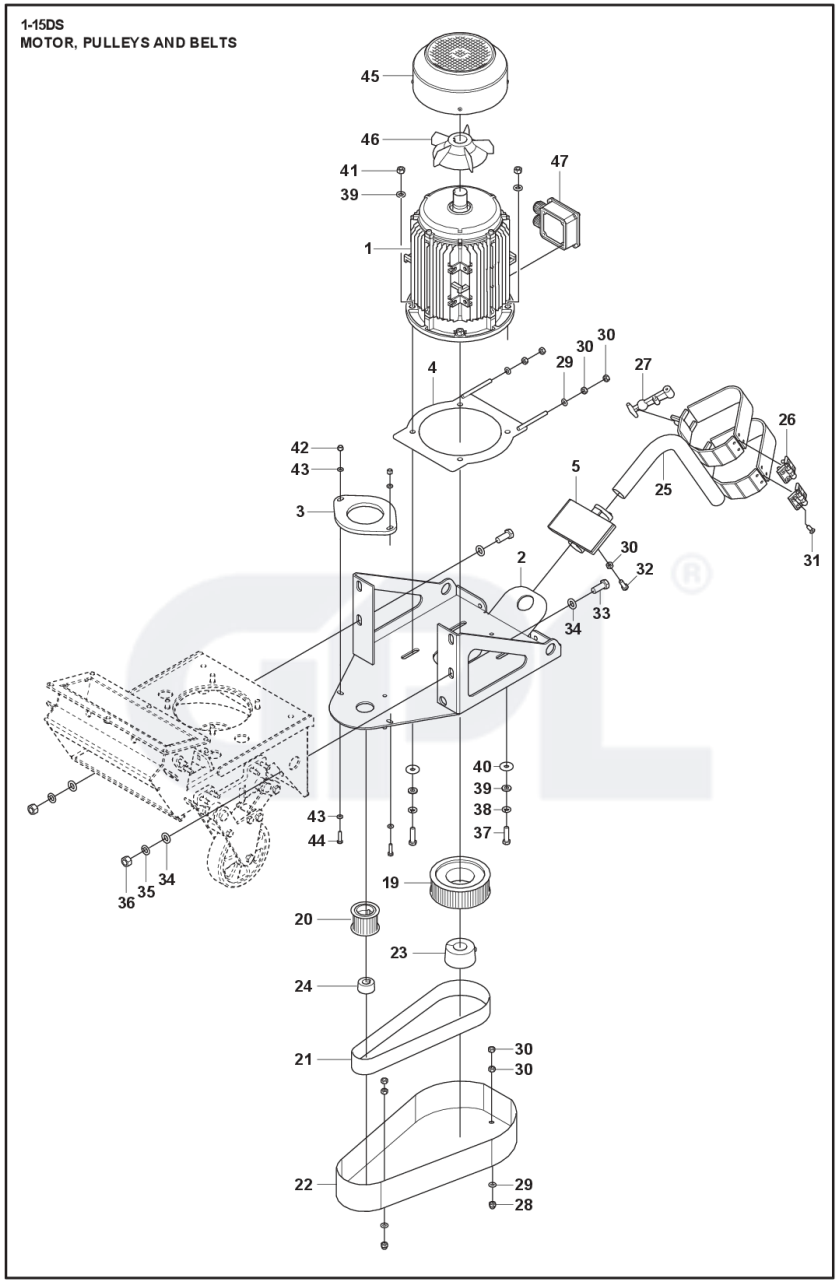
13	546220401	MEDAR	1	Skid seal
14	533393401	BORSTE	1	Front brush
15	531459001	TUNE-UP KIT	1	Tune up kit
16	546219801	LINER	1	Side liner LH
17	535242501	LINER	1	Side liner RH
18	546220101	LINER	1	Plenum top liner
19	535147002	ÖVERFALL	2	Control cage clamp
20	535226201	LINER	2	Plenum side liner
21	535226101	LINER	1	Plenum bottom liner
22	535256501	LINER	1	Top liner
24	533762001	NAV	1	
25	534079501	INDIKATOR	2	Blast pattern indicator

26	533442501	SEAL	1	Felt seal
27	535109902	KÅPA	1	Blast housing cover
30	535204902	FIXERPLATTA	6	Liner
31	725250171	SKRUV EHHM	1	
32	731232001	MUTTER (HEXAGON)	11	
33	576654804	SKRUV EHHFM	3	
34	900000002	DUMMY PART	3	M12-Nut
35	900000002	DUMMY PART	13	M10-Nut
36	900000002	DUMMY PART	24	M10-Spring Lock Washer (Flat)
37	536063001	BRICKA	15	
38	725249571	SKRUV EHHM	6	
39	734117201	BRICKA	16	

40	725237271	SKRUV EHHM	4	
41	900000002	DUMMY PART	19	Spring washer DIN 128 - A6
42	734115201	BRICKA	20	
43	725537006	SKRUV IHSCM	2	
44	900000002	DUMMY PART	1	ISO 7040-M6-N
45	593571001	SCREW	13	
46	900000002	DUMMY PART	8	ISO 4017 - M8 x 25-C8.8
47	900000002	DUMMY PART	8	Spring washer DIN 128 - A8
48	734116301	BRICKA	8	
49	900000002	DUMMY PART	2	M16x40 Bolt
50	900000002	DUMMY PART	2	M16 Nut
51	725253871	SKRUV EHHM	7	

52	900000002	DUMMY PART	11	
53	734117801	BRICKA	7	
54	595060001	MUTTER	4	
55	900000002	DUMMY PART	4	din 7349-13
56	538913501	MUTTER	2	
57	900000002	DUMMY PART	2	M10x12 set screw
58	593495301	LOCK NUT	3	
59	900000002	DUMMY PART	3	M12-Washer
60	900000002	DUMMY PART	1	M10x35 Hexagon Socket Head Cap 12.9
61	547364801	SVÄRD	2	M12x78
62	535243602	TÄTNINGSLIST	1	

1-15DS
MOTOR, PULLEYS AND BELTS



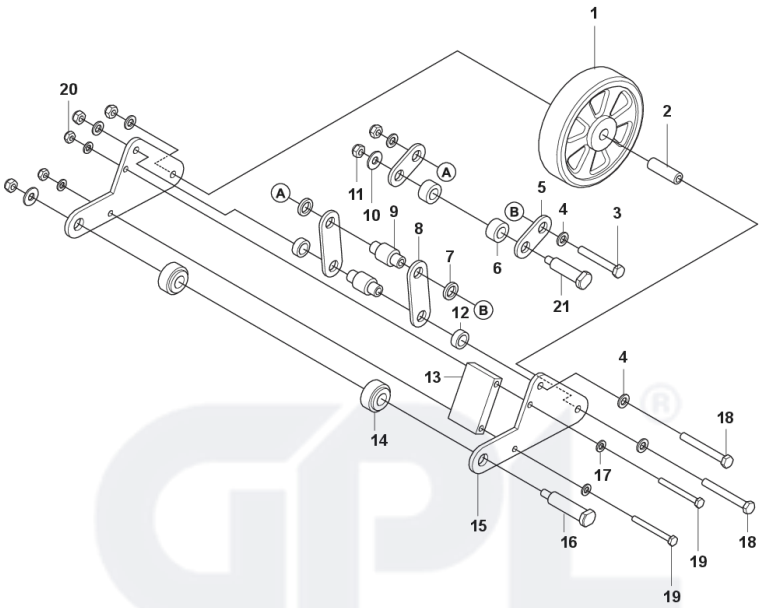
Referens	Art.nr	Artikelnamn	Mängd	Kommentar
1	546220201	HJULMOTOR	1	15kW IE3 BLUE
1	534940802	MOTOR	1	BLACK
2	546039201	FÄSTE	1	Motor bracket
3	531484801	PLATTA	1	Dust plate
4	533725902	DISTANSPLÅT	1	Fill up plate for blastmotor
5	533493202	FÄSTE	1	Cable guide bracket
19	533695601	REMSKIVA	1	60Hz
19	534906401	REMSKIVA	1	50Hz
20	533697901	REMSKIVA	1	60Hz
20	534361701	REMSKIVA	1	50Hz
21	533471901	REM	1	50Hz

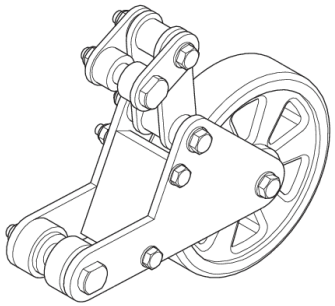
21	533843102	REM	1	60Hz
22	533126102	REMSKYDD	1	
23	533378101	BUSH	1	
24	533782401	BUSH	1	
25	534077002	SLANGKLÄMMA	1	Complete
26	533420701	GÅNGJÄRN	2	60x60 (included in hose clamp)
27	531471201	SPÄRRHAKE	2	Rubber latch assy (included in hose clamp)
28	538913501	MUTTER	1	
29	734117201	BRICKA	4	
30	731232001	MUTTER (HEXAGON)	10	
31	531140658	SCREW	8	
32	725249571	SKRUV EHHM	2	

33	593508601	SCREW	4	
34	734118601	BRICKA	8	
35	534686601	BRICKA	4	
36	731232401	MUTTER (HEXAGON)	4	
37	725254171	SKRUV EHHM	4	
38	900000002	DUMMY PART	4	
39	734117801	BRICKA	8	
40	900000002	DUMMY PART	4	Washer DIN 9021 - 13
41	731232201	MUTTER (HEXAGON)	4	
42	732251801	HEXAGON LÅSMUTTER	2	
43	734116301	BRICKA	4	
44	505456101	SCREW	2	

45	546831501	FLÄKTKÅPA	1	Fan cover BLUE for 546220201
45	546831502	FLÄKTKÅPA	1	Fan cover BLACK for 546220202
46	546831602	FLÄKT	1	Fan for both versions BLACK and Blue
47	546831701	KOPPLINGSBOX	1	Cover&box BLUE for 546220201
47	546831702	KOPPLINGSBOX	1	Cover&box BLACK for 546220202

1-15DS
WHEELS

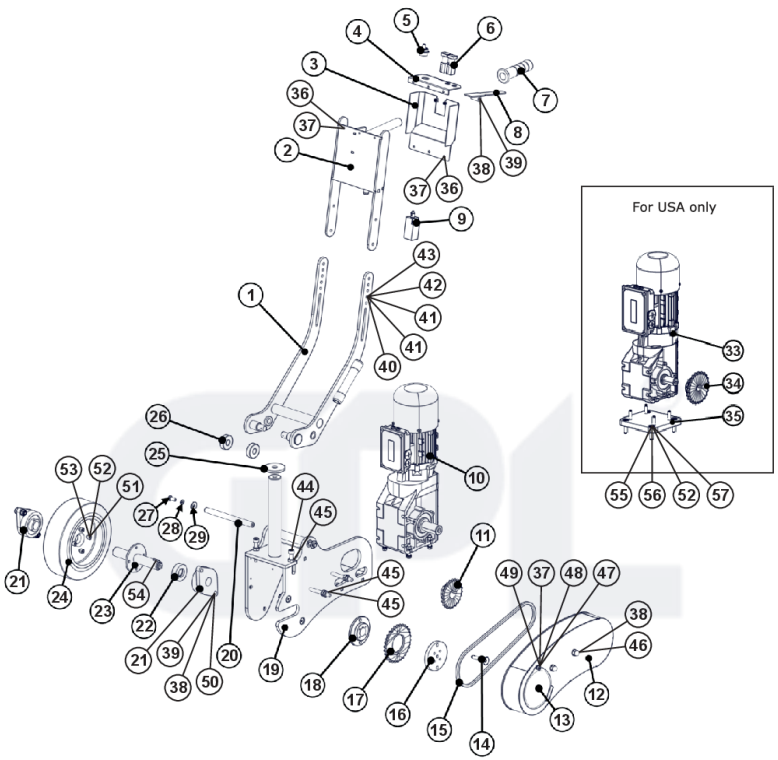




Referens	Art.nr	Artikelnamn	Mängd	Kommentar
1	533845201	HJUL	2	
2	533493301	BUSHING	2	For wheel
3	900000002	DUMMY PART	2	M12x85 Bolt
4	734117771	BRICKA	12	M12 Washer
5	533470802	HÄVARM	4	Top lever
6	533264801	BUSHING	4	Lever bush top
7	533513501	BUSHING	4	Lever bush middle
8	533212002	HÄVARM	4	Bottom lever
9	533540001	AXEL	4	Lever shaft
10	534683001	BRICKA	4	M12 Ø32 Washer
11	732252201	HEXAGON LÅSMUTTER	10	M12 plastic insert nut

12	533483201	BUSHING	4	Lever bush bottom
13	533318701	DISTANSPLÅT	2	Distance plate
14	533733701	BUSHING	4	Wheel bracket bush
15	533721101	HJULKONSOL	4	Side plate
16	533212101	BOLT	2	Bottom
17	536063001	BRICKA	8	M10 Washer
18	725255271	SCREW	4	M12x100 Bolt
19	534677501	SCREW	4	M10x100 Bolt
20	732212051	MUTTER	4	M10 Plastic insert nut
21	533220401	BOLT	2	Top

1-15DS
DRIVE WHEEL



Referens	Art.nr	Artikelnamn	Mängd	Kommentar
1	534042502	HANDTAG	1	Lower part
2	534031902	HANDTAG	1	Top part
3	533241402	LÅDA	1	Control box
4	533571402	PLATTA	1	Control box top plate
5	533613001	POTENTIOMETER	1	Complete
5	533994301	HÅLLARE	1	For potentiometer
5	533963001	POTENTIOMETER	1	Only with soldered contact block
6	533850701	TRYCKKNAPP	2	
7	534612901	HANDLE GRIP	1	
8	533783702	HÄVARM	1	Switch lever
9	534668101	BRYTARE	1	Limit switch

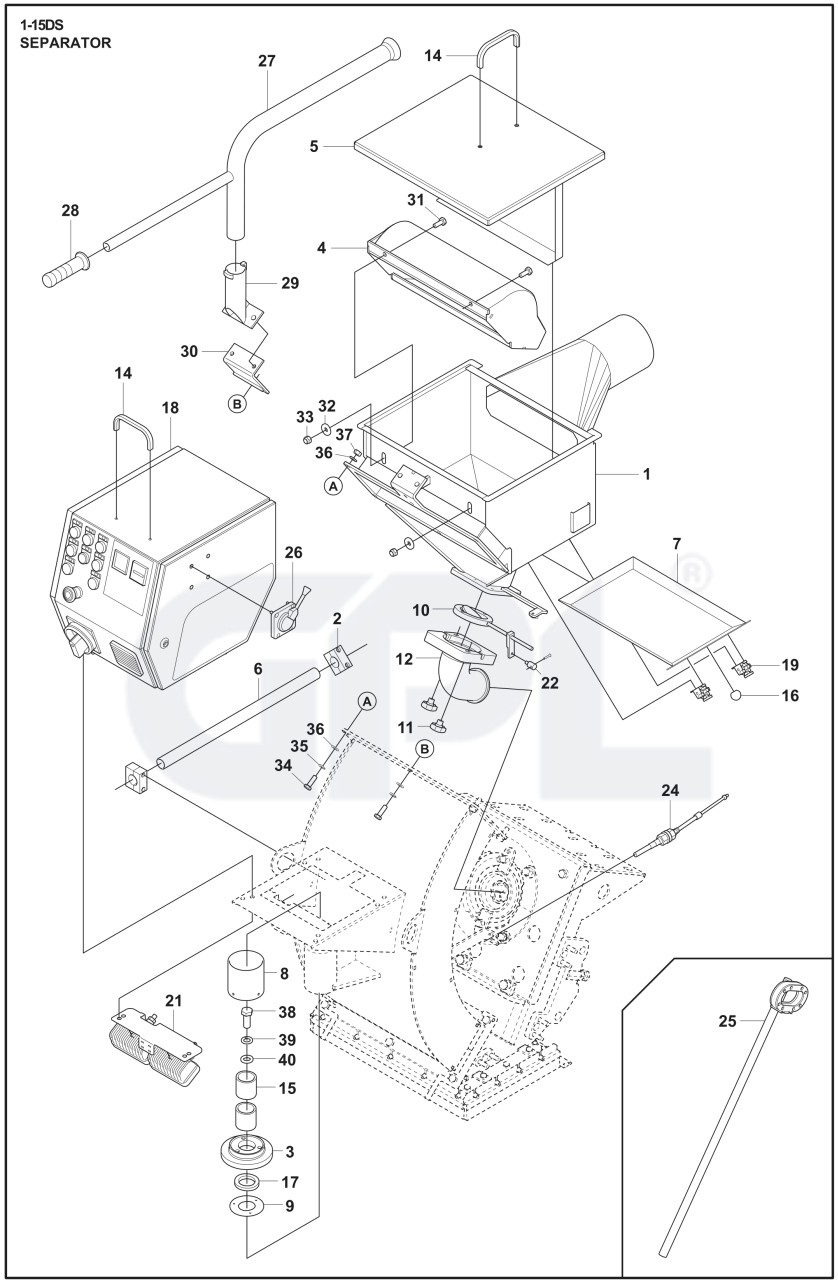
10	534365601	BROMS	1	Complete brake for drive motor
10	534566701	FLÄKT	1	Cooling fan for 1.1kW 120Hz drive motor (non-USA)
10	534439303	DRIVMOTOR	1	1,1 kW 120Hz (non-USA)
10	534567002	FLÄKTKÅPA	1	(non-USA)
11	534862901	DREV	1	(non-USA)
12	533068002	KEDJESKYDD	1	
13	534387302	KÅPA	1	Cover plate chain guard
14	533256401	TAPP	1	Quick release pin
15	533930301	LÄNK	1	Chain link (required)
15	534024703	KEDJA	1	1m (use 0.9m)
16	546615201	HÅLLARE	1	Sprocket retainer
17	534640601	DREV	1	Idler sprocket

18	534642001	NAV	1	
19	534528202	HJULKONSOL	1	For drive wheel
20	534681501	SPÄRRAXEL	1	
21	531474201	LAGER	2	Drive wheel
22	533318901	BUSH	1	Distance bush drive wheel
23	533956301	DRIVAXEL	1	Drive wheel shaft
24	534907101	HJUL	1	Traction wheel
25	533843701	BRICKA	1	Washer for yoke shaft
26	533809801	LAGER	2	
27	598964201	SCREW	2	M8x20 Hex bolt
28	534693901	BRICKA	2	M8 Spring lock washer
29	533821001	BRICKA	2	M8 Washer 3xd

33	534365601	BROMS	1	Complete brake, for 0,75kW 120Hz motor
33	534566601	FLÄKT	1	For 0,75kW 120Hz motor (USA)
33	534445102	DRIVMOTOR	1	0,75kW 120Hz (USA)
33	534566902	FLÄKTKÅPA	1	(USA)
34	534862701	DREV	1	(USA)
35	534262102	ADAPTERPLATTA	1	(USA)
36	725536801	SKRUV IHSCM	6	
37	734115201	BRICKA	6	
38	734117201	BRICKA	7	
39	593495801	LOCK NUT	5	
40	505456101	SCREW	4	
41	900000002	DUMMY PART	8	washer din 9021 - 8.4

42	900000002	DUMMY PART	4	Spring washer DIN 128 - A8
43	731231801	MUTTER (HEXAGON)	4	
44	533655101	HATT	2	
45	731232001	MUTTER (HEXAGON)	6	
46	538913501	MUTTER	2	
47	900000002	DUMMY PART	1	iso 4762 m8 x 20 - 20c10.9
48	900000002	DUMMY PART	1	Spring washer DIN 128 - A6
49	900000002	DUMMY PART	1	iso - 4034 - m6-n
50	900000002	DUMMY PART	4	M10x35 Countersunk Head Screw
51	900000002	DUMMY PART	4	iso 4762 m8 x 35 - 35c8.8
52	734116301	BRICKA	8	
53	732251801	HEXAGON LÅSMUTTER	4	

54	900000002	DUMMY PART	1	Spie 6x6x25
55	725245971	SCREW	4	
56	534693701	BRICKA	4	
57	900000002	DUMMY PART	4	iso - 4034 - m8 - n


1-15DS
SEPARATOR
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Referens	Art.nr	Artikelnamn	Mängd	Kommentar
1	533672402	SEPARATOR	1	
2	533073401	RÖRHÅLLARE	2	35mm (set of 2)
3	533783501	PLATTA	1	Lifting plate
4	533661202	DEFLEKTOR	1	
5	533828202	LOCK	1	Separator cover
6	533521802	KABEL	1	Cable tube
7	533348802	FAT	1	Separator tray
8	533224802	KÅPA	1	Shaft cover
9	533783202	HÅLLARE	1	Seal retainer
10	533707101	VENTIL KPL	1	Magnetic valve assembly
11	533656201	KNOPP	2	Clamp knob

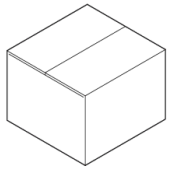
12	534571801	RÖR	1	Feed spout
14	533170201	HANDTAG	2	
15	533194601	BUSH	2	Sleeve-bearing bush
16	533592601	KNOPP	1	Ball head for separator tray
17	533442501	SEAL	1	Felt seal
18	534503702	ELEKTRONIKBOX	1	Dual voltage
18	546554801	ELEKTRONIKBOX	1	Global (3x400V)
19	534391301	ÖVERFALL	2	For separator tray
21	534662602	LIGHT	1	LED light set for shotblasters
22	534028801	LEDTAPP	1	For abrasive control cable
24	533879301	REGLAGEKABEL	1	Abrasive control cable
25	546437201	HÄVARM	1	For transport mode

26	533839501	REGLERARM	1	Abrasive control lever
27	533622402	KABELSTYRNING	1	
28	534612901	HANDLE GRIP	1	Grip
29	533718102	STÖD	1	For cable guide
30	533547602	FÄSTE	1	Only used for s/n. range lower or equal to S/N. 2023323000045
31	725249371	SKRUV EHHM	2	
32	900000002	DUMMY PART	2	Washer DIN 9021 - 10.5
33	732252001	HEXAGON LÅSMUTTER	2	
34	725249571	SKRUV EHHM	6	
35	900000002	DUMMY PART	6	Spring washer DIN 128 - A10
36	734117201	BRICKA	12	
37	731232001	MUTTER (HEXAGON)	6	

38	900000002	DUMMY PART	1	ISO 4017 - M16 x 40-N
39	534686601	BRICKA	1	
40	734118601	BRICKA	1	

1-15DS
MAINTENANCE KIT

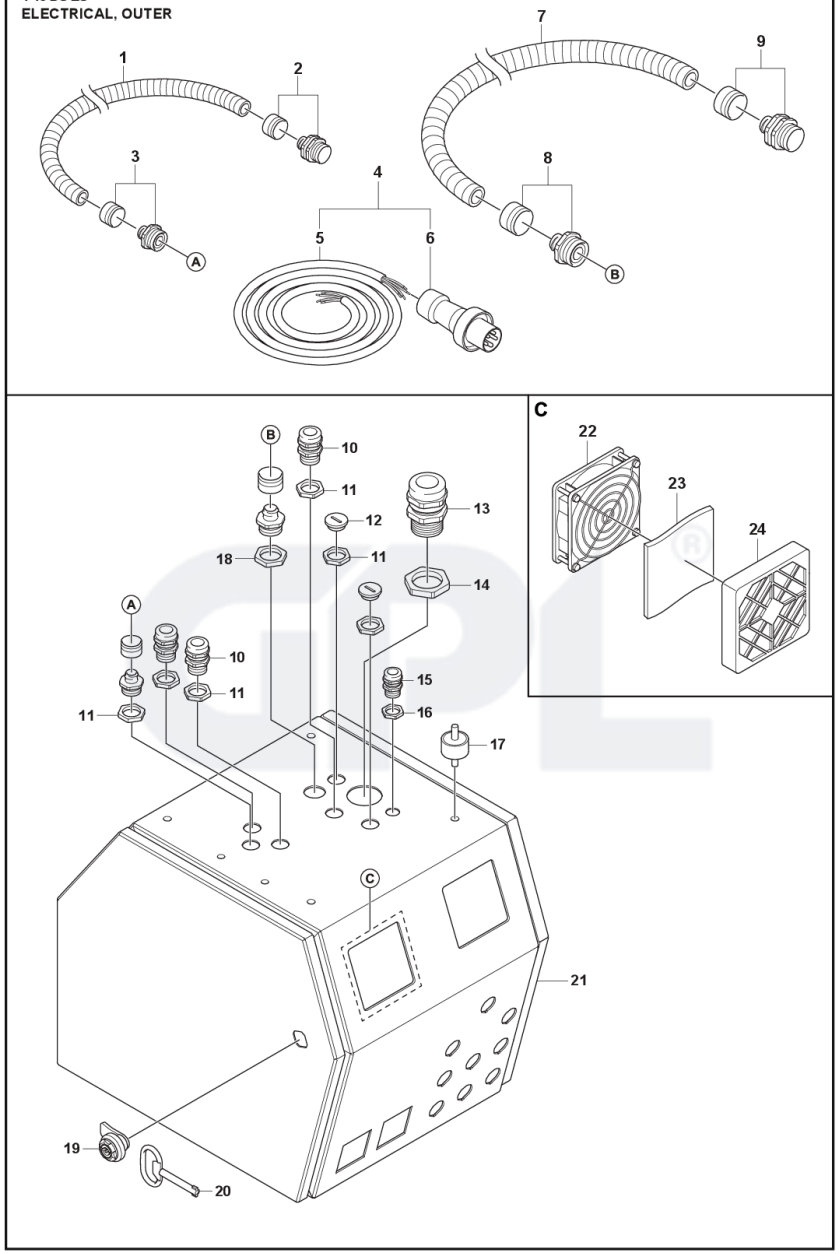
1



number	Description	Qty
534900001	T- LOC CASE 4 380x270x285 mm with FOAMS. (Box)	1
531459001	Tune-up kit	3
546219801	Left liner	1
535242501	Right liner	1
535256501	Top liner	1
533879301	Abrasive control cable	1
533471901	Belt	1
533805801	Side brush right	2
533806501	Side brush left	2
533393401	Front brush	2
546220401	Skid seal	1
535752901	Open-end spanner 10 x 11	1
535753001	Open-end spanner 13 x 15	1
535753101	Open-end spanner 17 x 19	1
534735401	Open-end spanner 24 x 26	1
-	Ring spanner 8 x 9	1
-	Ratchet spanner ½"	1
535752001	Box spanner 13	1
535752101	Box spanner 17	1
535752301	Box spanner 19	1
-	Box spanner 24	1
535752501	Box spanner SW 8mm 120lg	1
535753601	Allenkey 3	1
535752801	Allenkey 6	1
535753501	Screwdriver 5,5 x 100	1
535753701	Insulated screwdriver	1
535753901	Water pump pliers	1
535752601	Hammer	1
535753401	Safety glasses	1

Referens	Art.nr	Artikelnamn	Mängd	Kommentar
1	546992001	MAINTENANCE KIT	1	BOX Maintenance box 1-15DS HVA (for 50Hz))

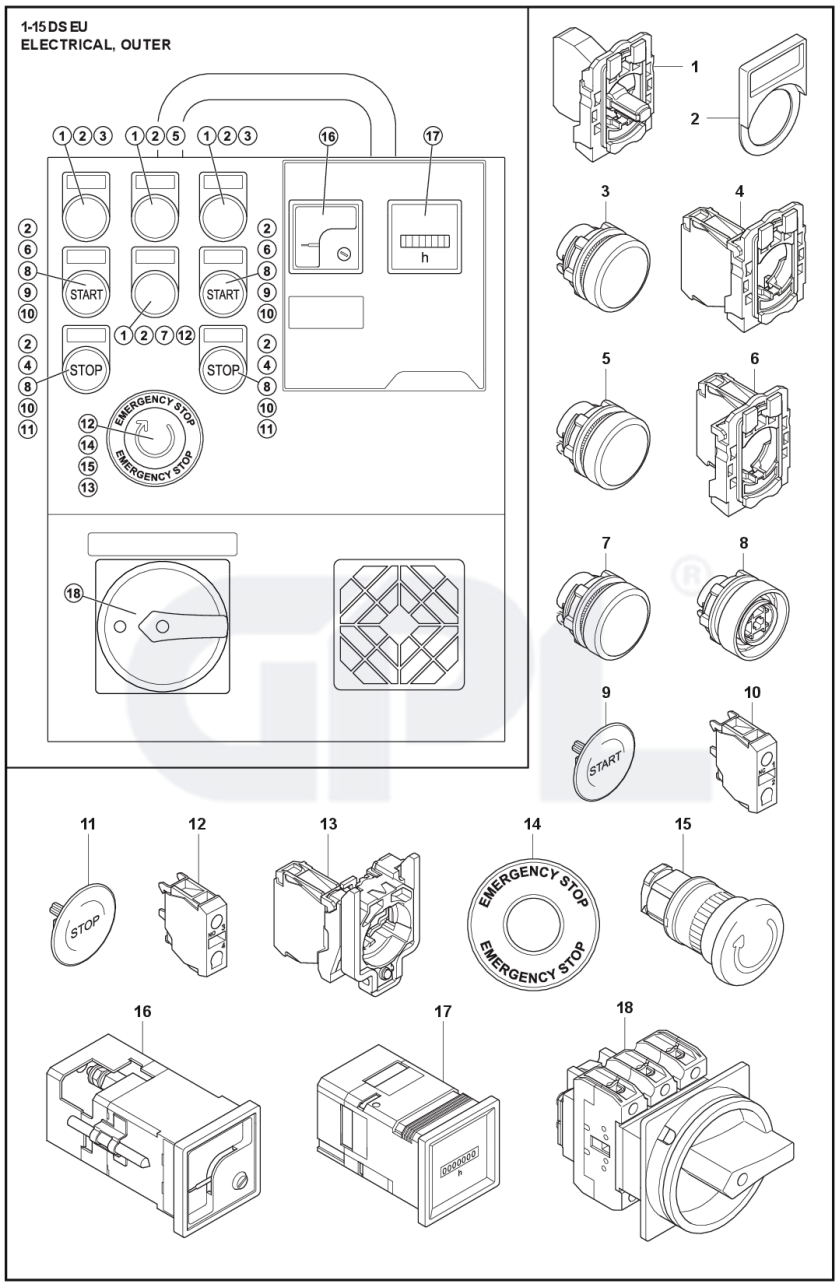
1-15 DS EU
ELECTRICAL, OUTER



Referens	Art.nr	Artikelnamn	Mängd	Kommentar
2	533942601	FITTING	1	
3	533934501	FITTING	1	
4	540600901	KABLAGE KPL	1	
6	534768101	PLUGG	1	
8	533942501	FITTING	1	
9	533944501	FITTING	1	
10	533977301	KABEL	3	
11	534027401	KABEL	6	
12	534029401	KABEL	2	
13	533999701	KABEL	1	
14	534028001	KABEL	1	

15	533984901	KABEL	1
16	534027101	KABEL	1
17	548108601	FOOT	4
18	534027601	KABEL	1
19	533865101	LUCKA	2
20	533964001	TANGENT	1
21	547017302	KONTROLLPANEL	1
22	538770701	FLÄKT	2
24	533617801	FILTER	2

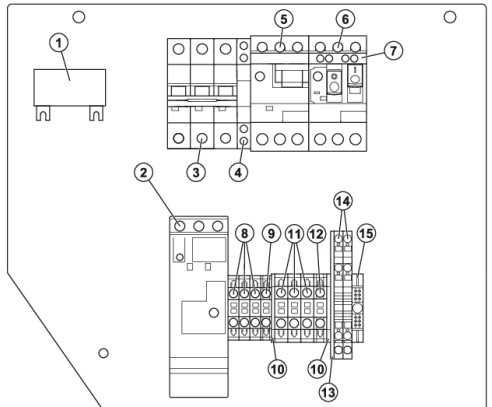
1-15 DS EU
ELECTRICAL, OUTER

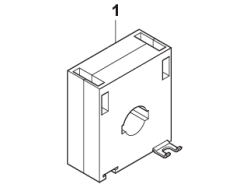


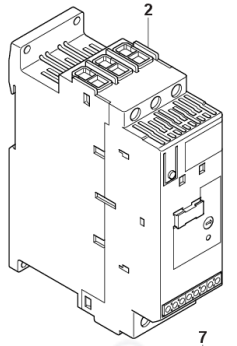
Referens	Art.nr	Artikelnamn	Mängd	Kommentar
1	533781701	LIGHT	4	
2	533951801	HÅLLARE	8	
3	534956001	HEAD	3	
4	533959801	KONTAKT	2	
5	533978001	HEAD	1	
6	534029801	KONTAKT	2	
7	536590801	TRYCKKNAPP	1	
8	533377401	TRYCKKNAPP	4	
9	533973901	HATT	2	
10	534406201	KONTAKT	2	
11	533804901	HATT	2	

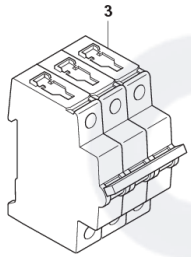
12	533998901	KONTAKT	2
13	533991701	KONTAKT	1
14	533606401	ETIKETT	1
15	533991401	KASSETT	1
16	533809201	METER	1
17	533943401	TIMMÄTARE	1
18	547017316	KNOPP	1

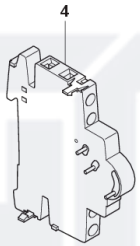
1-15 DS EU
ELECTRICAL, INNER, LEFT SIDE

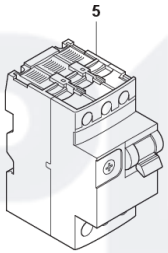


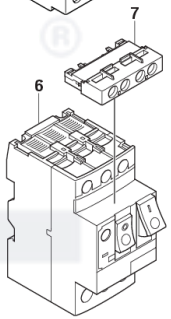


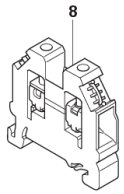


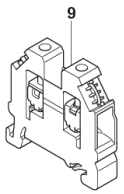


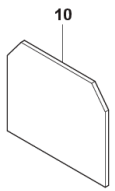


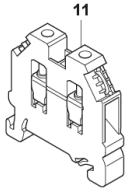


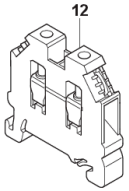


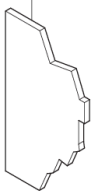


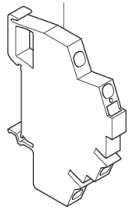


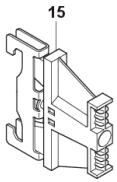








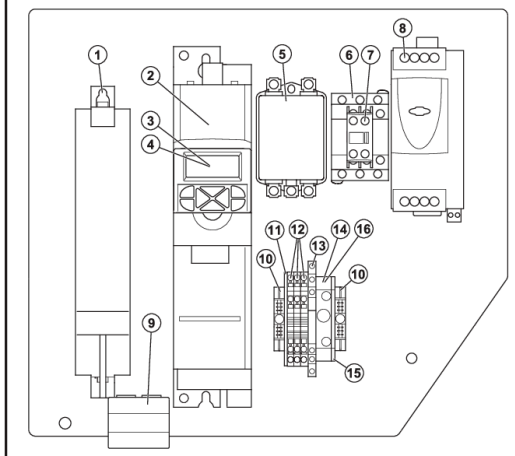


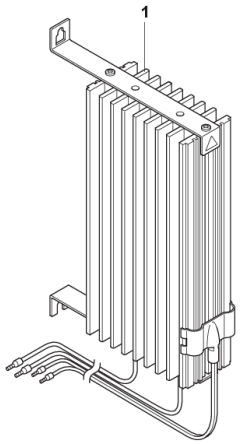


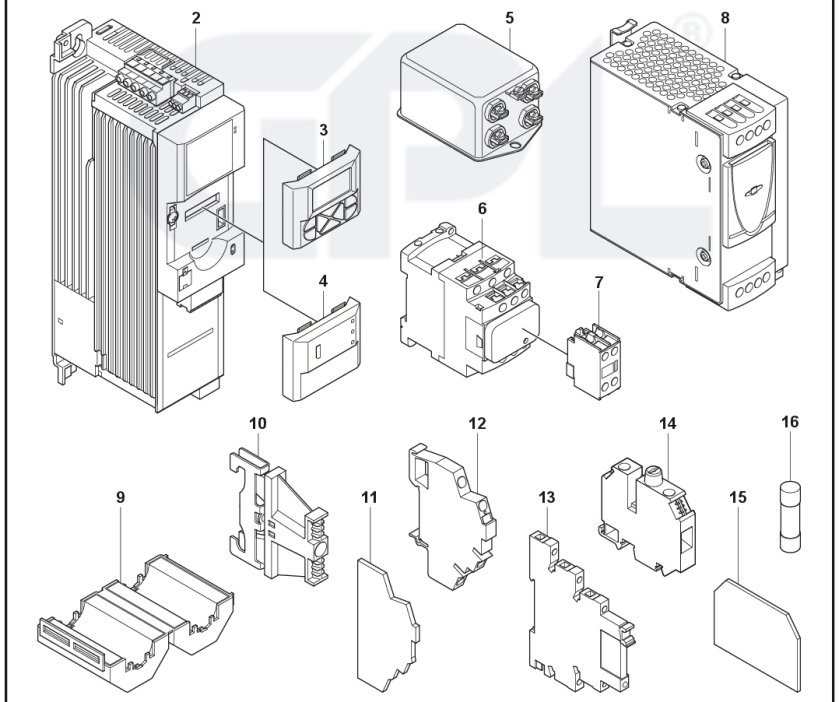
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3	535912501	STRÖMBRYTARE	1	
4	534302201	KONTAKTOR	1	
5	533381801	STRÖMBRYTARE	1	
6	533712001	BRYTARE	1	
7	533915101	KONTAKTOR	1	
8	533967501	KOPPLING	3	
9	533970501	KOPPLING	1	
10	533517901	STÖD	2	
11	533687301	KOPPLINGSPLINT	3	

12	533596201	POLSKO	1
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14	534404801	POLSKO	2
15	533517901	STÖD	1

1-15 DS EU
ELECTRICAL, INNER, RIGHT SIDE



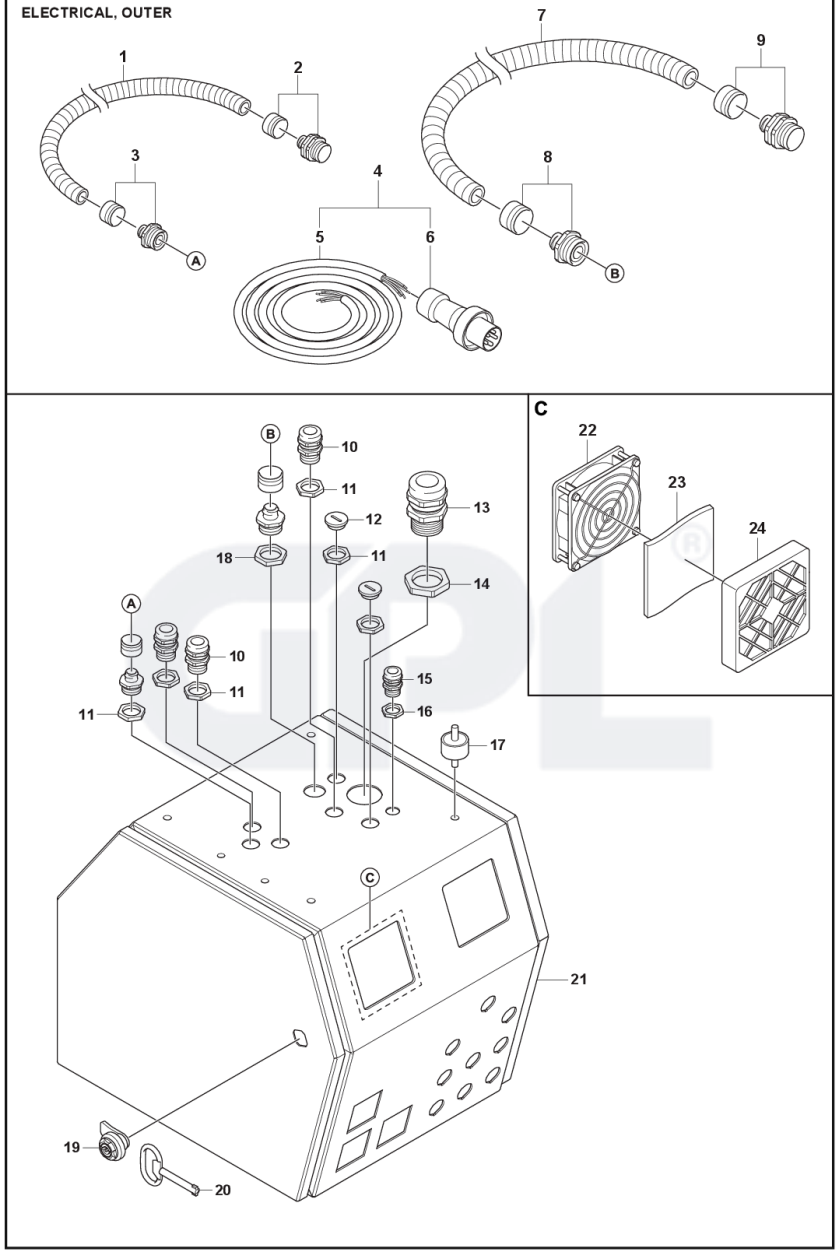




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3	535651101	MODUL	1	
4	546992701	SOFTWARE SYSTEM	1	
5	547017562	FLÄNS	1	
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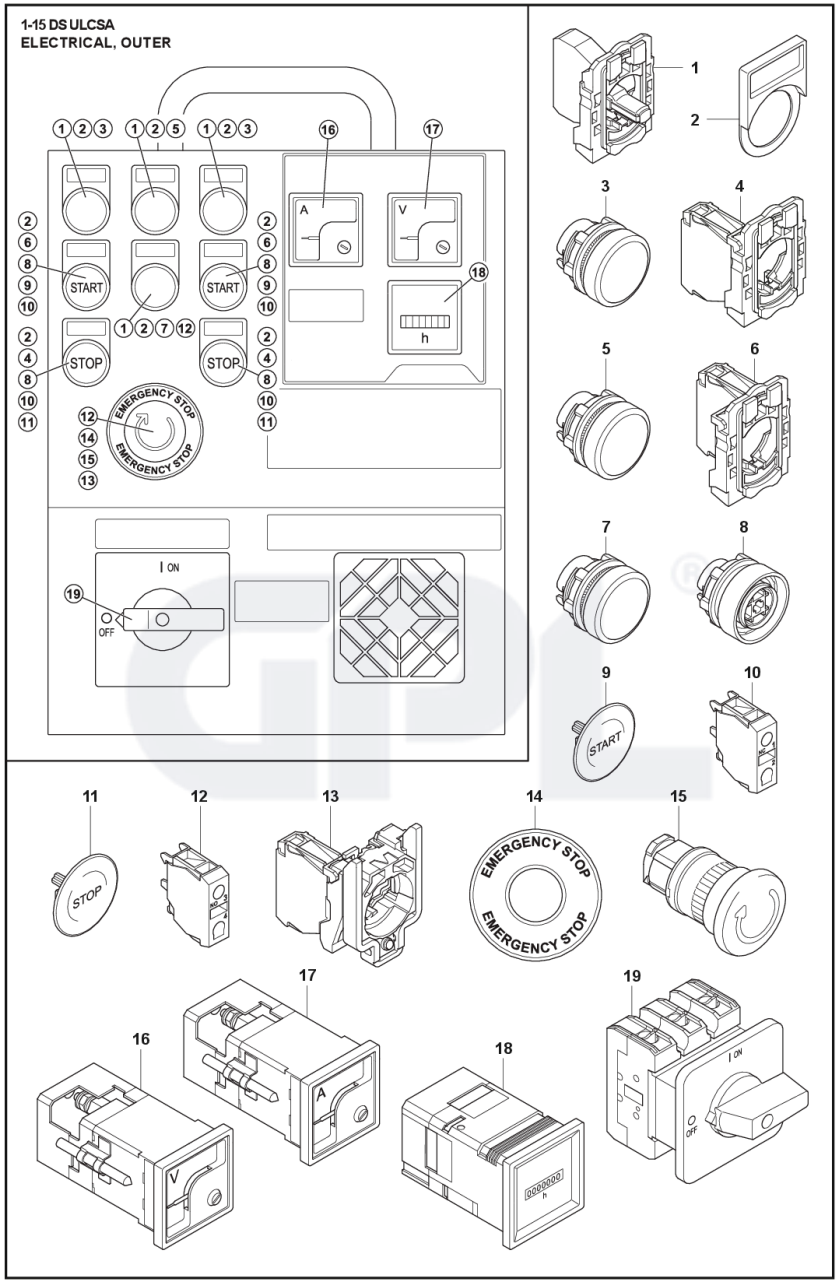
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13	533757001	RELÄ	1
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15	533938101	AGGREGAT	1

1-15 DS ULCSA
ELECTRICAL, OUTER



Referens	Art.nr	Artikelnamn	Mängd	Kommentar
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3	533934501	FITTING	1	
4	540570301	KABLAGE KPL	1	
6	533974601	LINA	1	
8	533942501	FITTING	1	
9	533944501	FITTING	1	
10	533977301	KABEL	3	
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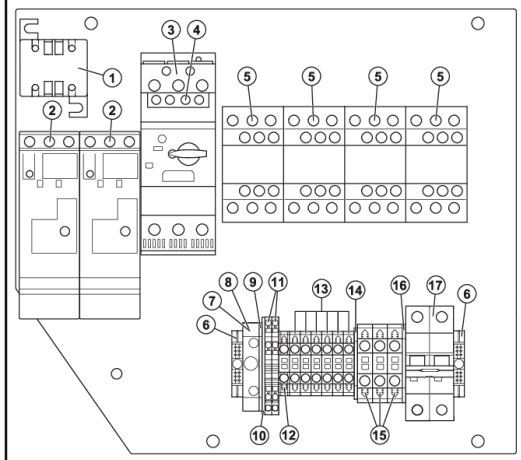
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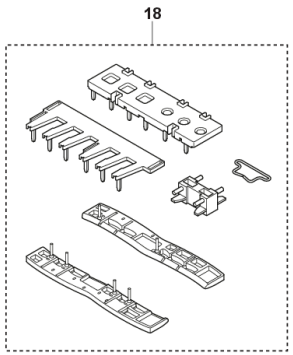

1-15 DS ULCSA
ELECTRICAL, OUTER
START
STOP
EMERGENCY STOP
I ON
OFF
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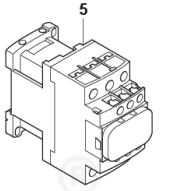
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5	533978001	HEAD	1	
6	534029801	KONTAKT	2	
7	536590801	TRYCKKNAPP	1	
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9	533973901	HATT	2	
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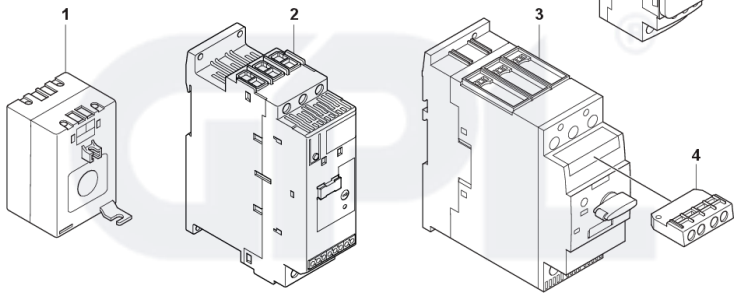
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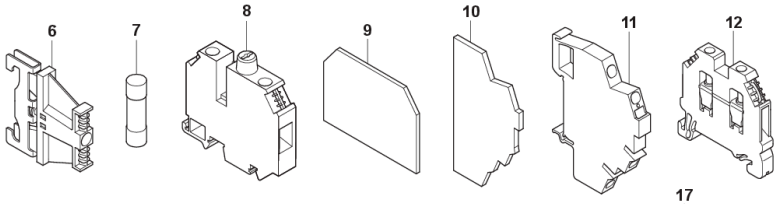
1-15 DS ULCSA
ELECTRICAL, INNER, LEFT SIDE

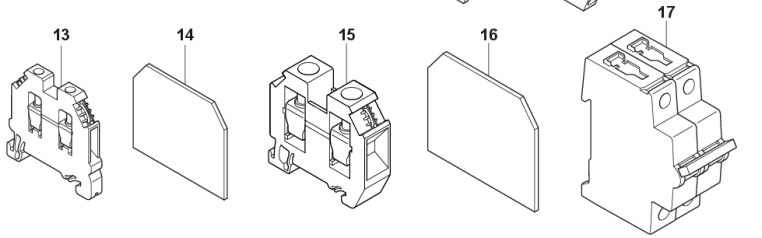












Referens	Art.nr	Artikelnamn	Mängd	Kommentar
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7	533947101	SÄKRING	1	
8	533554001	POLSKO	1	
9	533938101	AGGREGAT	1	
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Referens	Art.nr	Artikelnamn	Mängd	Kommentar
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9	546043102	AGGREGAT	1	
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