

ILLUSTRATED PARTS LIST

MODEL NUMBER SB24

PRODUCT NUMBER 961 91 00-23

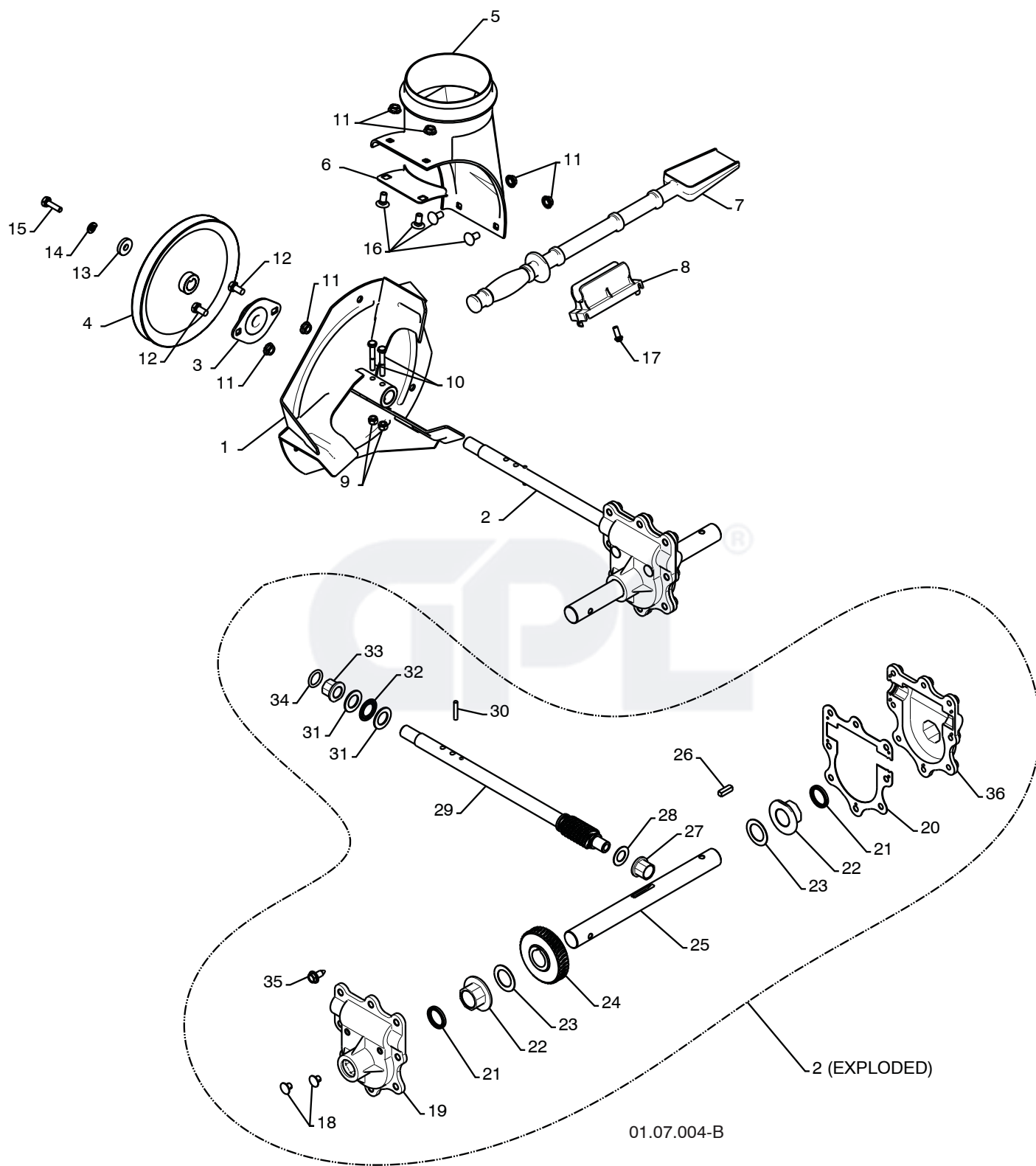
MFG. ID. NUMBER 96191002303



REPAIR PARTS

AUGER HOUSING / IMPELLER ASSEMBLY

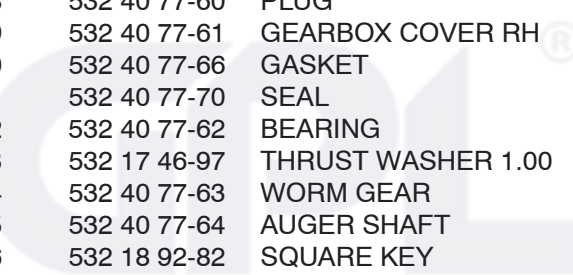
SNOW THROWER - MODEL NO. **SB24** (96191002303), PRODUCT NO. 961 91 00-23



NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm

IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

REPAIR PARTS**AUGER HOUSING / IMPELLER ASSEMBLY****SNOW THROWER - MODEL NO. SB24 (96191002303), PRODUCT NO. 961 91 00-23**

KEY NO.	PART NO.	DESCRIPTION
1	532 18 41-05	IMPELLER
2	532 19 67-10	GEARBOX ASSEMBLY
3	532 18 89-09	BEARING
4	532 19 10-79	IMPELLER PULLEY
5	532 17 53-22	DISCHARGE BASE
6	532 18 40-95	CORNER BRACKET
7	532 19 21-99	CLEAN OUT TOOL
8	532 40 54-00	TOOL CLIP
9	873 80 04-00	NUT 1/4-20
10	874 78 04-26	SCREW 1/4-20 X .625
11	532 15 53-77	NUT 5/16-18
12	532 16 31-83	SCREW 5/16-18 X .625
13	819 11 15-07	WASHER
14	810 04 05-00	LOCKWASHER 5/16
15	874 94 05-16	SCREW 5/16-18 X 1.00
16	532 18 03-55	CARRIAGE BOLT
17	532 19 41-89	SCREW 13-16 X .625
18	532 40 77-60	PLUG
19	532 40 77-61	GEARBOX COVER RH 
20	532 40 77-66	GASKET
21	532 40 77-70	SEAL
22	532 40 77-62	BEARING
23	532 17 46-97	THRUST WASHER 1.00
24	532 40 77-63	WORM GEAR
25	532 40 77-64	AUGER SHAFT
26	532 18 92-82	SQUARE KEY
27	532 40 77-58	BEARING
28	532 17 46-83	THRUST WASHER
29	532 40 77-57	IMPELLER SHAFT
30	532 18 42-05	ROLL PIN
31	532 17 46-81	THRUST WASHER
32	532 17 46-84	THRUST BEARING
33	532 40 77-69	BEARING
34	532 40 77-68	O-RING
35	532 40 77-67	SCREW 5/16-18 X .750
36	532 40 77-65	GEARBOX COVER LH

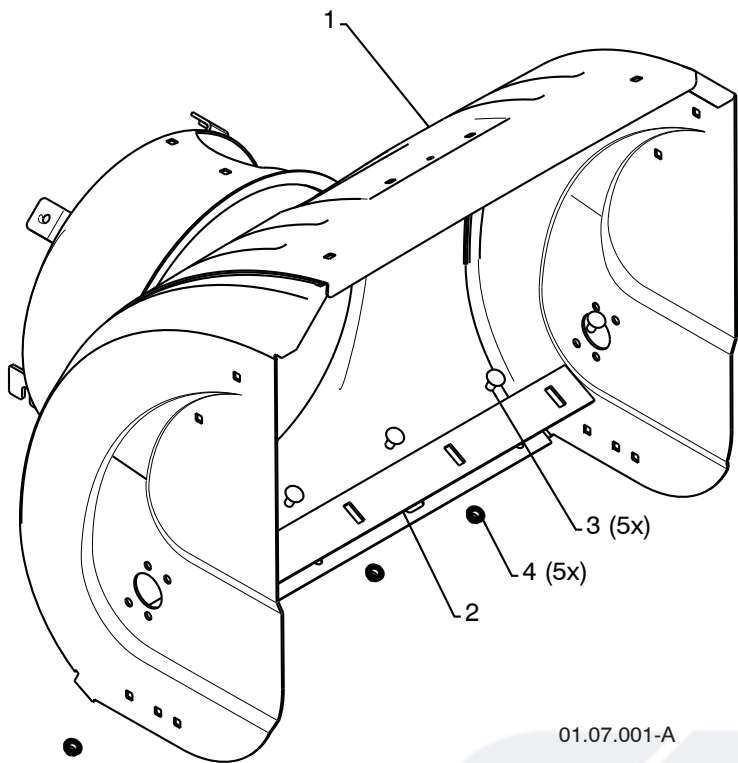
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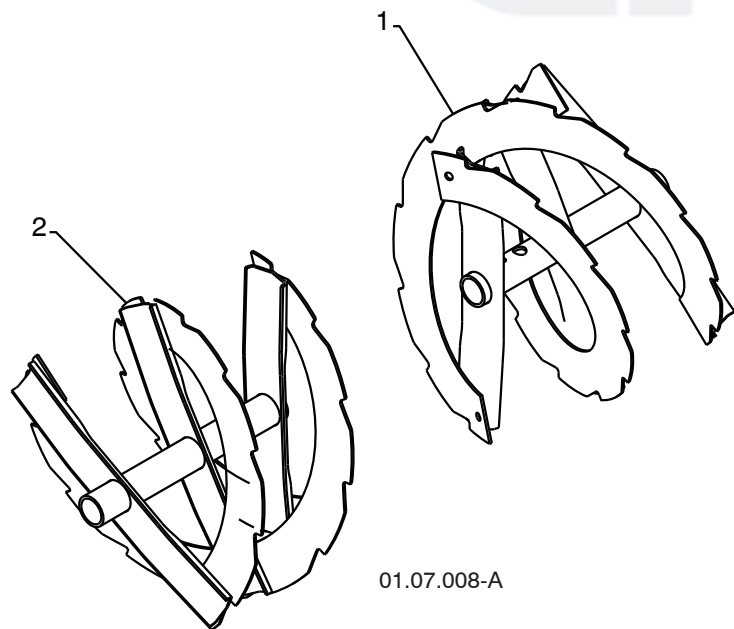
REPAIR PARTS

AUGER HOUSING / IMPELLER ASSEMBLY

SNOW THROWER - MODEL NO. **SB24** (96191002303), PRODUCT NO. 961 91 00-23



KEY NO.	PART NO.	DESCRIPTION
1	532 41 52-95	AUGER HOUSING
2	532 40 78-25	SCRAPPER BAR
3	872 27 05-05	CARRIAGE BOLT 5/16-18 X .625
4	532 15 53-77	NUT 5/16-18



KEY NO.	PART NO.	DESCRIPTION
1	532 40 78-66	AUGER 24 LH
2	532 40 78-50	AUGER 24 RH

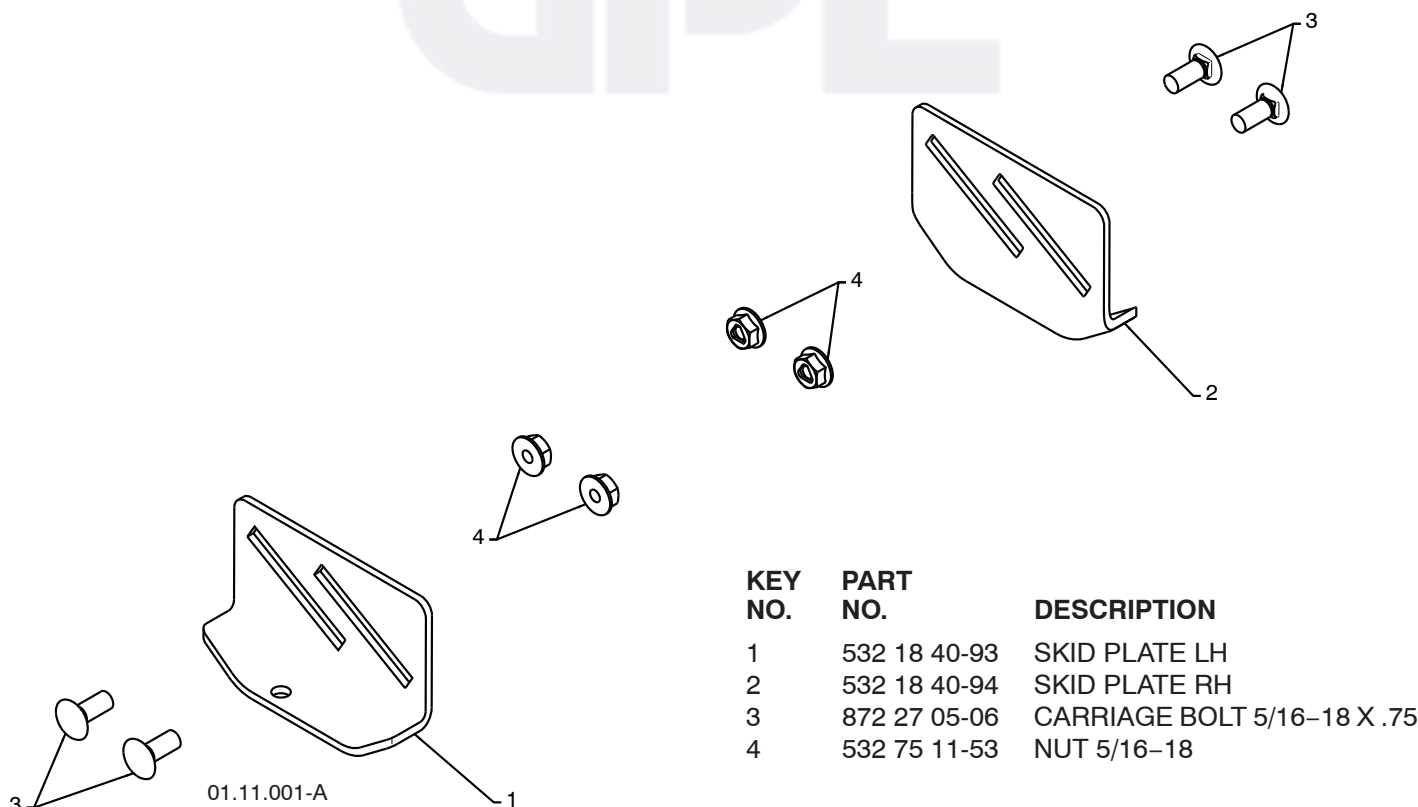
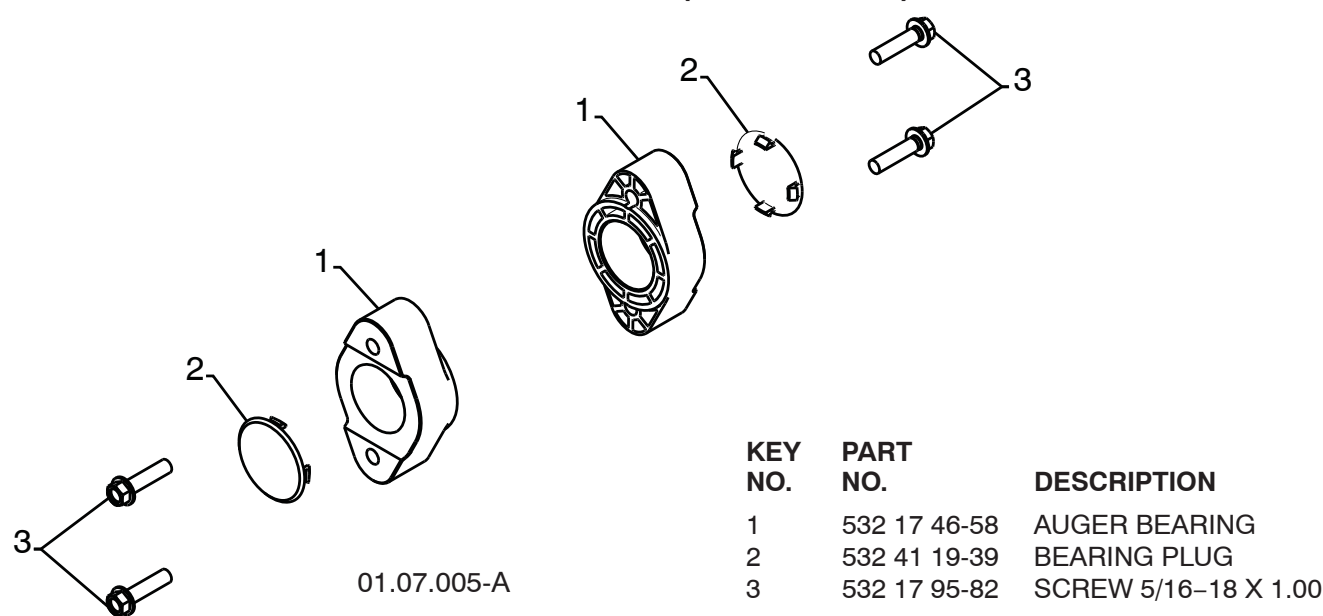
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AUGER HOUSING / IMPELLER ASSEMBLY

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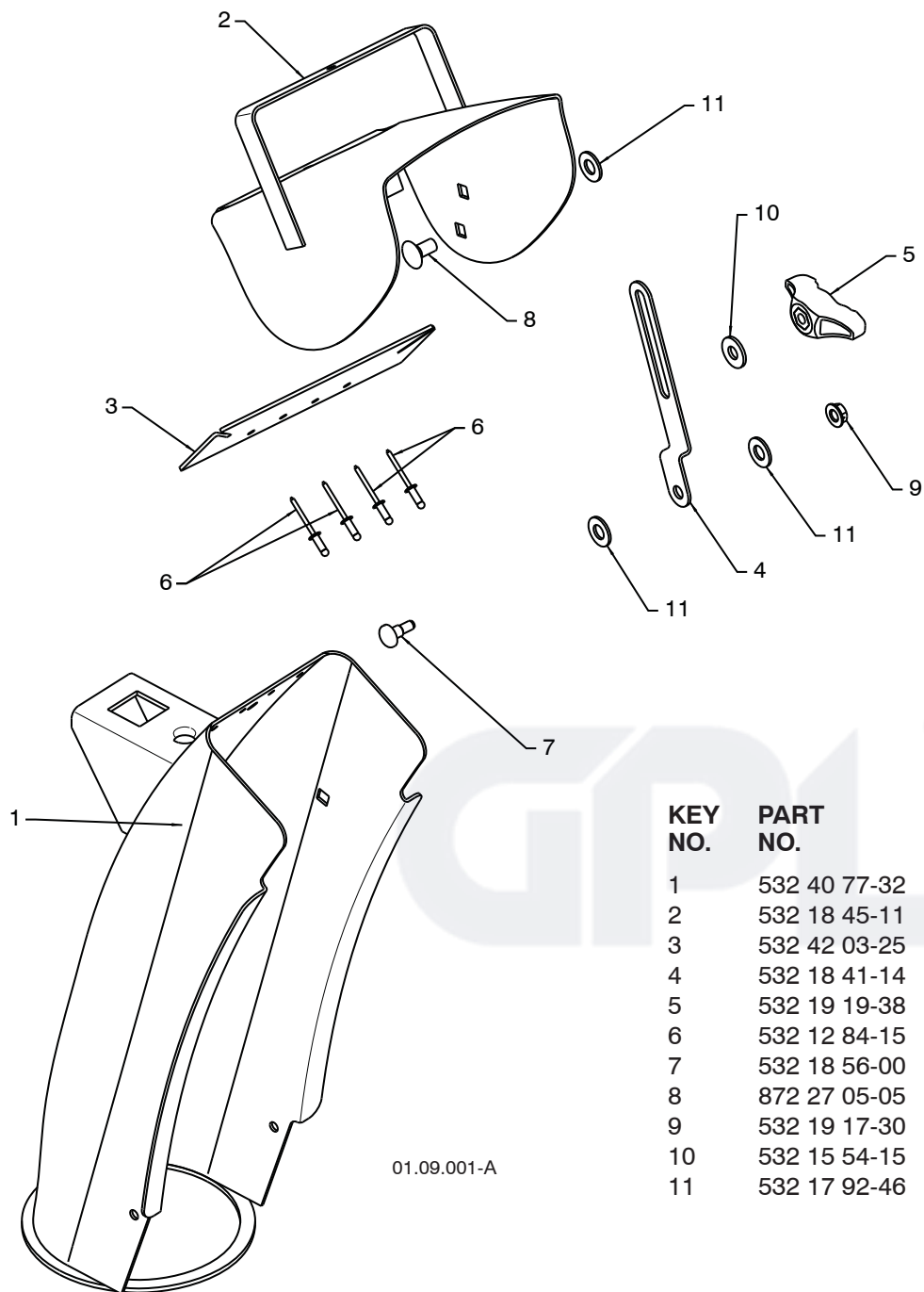
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REPAIR PARTS

CONTROL PANEL / DISCHARGE CHUTE

SNOW THROWER - MODEL NO. **SB24** (96191002303), PRODUCT NO. 961 91 00-23



01.09.001-A

KEY NO.	PART NO.	DESCRIPTION
1	532 40 77-32	CHUTE WELDMENT
2	532 18 45-11	DEFLECTOR WELDMENT
3	532 42 03-25	DEFLECTOR SEAL
4	532 18 41-14	STRAP
5	532 19 19-38	KNOB BLACK
6	532 12 84-15	POP RIVET
7	532 18 56-00	SHOULDER BOLT 1/4-20 X .704
8	872 27 05-05	CARRIAGE BOLT 5/16-18 X .625
9	532 19 17-30	NUT 1/4-20
10	532 15 54-15	WASHER
11	532 17 92-46	PLASTIC WASHER

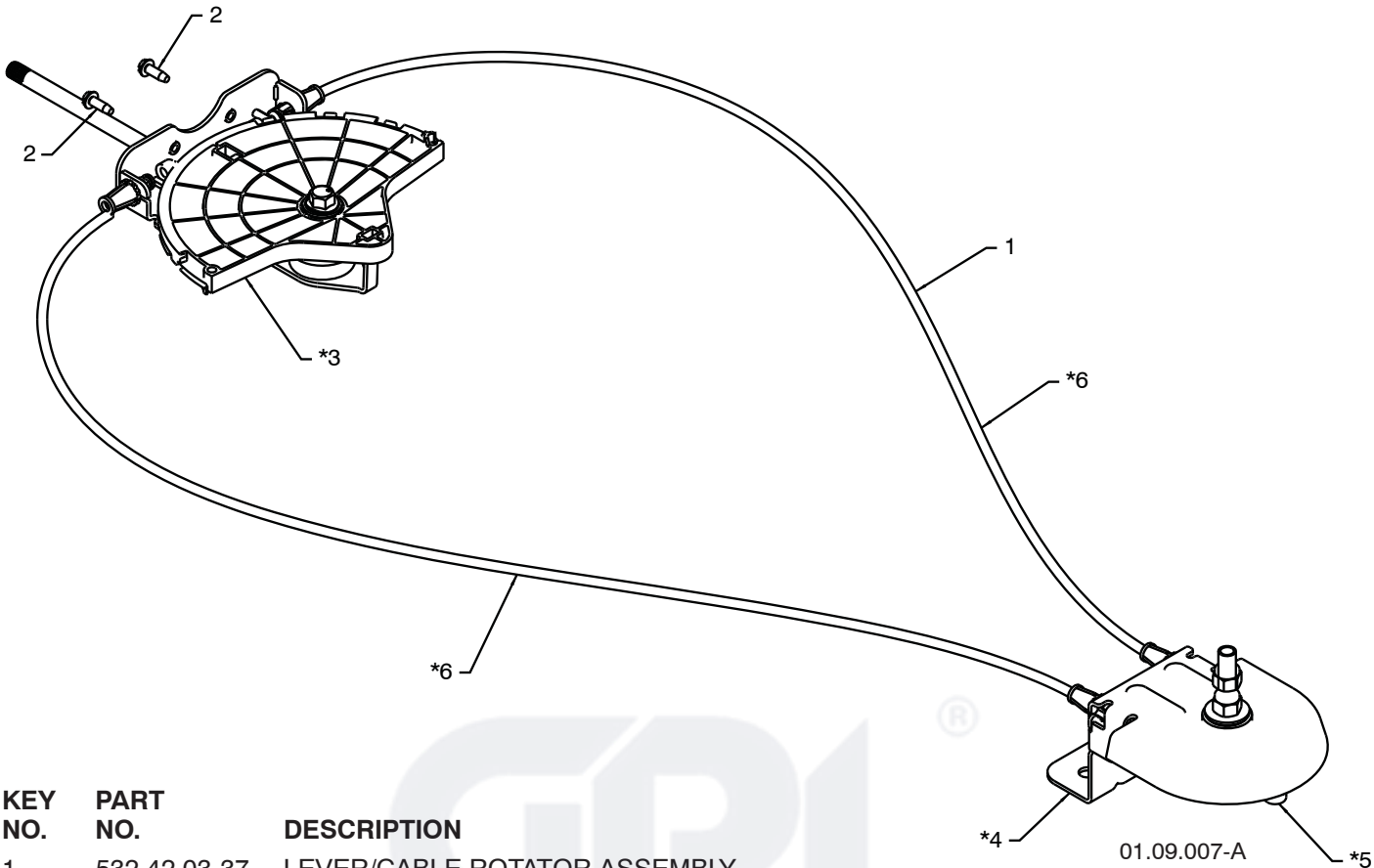
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REPAIR PARTS

CONTROL PANEL / DISCHARGE CHUTE

SNOW THROWER - MODEL NO. SB24 (96191002303), PRODUCT NO. 961 91 00-23



KEY NO.	PART NO.	DESCRIPTION
1	532 42 03-37	LEVER/CABLE ROTATOR ASSEMBLY
2	817 50 10-10	SCREW 10-24 X .625
*3	532 42 06-78	ROTATOR HEAD
*4	532 42 06-77	ROTATOR PIVOT BRACKET
*5	532 42 06-75	PULLEY PIVOT
*6	532 42 06-74	CABLE ASSEMBLY

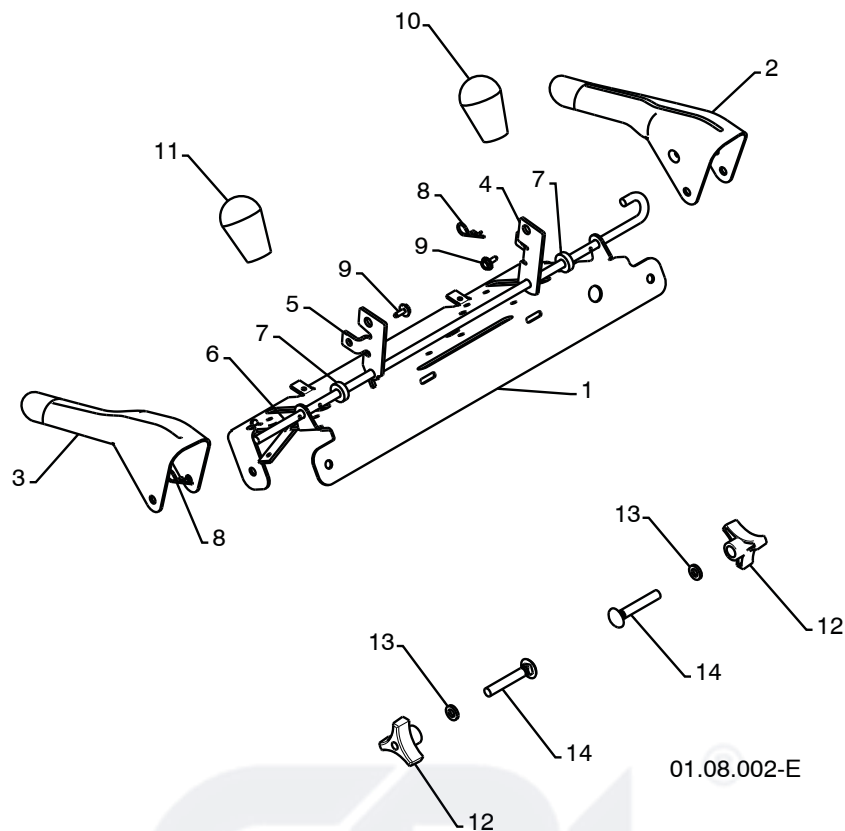
NOTES:
1. ITEMS INDICATED WITH AN * ARE LISTED AS REFERENCE FOR SERVICE PARTS ONLY.

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REPAIR PARTS

HANDLES

SNOW THROWER - MODEL NO. **SB24** (96191002303), PRODUCT NO. 961 91 00-23



KEY NO.	PART NO.	DESCRIPTION
1	532 41 55-39	CONTROL PANEL
2	532 41 55-41	CONTROL LEVER LH
3	532 41 55-42	CONTROL LEVER RH
4	532 41 55-46	TRACTION ROD ARM
5	532 42 14-92	IMPELLER ROD ARM
6	532 41 26-77	INTERLOCK ROD
7	532 42 16-13	SPACER
8	532 16 96-75	RETAINER
9	817 06 04-08	SCREW 1/4-20 X .50
10	532 41 42-80	KNOB BLACK
11	532 41 42-81	KNOB RED
12	532 17 88-99	HANDLE KNOB
13	819 13 13-16	WASHER 3/8
14	872 12 06-18	CARRIAGE BOLT 3/8-16 X 2.25

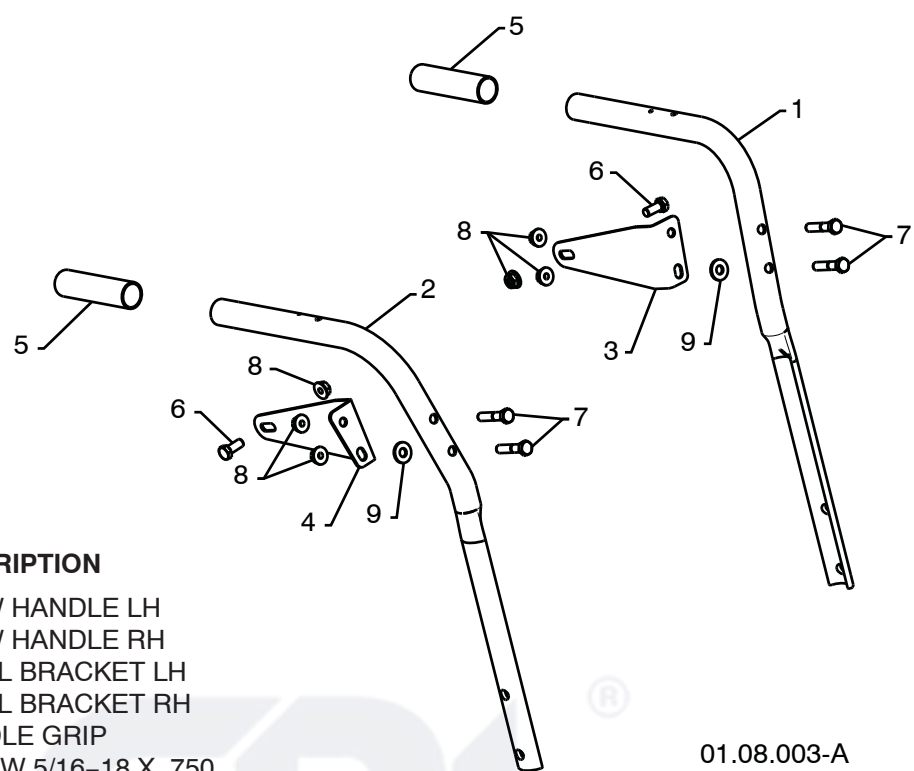
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REPAIR PARTS

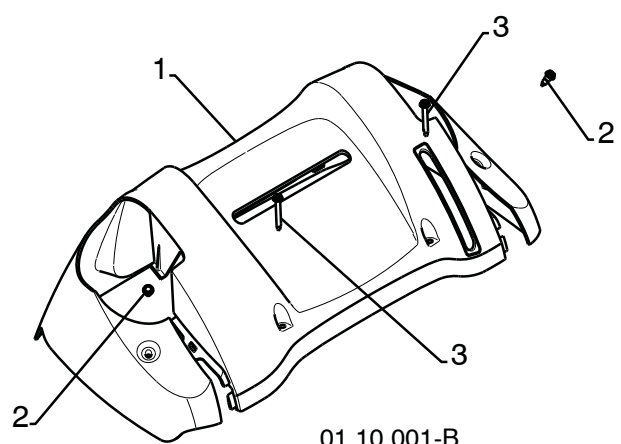
HANDLES

SNOW THROWER - MODEL NO. **SB24** (96191002303), PRODUCT NO. 961 91 00-23



KEY NO.	PART NO.	DESCRIPTION
1	532 42 10-69	PLOW HANDLE LH
2	532 42 10-70	PLOW HANDLE RH
3	532 19 69-44	PANEL BRACKET LH
4	532 19 69-43	PANEL BRACKET RH
5	532 19 95-13	HANDLE GRIP
6	874 78 05-12	SCREW 5/16-18 X .750
7	874 78 05-24	SCREW 5/16-18 X 1.50
8	532 75 11-53	NUT 5/16-18
9	532 15 54-15	WASHER

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KEY NO.	PART NO.	DESCRIPTION
1	532 18 33-52	CONSOLE PANEL
2	532 18 44-71	SCREW 10-24 X .625
3	532 17 52-62	SCREW 10-24 X 1.25

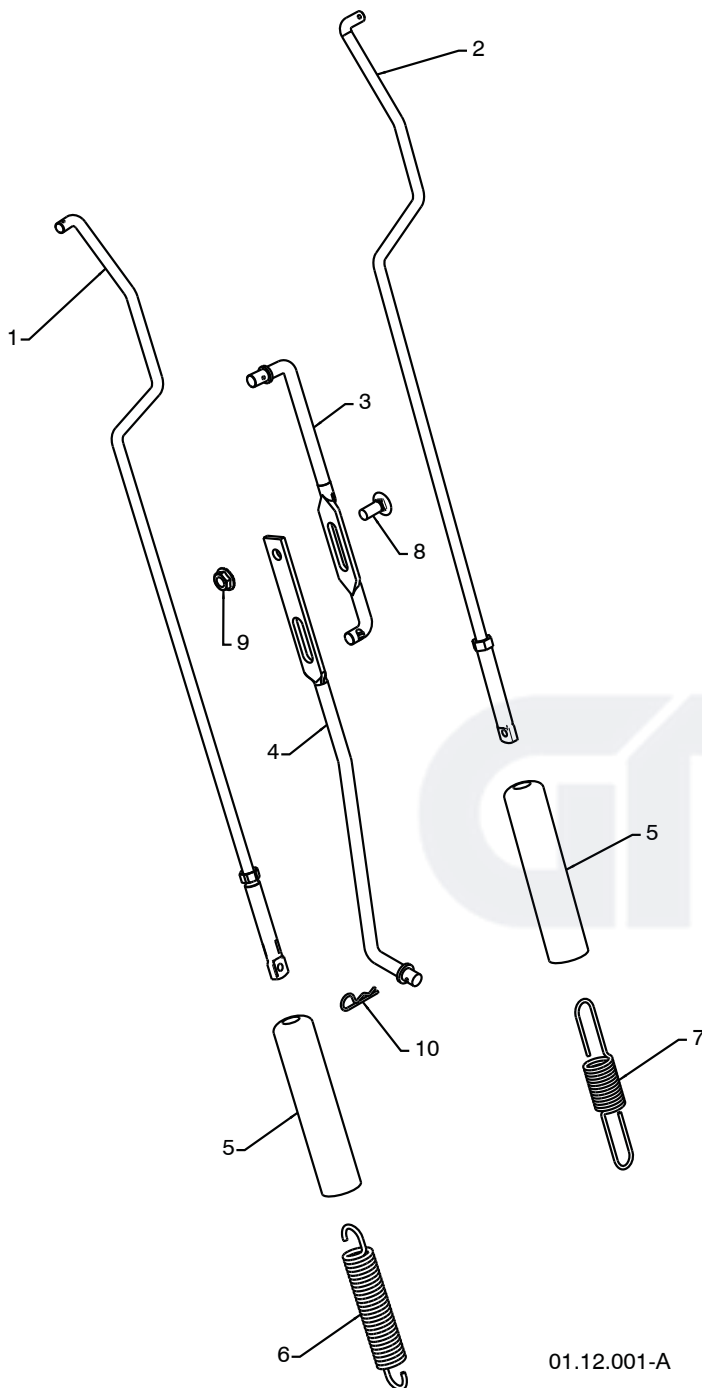
01.10.001-B

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REPAIR PARTS

HANDLES

SNOW THROWER - MODEL NO. **SB24** (96191002303), PRODUCT NO. 961 91 00-23



KEY NO.	PART NO.	DESCRIPTION
1	532 18 04-80	IMPELLER ROD ASSEMBLY
2	532 40 57-40	TRACTION ROD ASSEMBLY
3	532 18 04-45	SHIFTER ROD TOP
4	532 18 77-16	SHIFTER ROD BOTTOM
5	532 18 04-47	SPRING SLEEVE
6	532 17 86-69	IMPELLER SPRING
7	532 18 09-26	TRACTION SPRING
8	872 27 05-06	CARRIAGE BOLT 5/16-18 X .75
9	532 15 53-77	NUT 5/16-18
10	532 16 96-75	RETAINER

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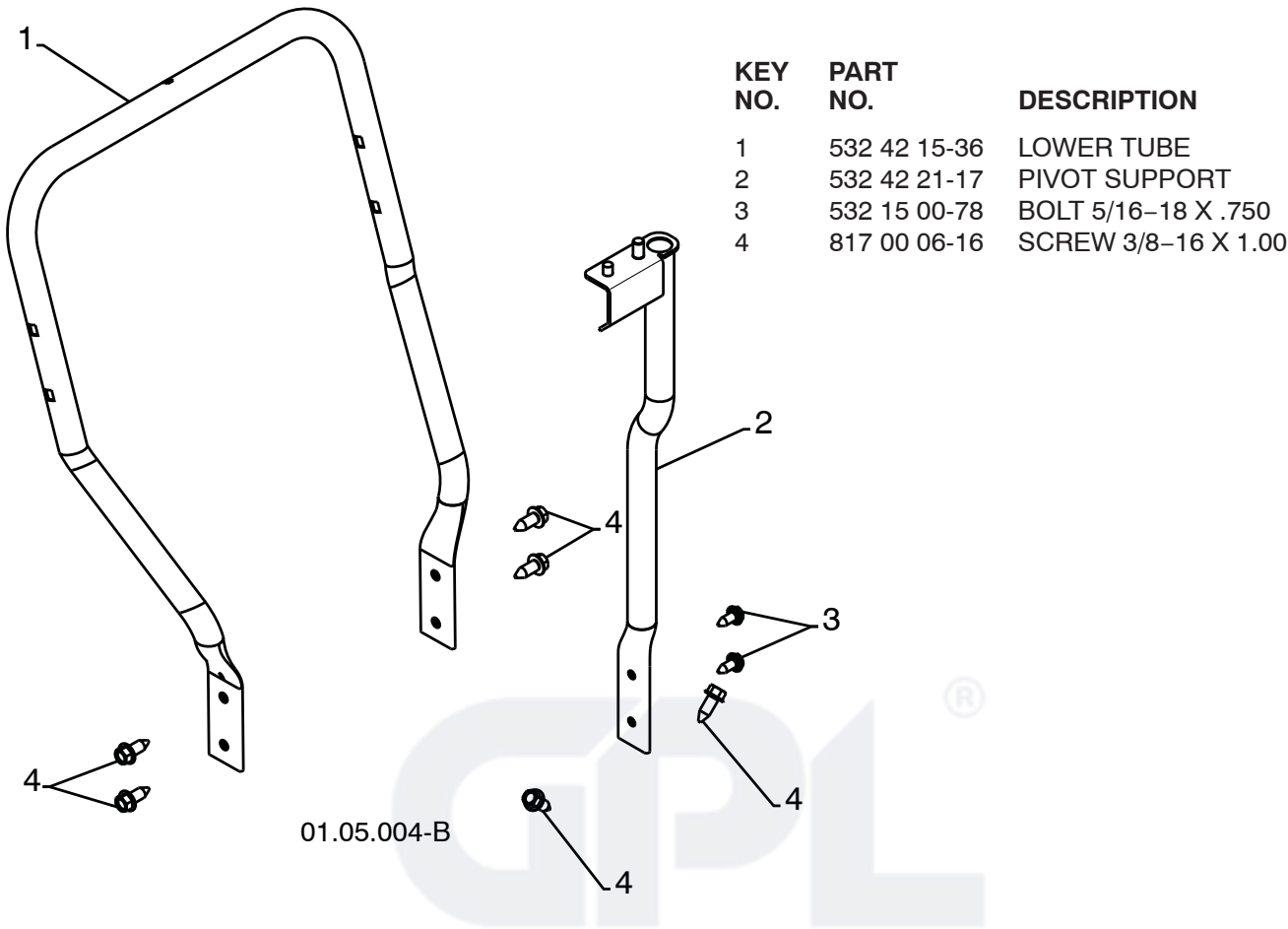
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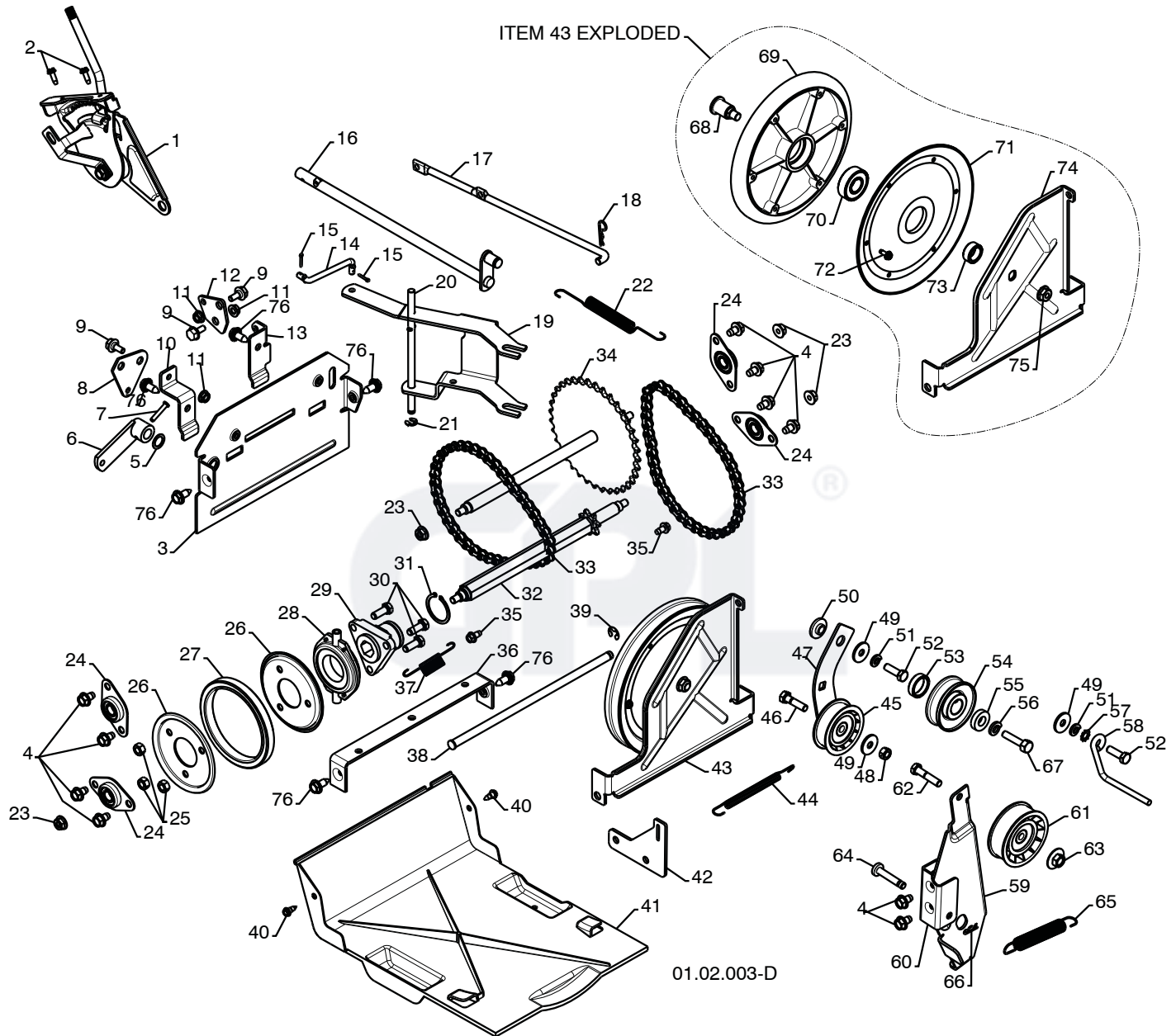
REPAIR PARTS

HANDLES

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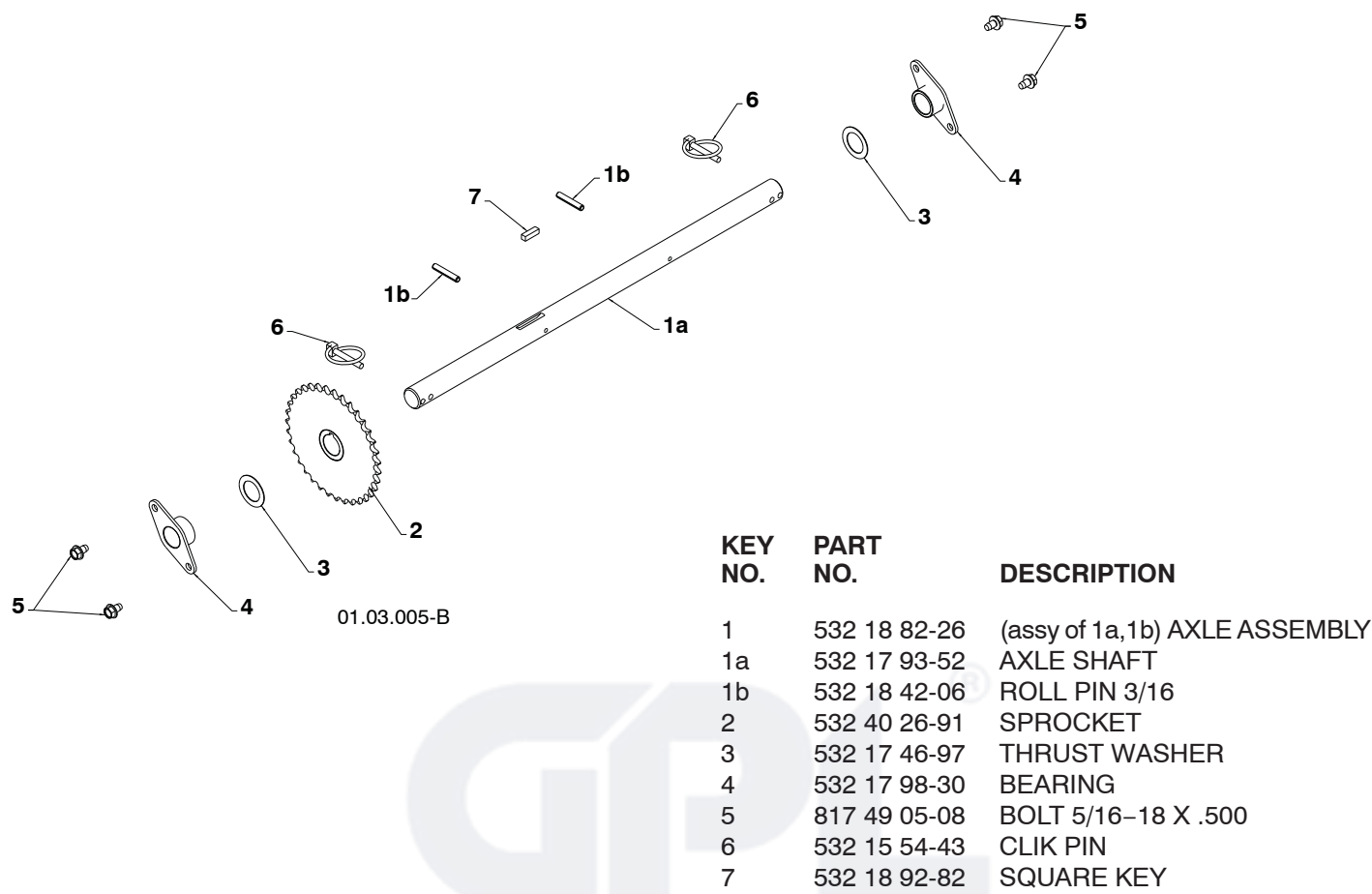


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REPAIR PARTS**DRIVE****SNOW THROWER - MODEL NO. SB24 (96191002303), PRODUCT NO. 961 91 00-23**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532 19 84-74	SPEED SELECTOR ASSEMBLY	39	812 00 00-07	E-RING .375
2	817 50 10-10	SCREW 10-24 X .625	40	532 18 44-71	SHOULDER SCREW
3	532 41 54-31	END PLATE	41	532 41 08-77	BOTTOM PAN
4	817 49 05-08	SCREW 5/16-18 X .50	42	532 41 66-82	SPRING BRACKET
5	532 05 70-79	WASHER	43	532 40 26-89	DRIVE PLATE ASSEMBLY
6	532 40 54-85	CONTROL ARM	44	532 41 45-57	IDLER SPRING
7	532 19 85-80	CLEVIS PIN	45	532 18 05-22	IDLER PULLEY
8	532 41 54-50	SHIFTER PLATE	46	874 78 05-20	SCREW 5/16-18 X 1.25
9	532 40 28-81	SHOULDER BOLT	47	532 18 77-86	IDLER ARM
10	532 41 54-33	SHIFTER BRACKET	48	873 93 05-00	NUT 5/16-18
11	532 19 17-30	NUT 1/4-20	49	532 05 92-89	WASHER
12	532 41 54-35	CLUTCH PLATE	50	532 17 53-31	PIVOT BUSHING
13	532 41 68-64	CLUTCH BRACKET	51	810 04 05-00	LOCKWASHER 5/16
14	532 18 71-01	SHIFTER LINK	52	874 61 05-16	SCREW 5/16-18 X 1.00
15	532 70 02-79	RETAINER	53	532 40 94-75	SPACER
16	532 40 61-09	CONTROL SHAFT	54	532 18 04-78	TRACTION PULLEY
17	532 40 25-68	CLUTCH ROD	55	532 40 00-26	WASHER 3/8
18	532 16 96-75	RETAINER	56	532 85 02-63	LOCKWASHER 3/8
19	532 40 17-32	SHIFTER YOKE	57	811 05 05-00	LOCKWASHER
20	532 40 23-10	PIVOT ROD	58	532 15 54-52	BELT GUIDE
21	532 40 28-82	RETAINER	59	532 42 21-11	IDLER ARM
22	532 40 28-78	RETURN SPRING	60	532 18 40-74	IDLER BRACKET
23	532 75 11-53	NUT 5/16-18	61	532 18 05-23	IDLER PULLEY
24	532 40 89-81	BEARING	62	874 78 05-24	SCREW 5/16-18 X 1.50
25	873 93 05-00	NUT 5/16-18	63	532 16 67-85	NUT 5/16-18
26	532 19 95-09	RUBBER WHEEL PLATE	64	532 17 53-30	PIN IDLER PIVOT
27	532 17 98-31	RUBBER RING	65	532 17 88-28	IDLER SPRING
28	532 17 53-44	BEARING	66	532 08 51-79	RETAINER
29	532 17 86-13	WHEEL HUB	67	532 85 10-84	SCREW 3/8-24 X 1.375
30	874 76 05-14	SCREW 5/16-18-.875	68	532 40 25-04	PULLEY SHAFT
31	812 00 00-12	RETAINER RING	69	532 40 18-20	DRIVE PLATE
32	532 40 21-87	HEX SHAFT	70	532 19 87-91	BEARING
33	532 40 16-19	CHAIN	71	532 40 23-93	PULLEY HALF
34	532 41 72-34	SPROCKET SHAFT	72	817 54 10-08	SCREW 10-24 X .50
35	817 49 04-08	SCREW 1/4-20 X .50	73	532 40 25-11	SPACER BEARING
36	532 40 19-84	SHIFTER BRACKET	74	532 42 29-41	SWING PLATE
37	532 18 01-35	SPRING	75	532 13 20-10	NUT 3/8-16
38	532 40 26-52	PLATE PIVOT ROD	76	532 15 00-78	SCREW 5/16-18 X .750

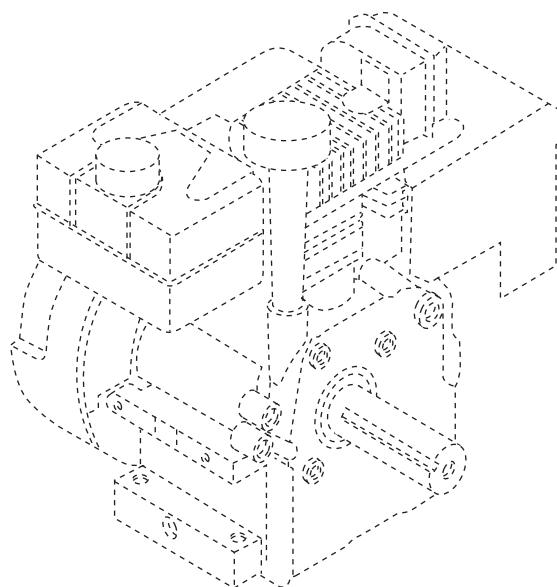
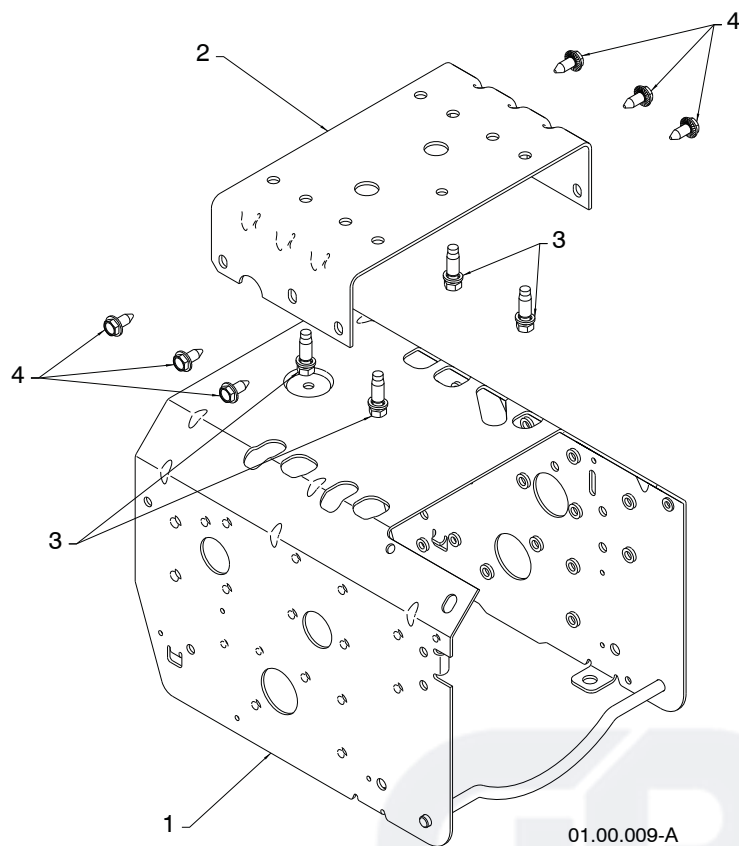
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REPAIR PARTS
SNOW THROWER - MODEL NO. **SB24** (96191002303), PRODUCT NO. 961 91 00-23

CHASSIS / PULLEYS



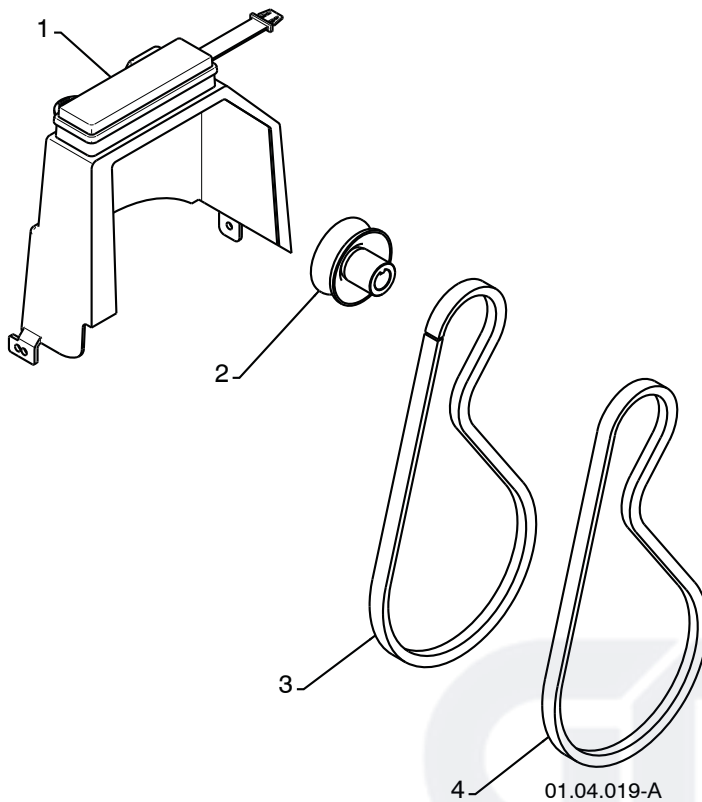
KEY NO.	PART NO.	DESCRIPTION
--	-----	TECUMSEH ENGINE MODEL OH195SA-72536G
1	532 41 59-02	FRAME
2	532 41 70-84	ENGINE MOUNT PLATE
3	532 15 04-06	BOLT 3/8-16
4	532 15 00-78	SCREW 5/16-18 X .750

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REPAIR PARTS

CHASSIS / PULLEYS

SNOW THROWER - MODEL NO. **SB24** (96191002303), PRODUCT NO. 961 91 00-23



KEY NO.	PART NO.	DESCRIPTION
1	532 19 22-13	BELT COVER
2	532 17 91-57	IMPELLER PULLEY
3	532 41 97-44	TRACTION BELT
4	532 40 80-07	IMPELLER BELT

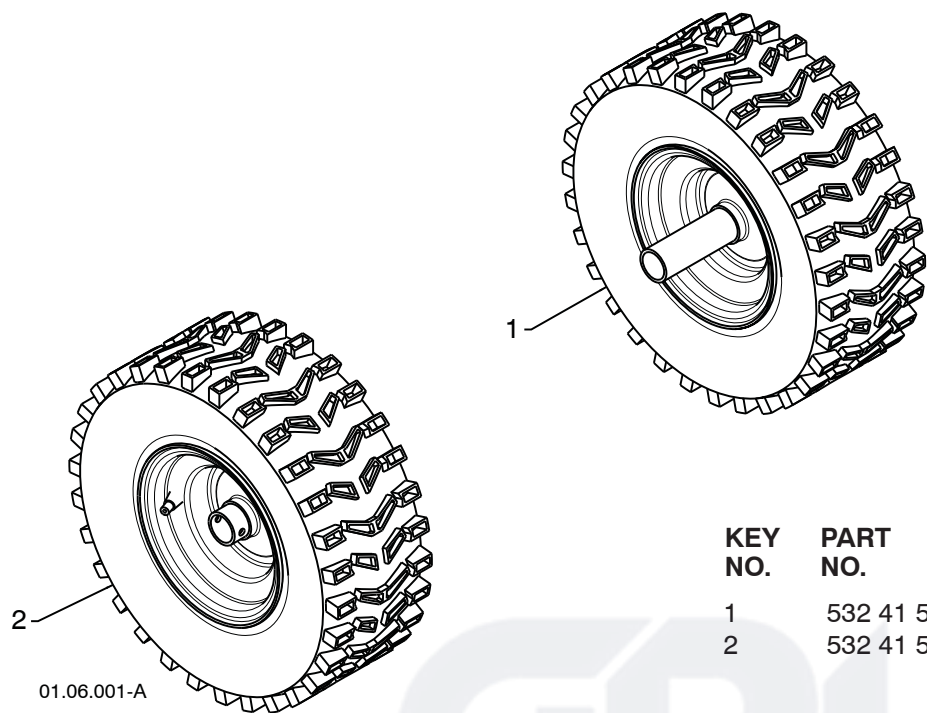
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REPAIR PARTS

WHEELS

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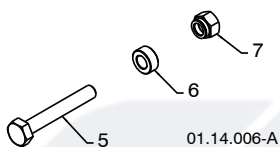
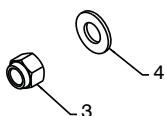
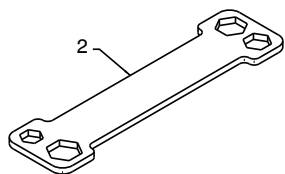
KEY NO.	PART NO.	DESCRIPTION
1	532 41 53-72	WHEEL ASSEMBLY LH
2	532 41 53-79	WHEEL ASSEMBLY RH

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REPAIR PARTS

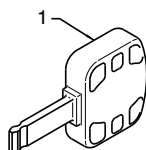
BAG OF PARTS

SNOW THROWER - MODEL NO. **SB24** (96191002303), PRODUCT NO. 961 91 00-23



01.14.006-A

KEY NO.	PART NO.	DESCRIPTION
1	532 16 96-75	RETAINER PIN
2	532 18 06-84	WRENCH
3	873 80 06-00	LOCKNUT 3/8-16
4	819 13 13-16	WASHER 3/8
5	532 19 86-36	SHEAR BOLT 1/4-20 X 1-3/4
6	532 19 86-38	SPACER
7	873 80 04-00	LOCKNUT 1/4-20



01.14.008-A

KEY NO.	PART NO.	DESCRIPTION
1	532 03 50-62	SAFETY IGNITION KEY

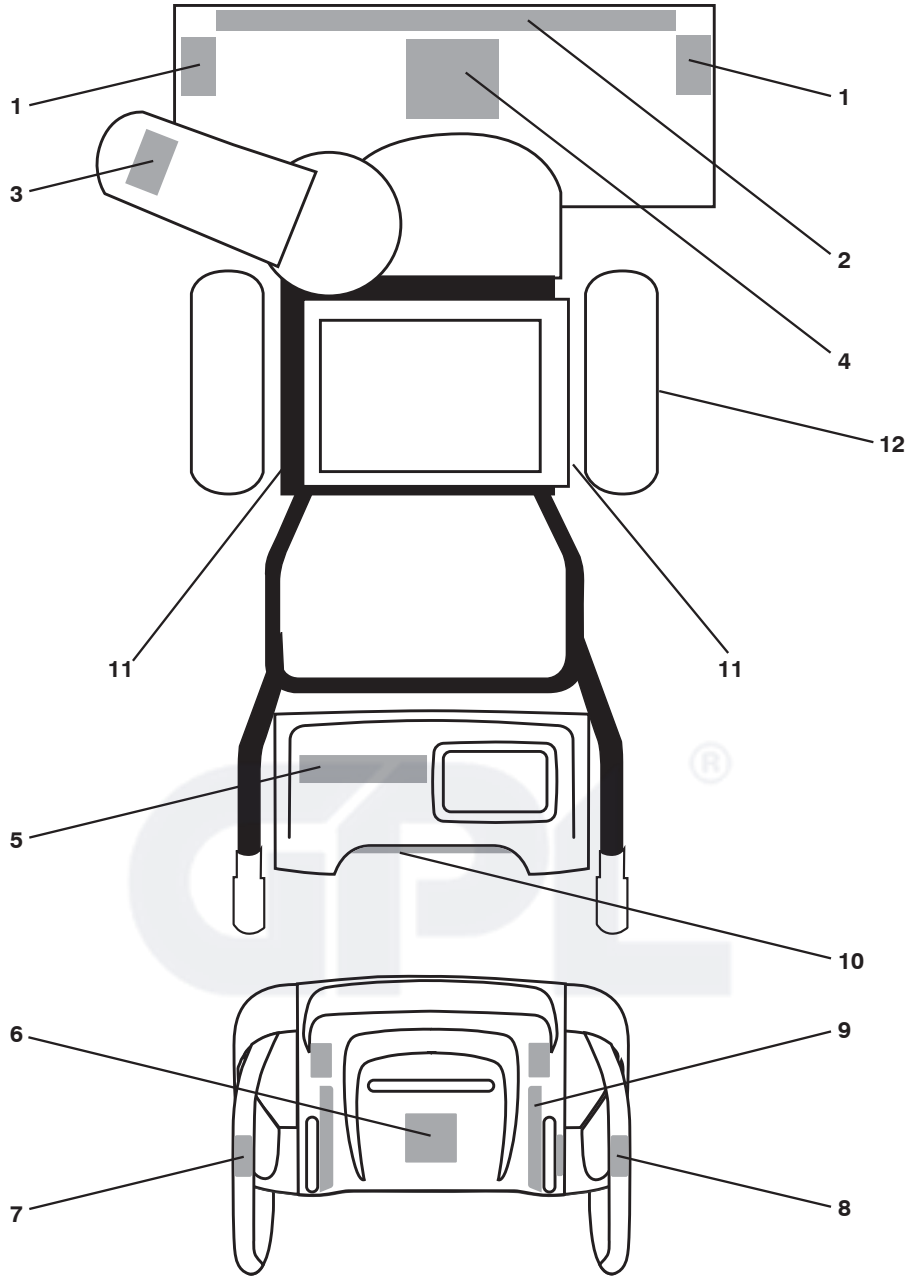
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REPAIR PARTS

DECALS

SNOW THROWER - MODEL NO. SB24 (96191002303), PRODUCT NO. 961 91 00-23



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532 19 96-83	DECAL, DANGER	9	532 41 54-77	DECAL, SPEED CONTROL
2	532 41 48-48	DECAL, PARTNER	10	532 18 04-33	DECAL, SOUND LEVEL
3	532 19 96-82	DECAL, DANGER, DEFLECTOR	11	532 18 40-28	DECAL, BELT GUARD
4	532 18 40-45	DECAL, DANGER	12	532 18 40-37	DECAL, FUEL SHUT-OFF
5	532 41 48-09	DECAL, PARTNER	--	532 41 46-65	OPERATOR'S MANUAL, EURO
6	532 18 40-30	DECAL, INSTRUCTION	--	532 41 46-66	OPERATOR'S MANUAL, SCAN
7	532 41 53-93	DECAL, TRACTION LEVER	--	532 41 46-67	OPERATOR'S MANUAL, E-BLOC
8	532 41 53-92	DECAL, AUGER LEVER	--	532 41 46-68	OPERATOR'S MANUAL, BALTIC

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