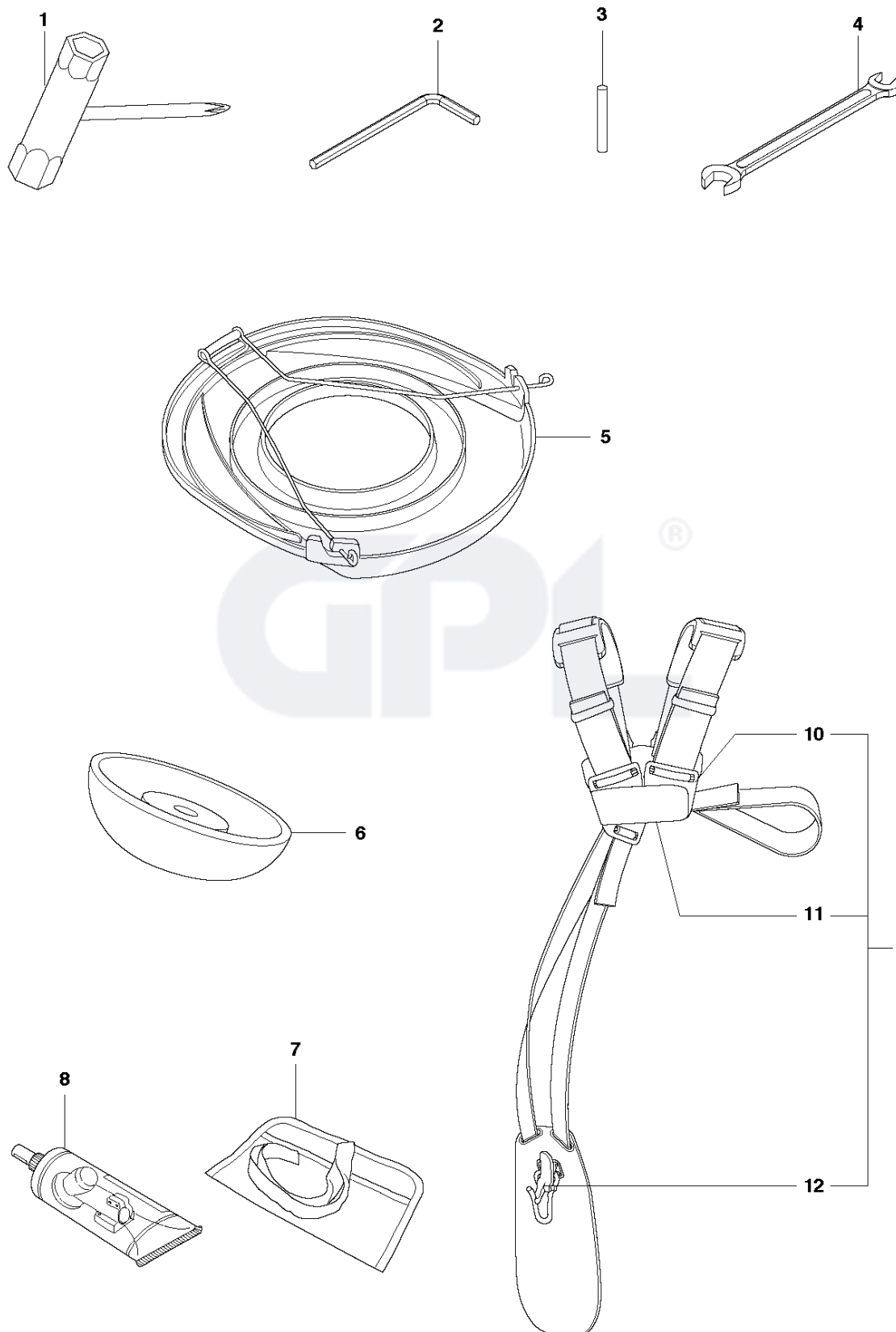




SPARE PARTS LIST

TRIMMERS/EDGERS

GC2053

R1 GC2043, GC2053
ACCESSORIES

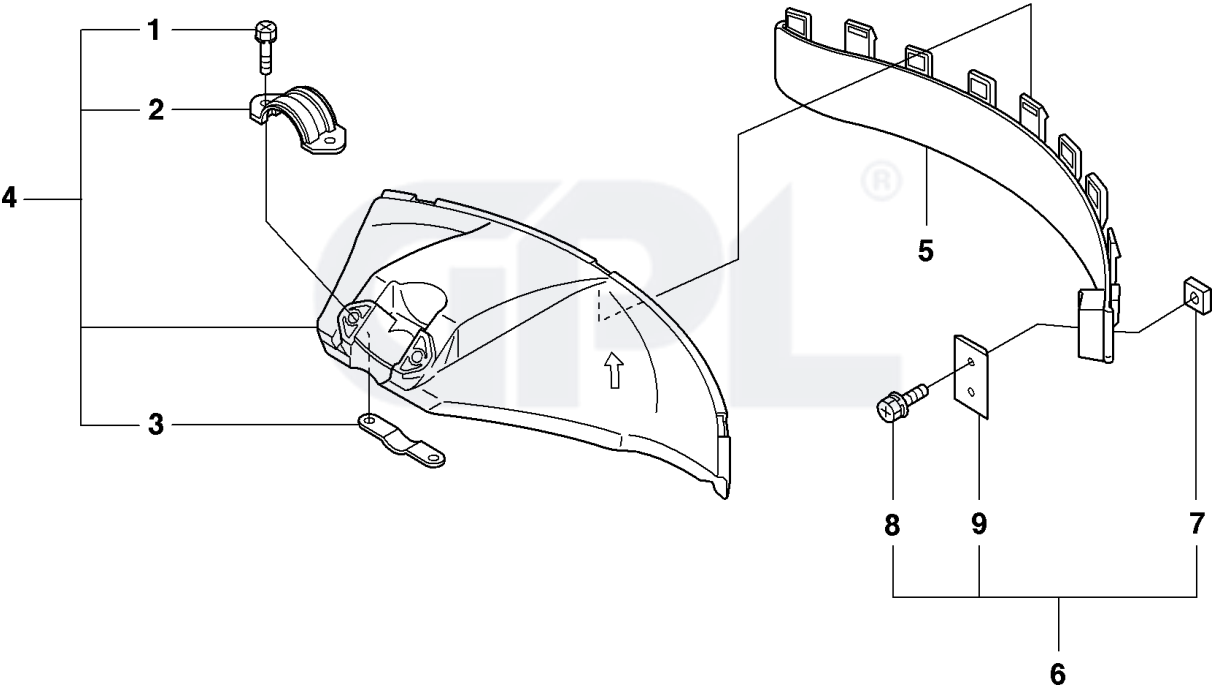
ACCESSORIES

GC2053

Ref	Part No	Description	Remark	QTY KIT	
1	523 11 16-01	BOX SPANNER		1	
2	523 11 23-01	WRENCH		1	
3	502 02 61-01	STOP		1	
4	523 11 17-01	DOUBLE-ENDED WRENCH		1	
5	544 35 91-01	TRANSPORT GUARD		1	
6	503 90 18-02	SUPPORT CUP	s/n up to - A42209	1	
6	587 74 34-01	SUPPORT CUP	s/n from A42210 -	1	
7	501 19 22-01	TOOL CASING		1	
8	503 97 65-01	GREASE		1	
9	544 84 58-02	HARNESS		1	
10	537 27 69-01	FRONT PIECE		1	9
11	503 73 41-05	FRONT PIECE		1	9
12	502 02 28-02	WELT HOOK		1	9



R2 GC2043, GC2053
ACCESSORIES



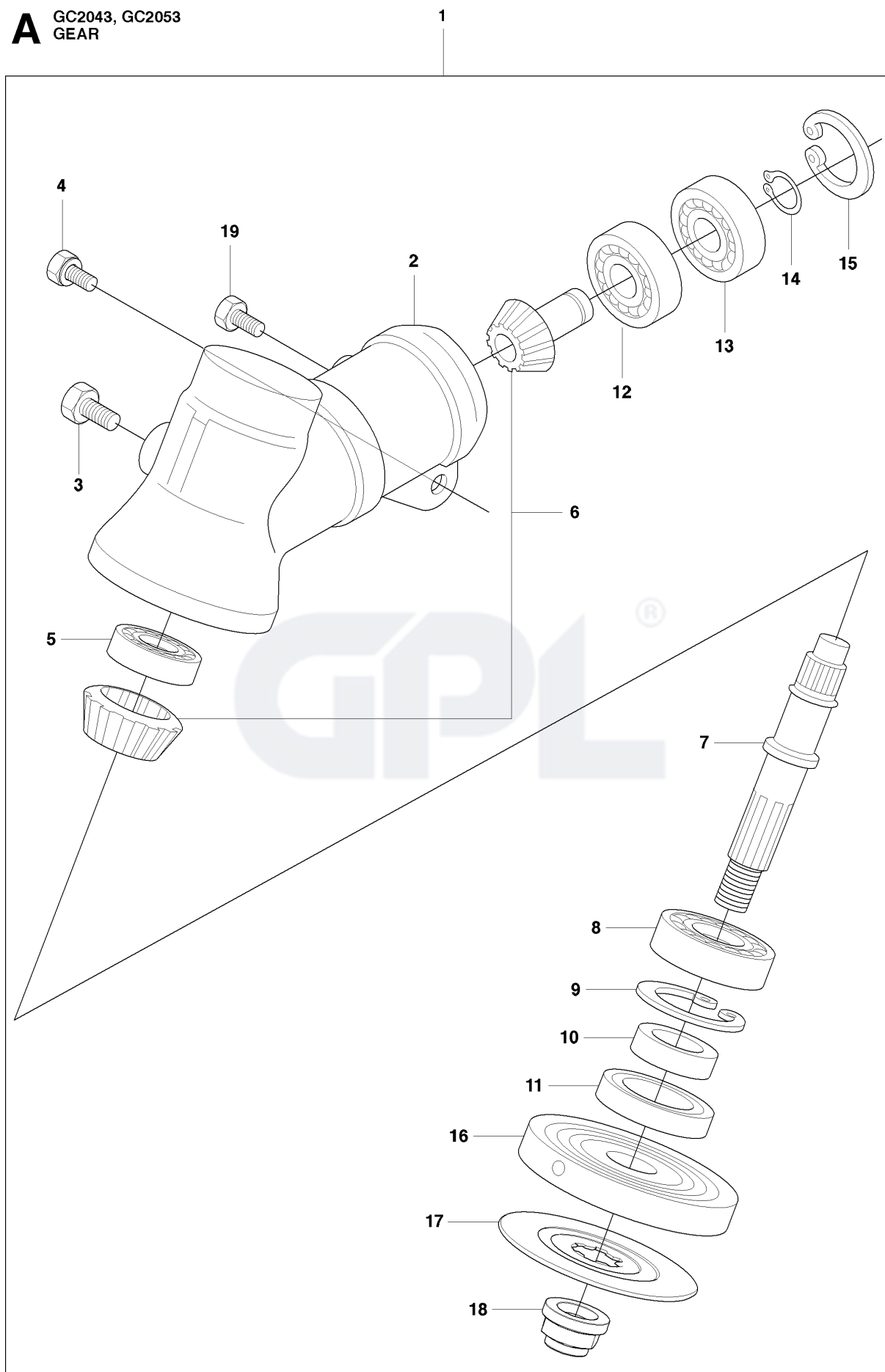
ACCESSORIES

GC2053

Ref	Part No	Description	Remark	QTY KIT	
1	523 12 12-01	BOLT		1	4
2	523 09 77-01	BRACKET		1	4
3	523 09 78-01	THREADED BRACKET		1	4
4	523 09 54-01	SAFETY GUARD		1	
7	523 09 82-01	NUT		1	6
8	523 09 81-01	BOLT		1	6
5	574 23 64-01	COVER		1	
9	574 23 65-01	KNIFE		1	
6	574 23 66-01	KNIFE ASSY		1	

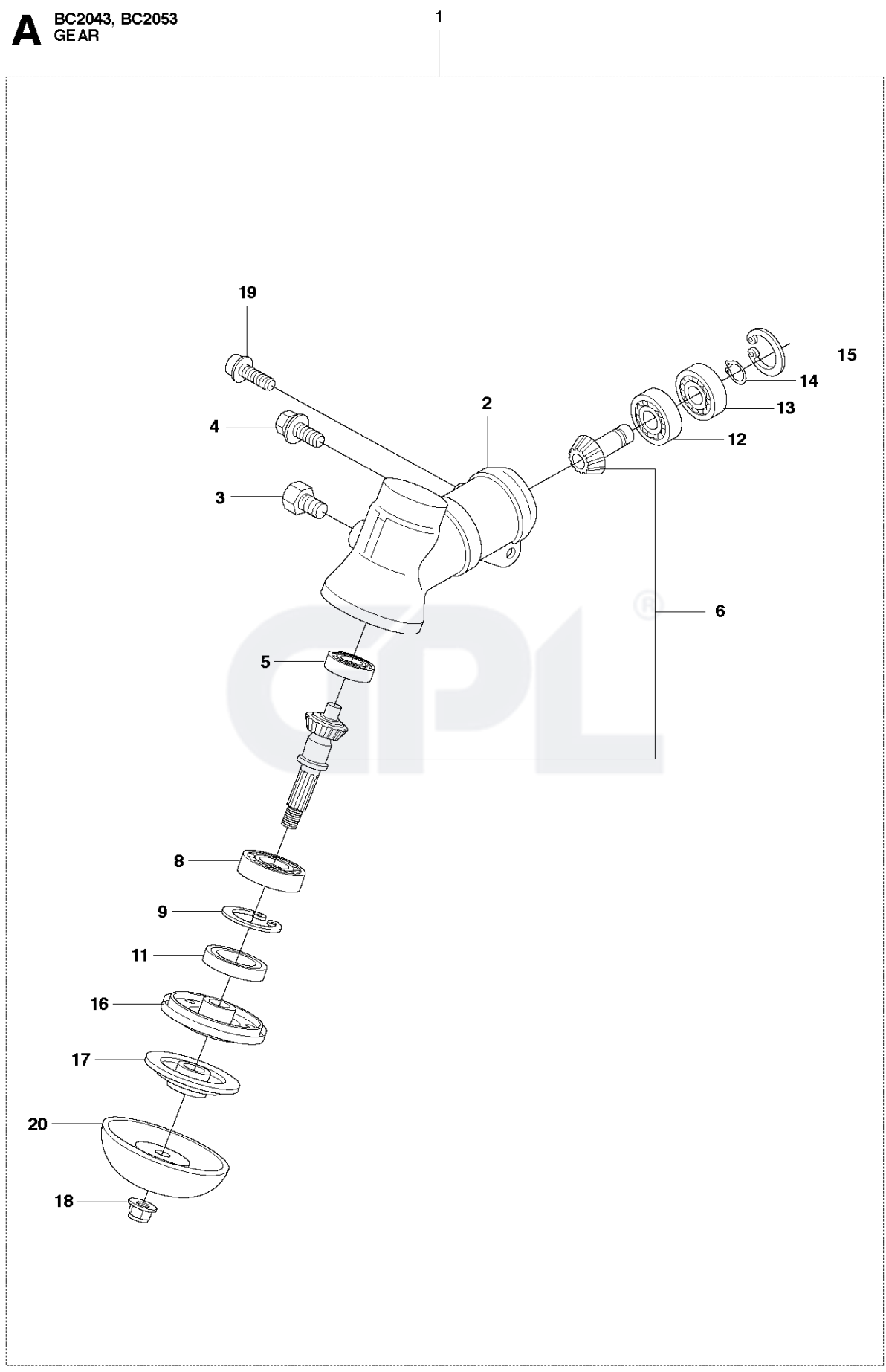


A GC2043, GC2053
GEAR



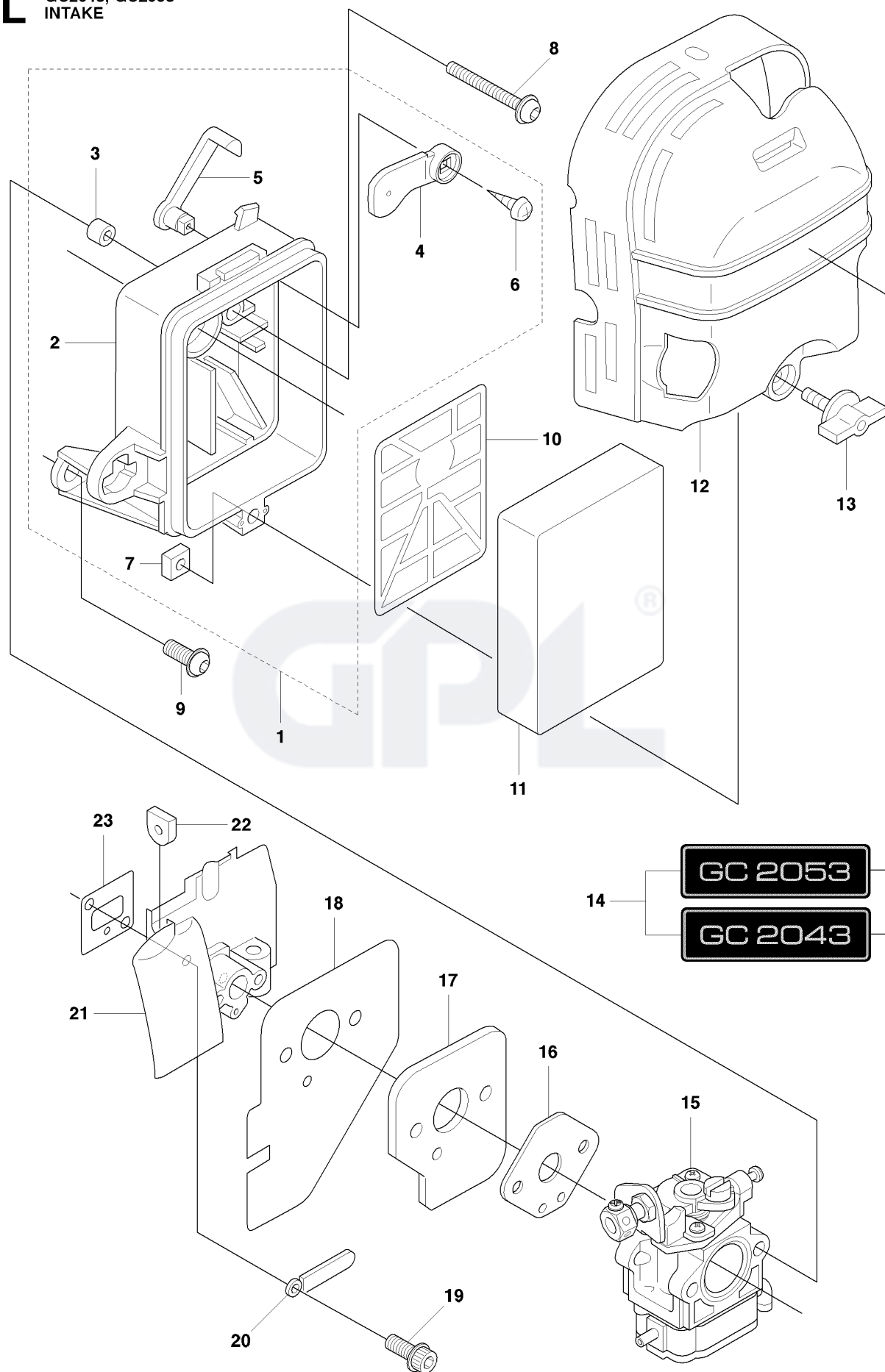
Ref	Part No	Description	Remark	QTY KIT	
1	523 09 85-01	GEARCASE ASS Y	GC2053 s/n up to - A42209	1	1
1	523 09 85-01	GEARCASE ASS Y	GC2043 s/n up to - A42139	1	1
2	523 09 86-01	GEARCASE		1	1
3	523 12 13-01	BOLT		1	1
4	523 09 87-01	BOLT		1	1
5	523 09 88-01	BEARING		1	1
6	523 09 89-01	GEAR SET		1	1
7	523 09 90-01	BLADE SHAFT		1	1
8	523 12 14-01	BEARING		1	1
9	523 12 15-01	SNAP RING		1	1
10	523 09 91-01	COLLAR		1	1
11	523 12 16-01	OIL SEAL		1	1
12	523 12 17-01	BEARING		1	1
13	523 12 18-01	BEARING		1	1
14	523 12 19-01	SNAP RING		1	1
15	523 12 20-01	SNAP RING		1	1
16	523 09 92-01	BOSS (A)		1	1
17	523 09 93-01	BOSS (B)		1	1
18	502 29 11-01	NUT BLADE		1	1
19	523 09 94-01	BOLT		1	



A BC2043, BC2053
GEAR

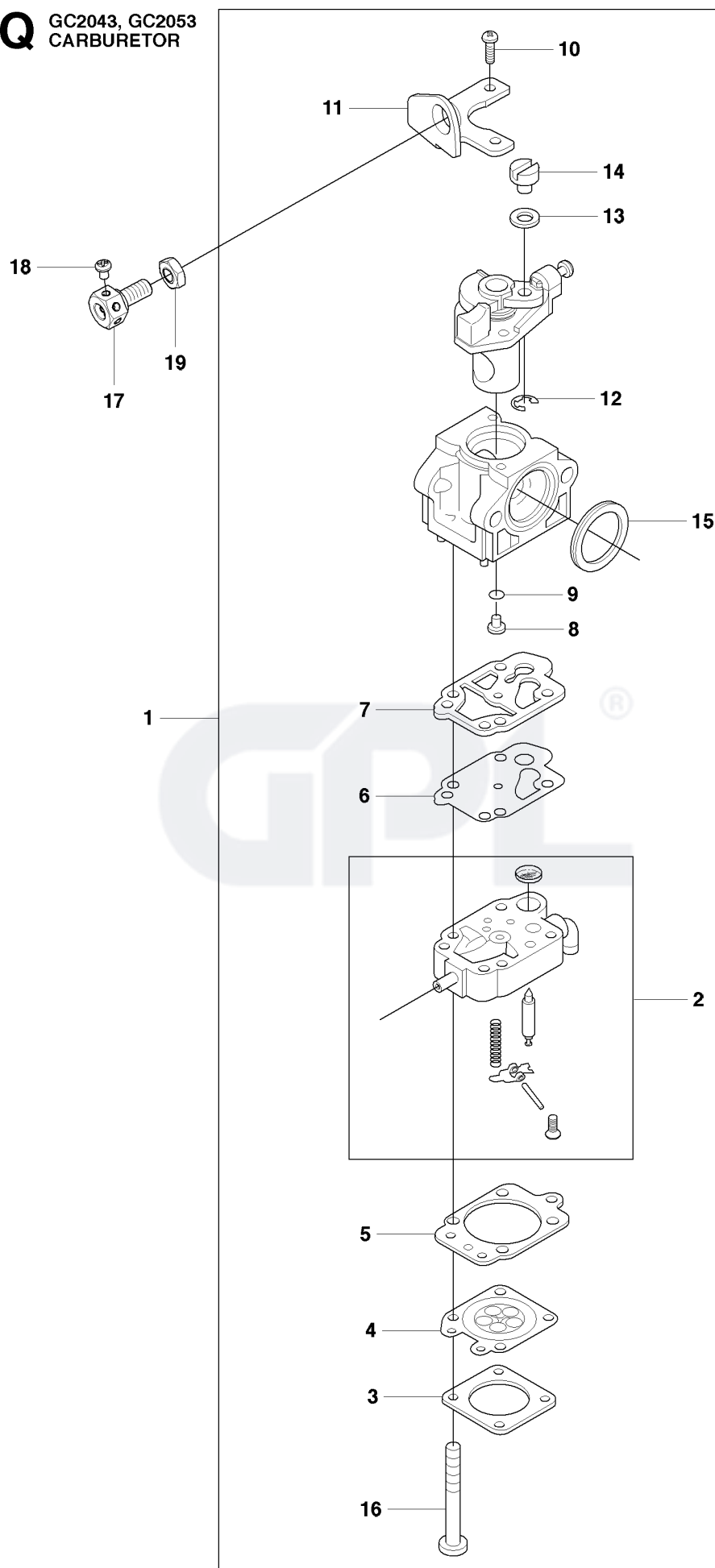
Ref	Part No	Description	Remark	QTY KIT	
1	587 74 24-01	GEAR BOX ASSY	GC2053 s/n from A42210 -	1	
2	587 74 25-01	GEAR HOUSING		1	1
3	523 12 13-01	BOLT		1	1
4	523 09 87-01	BOLT		1	1
5	587 74 26-01	BALL BEARING		1	1
6	587 74 27-01	GEAR SET		1	1
8	587 74 28-01	BALL BEARING		1	1
9	587 74 29-01	CIRCLIP		1	1
11	587 74 30-01	SEALING		1	1
12	523 12 17-01	BEARING		1	1
13	523 12 18-01	BEARING		1	1
14	523 12 19-01	SNAP RING		1	1
15	523 12 20-01	SNAP RING		1	1
16	587 74 31-01	DRIVER		1	1
17	587 74 32-01	SUPPORT FLANGE		1	1
18	587 74 33-01	BLADE NUT		1	1
19	523 09 94-01	BOLT		1	1
20	587 74 34-01	SUPPORT CUP		1	1



L GC2043, GC2053
INTAKE

Ref	Part No	Description	Remark	QTY KIT	
1	523 10 86-01	CASE ASS Y		1	
2	523 10 87-01	CASE BODY		1	1
3	523 10 88-01	SLEEVE		3	1
4	523 10 89-01	VALVE		1	1
5	523 10 90-01	LEVER		1	1
6	523 10 91-01	SCREW		1	1
7	523 10 92-01	NUT		1	1
8	523 10 93-01	CAP SCREW		2	
9	523 10 94-01	CAP SCREW		1	
10	523 10 95-01	PLATE		1	
11	523 10 96-01	ELEMENT		1	
12	523 10 97-01	CLEANER COVER		1	
13	523 10 98-01	KNOB		1	
14	523 11 15-01	LABEL		1	
14	523 35 06-01	LABEL		1	
15	523 10 65-01	CARBURETOR ASSY		1	
16	523 10 83-01	GASKET		1	
17	523 10 84-01	DIVIDER		1	
18	523 10 85-01	GASKET		1	
19	523 10 01-01	CAP SCREW		2	
20	523 10 41-01	CLAMP		1	
21	523 09 99-01	INSULATOR		1	
22	523 10 39-01	GROMMET		1	
23	523 10 00-01	GASKET		1	



Q GC2043, GC2053
CARBURETOR

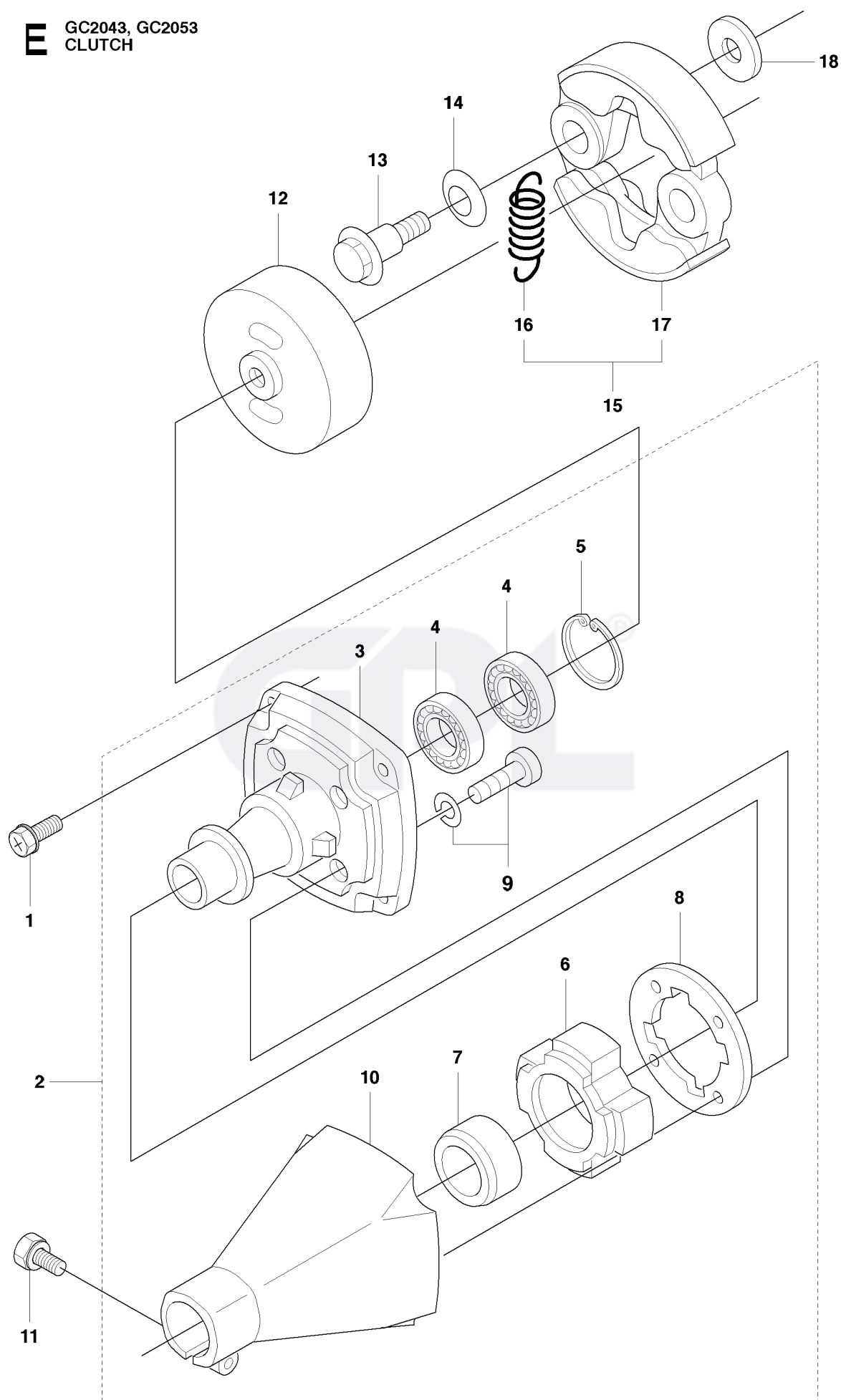
CARBURETOR DETAILS

GC2053

Ref	Part No	Description	Remark	QTY KIT	
1	523 10 65-01	CARBURETOR ASSY		1	
2	523 10 66-01	PUMP BODY		1	1
3	523 10 67-01	COVER PLATE		1	1
4	523 10 68-01	DIAPHRAGM. METERRING		1	1
5	523 10 69-01	GASKET		1	1
6	523 10 70-01	DIAPHRAGM.FUEL PUMP		1	1
7	523 10 71-01	GASKET		1	1
8	523 10 72-01	MAIN JET		1	1
9	523 10 73-01	O-RING		1	1
10	523 10 74-01	SCREW		2	1
11	523 10 75-01	BRACKET		1	1
12	523 10 76-01	E-RING		1	1
13	523 10 77-01	WASHER		1	1
14	523 10 78-01	SWIVEL		1	1
15	523 10 79-01	PACKING		1	1
16	523 10 80-01	SCREW		4	1
17	521 51 87-01	SCREW		1	
18	521 51 84-01	SCREW		1	
19	523 11 14-01	NUT		1	



E GC2043, GC2053
CLUTCH

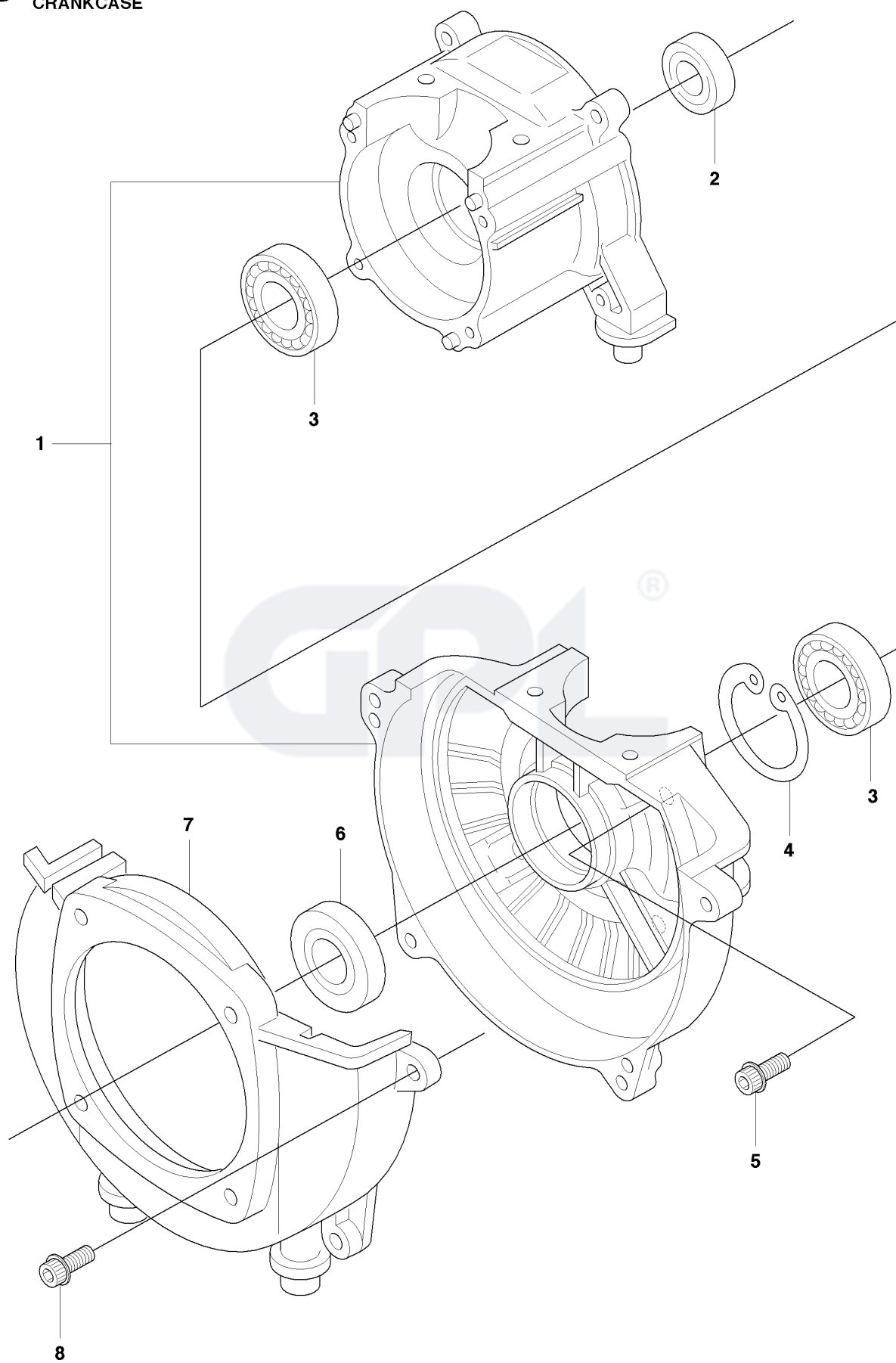


CLUTCH

GC2053

Ref	Part No	Description	Remark	QTY KIT	
1	523 09 84-01	BOLT		4	
2	523 09 58-01	CLUTCH CASE ASS Y		1	
3	523 09 60-01	BEARING CASE		1	2
4	523 09 61-01	BEARING		2	2
5	523 09 62-01	SNAP RING		1	2
6	523 09 63-01	BUFFER (A)		1	2
7	523 09 64-01	BUFFER (B)		1	2
8	523 09 65-01	WASHER		1	2
9	523 12 10-01	SCREW		4	2
10	523 09 66-01	DRIVESHAFT TUBE ADAPTER		1	2
11	523 09 67-01	BOLT		1	
12	523 09 68-01	CLUTCH DRUM		1	
13	523 10 21-01	CAP SCREW		2	
13	523 12 29-01	CAP SCREW		2	
14	523 10 23-01	WAVE WASHER		2	
15	523 10 18-01	CLUTCH ASS Y		1	
16	523 10 20-01	SPRING.CLUTCH		1	15
17	523 10 19-01	CLUTCH SHOE		2	15
18	523 10 22-01	WASHER		2	



P GC2043, GC2053
CRANKCASE

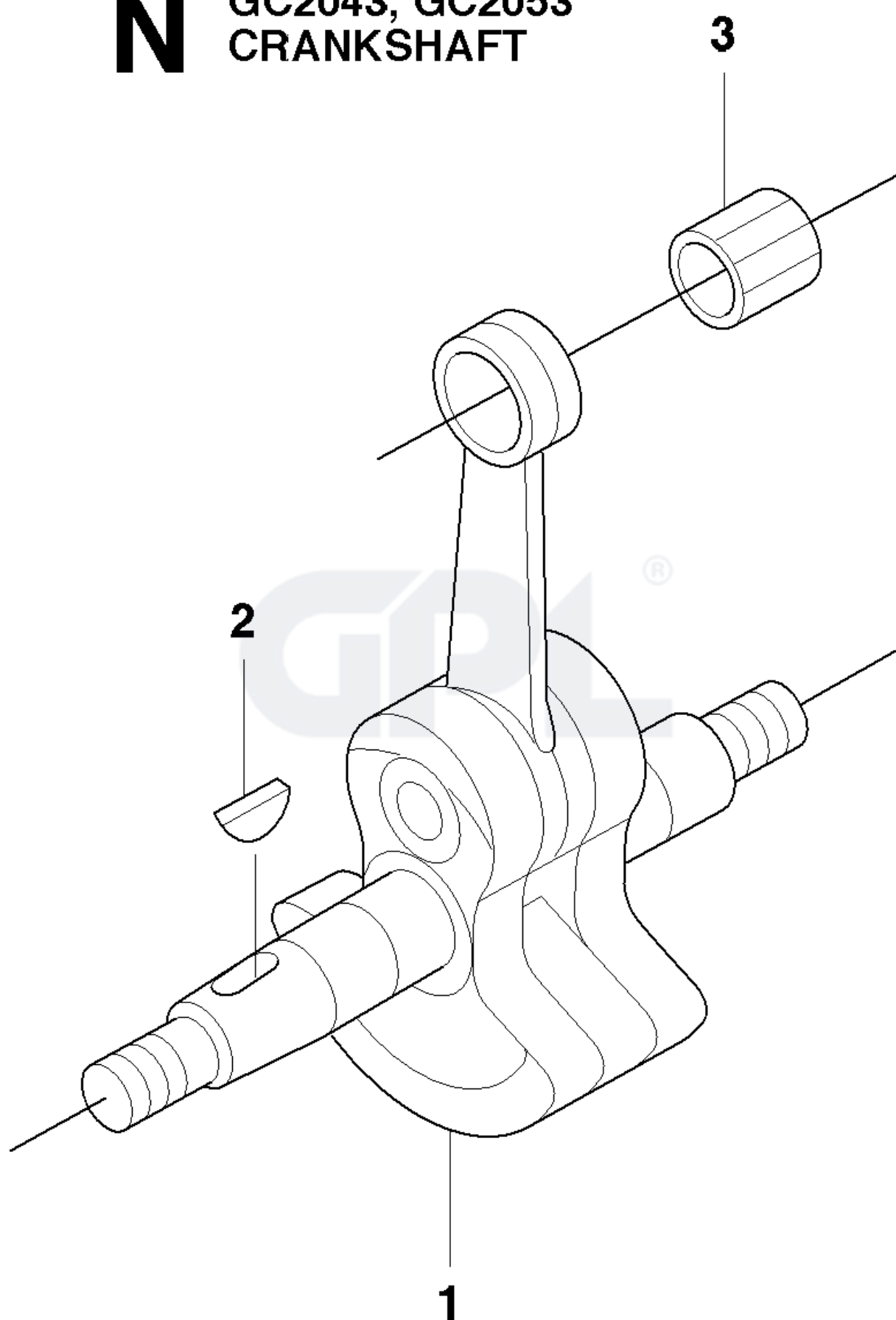
CRANKCASE

GC2053

Ref	Part No	Description	Remark	QTY KIT
1	523 10 08-01	CRANKCASE		1
2	523 10 11-01	OIL SEAL		1
3	523 10 09-01	BEARING		2
4	523 10 12-01	SNAP RING		1
5	523 10 13-01	CAP SCREW		4
6	523 10 10-01	OIL SEAL		1
7	523 10 24-01	FAN COVER		1
8	523 10 25-01	CAP SCREW		4



N GC2043, GC2053 CRANKSHAFT



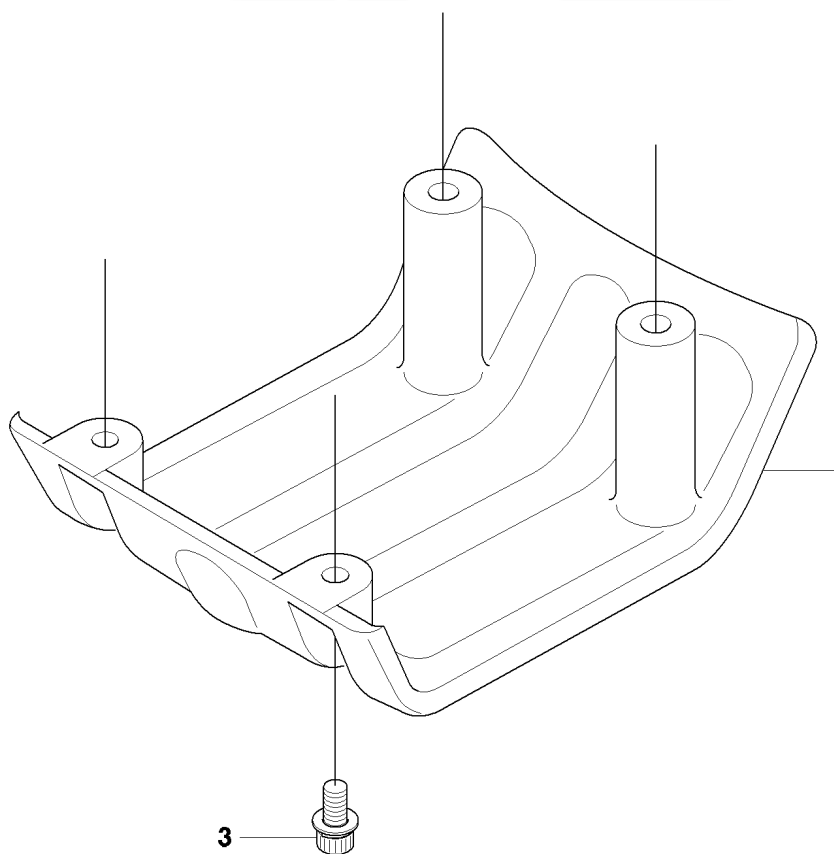
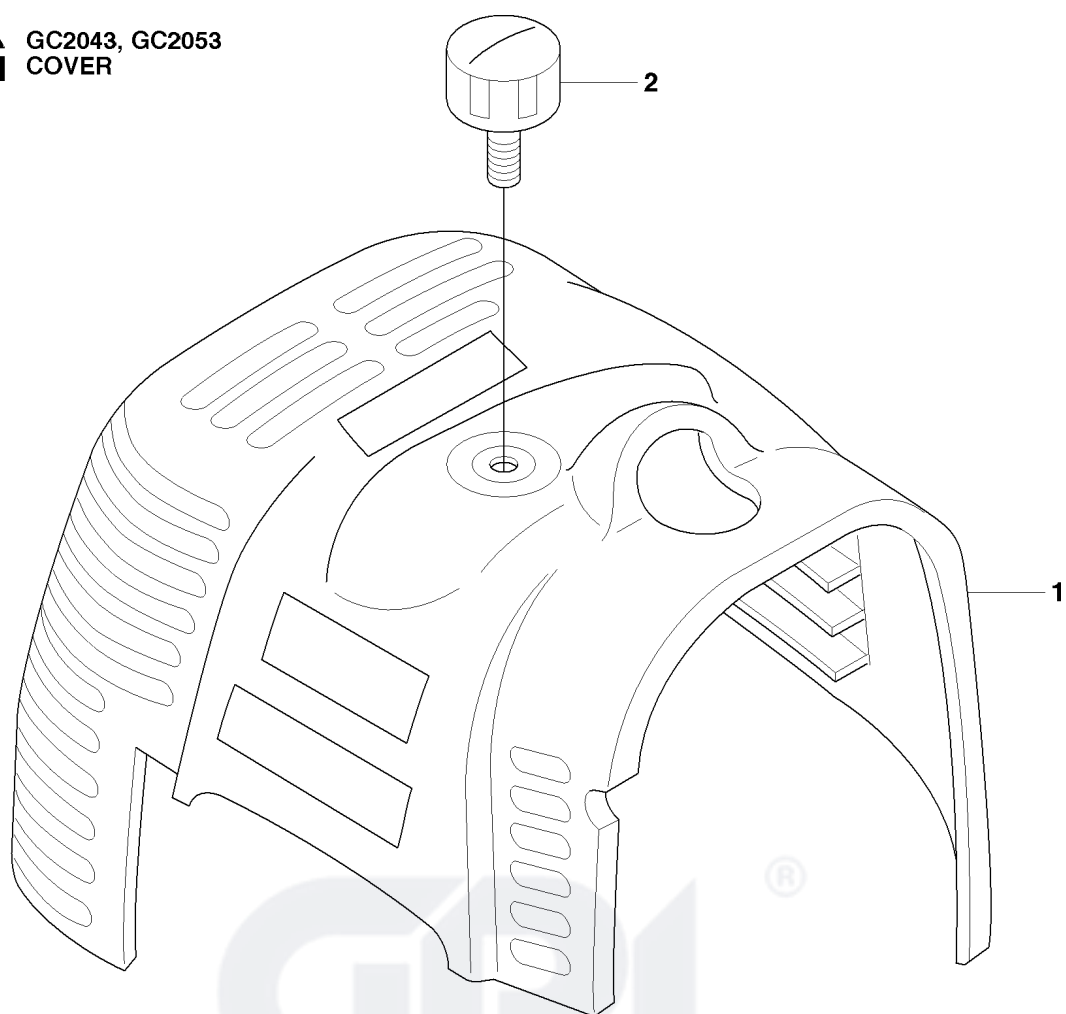
CRANKSHAFT

GC2053

Ref	Part No	Description	Remark	QTY KIT
1	523 10 17-01	CRANKSHAFT/CONN.ROD ASS Y		1
2	523 10 35-01	WOODRUFF KEY		1
3	523 12 22-01	BEARING,NEEDLE		1



G GC2043, GC2053
COVER

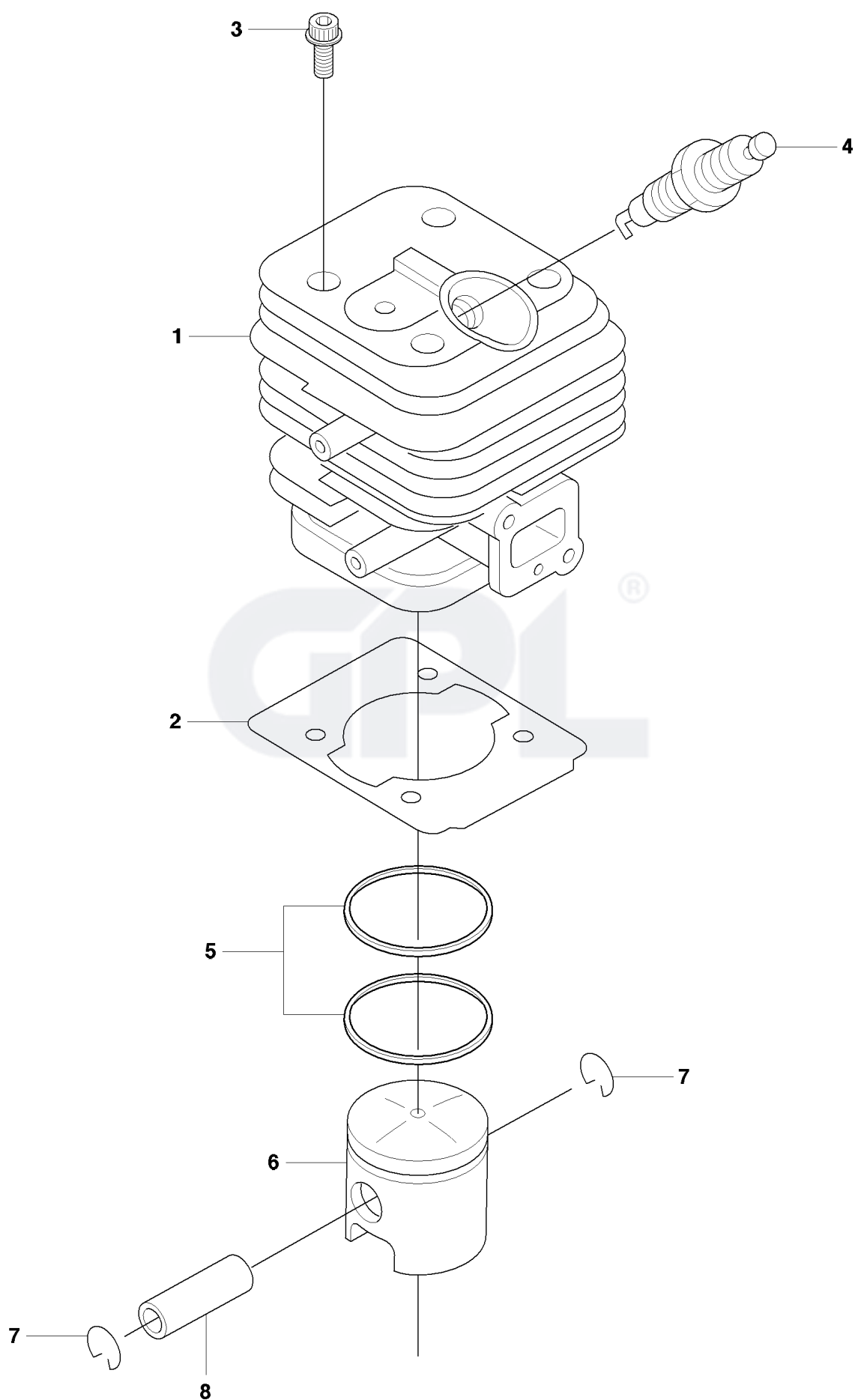


CYLINDER COVER

GC2053

Ref	Part No	Description	Remark	QTY KIT
1	523 10 06-01	TOP COVER		1
2	523 10 07-01	KNOB		1
3	523 10 63-01	CAP SCREW		4

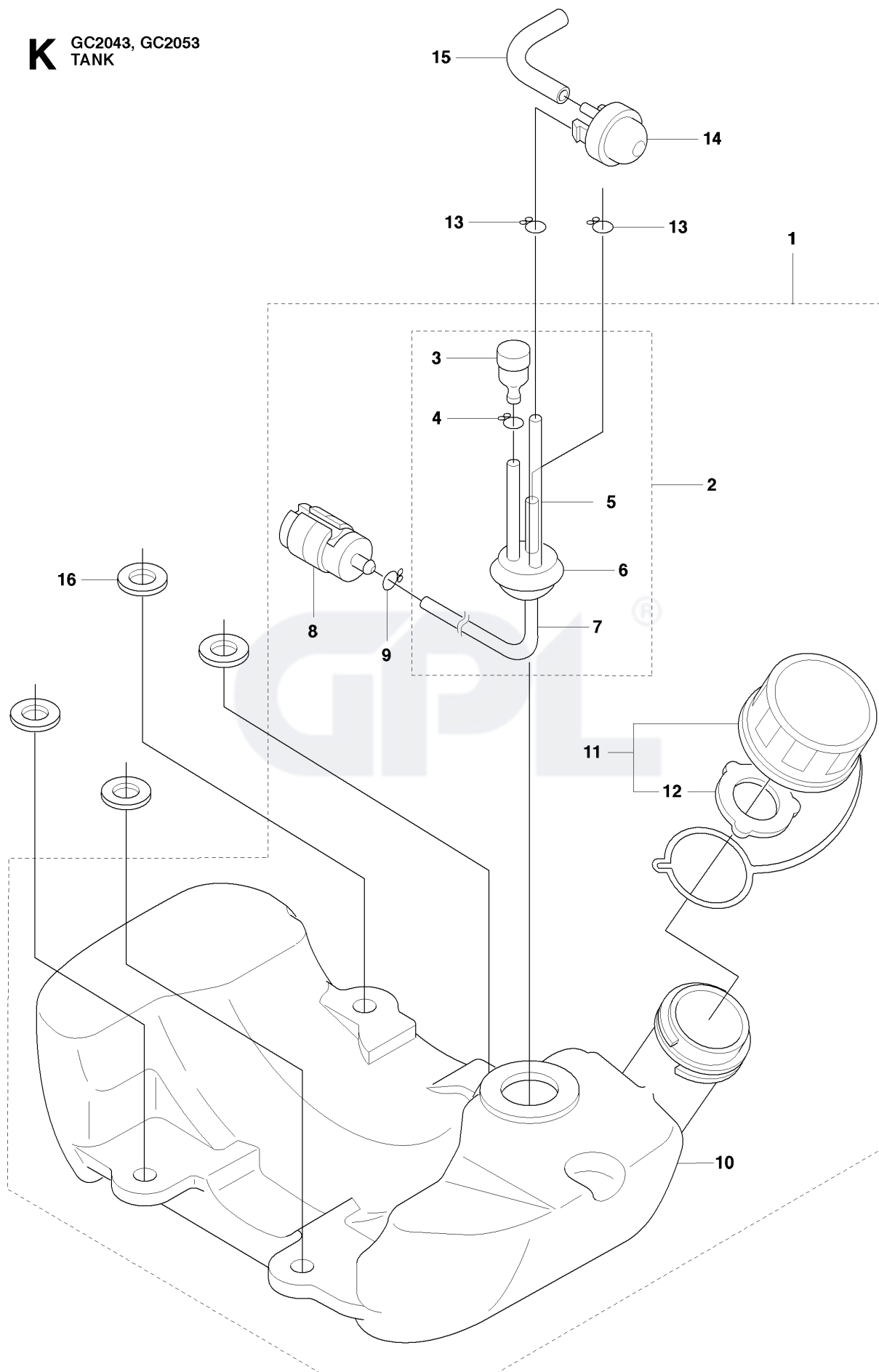
The logo for GPL (Gruppo Pirelli) is displayed in a large, light gray, sans-serif font. The letters 'G', 'P', and 'L' are stylized and connected. A small registered trademark symbol (®) is located to the upper right of the 'L'.

M GC2043, GC2053
CYLINDER

Ref	Part No	Description	Remark	QTY KIT
1	523 09 96-01	CYLINDER		1
1	523 12 26-01	CYLINDER		1
2	523 09 97-01	GASKET		1
3	523 09 98-01	CAP SCREW		4
4	523 10 38-01	SPARK PLUG		1
5	523 10 15-01	PISTON RING		2
5	523 12 28-01	PISTON RING		2
6	523 10 14-01	PISTON		1
6	523 12 27-01	PISTON		1
7	523 10 16-01	CLIP.PISTON PIN		2
8	523 12 21-01	PISTON PIN		1

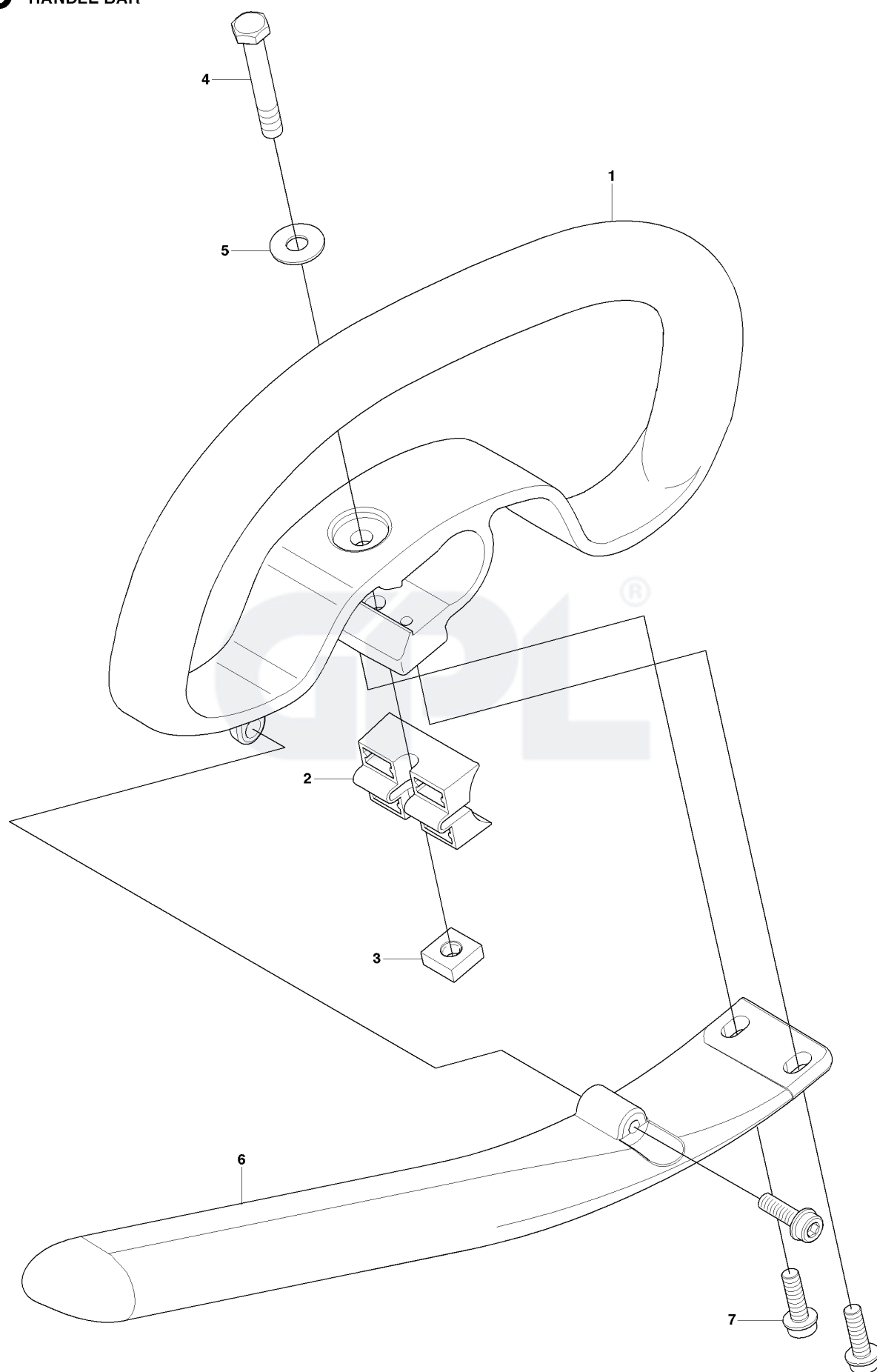


K GC2043, GC2053
TANK



Ref	Part No	Description	Remark	QTY KIT	
1	523 10 99-01	FUEL TANK ASSY		1	
2	523 11 03-01	FUEL PIPE ASS Y		1	1
3	523 11 07-01	BREATHER		1	1, 2
4	523 11 08-01	CLIP		1	1, 2
5	523 11 05-01	RETURN PIPE		1	1, 2
6	523 11 04-01	GROMMET		1	1, 2
7	523 11 06-01	FUEL PIPE		1	1, 2
8	523 11 09-01	FUEL FILTER ASSY		1	1
9	523 11 10-01	CLIP		1	1
10	523 11 00-01	FUEL TANK		1	1
11	523 11 01-01	FUEL TANK CAP ASS Y		1	1
12	523 11 02-01	GASKET		1	1, 11
13	523 11 11-01	CLIP		2	
14	523 10 81-01	PUMP		1	
15	523 10 82-01	FUEL PIPE		1	
16	574 23 60-01	WASHER		1	

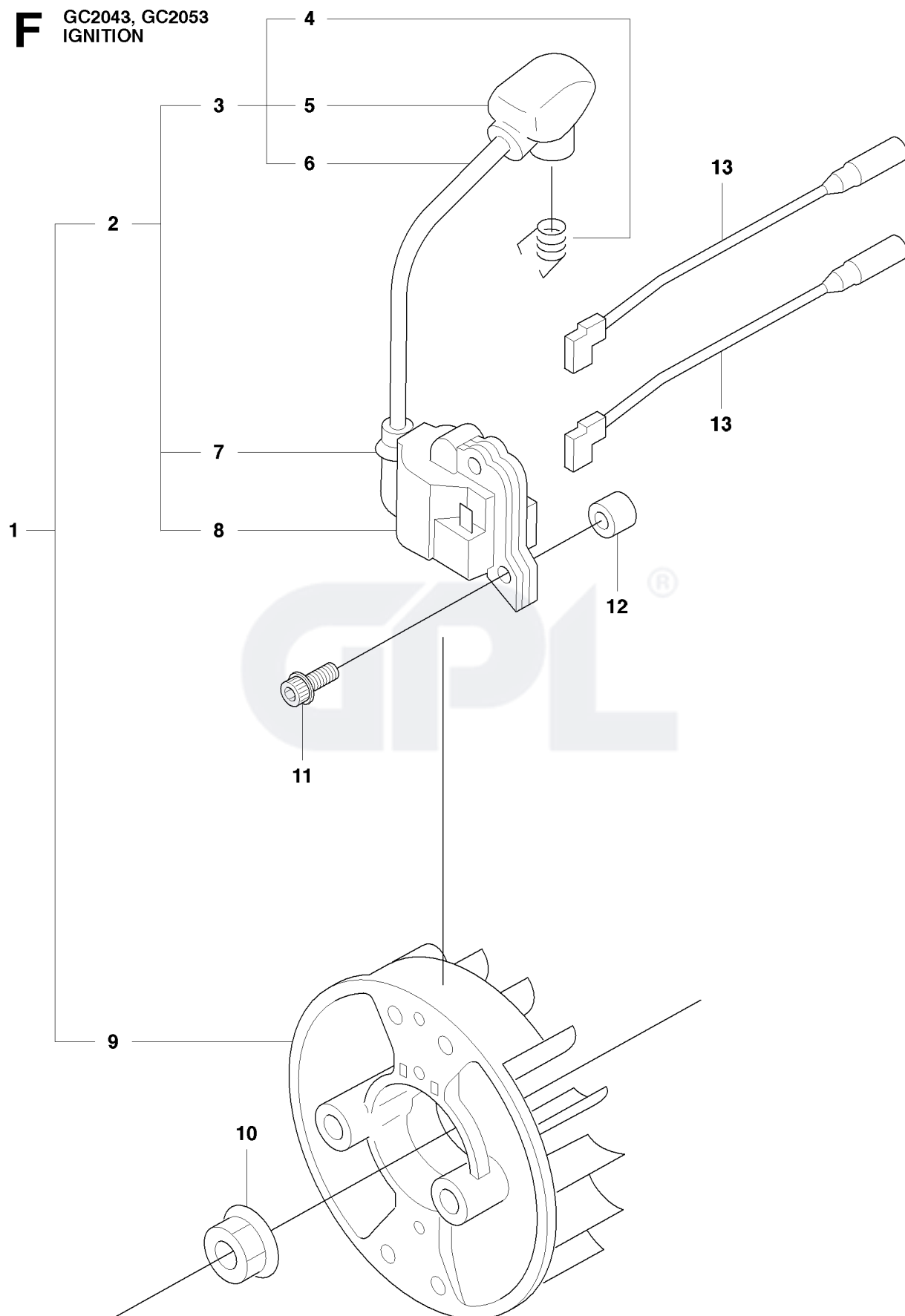


C GC2043, GC2053
HANDLE BAR

Ref	Part No	Description	Remark	QTY KIT
1	544 10 10-03	HANDLE LOOP		1
2	544 10 11-02	SPACING BLOCK		1
3	502 19 71-01	SQUARE NUT		1
4	725 23 78-51	SCREW EHHM		1
5	503 23 00-61	WASHER		1
6	503 99 78-02	HANDLE		1
7	503 21 68-16	SCREW IHSCFT		3

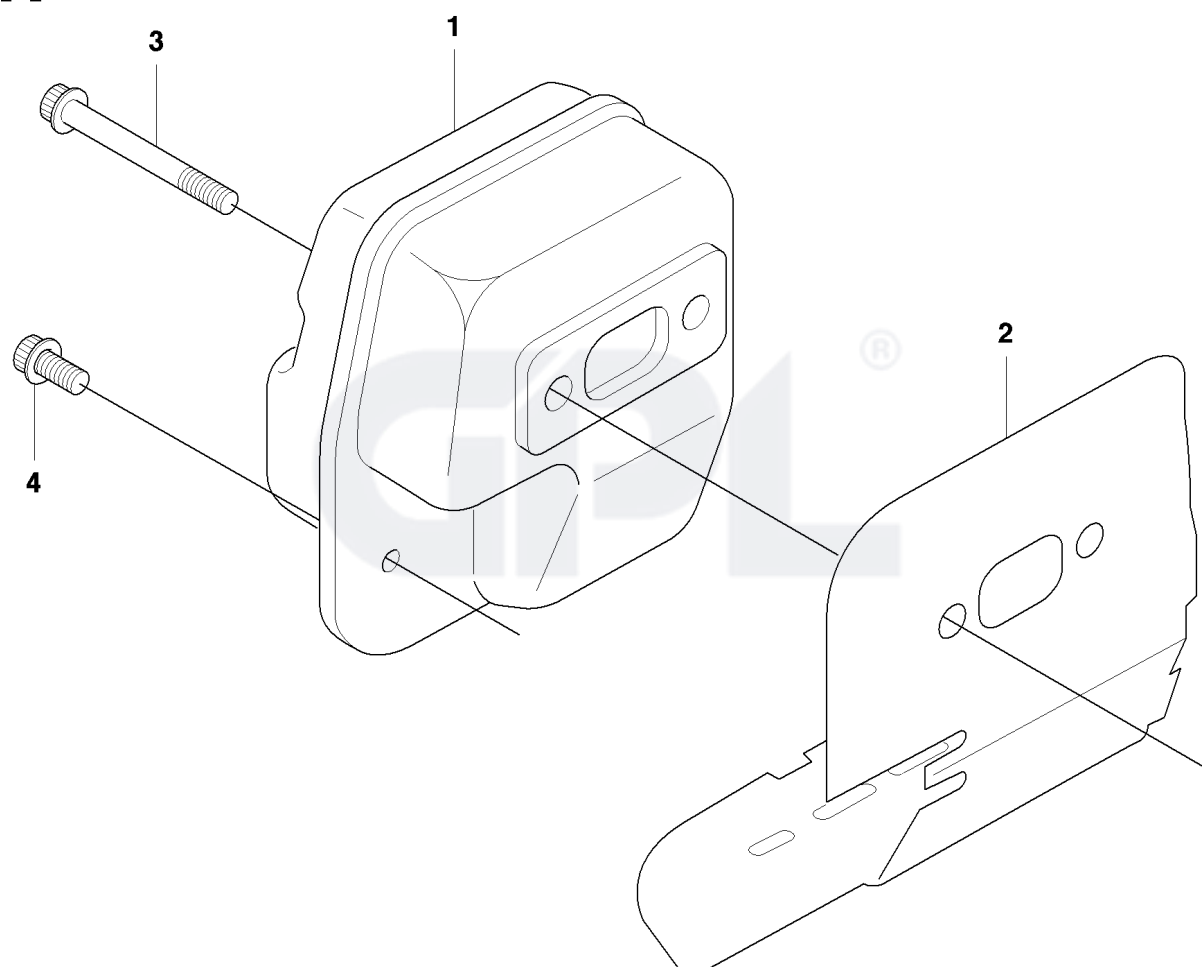


F GC2043, GC2053
IGNITION



Ref	Part No	Description	Remark	QTY	KIT
1	523 10 26-01	MAGNETO ASS Y		1	
2	523 10 28-01	IGNITION COIL ASS Y		1	1
3	523 10 30-01	SPARK PLUG WIRE ASS Y		1	1, 2
4	523 10 32-01	CONNECTOR		1	1, 2, 3
5	523 10 31-01	PLUG BOOT		1	1, 2, 3
6	523 10 33-01	SPARK PLUG WIRE		1	1, 2, 3
7	523 10 34-01	HUB CAP		1	1, 2
8	523 10 29-01	COIL		1	1, 2
9	523 10 27-01	ROTOR/FAN		1	1
10	523 10 36-01	NUT.ROTOR		1	
11	523 10 37-01	CAP SCREW		2	
11	523 12 30-01	CAP SCREW		2	
12	523 12 23-01	SPACER		2	
13	523 10 40-01	LEAD		2	



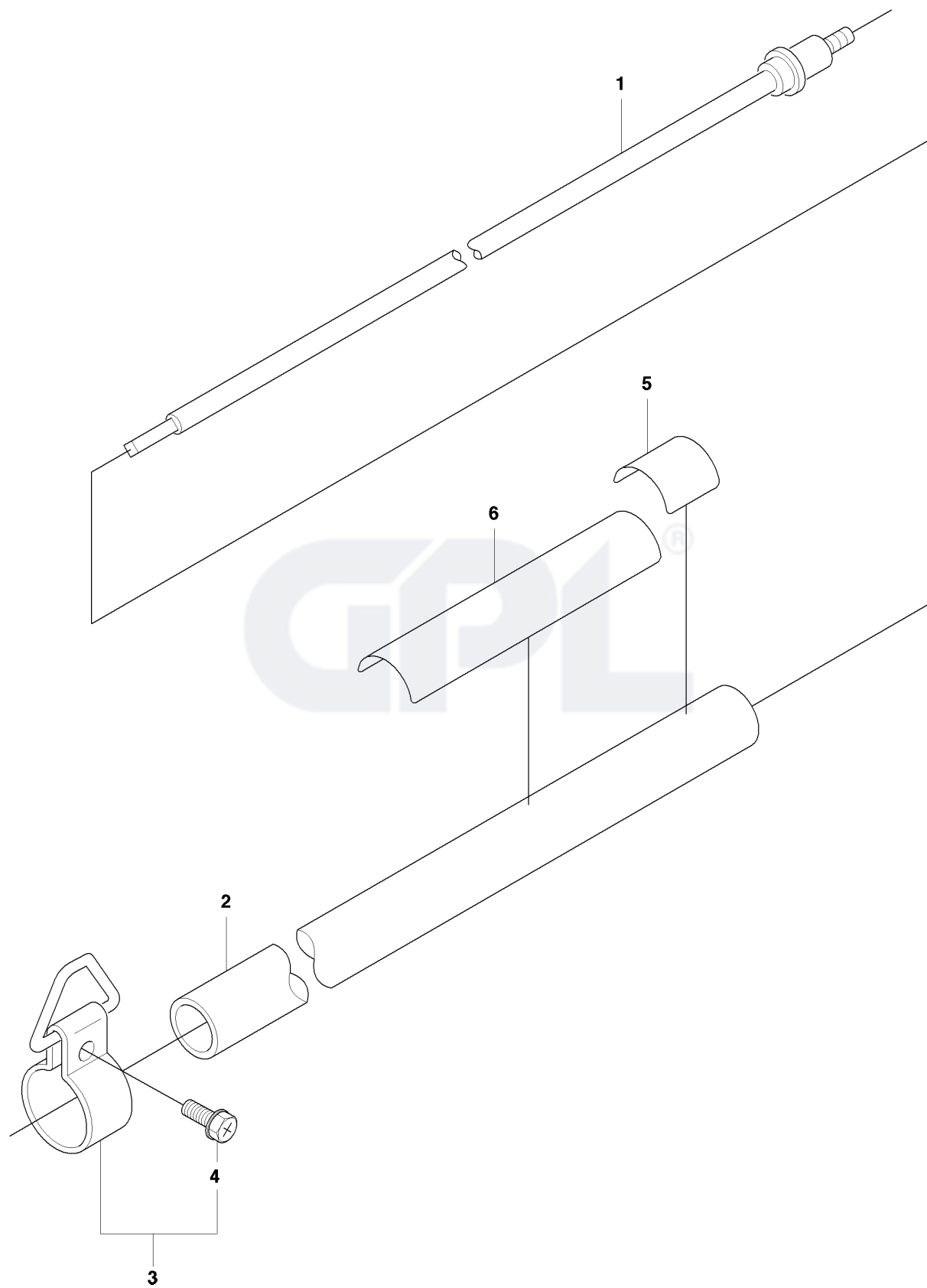
H GC2043, GC2053
MUFFLER

MUFFLER

GC2053

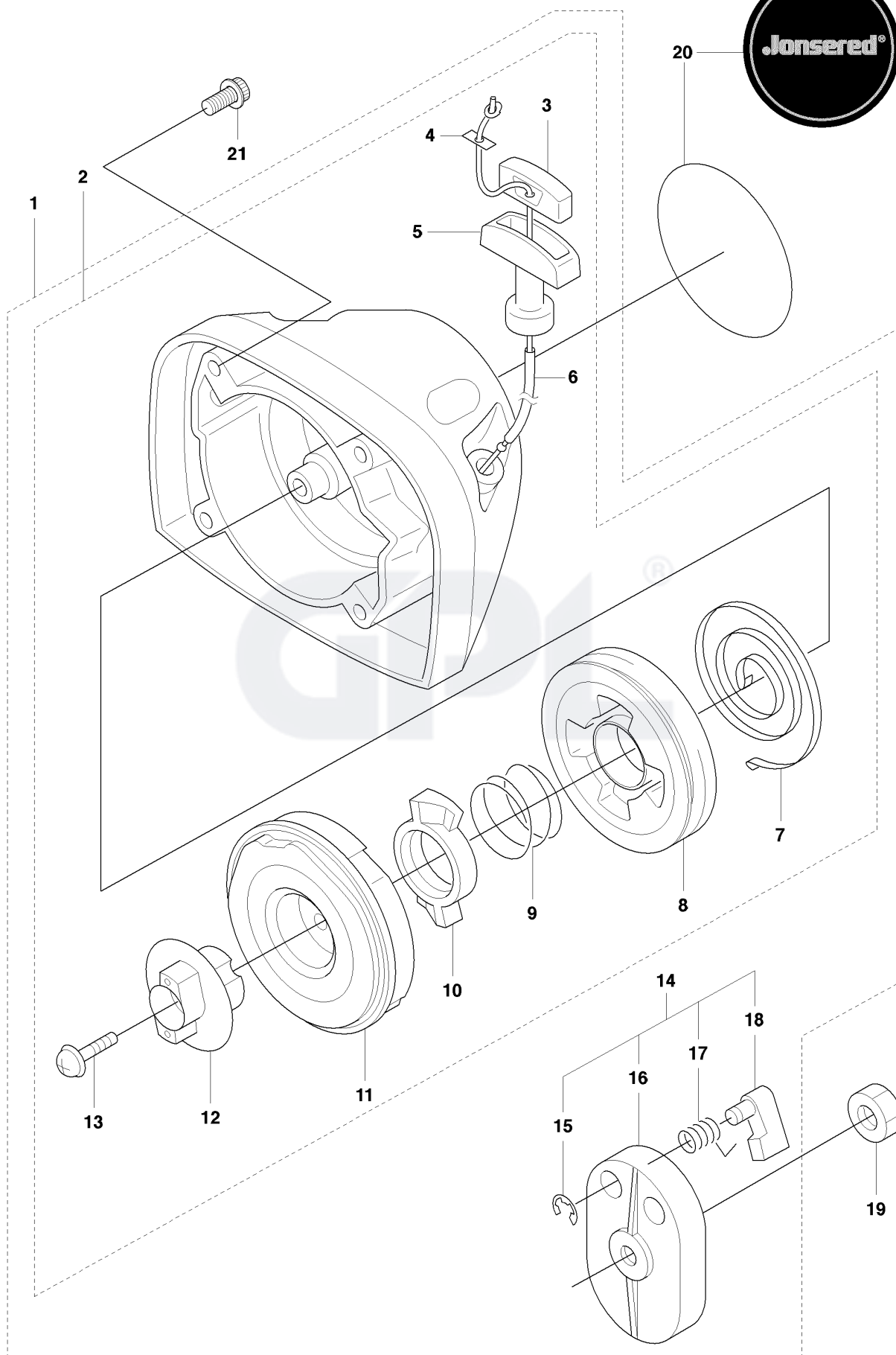
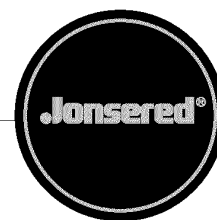
Ref	Part No	Description	Remark	QTY KIT
1	523 10 02-01	MUFFLER COMP.		1
2	523 10 03-01	GASKET		1
3	523 10 04-01	CAP SCREW		2
4	523 10 05-01	SCREW		1



B GC2043, GC2053
TUBE

Ref	Part No	Description	Remark	QTY	KIT
1	523 09 69-01	DRIVESHAFT ASS Y		1	
2	523 09 70-01	DRIVESHAFT TUBE		1	
3	523 09 74-01	HANGING BRACKET ASS Y		1	
4	523 12 11-01	BOLT		1	3
5	523 09 76-01	LABEL		1	
6	523 09 75-01	LABEL		1	



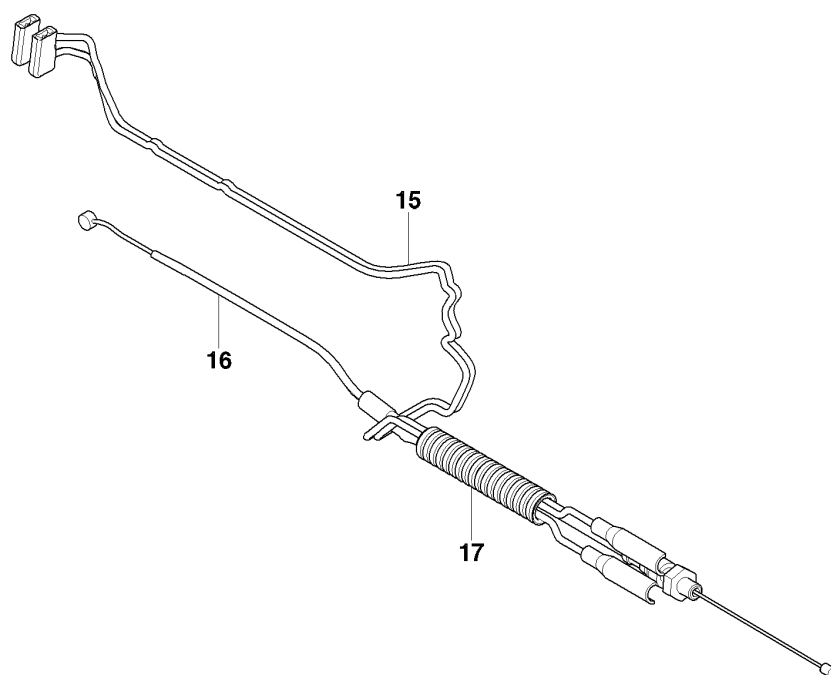
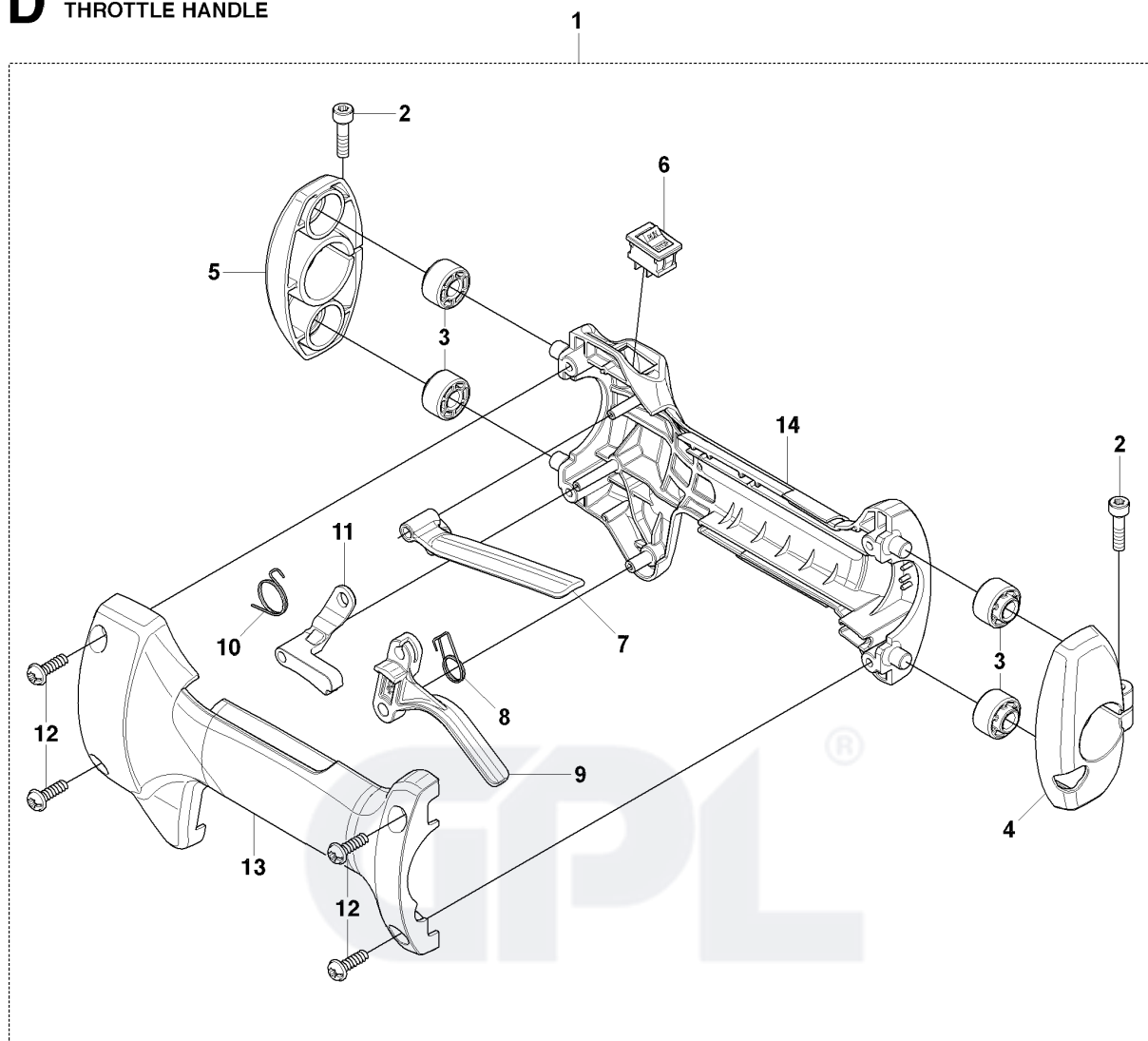
J GC2043, GC2053
STARTER

STARTER

GC2053

Ref	Part No	Description	Remark	QTY KIT	
1	523 10 42-01	RECOIL STARTER ASS Y		1	
2	523 10 43-01	RECOIL ASS Y		1	1
3	523 10 53-01	HUB CAP		1	1, 2
4	523 10 54-01	ROPE STOPPER		1	1, 2
5	523 10 52-01	STARTER GRIP		1	1, 2
6	523 10 51-01	STARTER ROPE		1	1, 2
7	523 10 45-01	SPIRAL SPRING		1	1, 2
8	523 10 44-01	STARTER PULLEY		1	1, 2
9	523 10 47-01	RETURN SPRING		1	1, 2
10	523 10 46-01	PAWL		1	1, 2
11	523 10 48-01	SPRING COMP.		1	1, 2
12	523 10 49-01	PLATE		1	1, 2
13	523 10 50-01	SET SCREW		1	1, 2
14	523 10 55-01	STARTER PULLEY ASS Y		1	1
15	523 10 59-01	E-RING		2	1, 14
16	523 10 56-01	STARTER PAWL ATTACHMENT		1	1, 14
17	523 10 58-01	RETURN SPRING		2	1, 14
18	523 10 57-01	PAWL		2	1, 14
19	523 10 61-01	NUT		1	
20	523 10 64-01	LABEL		1	
21	523 10 60-01	CAP SCREW		4	



D GC2043, GC2053
THROTTLE HANDLE

THROTTLE CONTROLS

GC2053

Ref	Part No	Description	Remark	QTY KIT	
1	525 31 44-01	THROTTLE CONTROL		1	
2	506 61 62-01	BOLT		2	1
3	521 66 77-01	ABSORBER		4	1
4	525 41 86-01	HOLDER		1	1
5	525 41 87-01	HOLDER		1	1
6	521 85 16-01	SWITCH		1	1
7	521 66 73-01	LEVER-S		1	1
8	521 66 72-01	SPRING		1	1
9	521 66 70-01	LEVER		1	1
10	521 66 75-01	SPRING		1	1
11	521 66 76-01	LEVER		1	1
12	521 59 79-01	ELEMENT		4	1
13	521 66 66-01	BODY-L		1	1
14	521 66 62-01	BODY-R		1	1
15	523 09 72-01	CORD COMP.		2	
16	523 09 71-01	CABLE COMP.		1	
17	523 09 73-01	TUBE		1	



Illustrated Parts List - IPL Update



Product Name(s)

GC2053

Description of change

1. New design of Gear box assy.
2. Gear box assy design change affects the support cup.

Comments

Gear box assy 587 74 24-01 and 523 09 85-01 are interchangeable, but included parts are not.

Introduced from

Serial number / Date	Remark
s/n from A42210	New part number for gear box assy: 587 74 24-01
s/n from A42210	New part number for support cup: 587 74 34-01

IPL updates

Page Title	Ref. no	New part no	Name	Excl. part no.	Remark
Bevel Gear	1	587 74 24-01	Gear box assy	523 09 85-01	
Accessories	6	587 74 34-01	Support cup	503 90 18-02	

