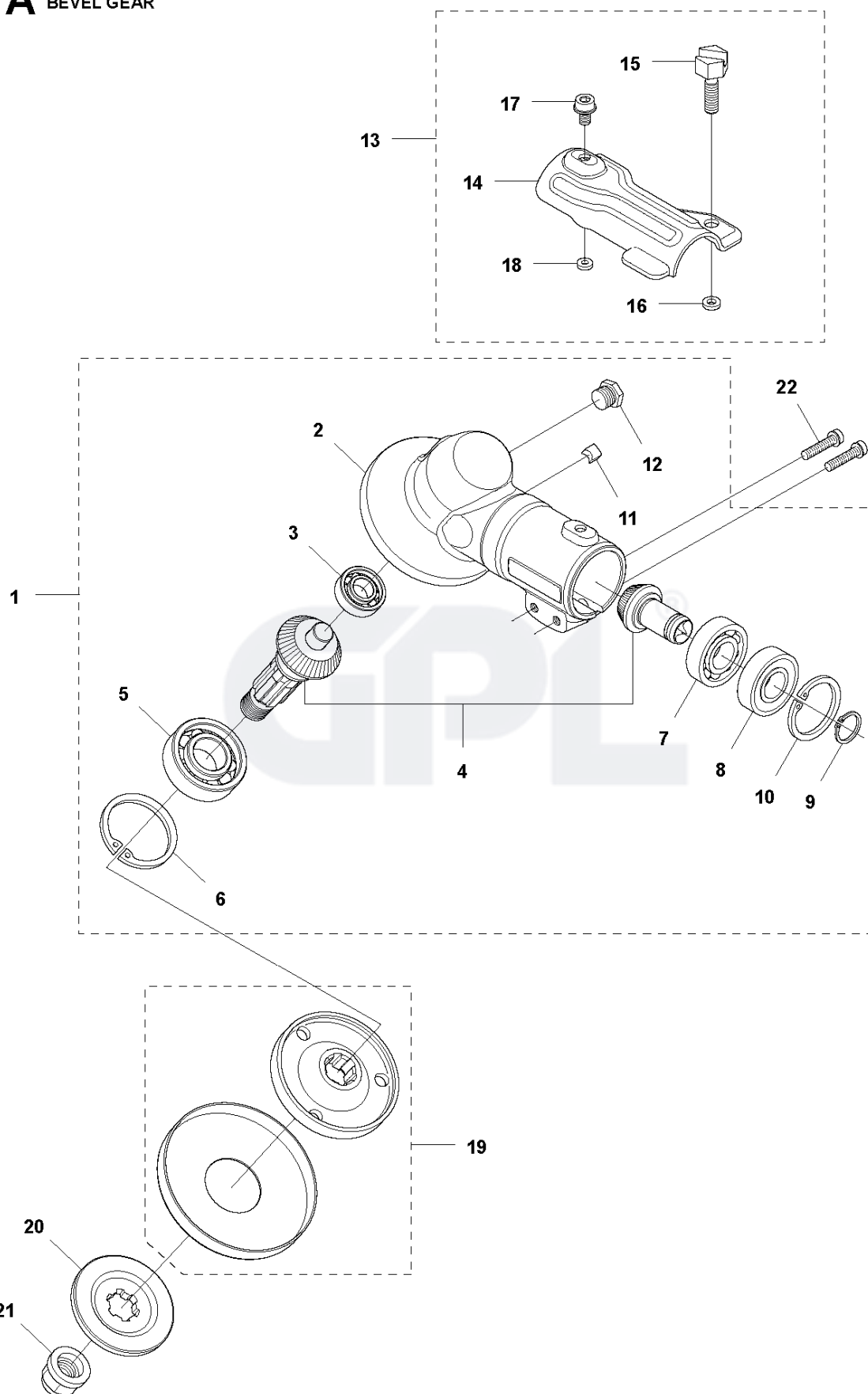




# SPARE PARTS LIST

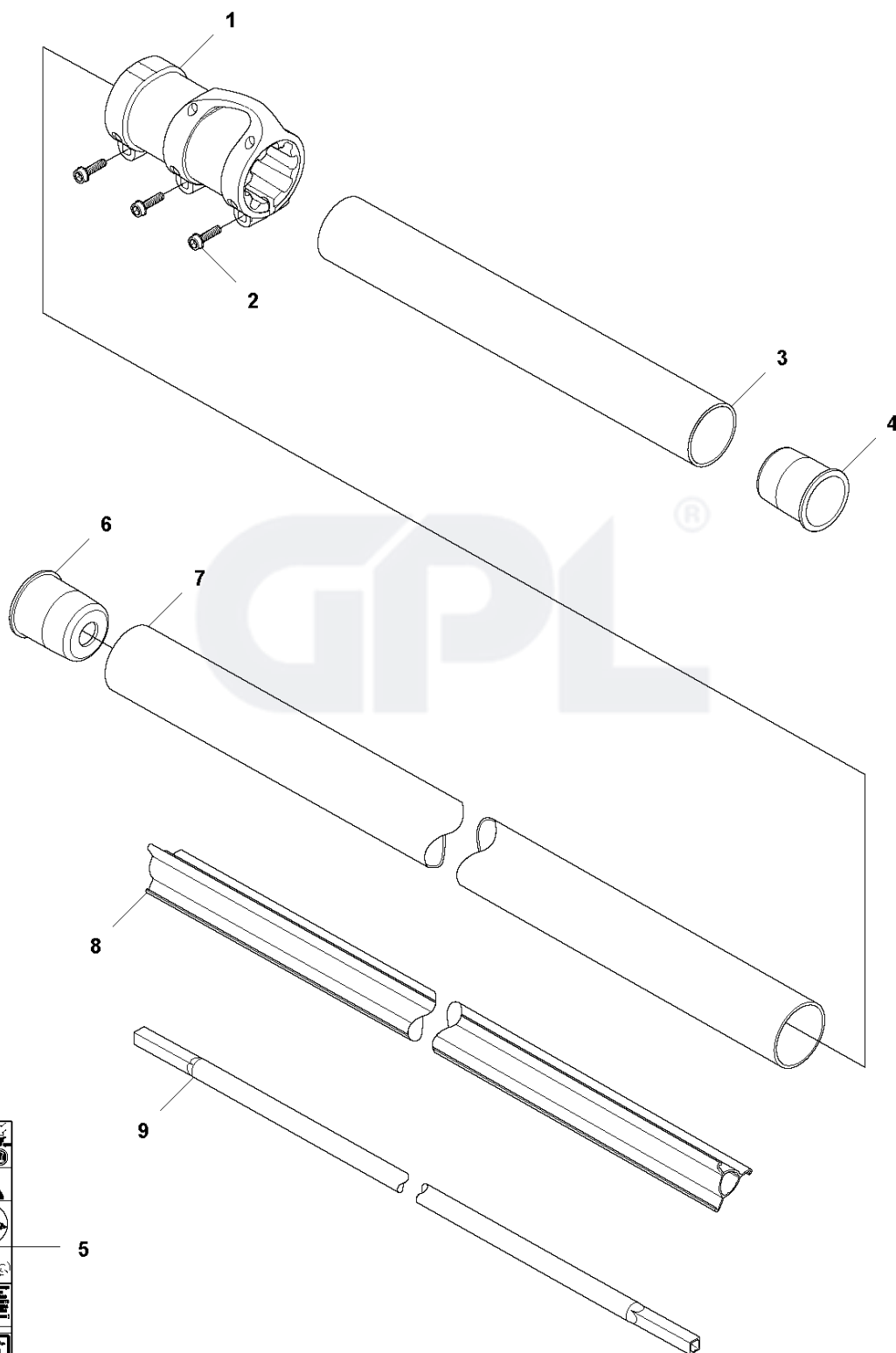
BRUSHCUTTERS/CLEARING SAWS

GC2236 from 2014-12

**A** GC 2236  
BEVEL GEAR

| Ref | Part No      | Description     | Remark | QTY KIT |    |
|-----|--------------|-----------------|--------|---------|----|
| 1   | 537 29 58-02 | BEVEL GEAR      |        | 1       |    |
| 2   | 537 29 59-02 | GEAR HOUSING    |        | 1       | 1  |
| 3   | 738 21 99-00 | BALL BEARING    |        | 1       | 1  |
| 4   | 505 13 34-01 | SPARE PARTS KIT |        | 1       | 1  |
| 5   | 503 25 28-01 | BALL BEARING    |        | 1       | 1  |
| 6   | 735 31 31-10 | CIRCLIP         |        | 1       | 1  |
| 7   | 738 21 01-10 | BALL BEARING    |        | 1       | 1  |
| 8   | 738 21 01-12 | BALL BEARING    |        | 1       | 1  |
| 9   | 735 31 14-00 | CIRCLIP         |        | 1       | 1  |
| 10  | 735 31 28-10 | CIRCLIP         |        | 1       | 1  |
| 11  | 537 14 74-01 | MAGNET          |        | 1       | 1  |
| 12  | 503 20 15-01 | SCREW           |        | 1       | 1  |
| 13  | 574 30 68-01 | CLAMP           |        | 1       |    |
| 14  | 544 08 76-01 | CLAMP           |        | 1       | 13 |
| 15  | 537 18 95-01 | SCREW           |        | 1       | 13 |
| 16  | 732 21 16-01 | LOCK NUT        |        | 1       | 13 |
| 17  | 503 20 02-10 | SCREW IHSCFM    |        | 1       | 13 |
| 18  | 574 03 95-01 | LOCK NUT        |        | 1       | 13 |
| 19  | 537 35 14-02 | DRIVER          |        | 1       |    |
| 20  | 537 34 35-01 | SUPPORT FLANGE  |        | 1       |    |
| 21  | 502 29 11-01 | BLADE NUT       |        | 1       |    |
| 22  | 503 20 03-25 | SCREW IHSCFM    |        | 2       |    |



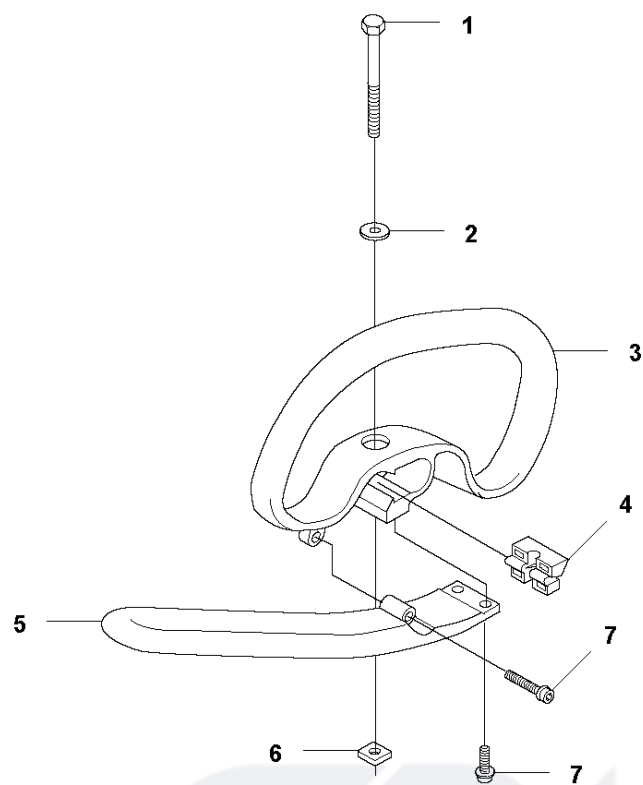
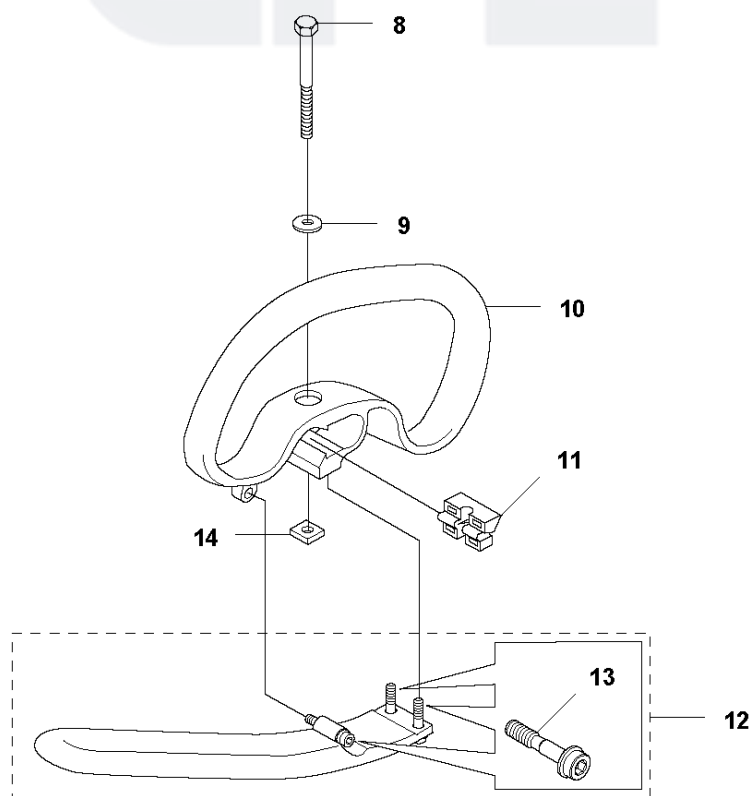
**B** GC 2236  
SHAFT

## SHAFT

GC2236 from 2014-12

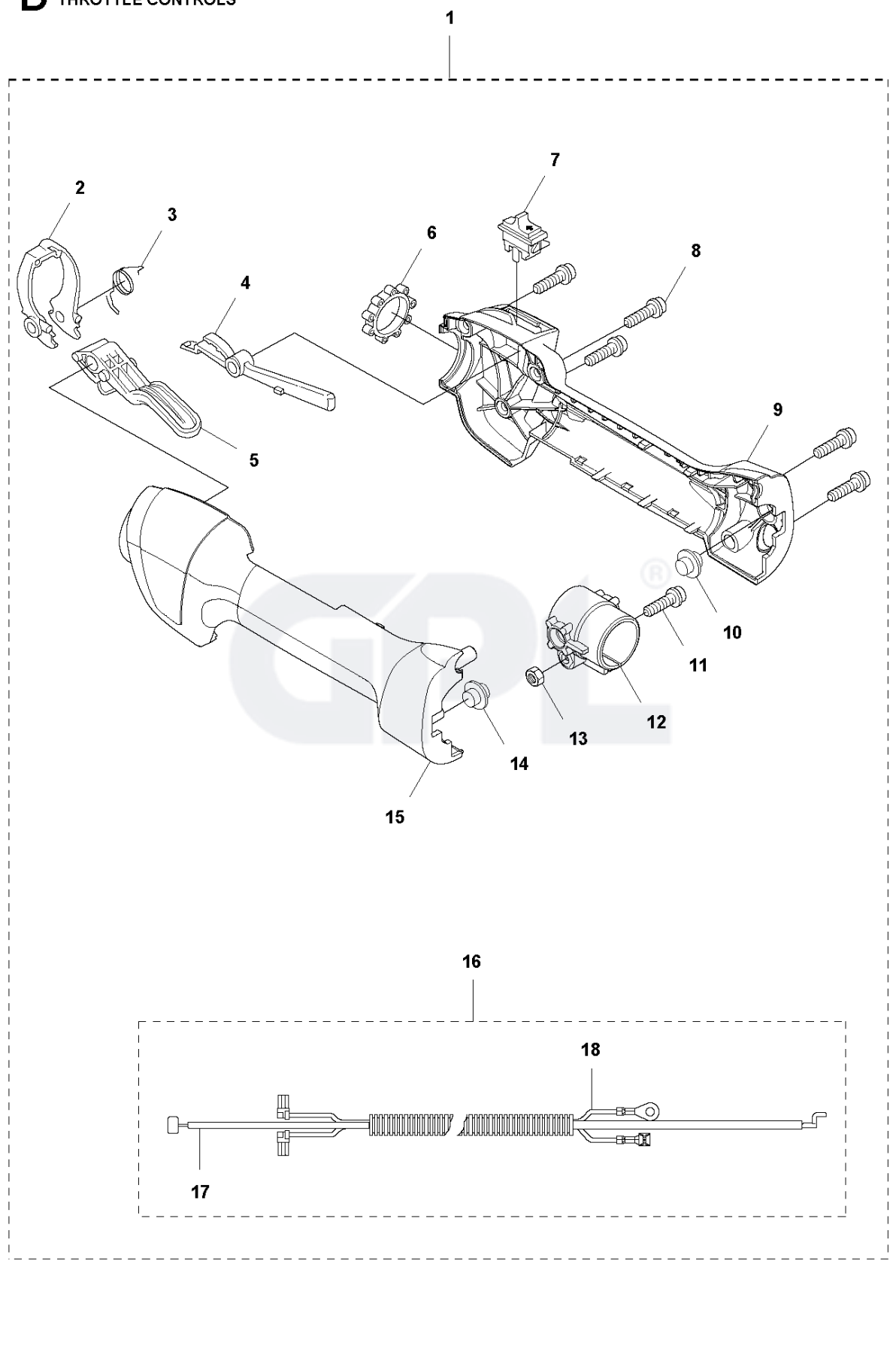
| Ref | Part No      | Description | Remark                 | QTY KIT |
|-----|--------------|-------------|------------------------|---------|
| 1   | 544 10 18-01 | SLEEVE      |                        | 1       |
| 2   | 544 25 40-01 | SCREW       |                        | 1       |
| 3   | 537 18 26-10 | TUBE        | Ø = 24 mm, L = 330 mm  | 1       |
| 4   | 537 33 44-02 | SPACER      |                        | 1       |
| 5   | 589 29 51-01 | LABEL       |                        | 1       |
| 6   | 537 36 02-01 | SPACER      |                        | 1       |
| 7   | 537 21 41-02 | TUBE        | Ø = 28 mm, L = 1152 mm | 1       |
| 8   | 537 31 39-02 | GUIDE       | Ø = 9 mm, L = 1115 mm  | 1       |
| 9   | 537 35 52-01 | DRIVE SHAFT | Ø = 8 mm, L = 1527 mm  | 1       |

The logo for GPL, consisting of the letters 'GPL' in a large, bold, sans-serif font. A registered trademark symbol (®) is located to the upper right of the 'L'.

**C** GC 2236  
HANDLE**Captive Screws**

| Ref | Part No      | Description   | Remark                        | QTY KIT |    |
|-----|--------------|---------------|-------------------------------|---------|----|
| 1   | 725 23 78-51 | SCREW EHHM    |                               | 1       |    |
| 2   | 503 23 00-61 | WASHER        |                               | 1       |    |
| 3   | 544 10 10-03 | HANDLE LOOP   |                               | 1       |    |
| 4   | 544 10 11-02 | SPACING BLOCK |                               | 1       |    |
| 5   | 503 99 78-02 | HANDLE        |                               | 1       |    |
| 6   | 502 19 71-01 | SQUARE NUT    |                               | 1       |    |
| 7   | 503 21 68-16 | SCREW IHSCCT  | M5 x16                        | 3       |    |
| 8   | 725 23 78-51 | SCREW EHHM    |                               | 1       |    |
| 9   | 503 23 00-61 | WASHER        |                               | 1       |    |
| 10  | 544 10 10-06 | HANDLE.LOOP   | Captive Screws                | 1       |    |
| 11  | 544 10 11-02 | SPACING BLOCK |                               | 1       |    |
| 12  | 503 99 78-05 | HANDLE        | Spare part with Captive Screw | 1       |    |
| 13  | 574 18 15-01 | SCREW IHSCFTO | Captive Screw                 | 3       | 12 |
| 14  | 502 19 71-01 | SQUARE NUT    |                               | 1       |    |



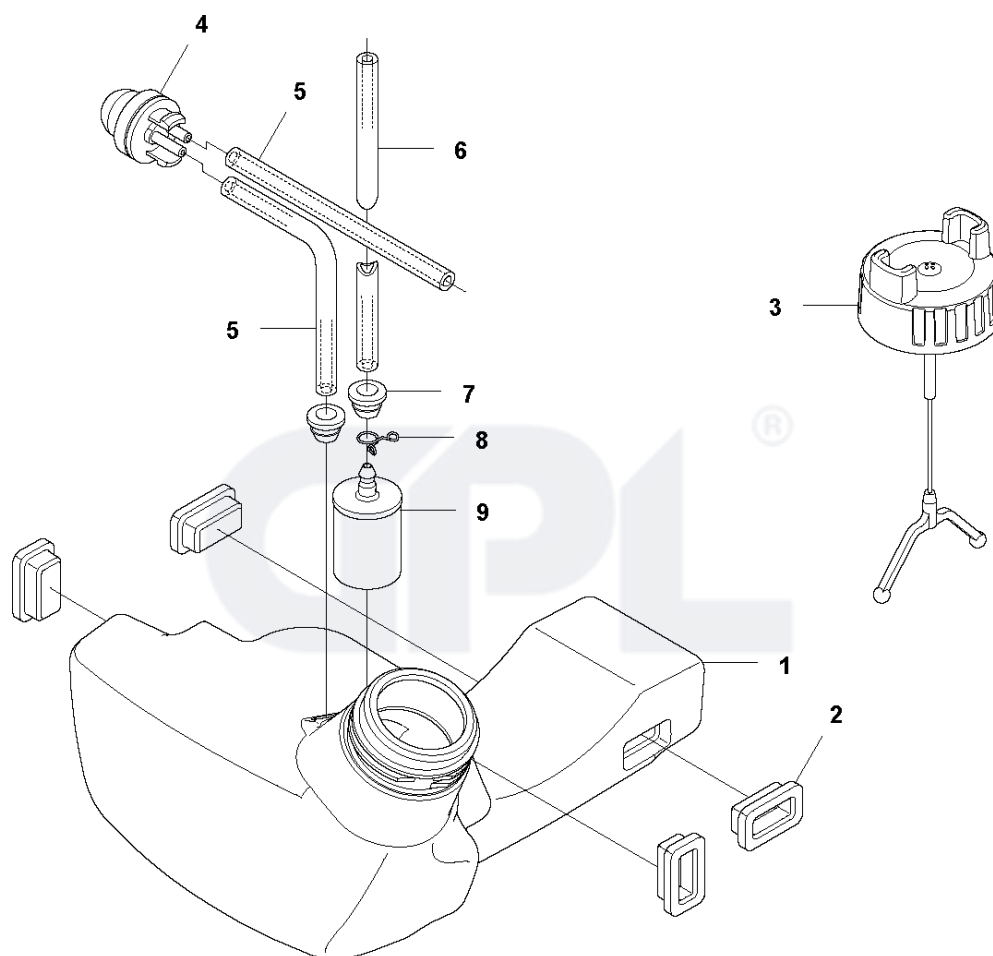
**D** GC 2236  
THROTTLE CONTROLS

## THROTTLE CONTROLS

GC2236 from 2014-12

| Ref | Part No      | Description         | Remark | QTY KIT |       |
|-----|--------------|---------------------|--------|---------|-------|
| 1   | 544 14 36-03 | CONTROL             |        | 1       |       |
| 2   | 503 91 81-01 | THROTTLE LEVER      |        | 1       | 1     |
| 3   | 544 10 08-01 | RECOIL SPRING       |        | 1       | 1     |
| 4   | 503 87 80-02 | THROTTLE LOCKOUT    |        | 1       | 1     |
| 5   | 503 87 79-04 | THROTTLE TRIGGER    |        | 1       | 1     |
| 6   | 503 96 14-01 | ABSORBER            |        | 1       | 1     |
| 7   | 537 41 90-01 | SWITCH              |        | 1       | 1     |
| 8   | 503 21 66-18 | SCREW IHSC T        |        | 5       | 1     |
| 9   | 544 23 84-02 | HANDLE HALF         |        | 1       | 1     |
| 10  | 544 10 17-02 | DAMPER              |        | 1       | 1     |
| 11  | 503 20 03-20 | SCREW IHSCFM        |        | 1       | 1     |
| 12  | 544 11 21-01 | RETAINER            |        | 1       | 1     |
| 13  | 731 23 14-01 | HEXAGON NUT         |        | 1       | 1     |
| 14  | 544 10 17-02 | DAMPER              |        | 1       | 1     |
| 15  | 544 23 85-02 | HANDLE HALF         |        | 1       | 1     |
| 16  | 544 14 49-01 | WIRING ASSY         |        | 1       | 1     |
| 17  | 544 17 17-02 | THROTTLE WIRE ASSY  |        | 1       | 1, 16 |
| 18  | 503 87 85-06 | SHORT CIRCUIT CABLE |        | 1       | 1, 16 |



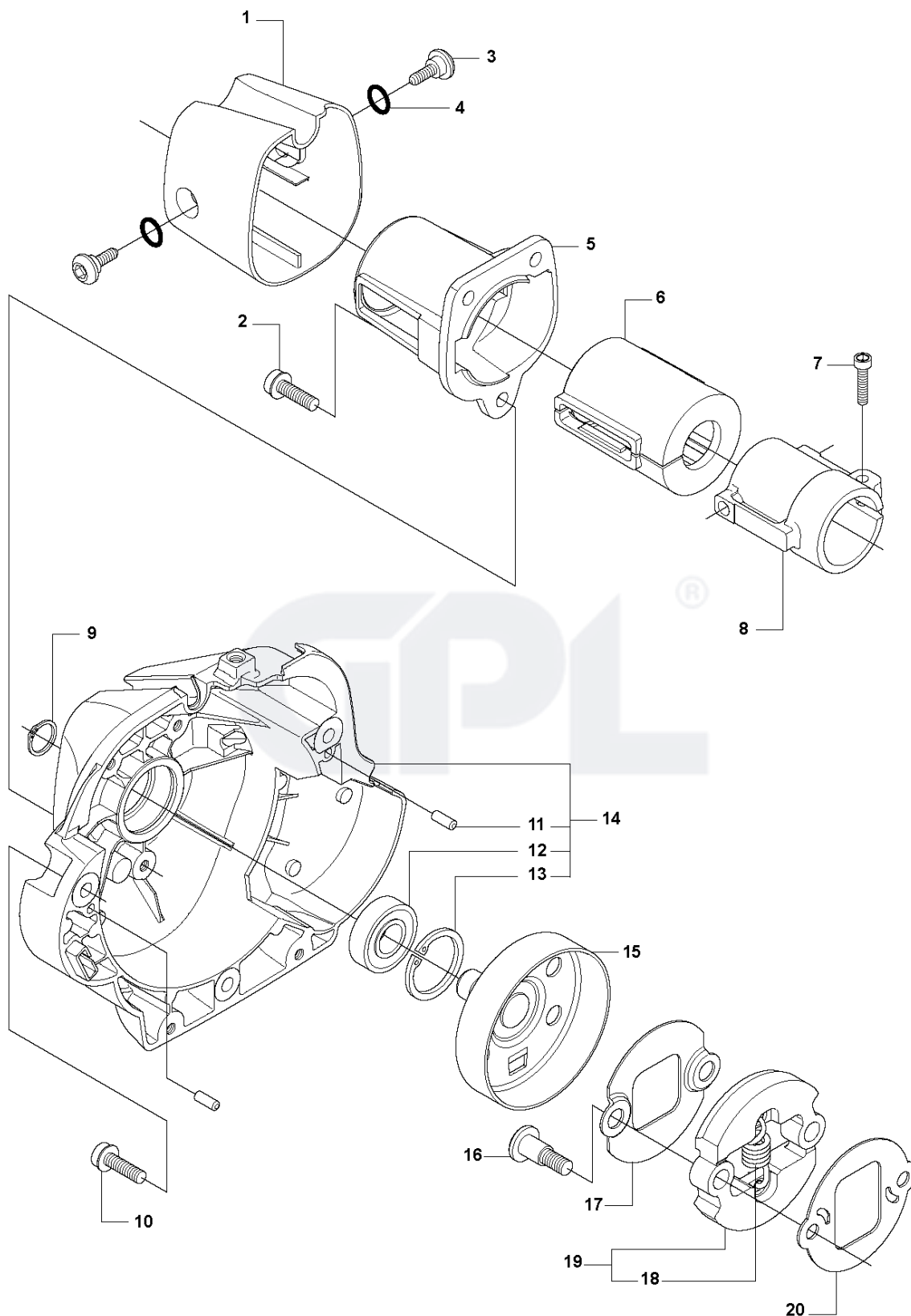
**E** GC 2236  
FUEL TANK

## FUEL TANK

GC2236 from 2014-12

| Ref | Part No      | Description | Remark | QTY KIT |
|-----|--------------|-------------|--------|---------|
| 1   | 544 32 88-01 | TANK ASSY   |        | 1       |
| 2   | 503 91 10-01 | SUSPENSION  |        | 4       |
| 3   | 544 88 97-02 | TANK CAP    |        | 1       |
| 4   | 503 93 66-01 | PURGE       |        | 1       |
| 5   | 537 04 24-12 | FUEL HOSE   |        | 2       |
| 6   | 537 05 23-01 | FUEL HOSE   |        | 1       |
| 7   | 503 73 58-01 | BUSHING     |        | 2       |
| 8   | 537 18 49-01 | O-RING      |        | 1       |
| 9   | 503 44 32-01 | FUEL FILTER |        | 1       |



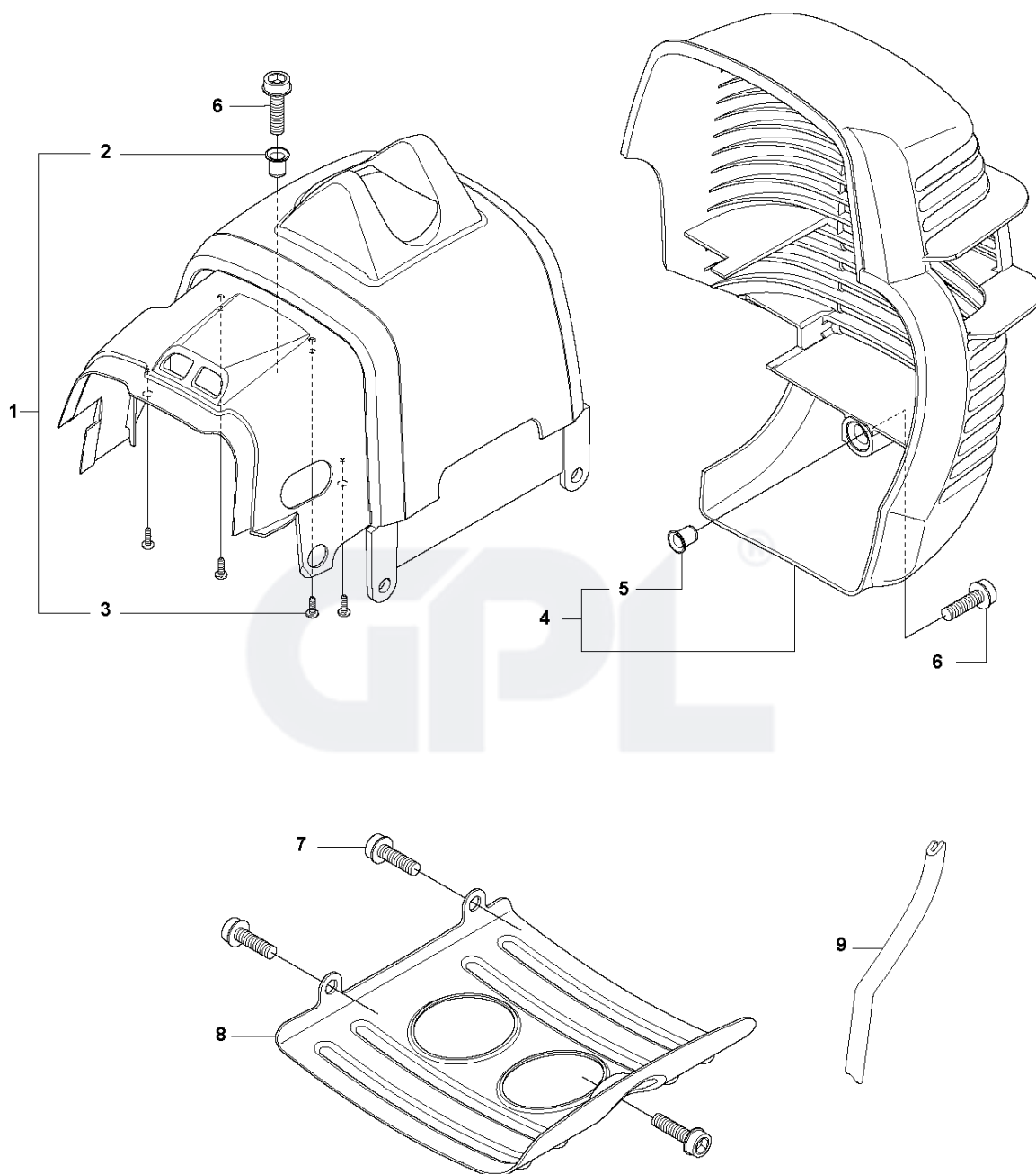
**F** GC 2236  
CLUTCH

## CLUTCH

GC2236 from 2014-12

| Ref | Part No      | Description           | Remark | QTY | KIT |
|-----|--------------|-----------------------|--------|-----|-----|
| 1   | 544 11 97-02 | COVER                 |        | 1   |     |
| 2   | 503 20 03-20 | SCREW IHSCFM          |        | 3   |     |
| 3   | 503 96 13-01 | SCREW                 |        | 2   |     |
| 4   | 740 42 06-00 | O-RING                |        | 2   |     |
| 5   | 537 31 00-01 | COVER                 |        | 1   |     |
| 6   | 537 32 27-01 | ANTIVIBRATION ELEMENT |        | 1   |     |
| 7   | 725 53 33-55 | SCREW IHSCM           |        | 1   |     |
| 8   | 537 31 01-02 | COMPRESSION SLEEVE    |        | 1   |     |
| 9   | 735 31 14-00 | CIRCLIP               |        | 1   |     |
| 10  | 503 20 03-20 | SCREW IHSCFM          |        | 3   |     |
| 11  | 503 24 07-02 | PARALLEL PIN          |        | 2   | 14  |
| 12  | 738 21 01-04 | BALL BEARING          |        | 1   | 14  |
| 13  | 735 31 28-10 | CIRCLIP               |        | 1   | 14  |
| 14  | 537 30 29-03 | CLUTCH COVER          |        | 1   |     |
| 15  | 537 35 29-01 | CLUTCH DRUM           |        | 1   |     |
| 16  | 537 41 81-01 | SCREW                 |        | 2   |     |
| 17  | 537 41 57-01 | WASHER                |        | 1   |     |
| 18  | 537 42 72-01 | SPRING                |        | 1   | 19  |
| 19  | 537 34 04-01 | CLUTCH                |        | 1   |     |
| 20  | 537 04 68-01 | WASHER                |        | 1   |     |



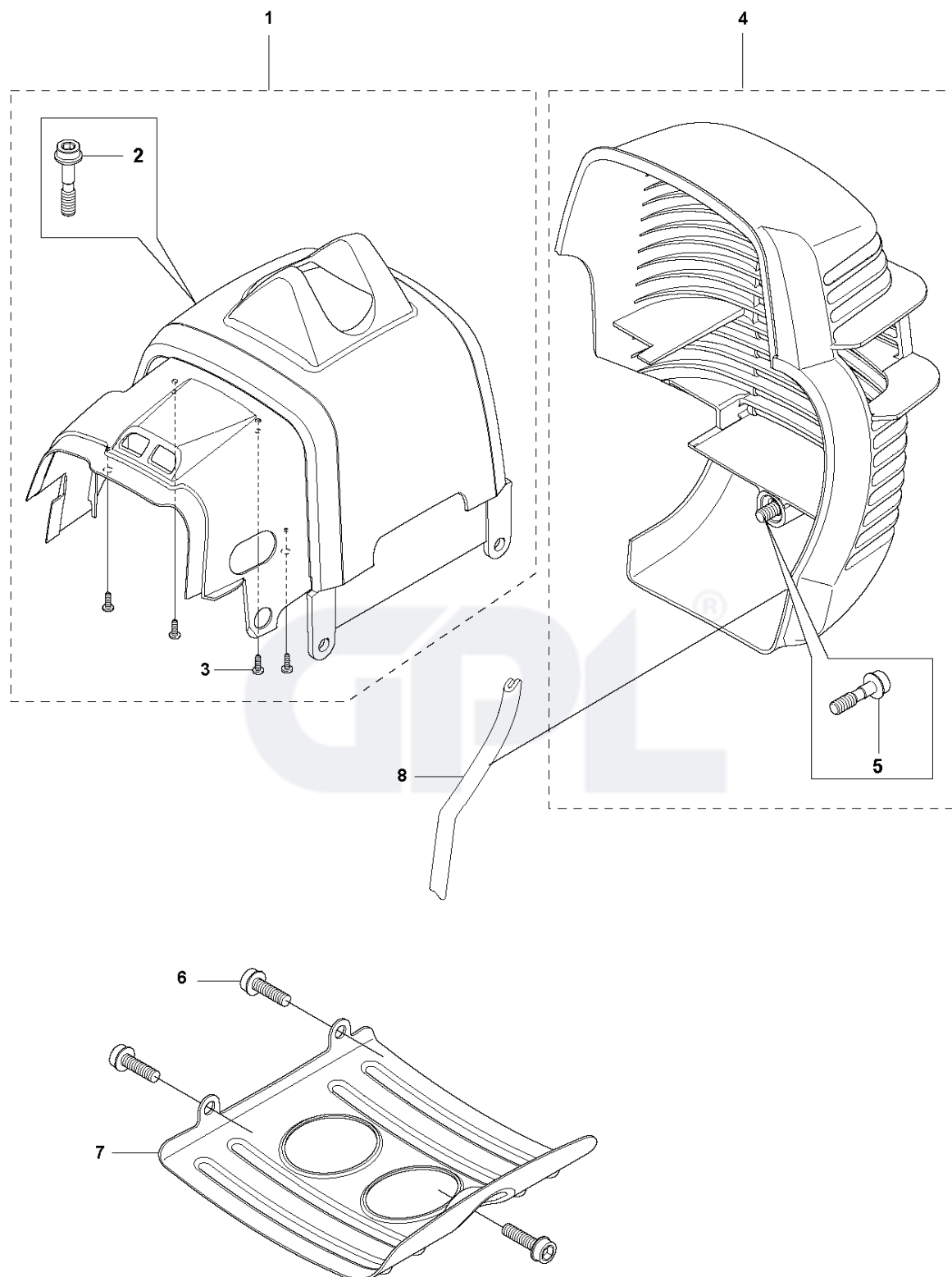
**G1** GC 2236  
CYLINDER COVER

## CYLINDER COVER

GC2236 from 2014-12

| Ref | Part No      | Description      | Remark | QTY KIT |   |
|-----|--------------|------------------|--------|---------|---|
| 1   | 544 14 20-01 | CYLINDER COVER   |        | 1       |   |
| 2   | 537 37 38-02 | TUBULAR RIVET    |        | 1       | 1 |
| 3   | 503 21 29-10 | SCREW CCRPANT    |        | 4       | 1 |
| 4   | 544 14 46-01 | HEAT PROTECTOR   |        | 1       |   |
| 5   | 537 37 38-03 | TUBULAR RIVET    |        | 1       | 4 |
| 6   | 503 20 03-20 | SCREW IHSCFM     |        | 2       |   |
| 7   | 503 21 75-16 | SCREW IHSCFT     |        | 3       |   |
| 8   | 537 35 72-01 | PROTECTIVE PLATE |        | 1       |   |
| 9   | 544 02 98-01 | BAR              |        | 1       |   |



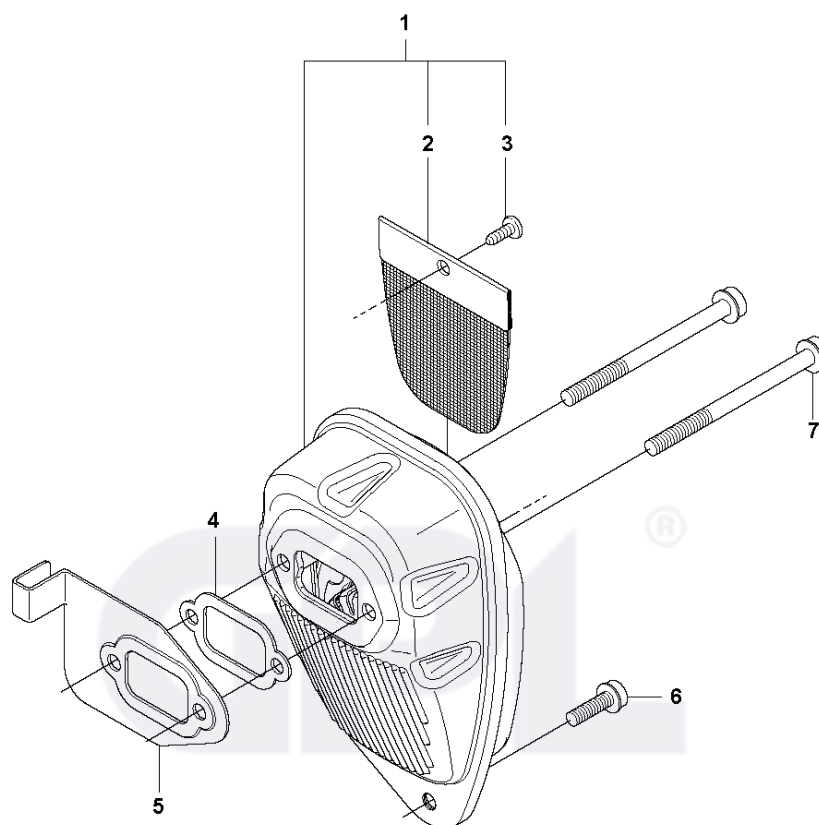
**G2** GC 2236  
CYLINDER COVER

## CYLINDER COVER

GC2236 from 2014-12

| Ref | Part No      | Description      | Remark                        | QTY KIT |   |
|-----|--------------|------------------|-------------------------------|---------|---|
| 1   | 544 14 20-02 | CYLINDER COVER   | Spare part with Captive Screw | 1       |   |
| 2   | 573 99 43-04 | SCREW IHSCFMO    | Captive Screw                 | 1       | 1 |
| 3   | 503 21 29-10 | SCREW CCRPANT    |                               | 4       | 1 |
| 4   | 544 14 46-02 | HEAT PROTECTOR   | Spare part with Captive Screw | 1       |   |
| 5   | 537 42 51-02 | HEAT PROTECTOR   | Captive Screw                 | 1       | 4 |
| 6   | 503 21 75-16 | SCREW IHSCFT     |                               | 3       |   |
| 7   | 537 35 72-01 | PROTECTIVE PLATE |                               | 1       |   |
| 8   | 544 02 98-01 | BAR              |                               | 1       |   |



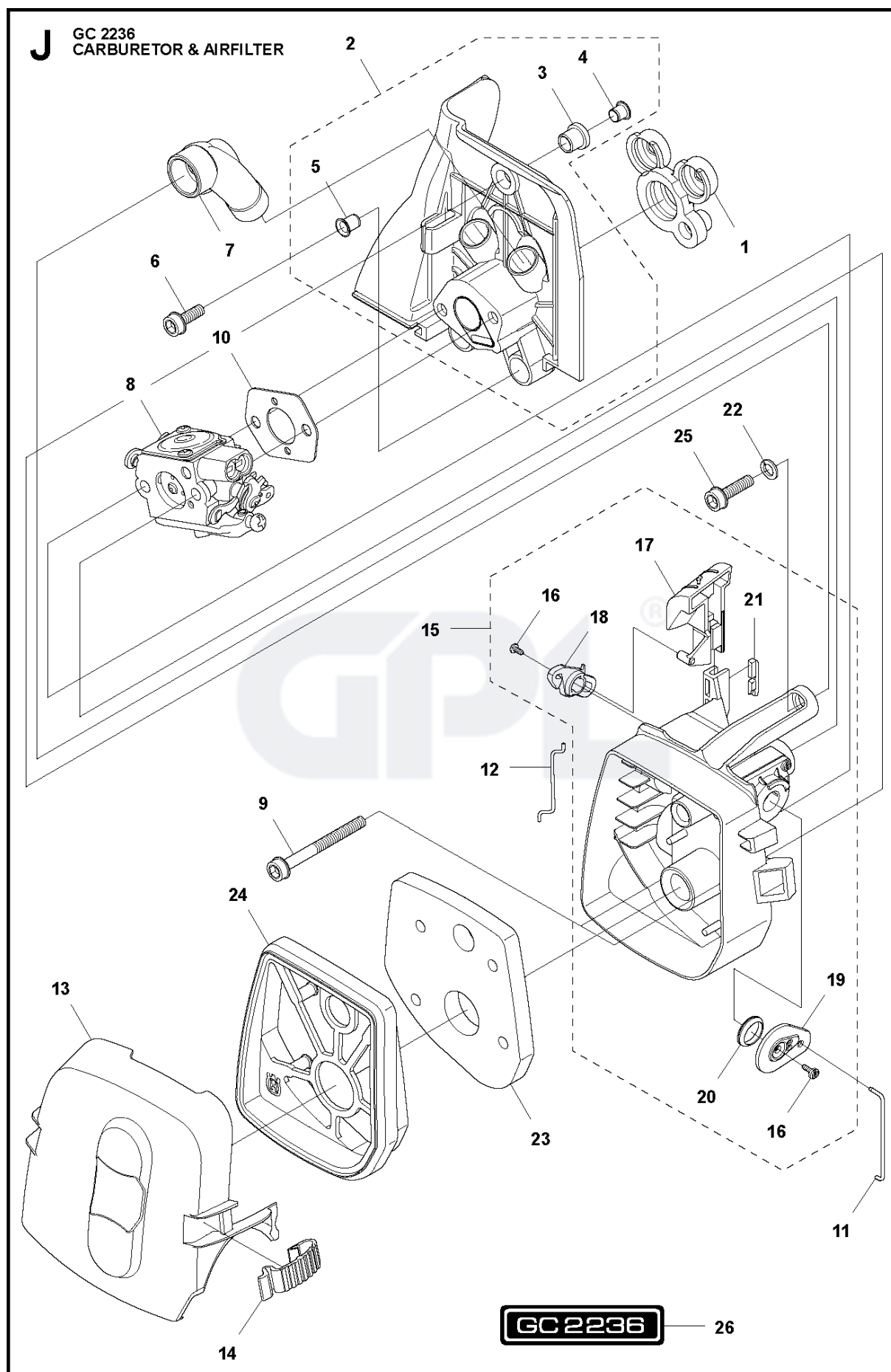
**H** GC 2236  
MUFFLER

## MUFFLER

GC2236 from 2014-12

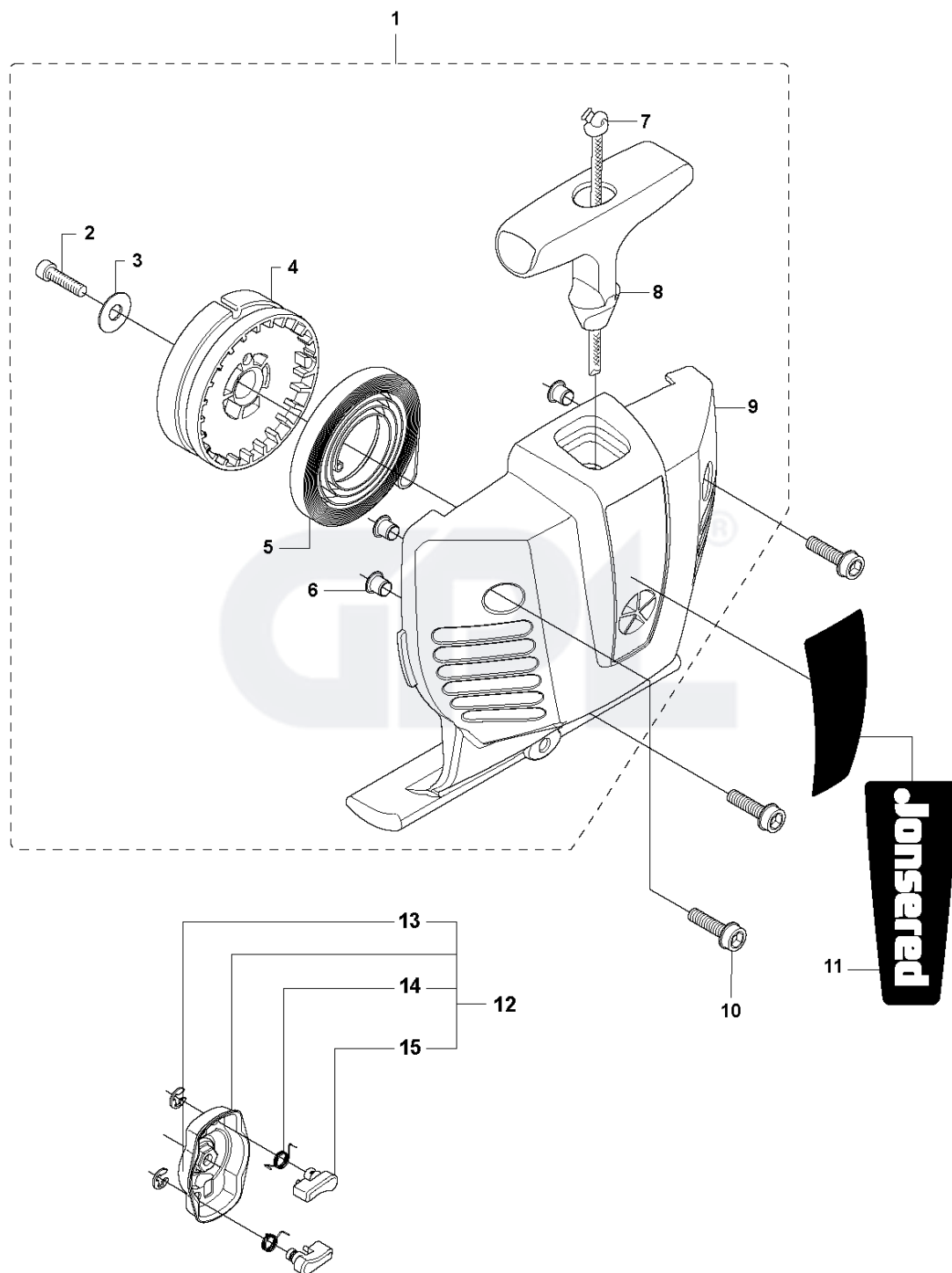
| Ref | Part No      | Description           | Remark | QTY KIT |   |
|-----|--------------|-----------------------|--------|---------|---|
| 1   | 505 40 86-01 | MUFFLER ASSY          |        | 1       |   |
| 2   | 544 11 68-01 | SPARK ARRESTER SCREEN |        | 1       | 1 |
| 3   | 724 12 87-59 | SCREW CRPANM          |        | 1       | 1 |
| 4   | 537 33 31-01 | GASKET                |        | 1       |   |
| 5   | 537 34 08-01 | AIR CONDUCTOR         |        | 1       |   |
| 6   | 503 20 03-20 | SCREW IHSCFM          |        | 1       |   |
| 7   | 503 20 29-63 | SCREW IHSCFM          |        | 2       |   |





| Ref | Part No      | Description      | Remark        | QTY KIT |    |
|-----|--------------|------------------|---------------|---------|----|
| 1   | 537 33 43-01 | INLET PIPE       |               | 1       |    |
| 2   | 537 37 12-02 | INSULATION WALL  |               | 1       |    |
| 3   | 537 37 11-01 | SLEEVE           |               | 1       | 2  |
| 4   | 544 01 91-01 | TUBULAR RIVET    |               | 1       | 2  |
| 5   | 537 37 38-03 | TUBULAR RIVET    |               | 2       | 2  |
| 6   | 503 20 03-16 | SCREW IHSCFM     |               | 2       |    |
| 7   | 537 34 13-01 | AIR DUCT         |               | 1       |    |
| 8   | 581 16 75-01 | CARBURETTOR      | ZAMA C1Q-EL36 | 1       |    |
| 9   | 503 21 75-50 | SCREW IHSCFT     |               | 2       |    |
| 10  | 503 49 71-01 | GASKET           |               | 1       |    |
| 11  | 537 34 90-01 | LEVER            |               | 1       |    |
| 12  | 544 37 27-01 | SLEEVING BRACKET |               | 1       |    |
| 13  | 544 12 65-01 | FILTER COVER     |               | 1       |    |
| 14  | 537 38 72-01 | SNAP LOCKING     |               | 2       |    |
| 15  | 537 31 41-01 | FILTER HOLDER    |               | 1       |    |
| 16  | 503 21 29-06 | SCREW CCRPANT    |               | 2       | 15 |
| 17  | 537 33 71-01 | CHOKE CONTROL    |               | 1       | 15 |
| 18  | 537 35 58-01 | LEVER            |               | 1       | 15 |
| 19  | 544 01 46-01 | LEVER            |               | 1       | 15 |
| 20  | 544 01 47-01 | BELLOWS          |               | 1       | 15 |
| 21  | 544 02 58-01 | BAR              |               | 1       | 15 |
| 22  | 503 23 10-06 | WASHER           |               | 1       |    |
| 23  | 537 33 72-01 | FILTER           |               | 1       |    |
| 24  | 537 31 42-01 | FRAME            |               | 1       |    |
| 25  | 503 20 03-20 | SCREW IHSCFM     |               | 1       |    |
| 26  | 544 20 98-01 | LABEL            |               | 1       |    |



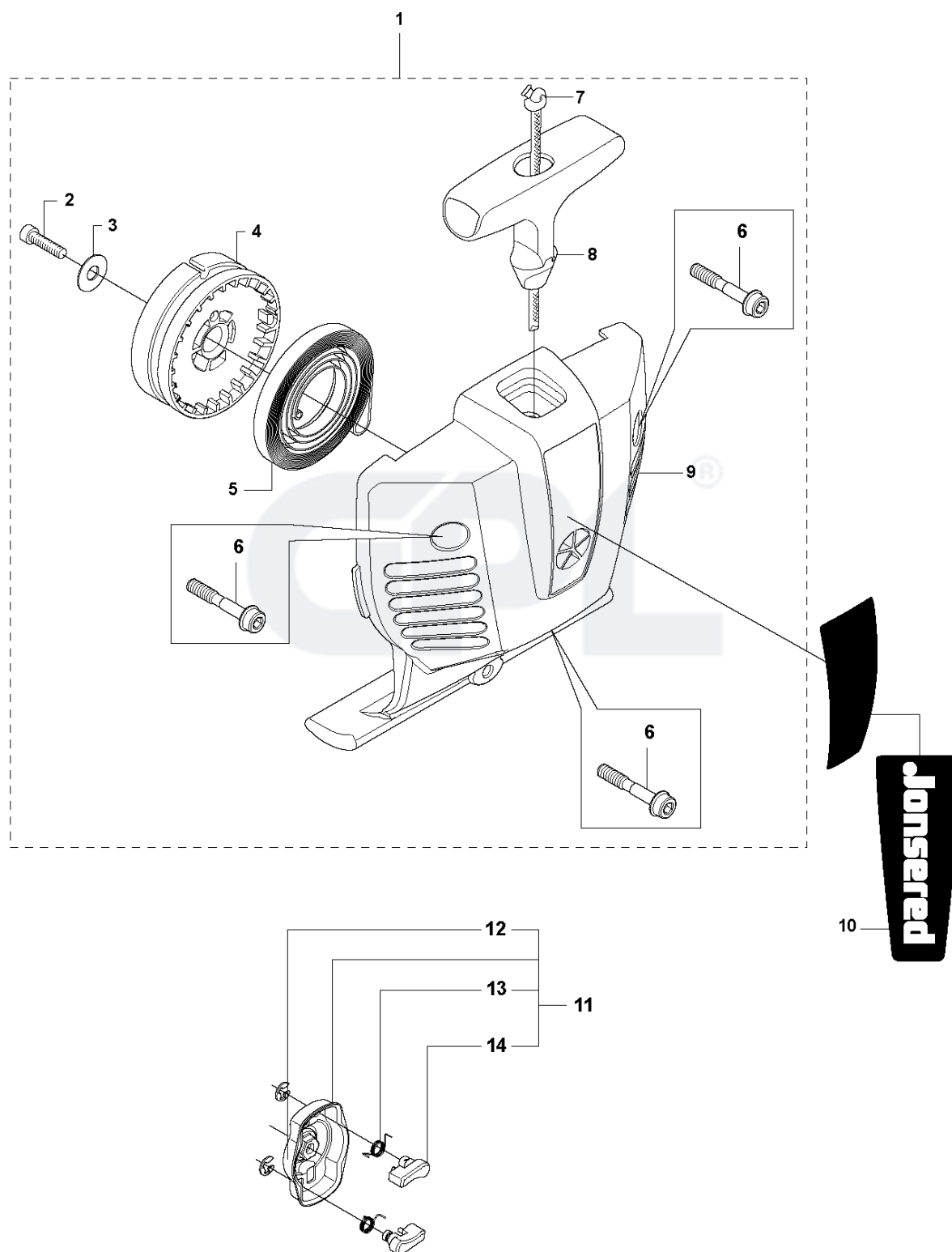
**K1** GC 2236  
STARTER

## STARTER

GC2236 from 2014-12

| Ref | Part No      | Description     | Remark | QTY KIT |    |
|-----|--------------|-----------------|--------|---------|----|
| 1   | 544 12 84-01 | STARTER HOUSING |        | 1       | 1  |
| 2   | 503 21 79-20 | SCREW IH SCT    |        | 1       | 1  |
| 3   | 535 07 23-01 | WASHER          |        | 1       | 1  |
| 4   | 537 32 50-03 | STARTER PULLEY  |        | 1       | 1  |
| 5   | 503 85 99-01 | RECOIL SPRING   |        | 1       | 1  |
| 6   | 537 37 38-02 | TUBULAR RIVET   |        | 3       | 1  |
| 7   | 505 30 51-25 | STARTER CORD    |        | 1       | 1  |
| 8   | 503 99 77-01 | STARTER HANDLE  |        | 1       | 1  |
| 9   | 544 12 64-01 | STARTER HOUSING |        | 1       | 1  |
| 10  | 503 20 03-20 | SCREW IH SCFM   |        | 3       |    |
| 11  | 537 18 28-01 | LABEL           |        | 1       |    |
| 12  | 503 87 33-05 | STARTER PAWL    |        | 1       |    |
| 13  | 735 31 08-20 | E-CLIP          |        | 2       | 12 |
| 14  | 503 87 36-01 | SPRING          |        | 2       | 12 |
| 15  | 503 87 35-02 | STARTER PAWL    |        | 2       | 12 |



**K2** GC 2236  
STARTER

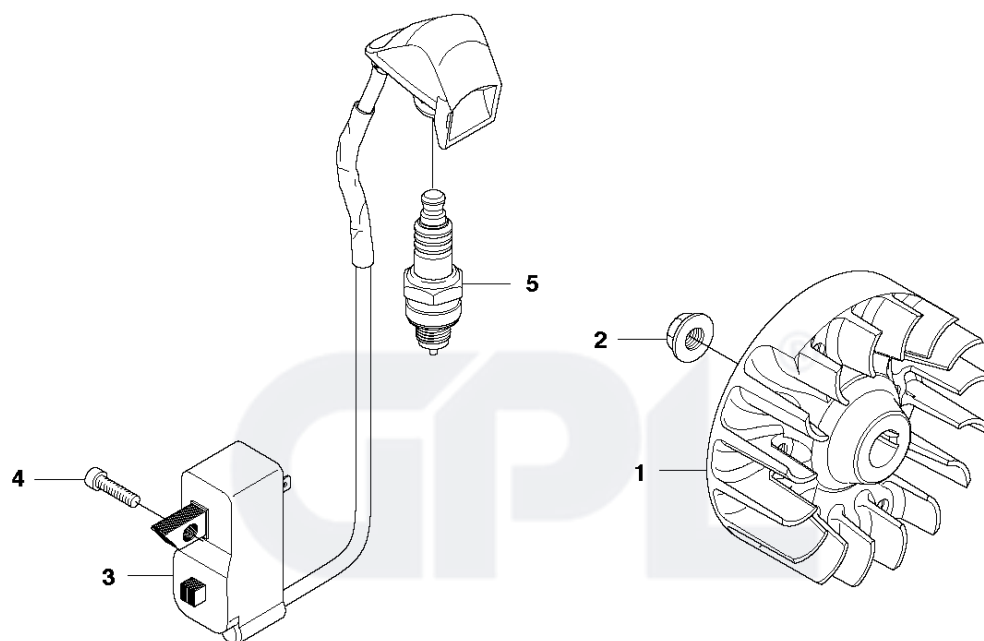
## STARTER

GC2236 from 2014-12

| Ref | Part No      | Description     | Remark                                | QTY KIT |    |
|-----|--------------|-----------------|---------------------------------------|---------|----|
| 1   | 544 12 84-02 | STARTER HOUSING | Captive Screws                        | 1       | 1  |
| 2   | 503 21 79-20 | SCREW IH SCT    |                                       | 1       | 1  |
| 3   | 535 07 23-01 | WASHER          |                                       | 1       | 1  |
| 4   | 537 32 50-03 | STARTER PULLEY  |                                       | 1       | 1  |
| 5   | 503 85 99-01 | RECOIL SPRING   |                                       | 1       | 1  |
| 6   | 573 99 43-05 | SCREW IH SCFMO  | Captive Screw                         | 3       |    |
| 7   | 505 30 51-25 | STARTER CORD    |                                       | 1       | 1  |
| 8   | 503 99 77-01 | STARTER HANDLE  |                                       | 1       | 1  |
| 9   | 544 12 64-02 | STARTER HOUSING | Spare part adapted for captive screws | 1       | 1  |
| 10  | 537 18 28-01 | LABEL           |                                       | 1       |    |
| 11  | 503 87 33-05 | STARTER PAWL    |                                       | 1       |    |
| 12  | 735 31 08-20 | E-CLIP          |                                       | 2       | 12 |
| 13  | 503 87 36-01 | SPRING          |                                       | 2       | 12 |
| 14  | 503 87 35-02 | STARTER PAWL    |                                       | 2       | 12 |



**N** GC 2236  
IGNITION

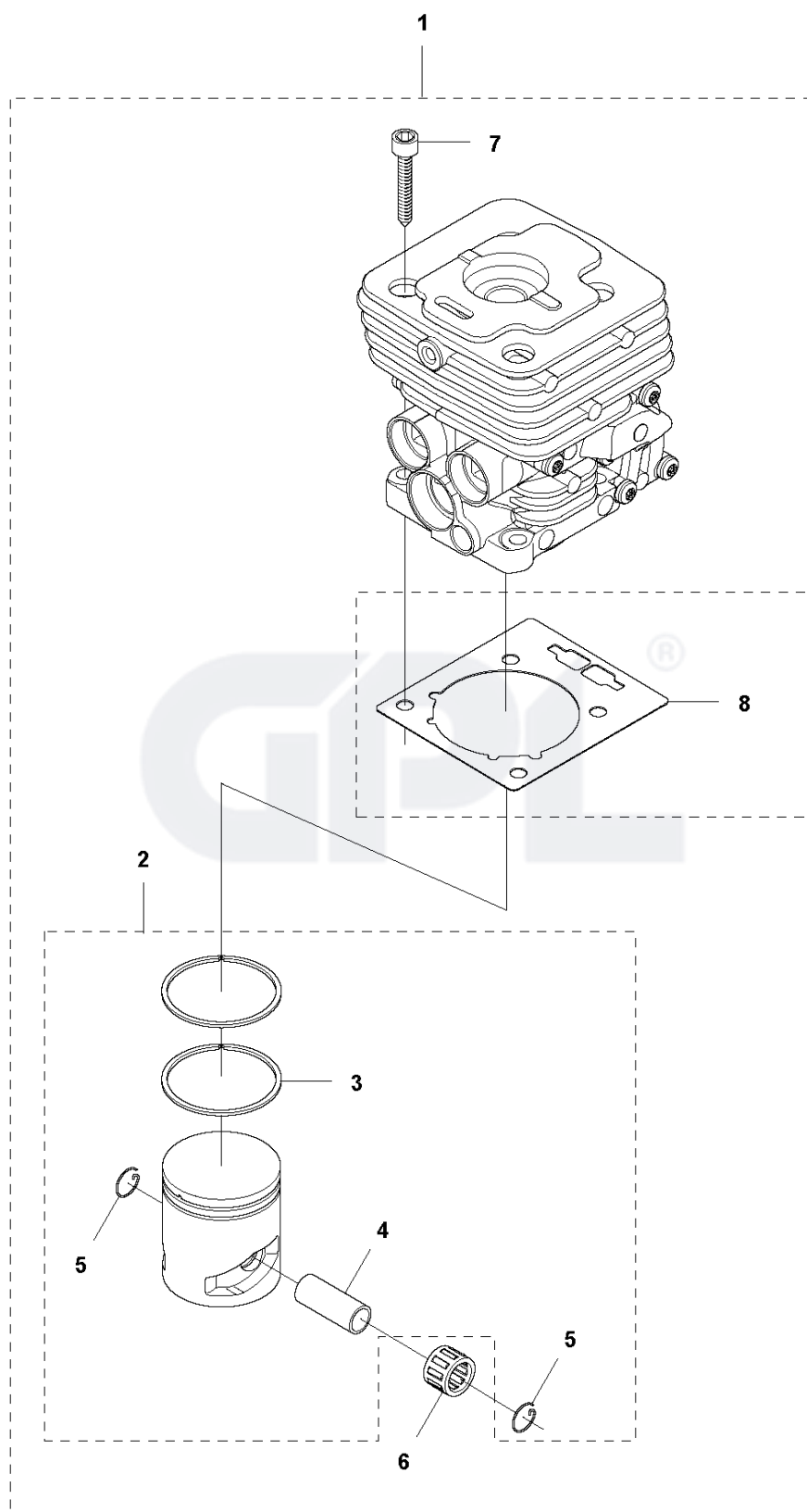


## IGNITION SYSTEM

GC2236 from 2014-12

| Ref | Part No      | Description        | Remark             | QTY KIT |
|-----|--------------|--------------------|--------------------|---------|
| 1   | 537 24 96-01 | FLYWHEEL           |                    | 1       |
| 2   | 731 71 16-51 | HEXAGON NUT FLANGE |                    | 1       |
| 3   | 544 12 70-02 | IGNITION MODULE    |                    | 1       |
| 4   | 503 21 66-18 | SCREW IHSCT        |                    | 2       |
| 5   | 503 23 51-09 | SPARK PLUG         | CH RCJ6Y Ø = 14 mm | 1       |

The logo for GPL (Gazzoni Pneumatici) is displayed in a large, light gray, sans-serif font. The letters 'GPL' are prominent, with a registered trademark symbol (®) to the upper right of the 'L'. The logo is centered horizontally and vertically in the lower half of the page.

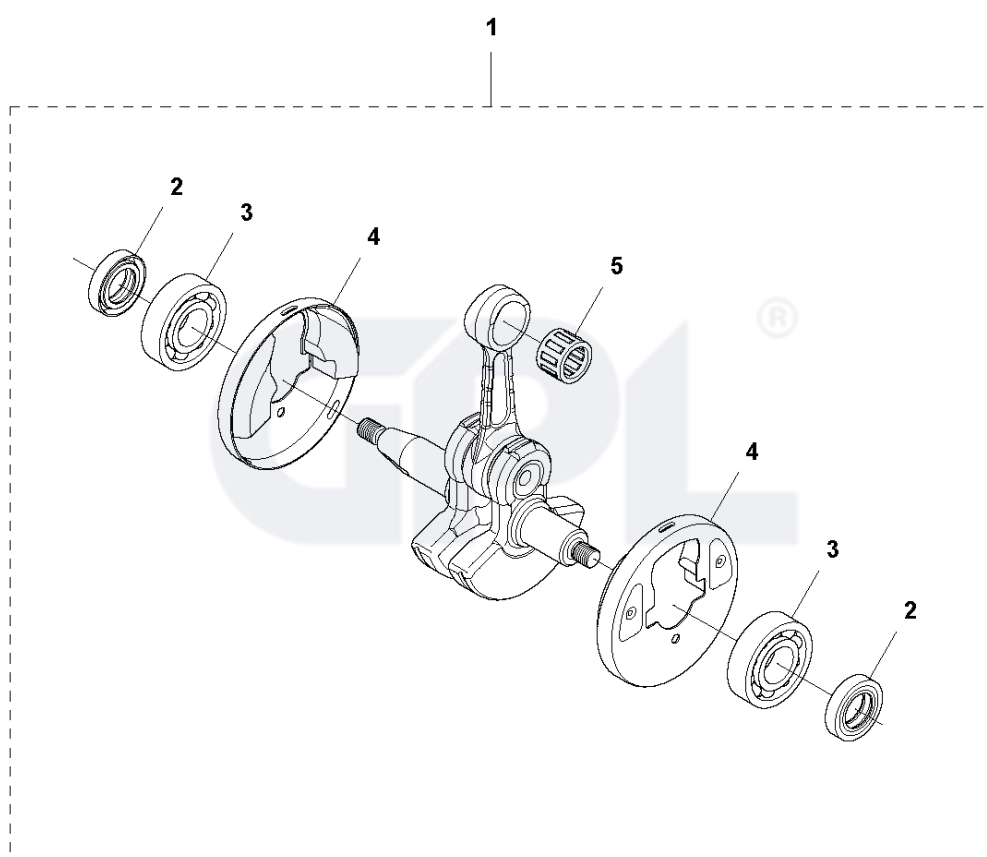
**M** GC 2236  
CYLINDER & PISTON

## CYLINDER PISTON

GC2236 from 2014-12

| Ref | Part No      | Description    | Remark    | QTY KIT |     |
|-----|--------------|----------------|-----------|---------|-----|
| 1   | 544 40 06-01 | CYLINDER ASSY  | Ø = 38 mm | 1       |     |
| 2   | 585 99 83-02 | PISTON ASSY    |           | 1       | 1   |
| 3   | 503 28 90-54 | PISTON RING    |           | 2       | 1,2 |
| 4   | 503 28 91-19 | PISTON PIN     |           | 1       | 1,2 |
| 5   | 737 44 10-00 | SNAP RING      |           | 2       | 1,2 |
| 6   | 503 41 41-01 | NEEDLE BEARING |           | 1       | 1   |
| 7   | 725 53 33-55 | SCREW IHSCM    |           | 4       | 1   |
| 8   | 537 33 30-02 | GASKET         |           | 1       |     |



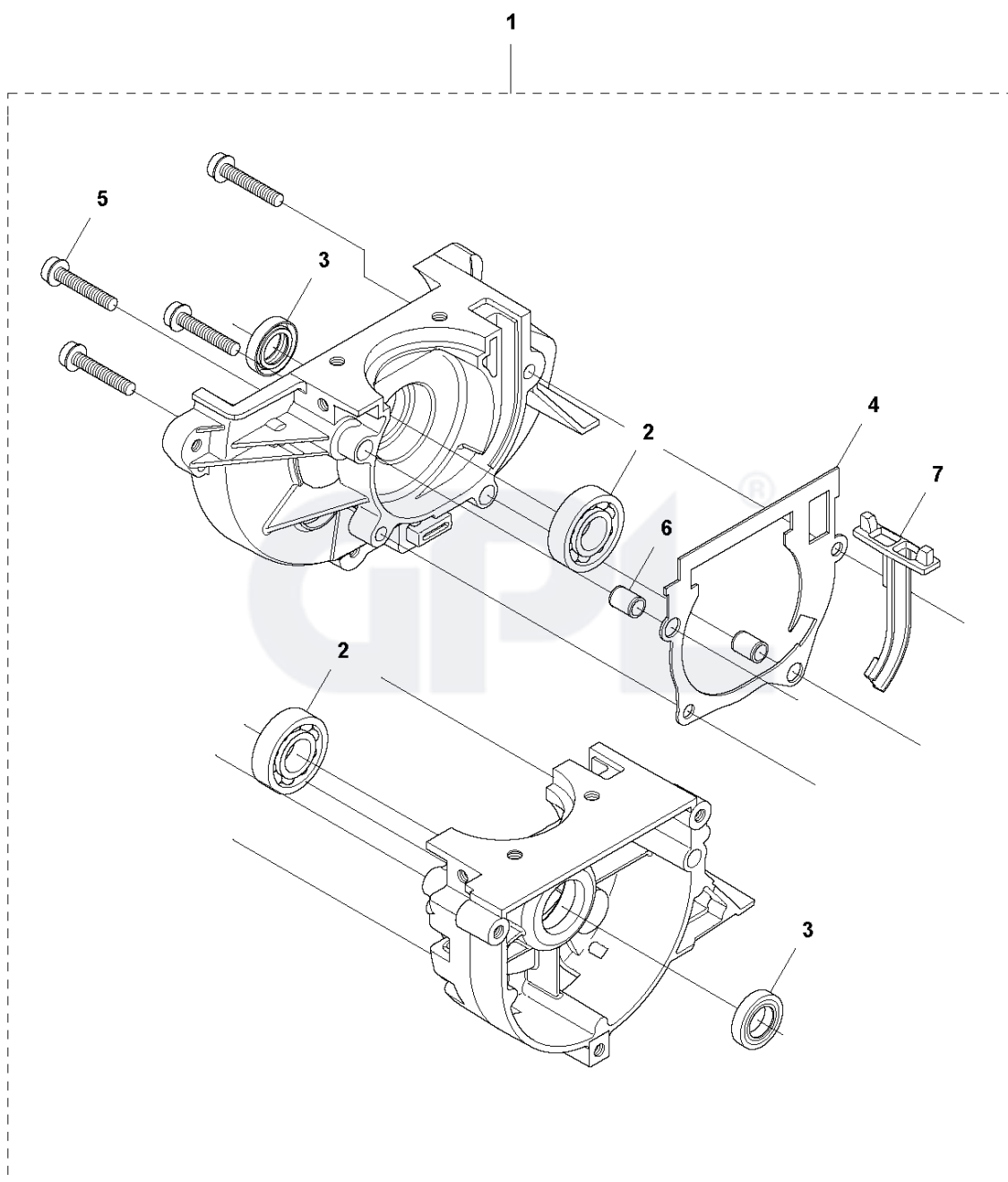
**N** GC 2236  
CRANK SHAFT

## CRANKSHAFT

GC2236 from 2014-12

| Ref | Part No      | Description     | Remark | QTY KIT |   |
|-----|--------------|-----------------|--------|---------|---|
| 1   | 544 03 90-01 | CRANKSHAFT ASSY |        | 1       |   |
| 2   | 503 26 02-02 | SEALING RING    |        | 2       | 1 |
| 3   | 738 21 01-10 | BALL BEARING    |        | 2       | 1 |
| 4   | 537 29 76-01 | CUP             |        | 2       | 1 |
| 5   | 503 41 41-01 | NEEDLE BEARING  |        | 1       | 1 |

The logo for GPL (Grip Limited) is displayed in a large, light gray, sans-serif font. The letters 'GPL' are prominent, with a registered trademark symbol (®) to the upper right of the 'L'. The logo is centered horizontally and vertically in the lower half of the page.

**P** GC 2236  
CRANKCASE

## CRANKCASE

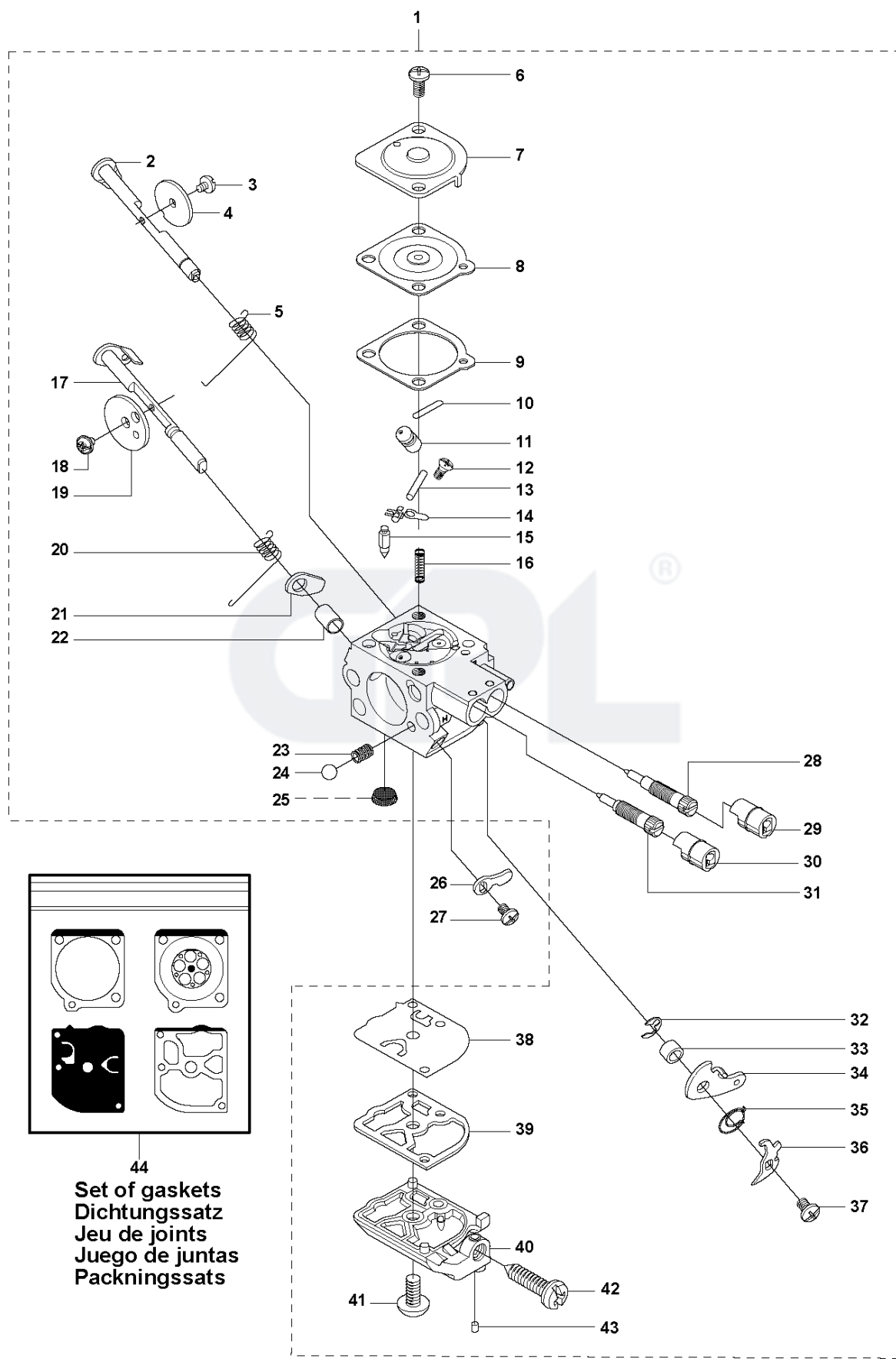
GC2236 from 2014-12

| Ref | Part No      | Description    | Remark | QTY KIT |   |
|-----|--------------|----------------|--------|---------|---|
| 1   | 544 03 89-01 | CRANKCASE ASSY |        | 1       |   |
| 2   | 738 21 01-10 | BALL BEARING   |        | 2       | 1 |
| 3   | 503 26 02-02 | SEALING RING   |        | 2       | 1 |
| 4   | 593 77 76-01 | GASKET         |        | 1       | 1 |
| 5   | 503 20 02-30 | SCREW IHSCFM   |        | 4       | 1 |
| 6   | 501 27 08-01 | GUIDE BUSHING  |        | 2       | 1 |
| 7   | 537 32 42-01 | INSERT         |        | 1       | 1 |



**Q** GC 2236  
CARBURETOR

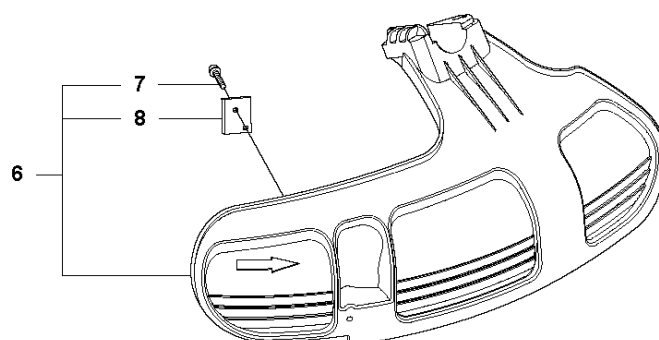
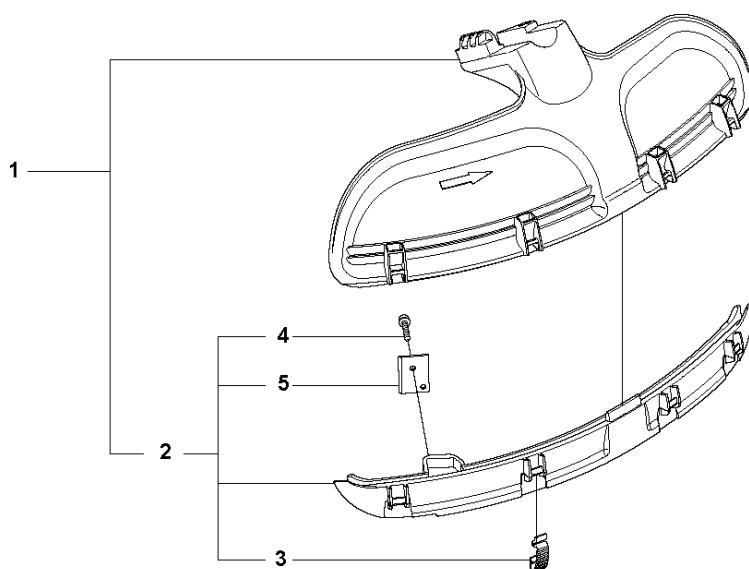
**Zama C1Q-EL36**



## CARBURETOR

GC2236 from 2014-12

| Ref | Part No      | Description          | Remark        | QTY KIT |       |
|-----|--------------|----------------------|---------------|---------|-------|
| 1   | 544 32 56-01 | CARBURETTOR          | ZAMA C1Q-EL36 | 1       |       |
| 2   | 537 38 74-01 | SHAFT ASSY           |               | 1       | 1     |
| 3   | 503 47 92-01 | SCREW                |               | 1       | 1     |
| 4   | 537 41 72-01 | VALVE                |               | 1       | 1     |
| 5   | 544 37 24-01 | SPRING               |               | 1       | 1     |
| 6   | 503 48 05-01 | SCREW                |               | 2       | 1     |
| 7   | 503 97 43-01 | COVER                |               | 1       | 1     |
| 8   | 537 04 89-01 | DIAPHRAGM            |               | 1       | 1, 44 |
| 9   | 537 02 04-01 | GASKET               |               | 1       | 1, 44 |
| 10  | 503 53 56-01 | PLUG WELCH           |               | 1       | 1     |
| 11  | 537 38 73-01 | NOZZLE ASSY          |               | 1       | 1     |
| 12  | 503 48 01-01 | SCREW                |               | 1       | 1     |
| 13  | 503 48 00-01 | PIN RETAINING SCREW  |               | 1       | 1     |
| 14  | 503 66 59-01 | LEVER                |               | 1       | 1     |
| 15  | 503 47 97-01 | VALVE                |               | 1       | 1     |
| 16  | 537 02 03-01 | SPRING               |               | 1       | 1     |
| 17  | 544 37 22-01 | SHAFT ASSY           |               | 1       | 1     |
| 18  | 503 48 18-01 | SCREW                |               | 1       | 1     |
| 19  | 537 02 11-01 | VALVE                |               | 1       | 1     |
| 20  | 544 37 26-01 | SPRING               |               | 1       | 1     |
| 21  | 544 37 25-01 | LEVER                |               | 1       | 1     |
| 22  | 544 42 70-01 | COLLAR               |               | 1       | 1     |
| 23  | 537 01 26-01 | SPRING               |               | 1       | 1     |
| 24  | 537 01 25-01 | BALL                 |               | 1       | 1     |
| 25  | 503 48 13-01 | STRAINER             |               | 1       | 1     |
| 26  | 544 37 23-01 | LEVER                |               | 1       | 1     |
| 27  | 503 47 90-01 | SCREW                |               | 1       | 1     |
| 28  | 537 41 69-01 | SCREW                | L             | 1       | 1     |
| 29  | 537 41 70-01 | LIMITER CAP          |               | 1       | 1     |
| 30  | 537 41 70-01 | LIMITER CAP          |               | 1       | 1     |
| 31  | 537 38 75-01 | SCREW                | H             | 1       | 1     |
| 32  | 537 38 52-01 | CLIP                 |               | 1       | 1     |
| 33  | 537 41 77-01 | COLLAR               |               | 1       | 1     |
| 34  | 537 41 73-01 | LEVER                |               | 1       | 1     |
| 35  | 537 41 78-01 | SPRING THROTT.RETURN |               | 1       | 1     |
| 36  | 537 41 74-01 | LEVER                |               | 1       | 1     |
| 37  | 503 47 90-01 | SCREW                |               | 1       | 1     |
| 38  | 537 02 00-01 | DIAPHRAGM PUMP       |               | 1       | 1, 44 |
| 39  | 537 02 01-01 | GASKET               |               | 1       | 1, 44 |
| 40  | 537 41 68-01 | COVER                |               | 1       | 1     |
| 41  | 503 47 96-01 | SCREW                |               | 1       | 1     |
| 42  | 537 02 07-01 | SCREW                |               | 1       | 1     |
| 43  | 503 48 11-01 | PIECE                |               | 1       | 1     |
| 44  | 531 00 45-52 | GASKET KIT           |               | 1       |       |

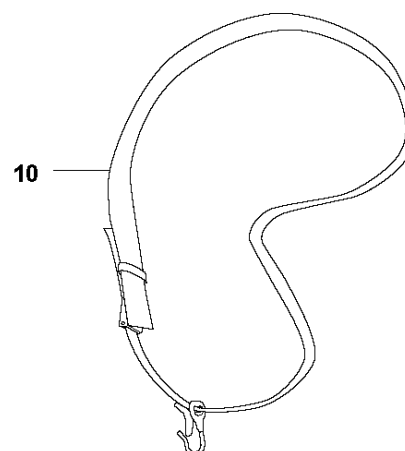
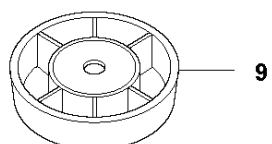
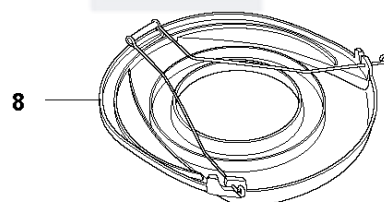
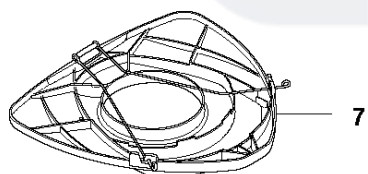
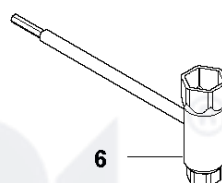
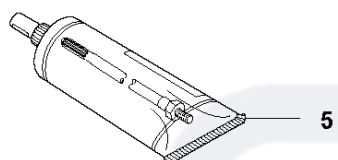
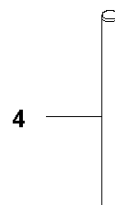
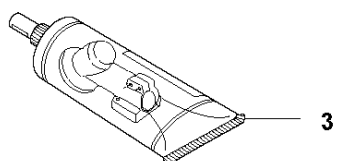
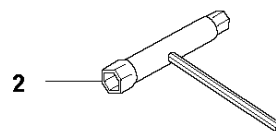
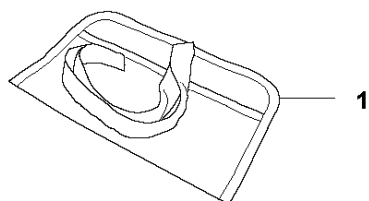
**R1** GC 2236  
ACCESSORIES

## ACCESSORIES

GC2236 from 2014-12

| Ref | Part No      | Description   | Remark | QTY KIT |      |
|-----|--------------|---------------|--------|---------|------|
| 1   | 537 33 16-01 | COMBI GUARD   |        | 1       |      |
| 2   | 537 39 63-04 | SPLASH GUARD  |        | 1       | 1    |
| 3   | 537 38 72-01 | SNAP LOCKING  |        | 4       | 1, 2 |
| 4   | 503 21 68-25 | SCREW IHSCFT  |        | 1       | 1, 2 |
| 5   | 503 79 88-01 | BLADE         |        | 1       | 1, 2 |
| 6   | 537 34 94-04 | TRIMMER GUARD |        | 1       |      |
| 7   | 503 21 68-25 | SCREW IHSCFT  |        | 1       | 7    |
| 8   | 503 79 88-01 | BLADE         |        | 1       | 7    |

The logo for GPL (Gardena Power Line) is displayed in a large, light gray, sans-serif font. The letters 'G', 'P', and 'L' are stylized and connected. A small registered trademark symbol (®) is located to the upper right of the 'L'.

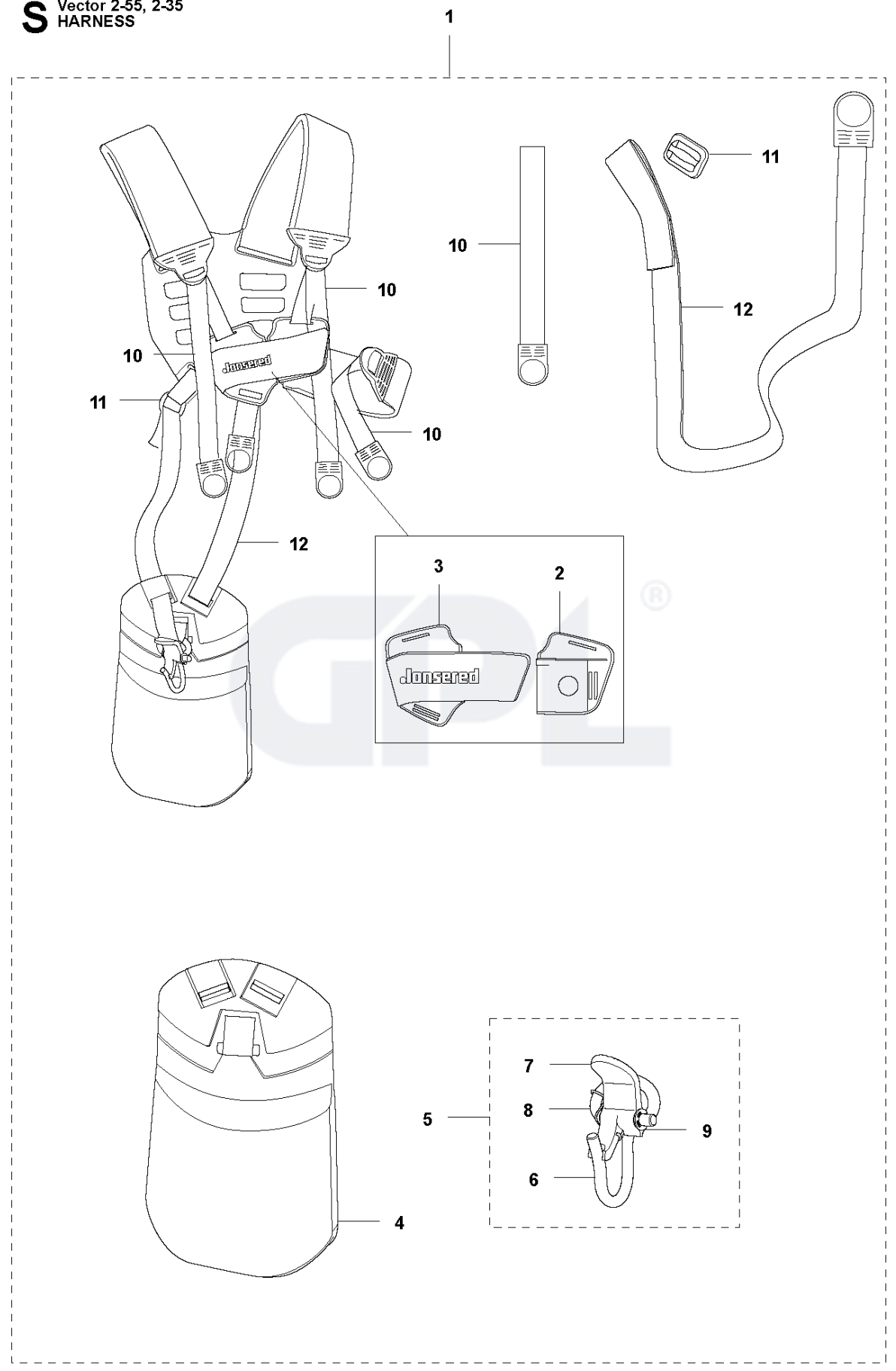
**R2** GC 2236  
ACCESSORIES

## ACCESSORIES

GC2236 from 2014-12

| Ref | Part No      | Description        | Remark         | QTY KIT |
|-----|--------------|--------------------|----------------|---------|
| 1   | 501 19 22-01 | TOOL               |                | 1       |
| 2   | 501 68 89-01 | COMBINATION WRENCH |                | 1       |
| 3   | 503 97 65-01 | GREASE             |                | 1       |
| 4   | 502 28 59-01 | STOP               | Ø = 300-350 mm | 1       |
| 5   | 503 80 17-01 | GREASE             |                | 1       |
| 6   | 537 36 21-01 | COMBINATION WRENCH |                | 1       |
| 7   | 544 35 91-01 | TRANSPORT GUARD    |                | 1       |
| 8   | 537 31 29-01 | TRANSPORT GUARD    |                | 1       |
| 9   | 503 89 01-02 | SUPPORT CUP        | Ø = 200-275 mm | 1       |
| 10  | 537 21 62-01 | HARNESS            |                | 1       |
| 10  | 537 21 62-02 | HARNESS            | USA            | 1       |



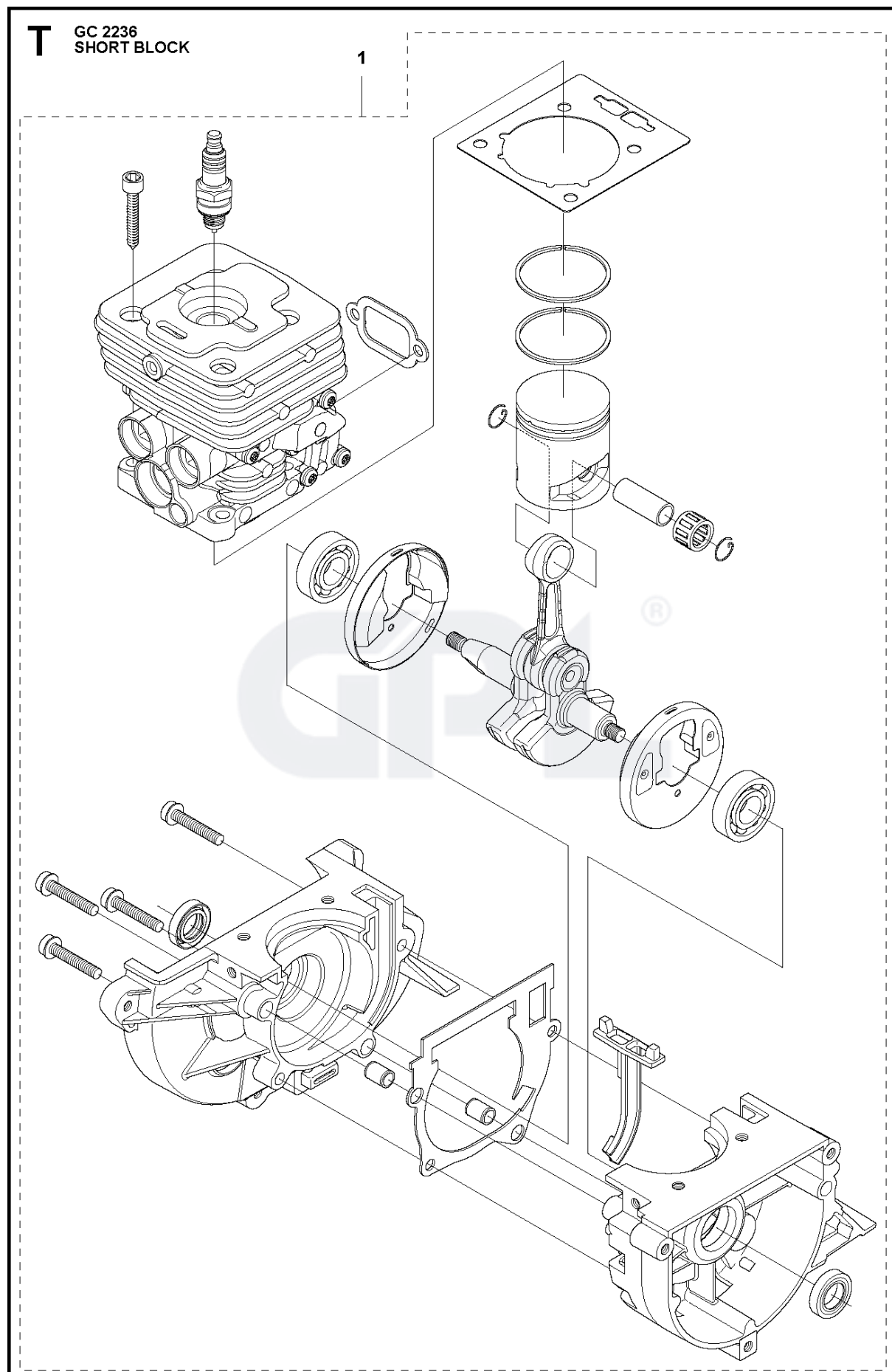
**S** Vector 2-55, 2-35  
HARNESS

## HARNESS

GC2236 from 2014-12

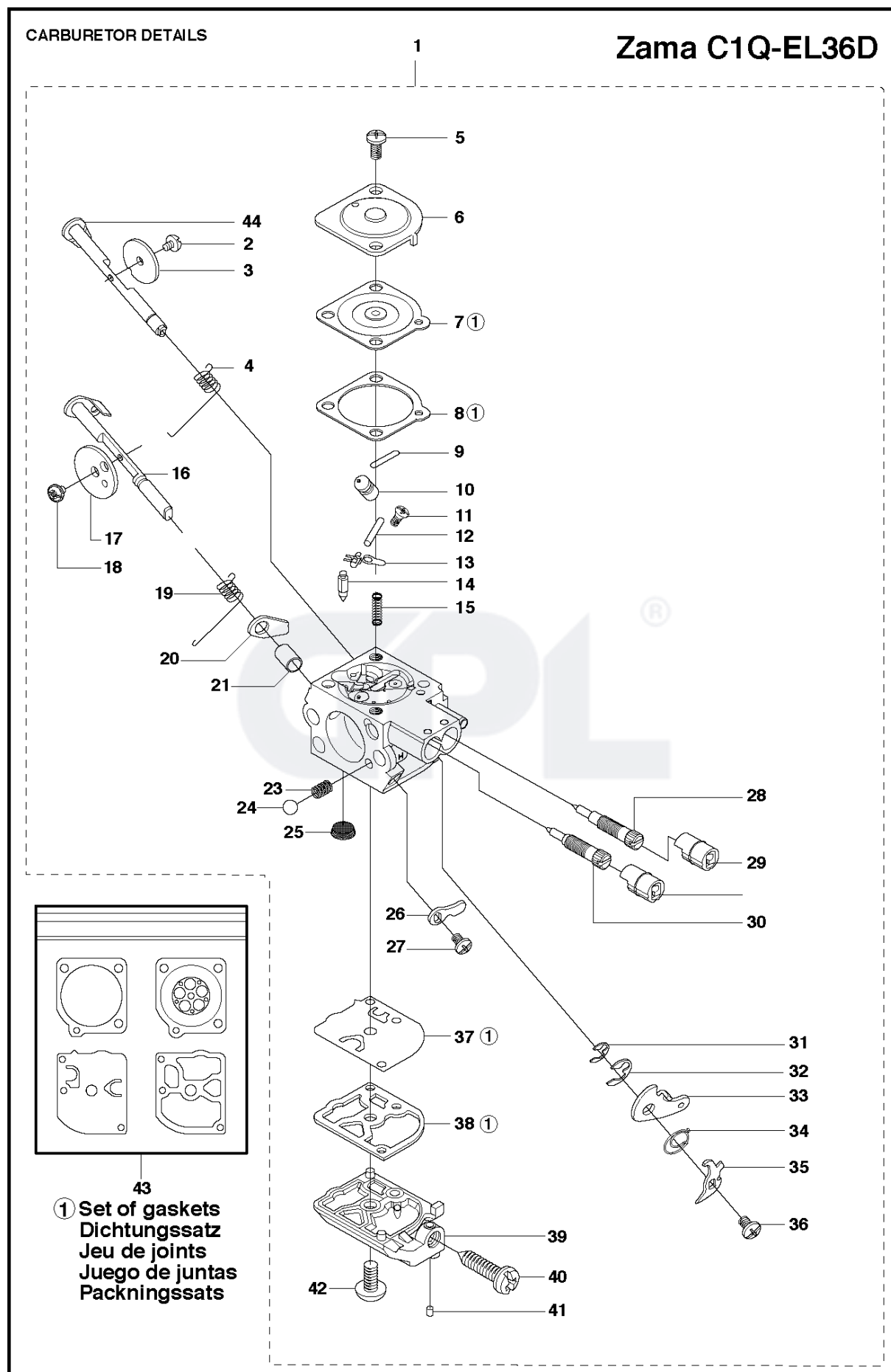
| Ref | Part No      | Description | Remark | QTY KIT |     |
|-----|--------------|-------------|--------|---------|-----|
| 1   | 537 27 58-01 | HARNESS     |        | 1       |     |
| 1   | 537 27 58-03 | HARNESS     | US     | 1       |     |
| 2   | 537 27 69-01 | FRONT PIECE |        | 1       | 1   |
| 3   | 537 27 70-01 | FRONT PIECE |        | 1       | 1   |
| 4   | 537 27 59-02 | HIP PAD     |        | 1       | 1   |
| 5   | 502 02 28-01 | HOOK        |        | 1       | 1   |
| 6   | 502 02 29-02 | HOOK        |        | 1       | 1,5 |
| 7   | 502 02 30-02 | LOCK        |        | 1       | 1,5 |
| 8   | 586 34 10-01 | SPRING      |        | 1       | 1,5 |
| 9   | 735 31 09-20 | E-CLIP      |        | 1       | 1,5 |
| 10  | 503 99 61-01 | BAND        |        | 3       | 1   |
| 11  | 537 11 35-01 | RETAINER    |        | 1       | 1   |
| 12  | 503 99 61-03 | BAND        |        | 1       | 1   |





| Ref | Part No      | Description | Remark    | QTY KIT |
|-----|--------------|-------------|-----------|---------|
| 1   | 576 79 68-01 | SHORT BLOCK | Assembled | 1       |





## CARBURETOR

GC2236 from 2014-12

| Ref | Part No      | Description         | Remark | QTY KIT |       |
|-----|--------------|---------------------|--------|---------|-------|
| 1   | 581 16 75-01 | CARBURETTOR         |        | 1       |       |
| 2   | 503 47 92-01 | SCREW               |        | 1       | 1     |
| 3   | 537 41 72-01 | VALVE               |        | 1       | 1     |
| 4   | 544 37 24-01 | SPRING              |        | 1       | 1     |
| 5   | 503 48 05-01 | SCREW               |        | 2       | 1     |
| 6   | 503 97 43-01 | COVER               |        | 1       | 1     |
| 7   | 537 04 89-01 | DIAPHRAGM           |        | 1       | 1, 43 |
| 8   | 537 02 04-01 | GASKET              |        | 1       | 1, 43 |
| 9   | 503 53 56-01 | PLUG WELCH          |        | 1       | 1     |
| 10  | 581 89 95-01 | MAIN NOZZLE         |        | 1       | 1     |
| 11  | 503 48 01-01 | SCREW               |        | 1       | 1     |
| 12  | 503 48 00-01 | PIN RETAINING SCREW |        | 1       | 1     |
| 13  | 503 66 59-01 | LEVER               |        | 1       | 1     |
| 14  | 503 47 97-01 | VALVE               |        | 1       | 1     |
| 15  | 503 47 81-01 | SPRING              |        | 1       | 1     |
| 16  | 544 37 22-01 | SHAFT ASSY          |        | 1       | 1     |
| 17  | 537 37 03-01 | VALVE               |        | 1       | 1     |
| 18  | 503 48 18-01 | SCREW               |        | 1       | 1     |
| 19  | 544 37 26-01 | SPRING              |        | 1       | 1     |
| 20  | 544 37 25-01 | LEVER               |        | 1       | 1     |
| 21  | 544 42 70-01 | COLLAR              |        | 1       | 1     |
| 23  | 537 01 26-01 | SPRING              |        | 1       | 1     |
| 24  | 537 01 25-01 | BALL                |        | 1       | 1     |
| 25  | 503 48 13-01 | STRAINER            |        | 1       | 1     |
| 26  | 544 37 23-01 | LEVER               |        | 1       | 1     |
| 27  | 503 47 90-01 | SCREW               |        | 1       | 1     |
| 28  | 537 41 69-01 | SCREW               |        | 1       | 1     |
| 29  | 537 41 70-01 | LIMITER CAP         |        | 2       | 1     |
| 30  | 581 89 93-01 | SCREW               |        | 1       | 1     |
| 31  | 537 38 52-01 | CLIP                |        | 1       | 1     |
| 32  | 537 38 50-01 | CLIP                |        | 1       | 1     |
| 33  | 537 41 73-01 | LEVER               |        | 1       | 1     |
| 34  | 576 74 66-01 | SPRING              |        | 1       | 1     |
| 35  | 537 41 74-01 | LEVER               |        | 1       | 1     |
| 36  | 502 07 84-01 | SCREW               |        | 1       | 1     |
| 37  | 537 02 00-01 | DIAPHRAGM PUMP      |        | 1       | 1, 43 |
| 38  | 537 02 01-01 | GASKET              |        | 1       | 1, 43 |
| 39  | 537 41 68-01 | COVER               |        | 1       | 1     |
| 40  | 537 02 07-01 | SCREW               |        | 1       | 1     |
| 41  | 503 48 11-01 | PIECE               |        | 1       | 1     |
| 42  | 503 47 96-01 | SCREW               |        | 1       | 1     |
| 43  | 531 00 45-52 | GASKET KIT          |        | 1       |       |
| 44  | 544 37 21-01 | SHAFT ASSY          |        | 1       | 1     |

# Illustrated Parts List - IPL Update

Product Name(s)

**GC2236**

Description of change

New variant of ignition module with new spark plug cap.

Comments

Fully interchangeable.

Introduced from

| Serial number / Date | Remark          |
|----------------------|-----------------|
| 2018-01              | Ignition module |

IPL updates

| Page title      | Ref. no | New part no  | Name            | Excl. part no. | Remark |
|-----------------|---------|--------------|-----------------|----------------|--------|
| Ignition system | 3       | 544 12 70-02 | Ignition module | 544 12 70-01   |        |



Previous spark plug cap



New spark plug cap