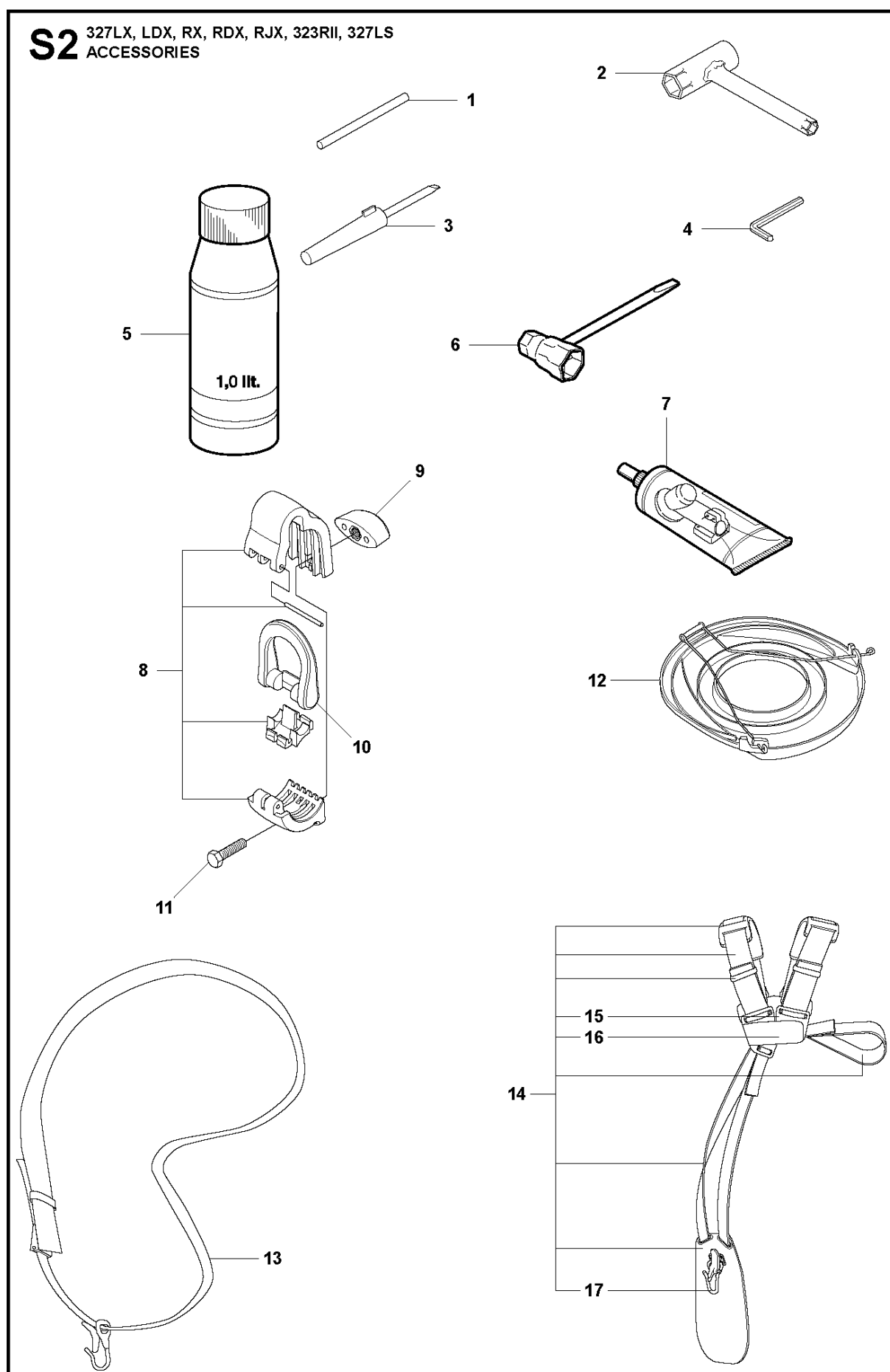




# SPARE PARTS LIST

BRUSHCUTTERS/CLEARING SAWS

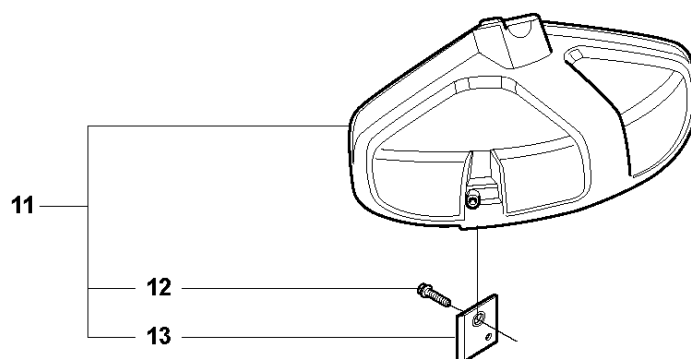
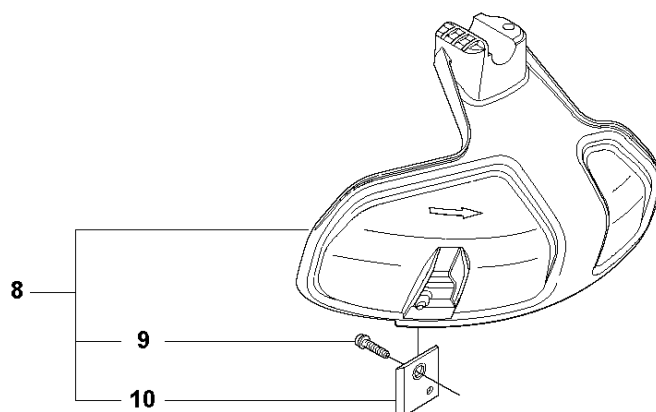
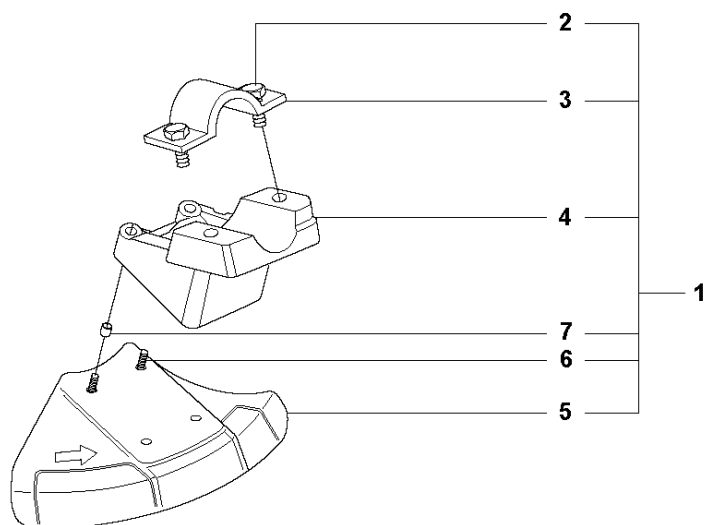
327 RDX, 2009, 2010

**S2** 327LX, LDX, RX, RDX, RJX, 323Rii, 327LS  
ACCESSORIES

## ACCESSORIES

327 RDX, 2009, 2010

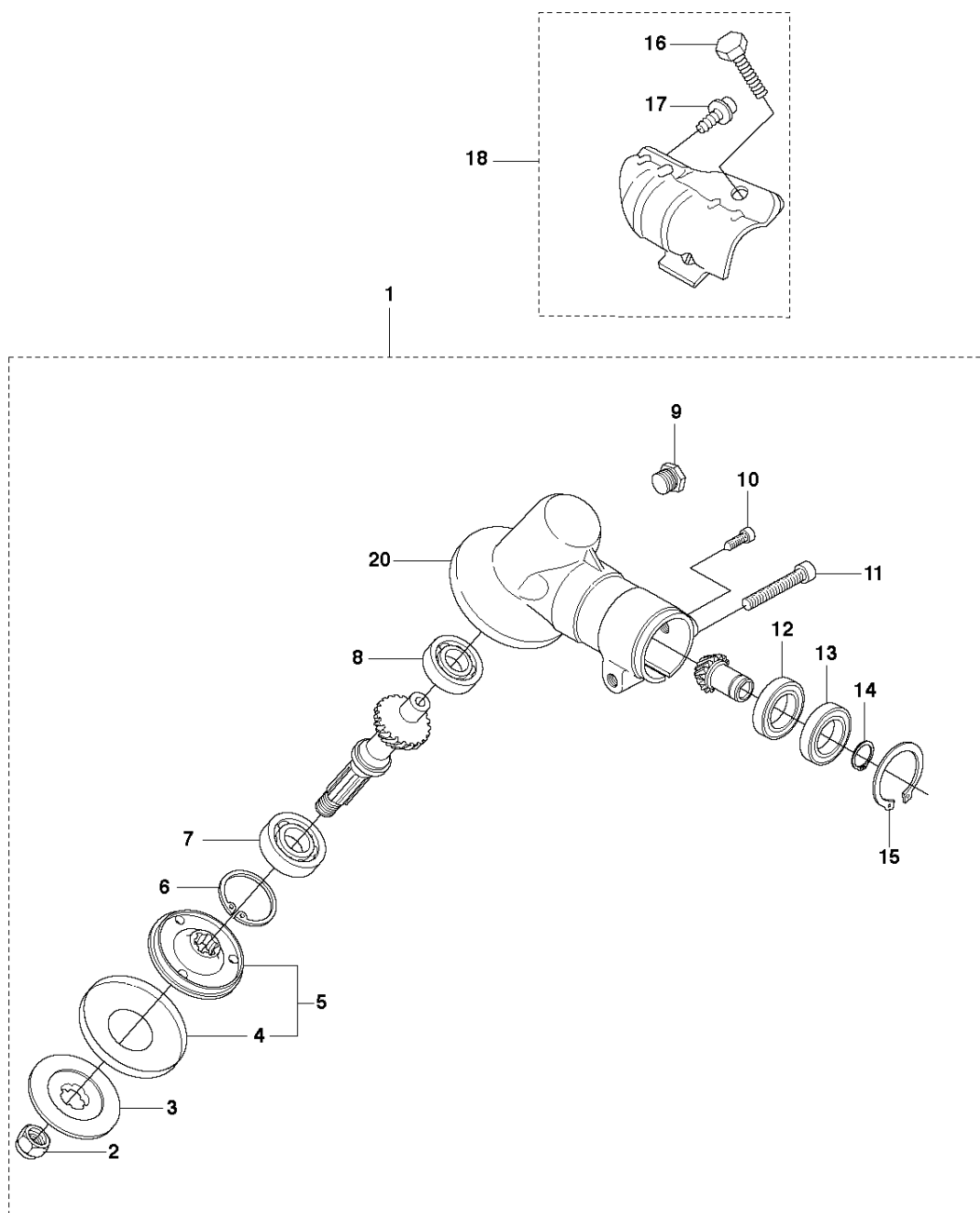
| Ref | Part No      | Description        | Remark     | QTY KIT |    |
|-----|--------------|--------------------|------------|---------|----|
| 1   | 502 28 59-01 | STOP               |            | 1       |    |
| 2   | 502 11 46-02 | SOCKET WRENCH      |            | 1       |    |
| 3   | 501 60 02-03 | SCREWDRIVER        |            | 1       |    |
| 4   | 502 21 58-01 | L-NYCKEL           |            | 1       |    |
| 5   | 531 00 92-48 | FILTER OIL         |            | 1       |    |
| 6   | 501 69 17-01 | COMBINATION WRENCH |            | 1       |    |
| 7   | 503 97 64-01 | GREASE             |            | 1       |    |
| 8   | 537 35 36-01 | LOOP               |            | 1       |    |
| 9   | 537 13 04-02 | KNOB               |            | 1       |    |
| 10  | 537 35 01-01 | LOOP               |            | 1       |    |
| 11  | 725 23 31-51 | SCREW              |            | 1       |    |
| 12  | 537 31 29-01 | SAW BLADE GUARD    | 200-275 mm | 1       |    |
| 13  | 537 21 62-01 | HARNESS            |            | 1       |    |
| 13  | 537 21 62-02 | HARNESS            | USA        | 1       |    |
| 14  | 537 21 63-01 | HARNESS            |            | 1       |    |
| 14  | 537 21 63-02 | HARNESS            | USA        | 1       |    |
| 15  | 503 73 40-01 | FRONT PIECE        |            | 1       | 14 |
| 16  | 503 73 41-02 | FRONT PIECE        |            | 1       | 14 |
| 17  | 502 02 28-02 | WELT HOOK          |            | 1       | 14 |

**S** 327LS, LX, LDX, RX, RDX, RJX, 323RII  
ACCESSORIES

## ACCESSORIES

327 RDX, 2009, 2010

| Ref | Part No      | Description   | Remark                       | QTY KIT |    |
|-----|--------------|---------------|------------------------------|---------|----|
| 1   | 544 04 42-10 | ACCESSORY BAG | Captive screws 323RII, 327Rx | 1       |    |
| 2   | 573 99 43-04 | SCREW IHSCFMO | Captive screws               | 2       | 1  |
| 3   | 574 56 80-01 | CLAMP         | Captive screws               | 1       | 1  |
| 4   | 537 29 34-01 | ADAPTER       |                              | 1       | 1  |
| 5   | 574 56 49-02 | BLADE GUARD   | Captive screws               | 1       | 1  |
| 6   | 503 20 03-16 | SCREW IHSCFM  | Captive screws               | 4       | 1  |
| 7   | 574 03 95-01 | LOCKING NUT   | Captive screws               | 4       | 1  |
| 8   | 503 97 71-01 | TRIMMER GUARD | 327Lx, 327LDx                | 1       |    |
| 9   | 503 21 07-16 | SCREW IH SCT  |                              | 1       | 8  |
| 10  | 503 79 88-01 | BLADE         |                              | 1       | 8  |
| 11  | 503 93 42-02 | COMBI GUARD   | 323RII, 327Rx                | 1       |    |
| 12  | 503 21 07-16 | SCREW IH SCT  |                              | 1       | 11 |
| 13  | 503 79 88-01 | BLADE         |                              | 1       | 11 |

**A** 327LS, LX, LDX, RX, RDX, RJX, 323R11  
BEVEL GEAR

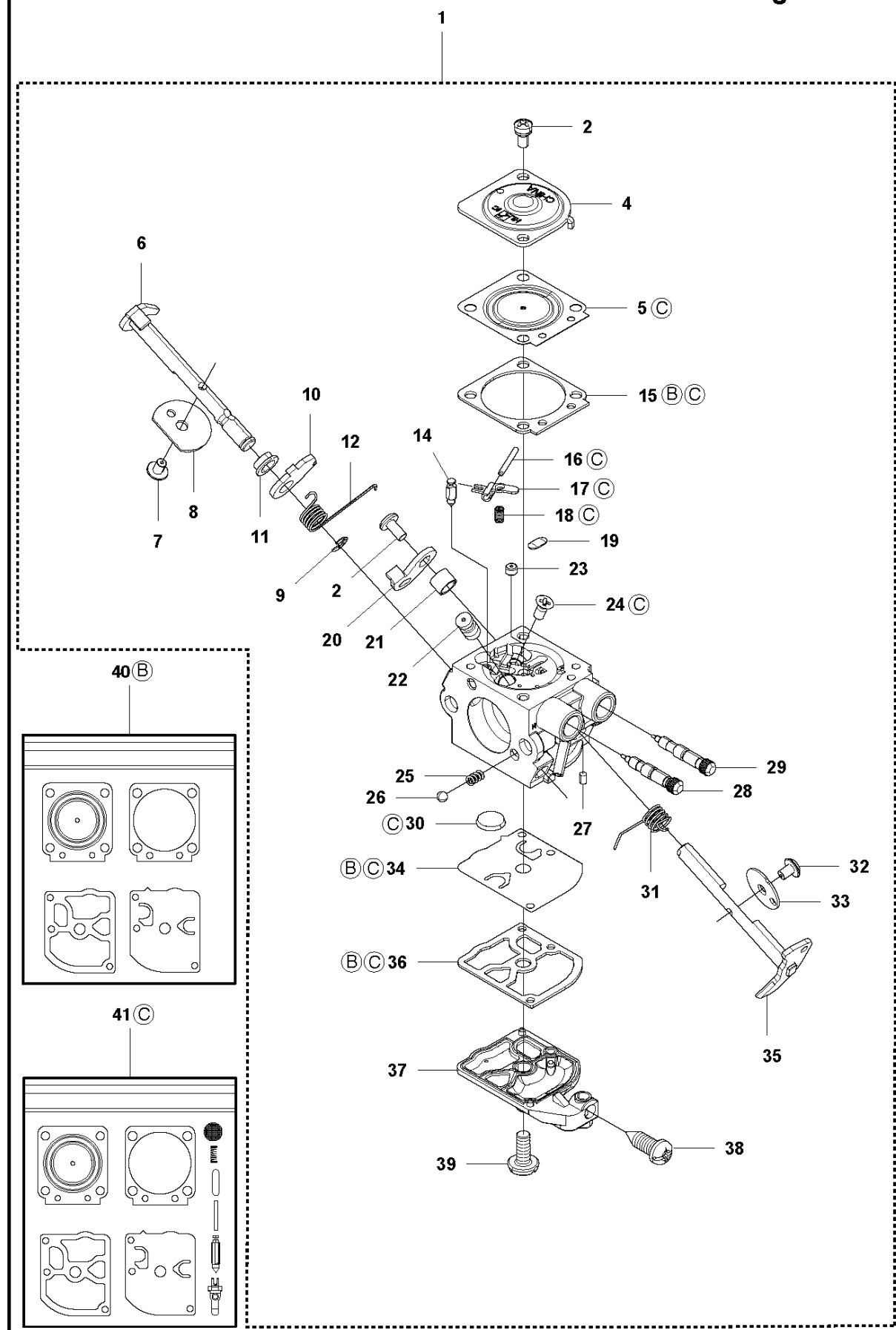
## BEVEL GEAR

327 RDX, 2009, 2010

| Ref | Part No      | Description     | Remark         | QTY KIT |    |
|-----|--------------|-----------------|----------------|---------|----|
| 1   | 537 19 92-02 | BEVEL GEAR ASSY |                | 1       |    |
| 2   | 503 85 63-01 | NUT             |                | 1       | 1  |
| 3   | 537 28 56-01 | SUPPORT FLANGE  |                | 1       | 1  |
| 4   | 537 29 26-01 | CUP             |                | 1       | 1  |
| 5   | 537 23 49-01 | DRIVER ASSY     |                | 1       | 1  |
| 6   | 735 31 28-10 | CIRCLIP         |                | 1       | 1  |
| 7   | 503 25 24-01 | BALL BEARING    |                | 1       | 1  |
| 8   | 738 21 98-00 | BALL BEARING    |                | 1       | 1  |
| 9   | 503 20 15-01 | SCREW IHHM      |                | 1       | 1  |
| 10  | 503 20 14-12 | SCREW IHSCFMO   |                | 1       | 1  |
| 11  | 503 20 07-25 | SCREW IHSCFM    |                | 1       | 1  |
| 12  | 738 21 99-00 | BALL BEARING    |                | 1       | 1  |
| 13  | 738 21 99-02 | BALL BEARING    |                | 1       | 1  |
| 14  | 735 31 11-00 | CIRCLIP         |                | 1       | 1  |
| 15  | 735 31 25-10 | CIRCLIP         |                | 1       | 1  |
| 16  | 725 23 70-51 | SCREW           |                | 1       | 18 |
| 17  | 503 20 07-12 | SCREW IHSCFM    |                | 1       | 18 |
| 18  | 574 30 69-01 | CLAMP           | Captive screws | 1       |    |
| 20  | 537 33 37-01 | GEAR HOUSING    |                | 1       |    |

## CARBURETOR (only option for US)

## Hualong HQ-2

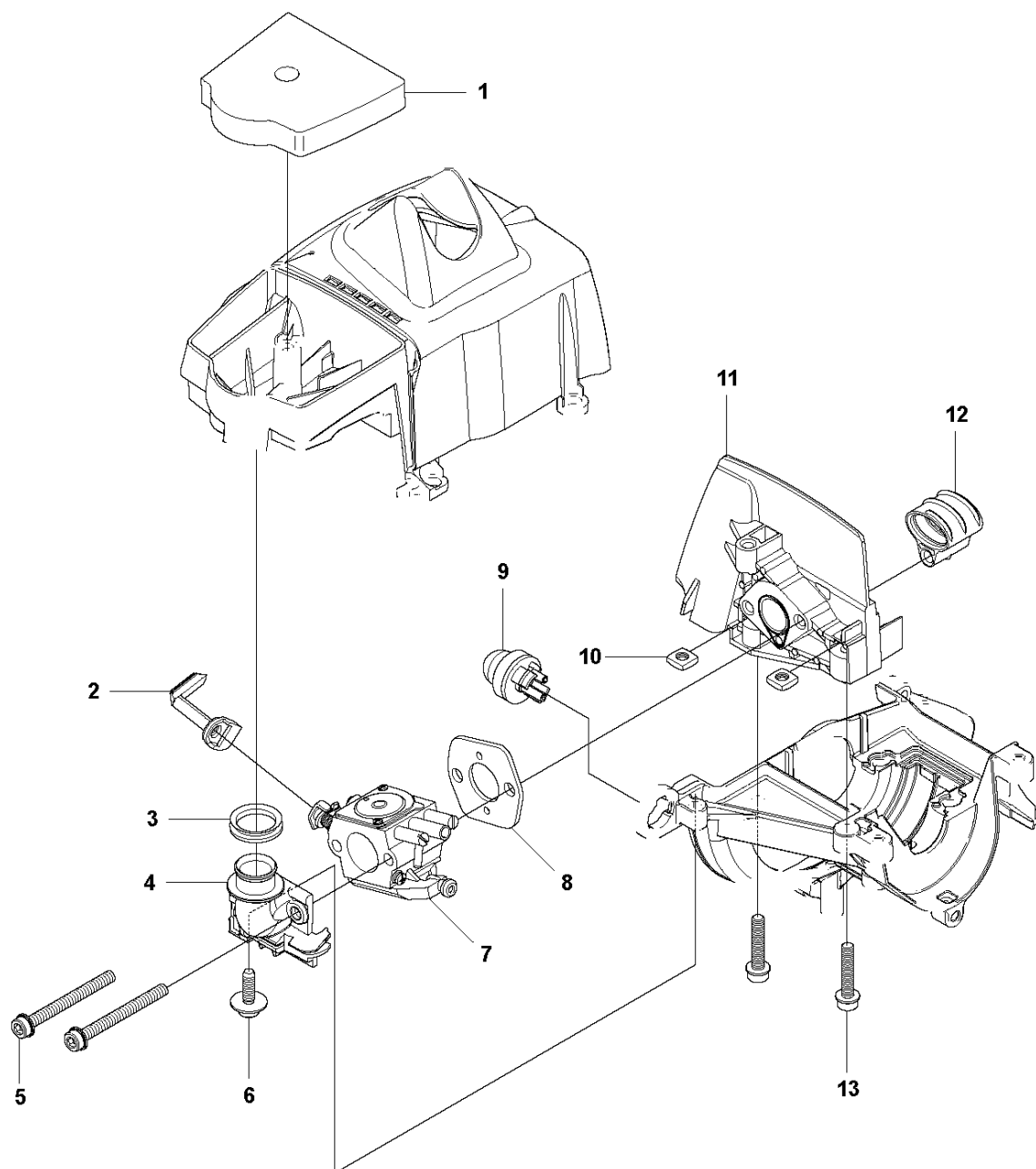




## CARBURETOR

327 RDX, 2009, 2010

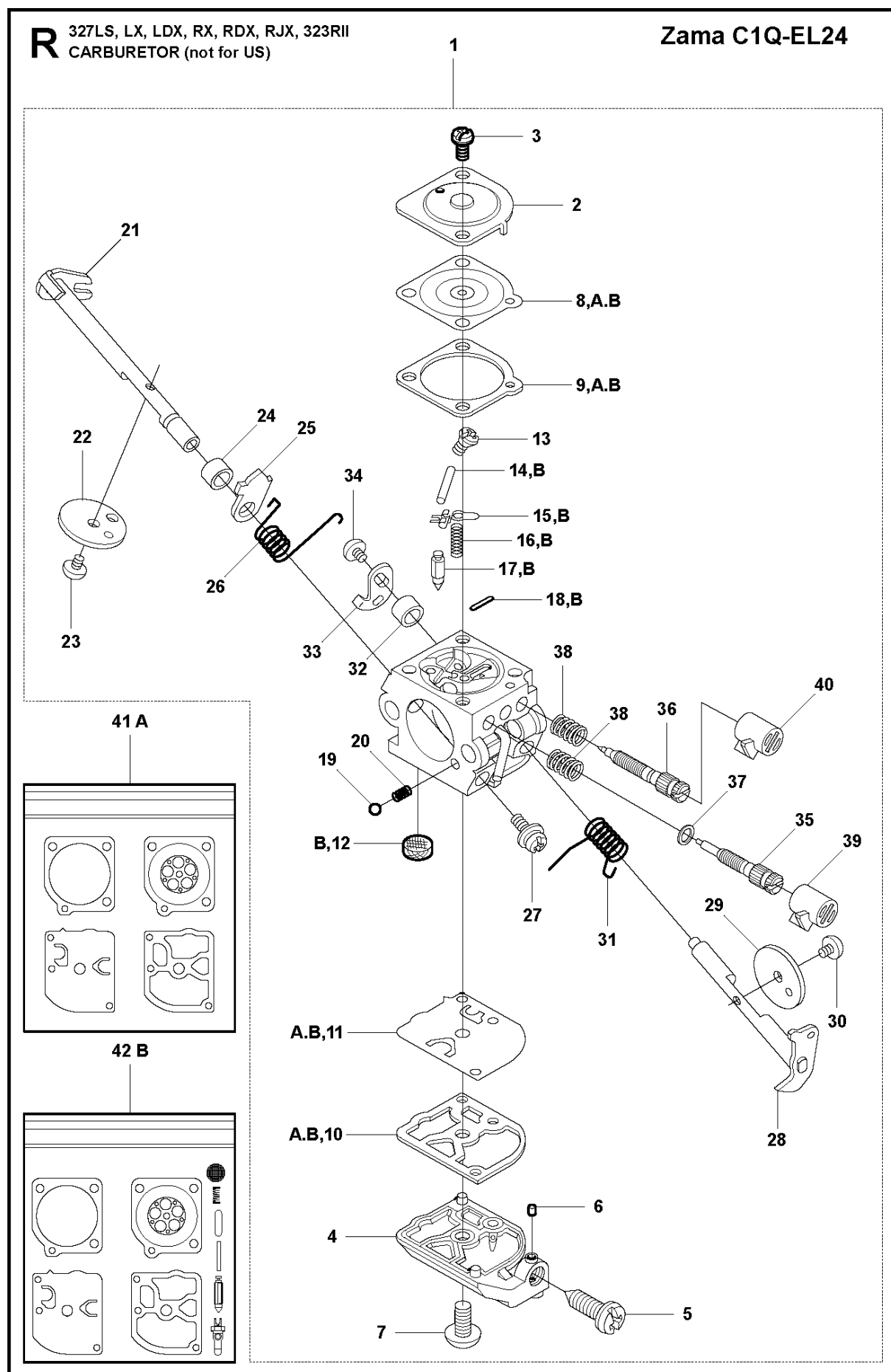
| Ref | Part No      | Description    | Remark                           | QTY KIT |   |
|-----|--------------|----------------|----------------------------------|---------|---|
| 1   | 576 01 98-01 | CARBURETTOR    | Hualong HQ-2, only option for US | 1       |   |
| 2   | 576 02 42-01 | SCREW          |                                  | 2       | 1 |
| 4   | 576 02 36-01 | COVER          |                                  | 1       | 1 |
| 5   | 576 02 24-01 | DIAPHRAGM ASSY |                                  | 1       | 1 |
| 6   | 576 02 30-01 | SHAFT ASSY     |                                  | 1       | 1 |
| 7   | 576 02 41-01 | SCREW          |                                  | 1       | 1 |
| 8   | 576 02 32-01 | CHOKE          |                                  | 1       | 1 |
| 9   | 576 02 48-01 | E-CLIP         |                                  | 1       | 1 |
| 10  | 576 02 31-01 | LEVER          |                                  | 1       | 1 |
| 11  | 576 02 35-01 | BUSHING        |                                  | 1       | 1 |
| 12  | 576 02 33-01 | SPRING         |                                  | 1       | 1 |
| 14  | 576 02 01-01 | VALVE          |                                  | 1       | 1 |
| 15  | 576 02 37-01 | GASKET         |                                  | 1       | 1 |
| 16  | 576 02 03-01 | PIN            |                                  | 1       | 1 |
| 17  | 576 02 04-01 | LEVER          |                                  | 1       | 1 |
| 18  | 576 02 05-01 | SPRING         |                                  | 1       | 1 |
| 19  | 576 02 06-01 | PLUG           |                                  | 1       | 1 |
| 20  | 576 02 28-01 | LEVER          |                                  | 1       | 1 |
| 21  | 576 02 29-01 | BUSHING        |                                  | 1       | 1 |
| 22  | 576 02 07-01 | MAIN NOZZLE    |                                  | 1       | 1 |
| 23  | 576 02 08-01 | CHECK VALVE    |                                  | 1       | 1 |
| 24  | 576 02 43-01 | SCREW          |                                  | 1       | 1 |
| 25  | 576 02 34-01 | SPRING         |                                  | 1       | 1 |
| 26  | 576 02 47-01 | BALL           |                                  | 1       | 1 |
| 27  | 576 02 23-01 | BAR            |                                  | 1       | 1 |
| 28  | 576 02 10-01 | NEEDLE         |                                  | 1       | 1 |
| 29  | 576 02 11-01 | NEEDLE         |                                  | 1       | 1 |
| 30  | 576 02 15-01 | SCREEN         |                                  | 1       | 1 |
| 31  | 576 02 27-01 | SPRING         |                                  | 1       | 1 |
| 32  | 576 02 40-01 | SCREW          |                                  | 1       | 1 |
| 33  | 576 02 26-01 | THROTTLE       |                                  | 1       | 1 |
| 34  | 576 02 39-01 | DIAPHRAGM PUMP |                                  | 1       | 1 |
| 35  | 576 02 25-01 | SHAFT ASSY     |                                  | 1       | 1 |
| 36  | 576 02 38-01 | GASKET         |                                  | 1       | 1 |
| 37  | 576 02 20-01 | COVER          |                                  | 1       | 1 |
| 38  | 576 02 22-01 | SCREW          |                                  | 1       | 1 |
| 39  | 576 02 44-01 | SCREW          |                                  | 1       | 1 |
| 40  | 581 74 35-01 | GASKET KIT     |                                  | 1       | 1 |
| 41  | 581 74 37-01 | REPAIR KIT     |                                  | 1       | 1 |

**J** 327LX, LDX, RX, RDX, RJX, LX, 323RII  
CARBURETOR & AIR FILTER

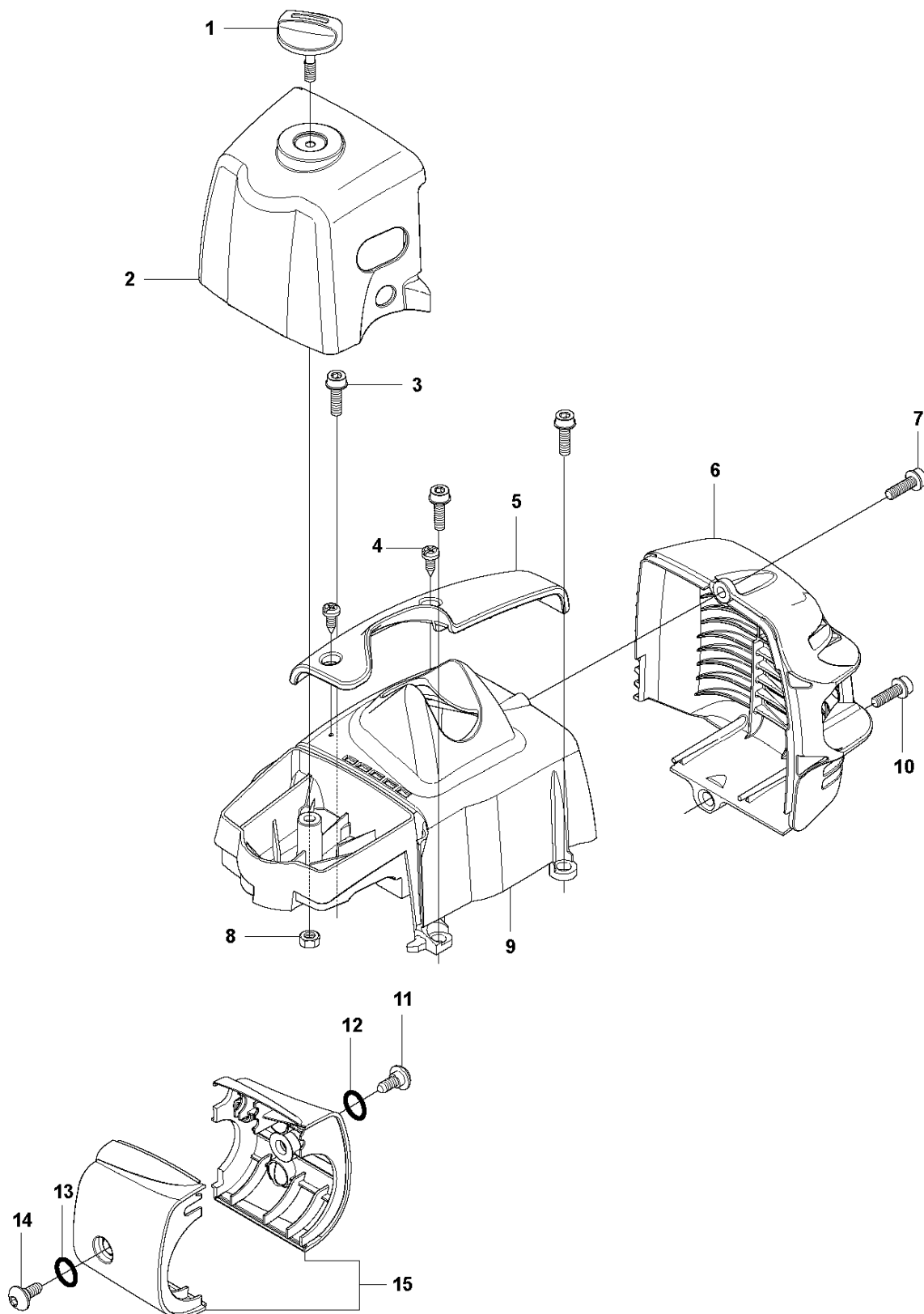
## CARBURETOR &amp; AIR FILTER

327 RDX, 2009, 2010

| Ref | Part No      | Description     | Remark                           | QTY KIT |
|-----|--------------|-----------------|----------------------------------|---------|
| 1   | 537 14 31-01 | AIR FILTER ASSY |                                  | 1       |
| 2   | 503 96 25-01 | CHOKE CONTROL   |                                  | 1       |
| 3   | 740 68 11-21 | V-RING          |                                  | 1       |
| 4   | 502 49 90-01 | BRACKET         |                                  | 1       |
| 5   | 503 21 75-50 | SCREW IHSCFT    |                                  | 2       |
| 6   | 503 21 77-16 | SCREW IHSCFT    |                                  | 1       |
| 7   | 503 28 34-01 | CARBURETTOR     | Zama C1Q-EL24, NOT FOR US        | 1       |
| 7   | 576 01 98-01 | CARBURETTOR     | Hualong HQ-2, only option for US | 1       |
| 8   | 503 49 71-01 | GASKET          |                                  | 1       |
| 9   | 503 93 66-01 | PRIMER HOUSING  |                                  | 1       |
| 10  | 503 22 65-04 | SQUARE NUT      |                                  | 2       |
| 11  | 503 91 09-01 | INSULATION WALL |                                  | 1       |
| 12  | 503 94 26-01 | INLET PIPE      |                                  | 1       |
| 13  | 503 20 03-25 | SCREW IHSCFM    |                                  | 2       |
| 14  | 505 27 10-01 | FILTER          |                                  | 1       |



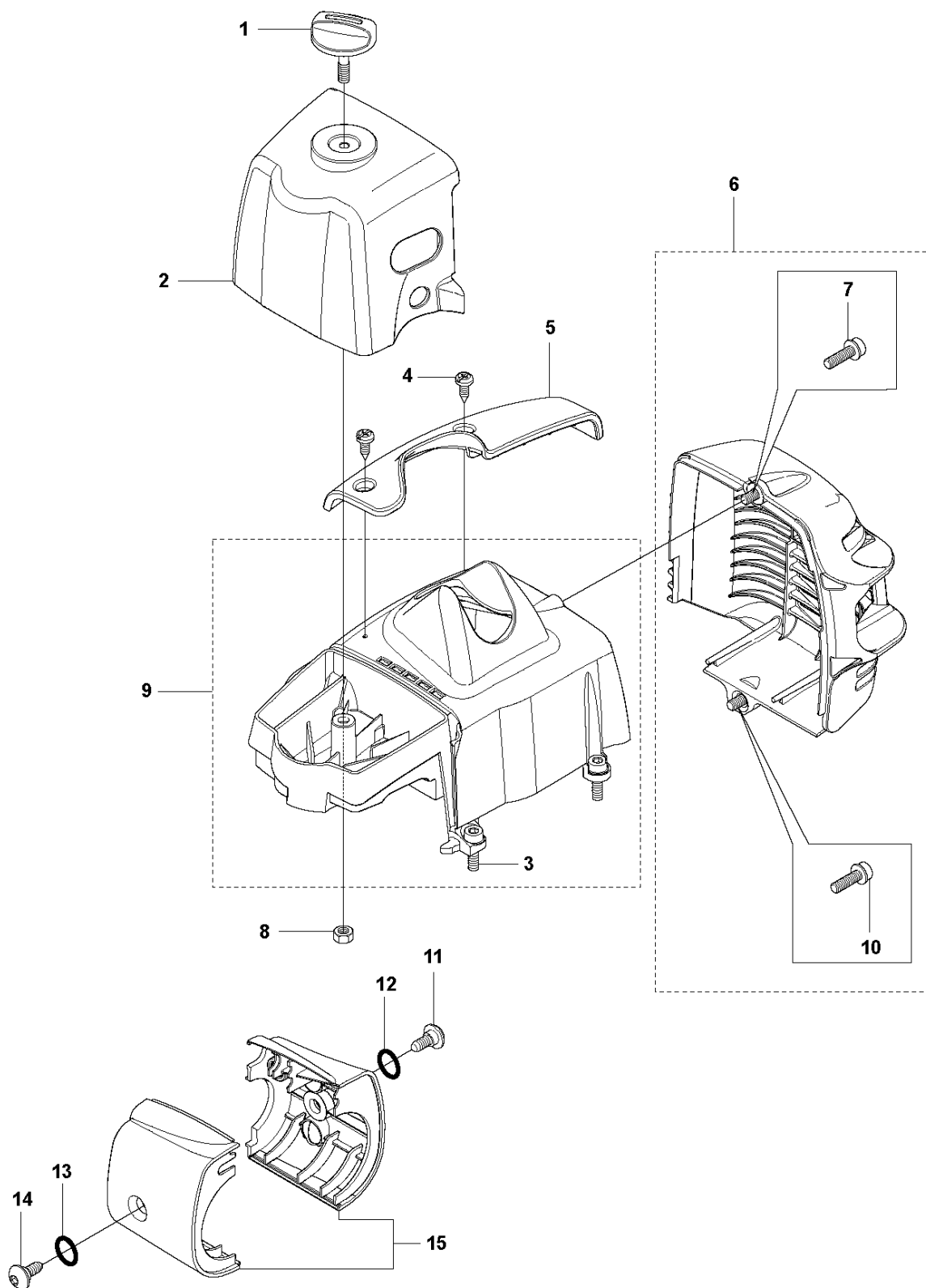
| Ref  | Part No      | Description         | Remark                    | QTY KIT |       |
|------|--------------|---------------------|---------------------------|---------|-------|
| 1    | 503 28 34-01 | CARBURETTOR         | Zama C1Q-EL24, NOT FOR US | 1       |       |
| 2    | 503 97 43-01 | COVER               |                           | 1       | 1     |
| 3    | 503 48 05-01 | SCREW               |                           | 2       | 1     |
| 4    | 537 02 02-01 | COVER               |                           | 1       | 1     |
| 5    | 537 02 07-01 | SCREW               |                           | 1       | 1     |
| 6    | 503 48 11-01 | PIECE               |                           | 1       | 1     |
| 7    | 503 47 96-01 | SCREW               |                           | 1       | 1     |
| 8    | 537 04 89-01 | DIAPHRAGM           |                           | 1       | 1,A,B |
| 9    | 537 02 04-01 | GASKET              |                           | 1       | 1,A,B |
| 10   | 537 02 01-01 | GASKET              |                           | 1       | 1,A,B |
| 11   | 537 02 00-01 | DIAPHRAGM PUMP      |                           | 1       | 1,A,B |
| 12   | 503 53 57-01 | STRAINER            |                           | 1       | 1,B   |
| 13   | 503 48 01-01 | SCREW               |                           | 1       | 1     |
| 14   | 503 48 00-01 | PIN RETAINING SCREW |                           | 1       | 1,B   |
| 15   | 503 66 59-01 | LEVER               |                           | 1       | 1,B   |
| 16   | 537 02 03-01 | SPRING              |                           | 1       | 1,B   |
| 17   | 503 47 97-01 | VALVE               |                           | 1       | 1,B   |
| 18   | 537 02 08-01 | PLUG                |                           | 1       | 1,B   |
| 19   | 537 01 25-01 | BALL                |                           | 1       | 1     |
| 20   | 537 01 26-01 | SPRING              |                           | 1       | 1     |
| 21   | 537 02 09-01 | SHAFT ASSY          |                           | 1       | 1     |
| 22   | 537 37 03-01 | VALVE               |                           | 1       | 1     |
| 23   | 503 48 18-01 | SCREW               |                           | 1       | 1     |
| 24   | 503 48 19-01 | COLLAR              |                           | 1       | 1     |
| 25   | 537 04 90-01 | LEVER               |                           | 1       | 1     |
| 26   | 537 02 10-01 | SPRING              |                           | 1       | 1     |
| 27   | 503 75 53-01 | SCREW               |                           | 1       | 1     |
| 28   | 537 01 96-01 | SHAFT ASSY          |                           | 1       | 1     |
| 29   | 537 01 99-01 | VALVE               |                           | 1       | 1     |
| 30   | 503 47 92-01 | SCREW               |                           | 1       | 1     |
| 31   | 537 01 97-01 | SPRING              |                           | 1       | 1     |
| 32   | 503 47 89-01 | COLLAR              |                           | 1       | 1     |
| 33   | 537 01 98-01 | LEVER               |                           | 1       | 1     |
| 34   | 503 47 90-01 | SCREW               |                           | 1       | 1     |
| 35   | 537 02 06-01 | SCREW               |                           | 1       | 1     |
| 36   | 537 12 78-01 | SCREW               |                           | 1       | 1     |
| 37   | 503 97 40-01 | WASHER              |                           | 1       | 1     |
| 38   | 503 48 08-01 | SPRING              |                           | 1       | 1     |
| 39   | 537 02 16-01 | LIMITER CAP         |                           | 1       | 1     |
| 40   | 537 02 16-01 | LIMITER CAP         |                           | 1       | 1     |
| 41,A | 531 00 45-52 | GASKET KIT          |                           | 1       |       |
| 42,B | 531 00 45-53 | SET                 |                           | 1       |       |

**H1** 327Lx, LDx, Rx, RDx, RJx,  
COVERS

## COVER

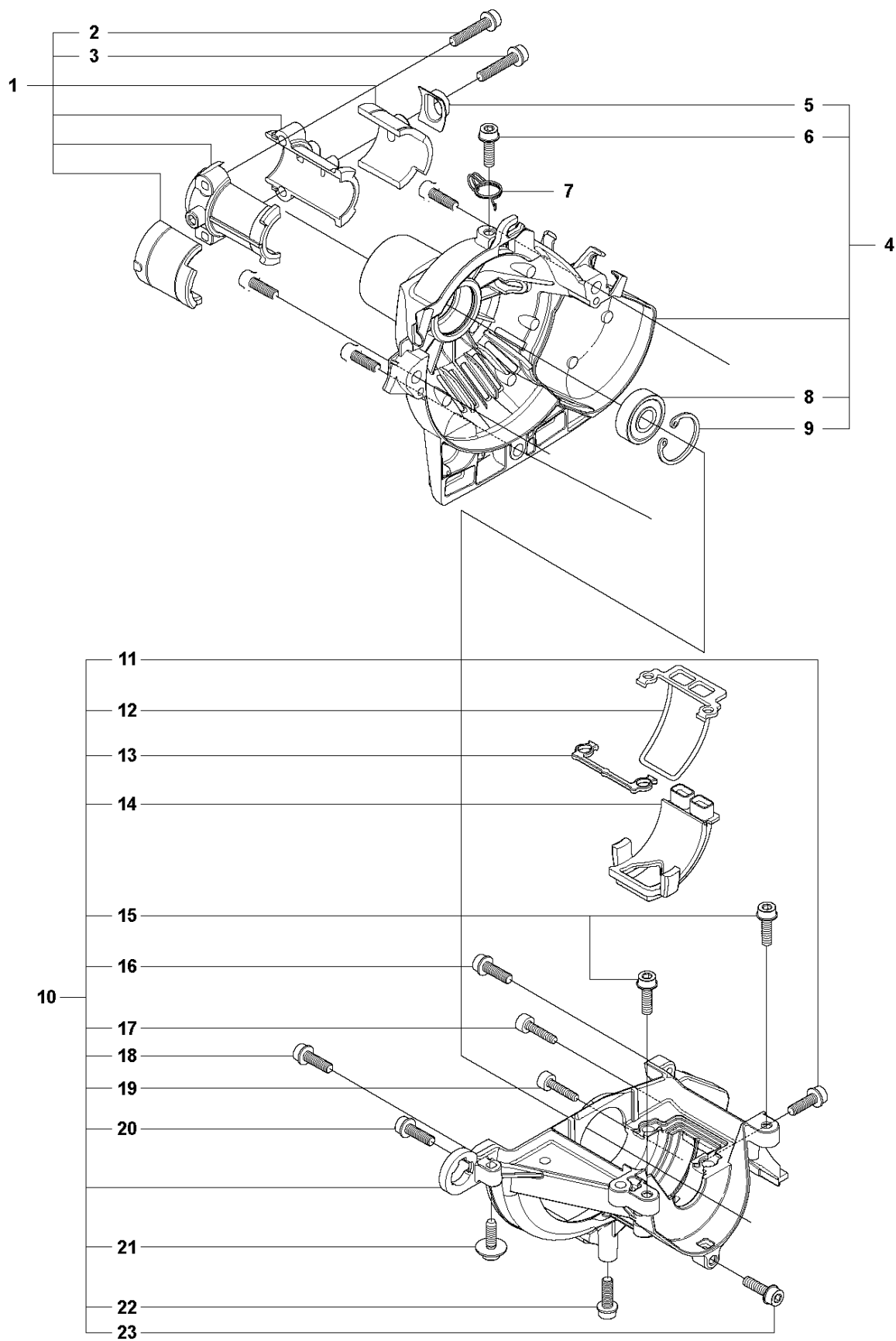
327 RDX, 2009, 2010

| Ref | Part No      | Description    | Remark | QTY KIT |
|-----|--------------|----------------|--------|---------|
| 1   | 537 21 32-10 | KNOB           |        | 1       |
| 2   | 502 48 13-01 | FILTER COVER   |        | 1       |
| 3   | 503 20 03-16 | SCREW IHSCFM   | M5x16  | 4       |
| 4   | 503 21 35-12 | SCREW CCRPANT  |        | 2       |
| 5   | 502 48 16-01 | ARM PROTECTION |        | 1       |
| 6   | 544 84 81-01 | HEAT PROTECTOR |        | 1       |
| 7   | 503 21 68-20 | SCREW IHSCFT   |        | 1       |
| 8   | 503 22 24-01 | LOCK NUT       |        | 1       |
| 9   | 502 48 14-01 | CYLINDER COVER |        | 1       |
| 10  | 503 20 03-16 | SCREW IHSCFM   |        | 1       |
| 11  | 503 96 13-01 | SCREW          |        | 1       |
| 12  | 740 42 06-00 | O-RING         |        | 1       |
| 13  | 740 42 06-00 | O-RING         |        | 1       |
| 14  | 503 96 13-01 | SCREW          |        | 1       |
| 15  | 502 48 15-01 | COVER          |        | 1       |

**H2** 327Lx, LDx, Rx, RDx, RJx,  
COVERS



| Ref | Part No      | Description         | Remark         | QTY | KIT |
|-----|--------------|---------------------|----------------|-----|-----|
| 1   | 537 21 32-10 | KNOB                |                | 1   |     |
| 2   | 502 48 13-01 | FILTER COVER        |                | 1   |     |
| 3   | 574 47 70-03 | SCREW IHSCFMO       | Captive screws | 4   | 9   |
| 4   | 503 21 35-12 | SCREW CCRPANT       |                | 2   |     |
| 5   | 502 48 16-01 | ARM PROTECTION      |                | 1   |     |
| 6   | 544 84 81-02 | HEAT PROTECTOR      | Captive screws | 1   |     |
| 7   | 574 18 15-01 | SCREW IHSCFTO       | Captive screws | 1   | 6   |
| 8   | 503 22 24-01 | LOCK NUT            |                | 1   |     |
| 9   | 574 35 39-01 | CYLINDER COVER ASSY | Captive screws | 1   |     |
| 10  | 574 47 70-03 | SCREW IHSCFMO       | Captive screws | 1   | 6   |
| 11  | 503 96 13-01 | SCREW               |                | 1   |     |
| 12  | 740 42 06-00 | O-RING              |                | 1   |     |
| 13  | 740 42 06-00 | O-RING              |                | 1   |     |
| 14  | 503 96 13-01 | SCREW               |                | 1   |     |
| 15  | 502 48 15-01 | COVER               |                | 1   |     |

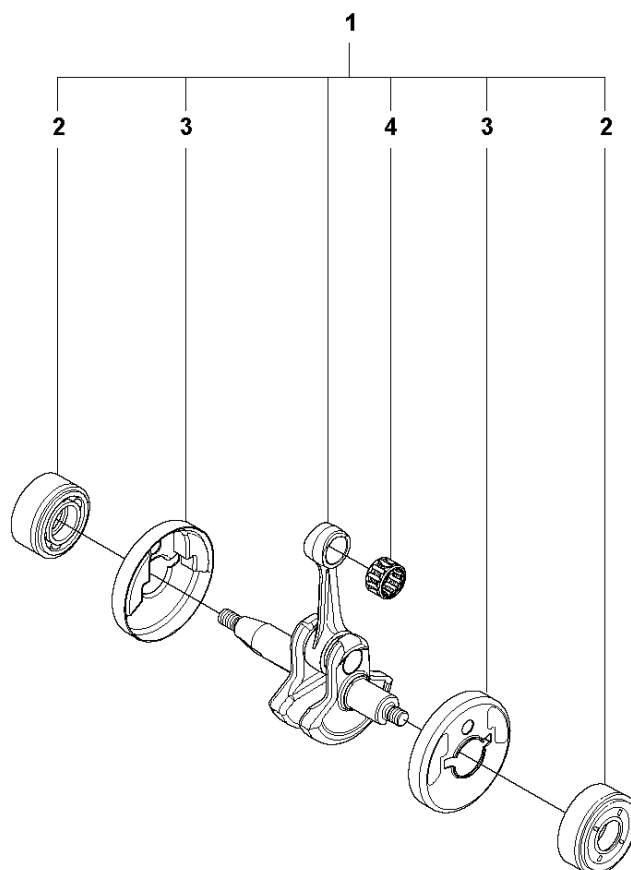
**P** 327LS, LX, LDX, RX, RDX, RJX, 323RII  
CRANK CASE

## CRANKCASE

327 RDX, 2009, 2010

| Ref | Part No      | Description        | Remark | QTY KIT |    |
|-----|--------------|--------------------|--------|---------|----|
| 1   | 537 30 96-01 | COMPRESSION SLEEVE |        | 1       |    |
| 2   | 503 21 68-25 | SCREW IHSCFT       |        | 1       | 1  |
| 3   | 503 21 68-25 | SCREW IHSCFT       |        | 1       | 1  |
| 4   | 537 04 12-09 | CLUTCH COVER       |        | 1       |    |
| 5   | 537 42 50-01 | PROTECTIVE PLATE   |        | 1       | 4  |
| 6   | 503 20 03-16 | SCREW IHSCFM       | M5x16  | 1       | 4  |
| 7   | 537 07 36-01 | SPRING             |        | 1       |    |
| 8   | 503 25 05-01 | BALL BEARING       |        | 1       | 4  |
| 9   | 537 33 67-01 | CIRCLIP            |        | 1       | 4  |
| 10  | 537 08 52-02 | CRANKCASE          |        | 1       |    |
| 11  | 503 20 03-16 | SCREW IHSCFM       |        | 1       | 10 |
| 12  | 537 06 69-01 | GASKET CRANKCASE   |        | 1       | 10 |
| 13  | 537 08 85-01 | GASKET             |        | 1       | 10 |
| 14  | 537 06 68-01 | INSERT CRANKCASE   |        | 1       | 10 |
| 15  | 503 20 03-16 | SCREW IHSCFM       |        | 1       | 10 |
| 16  | 503 20 03-16 | SCREW IHSCFM       |        | 1       | 10 |
| 17  | 503 21 66-18 | SCREW IHSCFT       |        | 1       | 10 |
| 18  | 503 20 03-16 | SCREW IHSCFM       |        | 1       | 10 |
| 19  | 503 21 66-18 | SCREW IHSCFT       |        | 1       | 10 |
| 20  | 503 20 03-16 | SCREW IHSCFM       |        | 1       | 10 |
| 21  | 503 21 77-16 | SCREW IHSCFT       |        | 1       | 10 |
| 22  | 503 20 14-12 | SCREW IHSCFMO      | M5x12  | 1       | 10 |
| 23  | 503 20 03-16 | SCREW IHSCFM       |        | 1       | 10 |

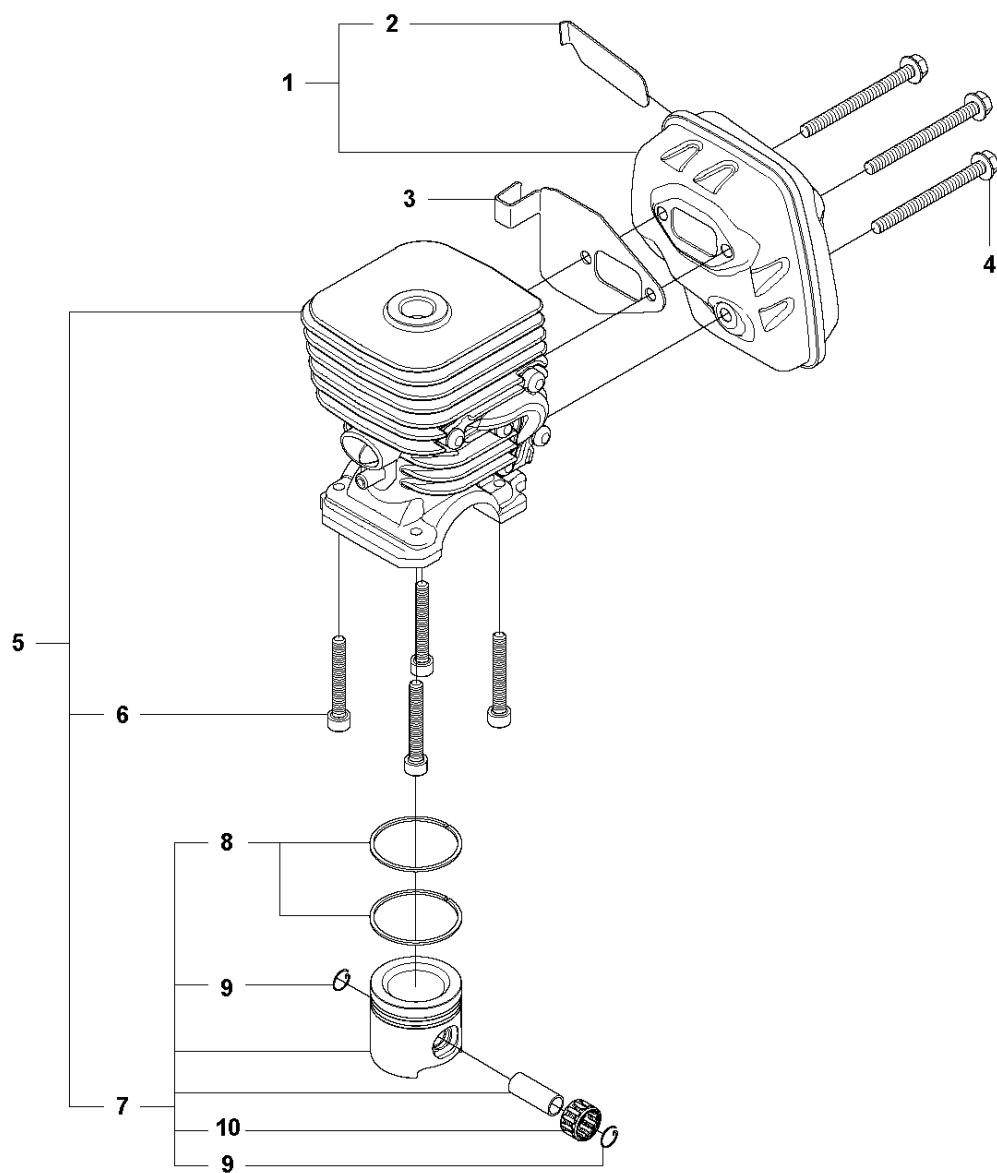
**Q** 327LS, LX, LDX, RX, RDX, RJX, 323RII  
CRANK SHAFT



## CRANKSHAFT

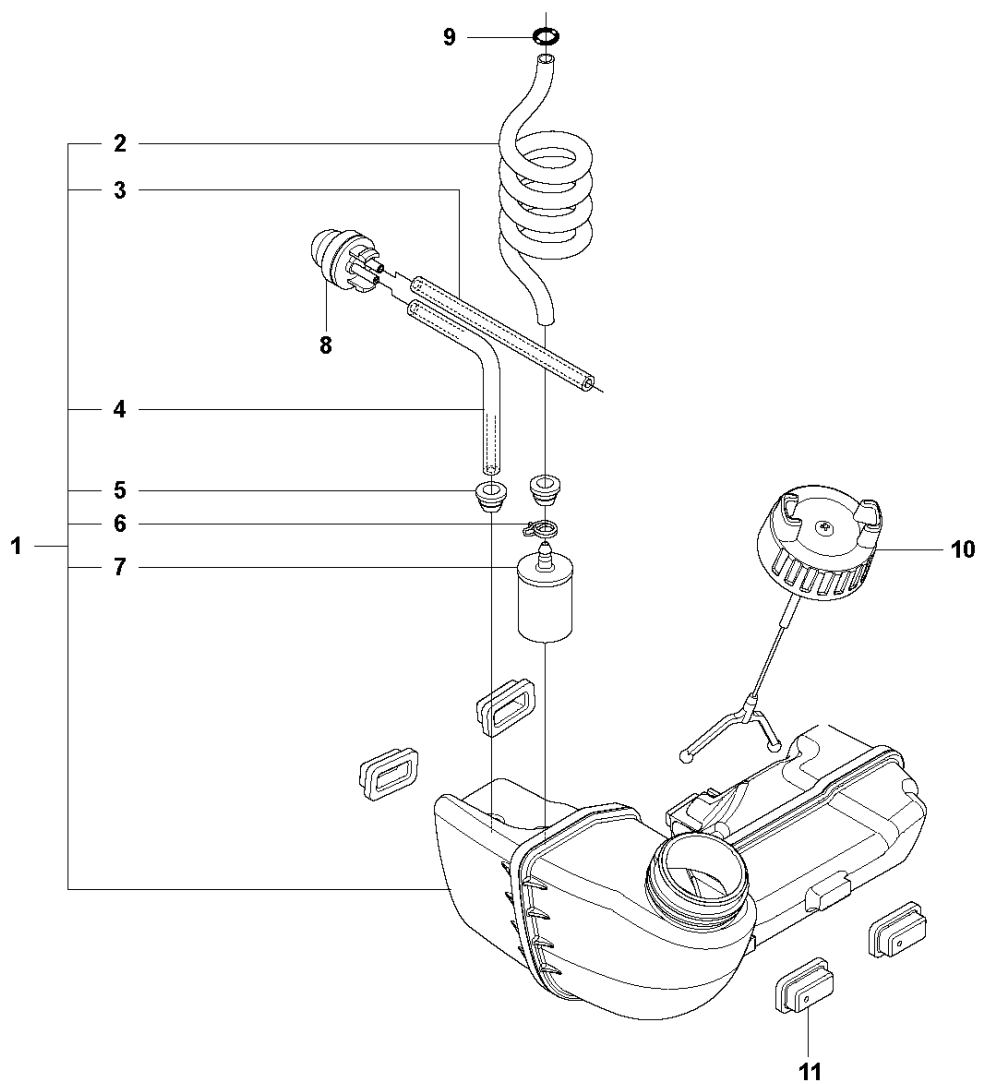
327 RDX, 2009, 2010

| Ref | Part No      | Description     | Remark | QTY KIT |   |
|-----|--------------|-----------------|--------|---------|---|
| 1   | 503 85 24-74 | CRANKSHAFT ASSY |        | 1       |   |
| 2   | 503 94 02-03 | BEARING CAGE    |        | 2       | 1 |
| 3   | 503 94 05-01 | CUP             |        | 2       | 1 |
| 4   | 503 71 22-01 | BEARING         |        | 1       | 1 |

**N** 327LS, LX, LDX, RX, RDX, RJX, 323RII  
CYLINDER PISTON & MUFFLER

| Ref | Part No      | Description           | Remark | QTY KIT |   |
|-----|--------------|-----------------------|--------|---------|---|
| 1   | 537 22 17-04 | MUFFLER ASSY          | Cat.   | 1       |   |
| 2   | 537 22 18-01 | SPARK ARRESTER SCREEN |        | 1       | 1 |
| 3   | 537 01 41-01 | GASKET                |        | 1       |   |
| 4   | 502 07 81-01 | SCREW EHHFM           |        | 3       |   |
| 5   | 537 08 51-03 | CYLINDER              | Ø=34mm | 1       |   |
| 6   | 503 20 07-35 | SCREW IHSCFM          |        | 4       | 5 |
| 7   | 537 40 59-02 | PISTON                |        | 1       | 5 |
| 8   | 537 40 62-01 | PISTON RING           |        | 1       | 7 |
| 9   | 737 44 08-00 | CIRCLIP               |        | 1       | 7 |
| 10  | 503 71 22-01 | BEARING               |        | 1       | 7 |

**L** 327LS, LX, LDX, RX, RDX, RJX, 323RII  
FUEL TANK

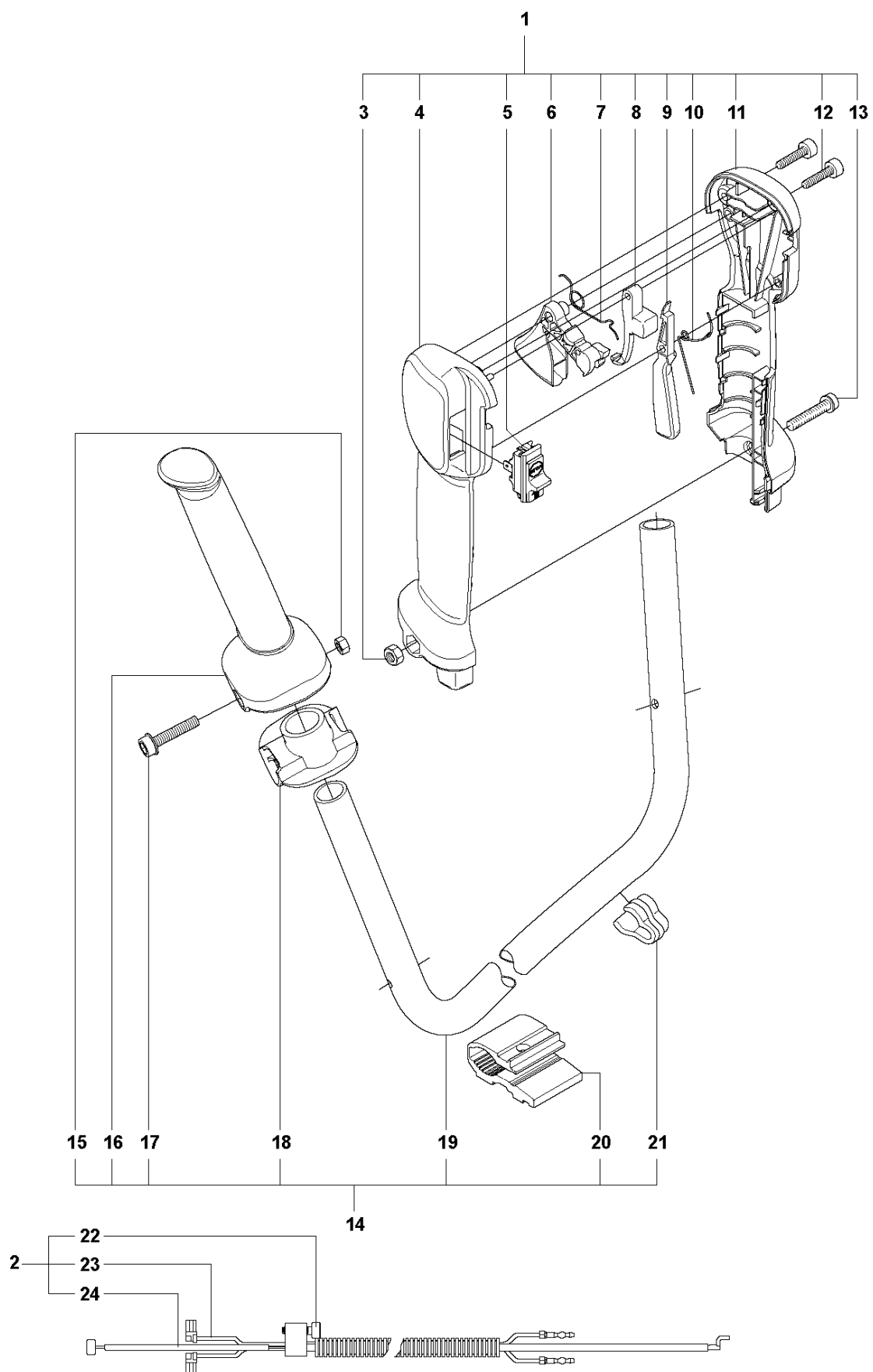




## FUEL TANK

327 RDX, 2009, 2010

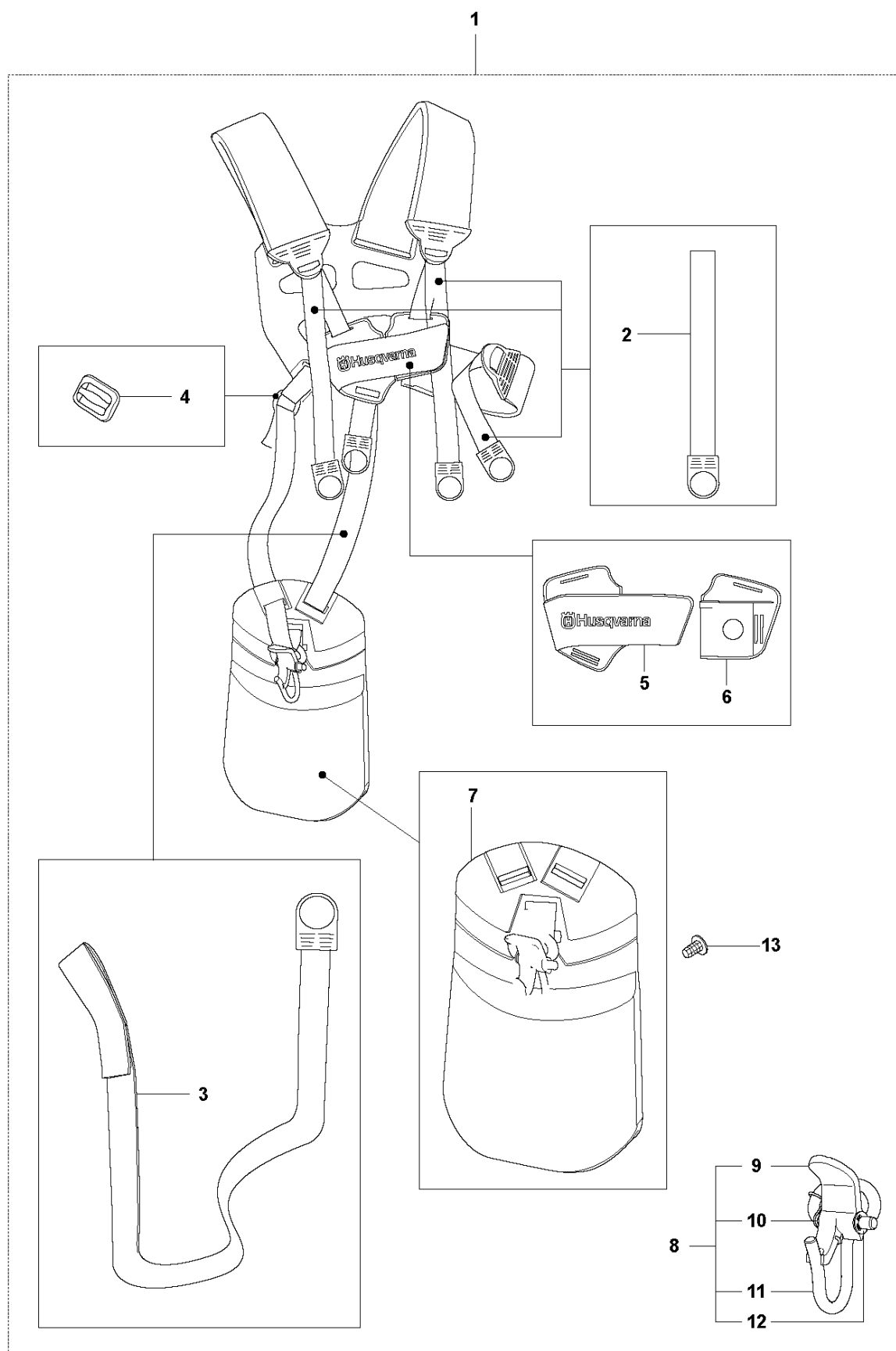
| Ref | Part No      | Description    | Remark | QTY KIT |   |
|-----|--------------|----------------|--------|---------|---|
| 1   | 506 12 45-01 | FUEL TANK ASSY |        | 1       |   |
| 2   | 544 32 50-01 | FUEL HOSE      |        | 1       | 1 |
| 3   | 537 04 24-01 | FUEL HOSE      |        | 1       | 1 |
| 4   | 537 04 24-01 | FUEL HOSE      |        | 1       | 1 |
| 5   | 503 73 58-01 | BUSHING        |        | 2       | 1 |
| 6   | 504 02 24-01 | HOSE CLAMP     |        | 1       | 1 |
| 7   | 503 44 32-01 | FILTER         |        | 1       | 1 |
| 8   | 503 93 66-01 | PRIMER HOUSING |        | 1       |   |
| 9   | 537 18 49-01 | O-RING         |        | 1       |   |
| 10  | 544 88 97-02 | TANK CAP       |        | 1       |   |
| 11  | 503 91 10-01 | SUSPENSION     |        | 4       |   |

**F** 323Rii, 327Rx, 327RDX  
THROTTLE CONTROLS & HANDLE BAR

## HANDLE &amp; CONTROLS

327 RDX, 2009, 2010

| Ref | Part No      | Description          | Remark             | QTY KIT |     |
|-----|--------------|----------------------|--------------------|---------|-----|
| 1   | 537 42 45-13 | HANDLE SYSTEM        |                    | 1       |     |
| 2   | 502 65 41-01 | WIRING               |                    | 1       |     |
| 3   | 503 22 10-13 | HEXAGON NUT          |                    | 1       | 1   |
| 4   | 537 16 02-02 | HANDLE HALF          |                    | 1       | 1   |
| 5   | 537 41 90-01 | SWITCH               |                    | 1       | 1   |
| 6   | 506 49 77-01 | THROTTLE CONTROL     |                    | 1       | 9   |
| 7   | 537 17 42-01 | SPRING THROTTLE TRIG |                    | 1       | 1   |
| 8   | 537 16 07-01 | STARTER THROTTLE LOC |                    | 1       | 1   |
| 9   | 506 49 77-01 | THROTTLE CONTROL     |                    | 1       | 1,6 |
| 10  | 537 17 43-01 | SPRING               |                    | 1       | 1   |
| 11  | 537 16 03-02 | HANDLE HALF          | 27RX               | 1       | 1   |
| 12  | 503 21 66-18 | SCREW IHSCCT         |                    | 2       | 1   |
| 13  | 503 20 07-35 | SCREW IHSCFM         |                    | 1       | 1   |
| 14  | 503 72 43-09 | HANDLEBAR            |                    | 1       |     |
| 15  | 731 23 14-01 | HEXAGON NUT          |                    | 1       | 14  |
| 16  | 537 17 28-01 | HANDLE               |                    | 1       | 14  |
| 17  | 503 20 02-45 | SCREW IHSCFM         |                    | 1       | 14  |
| 18  | 537 17 29-01 | COVER                |                    | 1       | 14  |
| 19  | 537 36 00-01 | HANDLEBAR            | Low (327Rx, 327RDx | 1       | 14  |
| 20  | 544 02 09-01 | CLIP                 |                    | 1       | 14  |
| 21  | 502 21 12-01 | STAPLE               |                    | 1       | 14  |
| 22  | 503 21 66-18 | SCREW IHSCCT         |                    | 1       | 2   |
| 23  | 502 53 16-02 | SHORT CIRCUIT CABLE  |                    | 1       | 2   |
| 24  | 537 17 39-01 | THROTTLE WIRE ASSY   |                    | 1       | 2   |

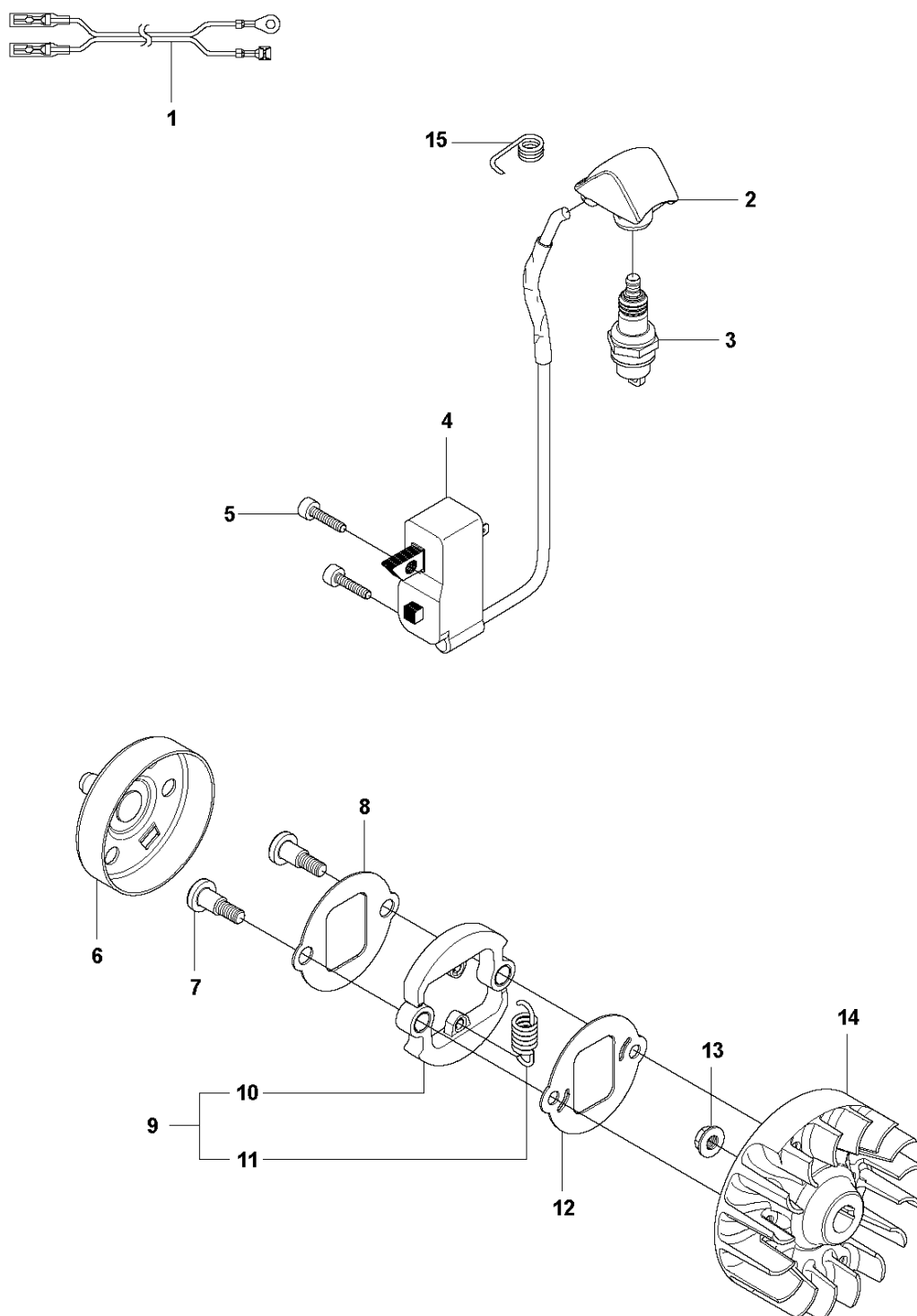
**T** Duo Balance  
HARNESS

## HARNESS

327 RDX, 2009, 2010

| Ref | Part No      | Description | Remark | QTY KIT |     |
|-----|--------------|-------------|--------|---------|-----|
| 1   | 537 27 57-01 | HARNESS     |        | 1       |     |
| 1   | 537 27 57-03 | HARNESS     | US     | 1       | 1   |
| 2   | 503 99 61-01 | HARNESS     |        | 3       | 1   |
| 3   | 503 99 61-03 | BAND        |        | 1       | 1   |
| 4   | 537 11 35-01 | RETAINER    |        | 1       | 1   |
| 5   | 537 28 84-01 | FRONT PIECE |        | 1       | 1   |
| 6   | 537 28 83-01 | FRONT PIECE |        | 1       | 1   |
| 7   | 537 27 59-01 | HIP PAD     |        | 1       | 1   |
| 8   | 502 02 28-01 | HARNESS     |        | 1       | 1   |
| 9   | 502 02 30-02 | HARNESS     |        | 1       | 1,8 |
| 10  | 502 02 38-01 | HARNESS     |        | 1       | 1,8 |
| 11  | 502 02 29-02 | HARNESS     |        | 1       | 1,8 |
| 12  | 735 31 09-20 | HARNESS     |        | 1       | 1,8 |
| 13  | 537 17 54-01 | HARNESS     |        | 3       | 1   |

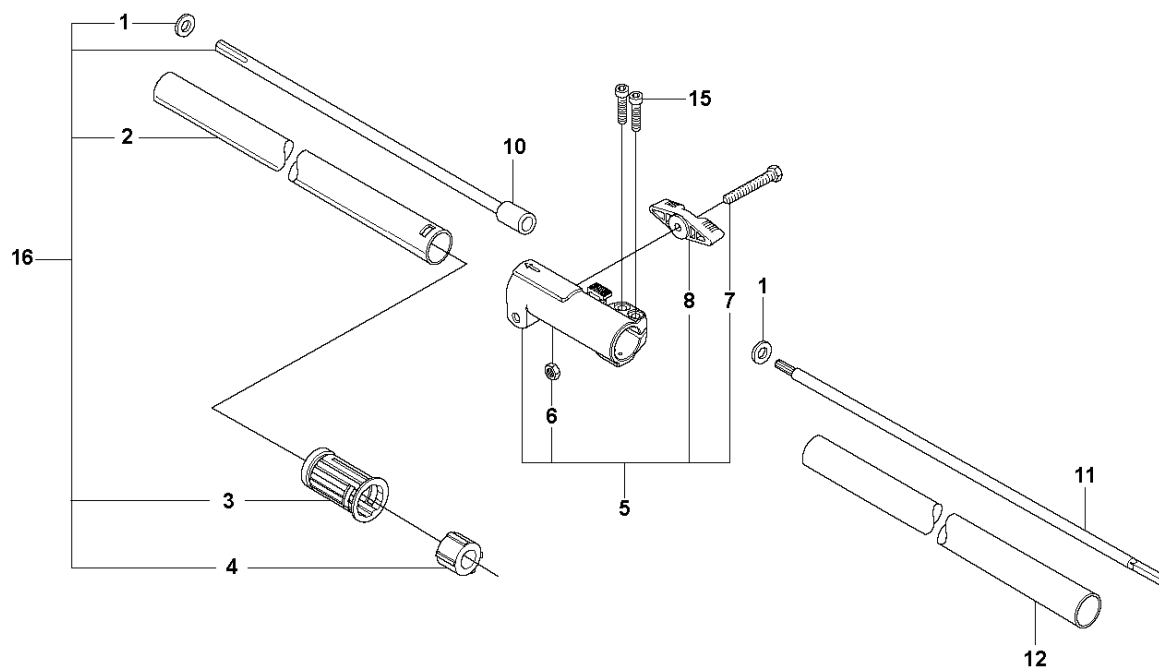
**M** 327LS, LX, LDX, RX, RDX, RJX, 323RII  
IGNITION & CLUTCH



# IGNITION SYSTEM & CLUTCH

327 RDX, 2009, 2010

| Ref | Part No      | Description         | Remark          | QTY | KIT |
|-----|--------------|---------------------|-----------------|-----|-----|
| 1   | 502 49 36-01 | SHORT CIRCUIT CABLE |                 | 1   |     |
| 2   | 537 43 43-01 | SPARK PLUG CAP      |                 | 1   |     |
| 3   | 503 23 51-09 | SPARK PLUG          | Champion RCJ 6Y | 1   |     |
| 4   | 544 12 70-01 | IGNITION MODULE     |                 | 1   |     |
| 5   | 503 21 66-18 | SCREW IHSCT         |                 | 2   |     |
| 6   | 537 23 75-01 | CLUTCH DRUM ASSY    |                 | 1   |     |
| 7   | 503 84 29-02 | SCREW               |                 | 2   |     |
| 8   | 537 04 67-02 | WASHER              |                 | 1   |     |
| 9   | 537 03 22-01 | CLUTCH ASSY         |                 | 1   |     |
| 10  | 503 84 28-01 | CLUTCH SHOE         |                 | 2   | 9   |
| 11  | 503 81 60-01 | CLUTCH SPRING       |                 | 1   | 9   |
| 12  | 537 04 68-02 | WASHER              |                 | 1   |     |
| 13  | 731 71 16-51 | HEXAGON NUT FLANGE  |                 | 1   |     |
| 14  | 537 24 96-02 | FLYWHEEL            |                 | 1   |     |
| 15  | 501 48 56-01 | CONTACT SPRING      |                 | 1   |     |

**C** 327LDx, RDx  
SHAFT

13

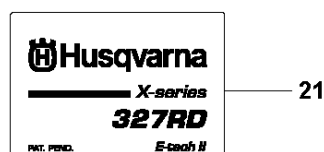
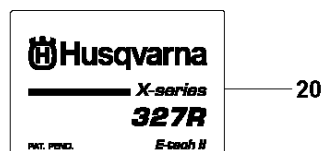
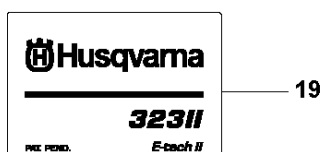
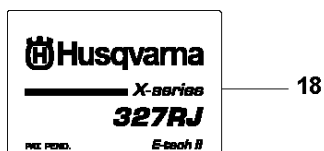
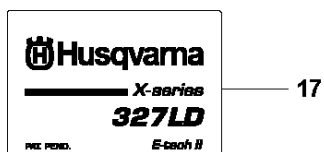
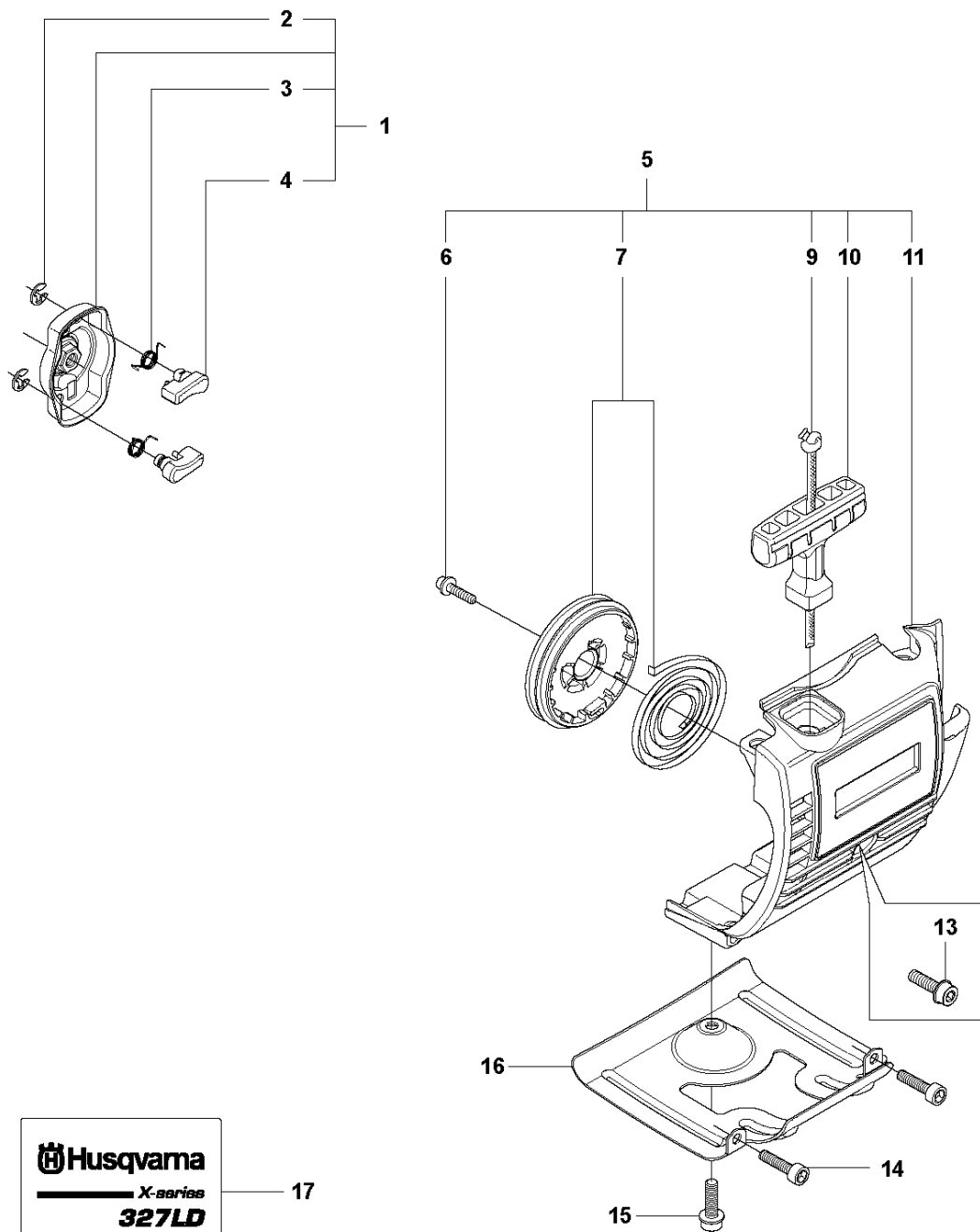
14



## SHAFT

327 RDX, 2009, 2010

| Ref | Part No      | Description           | Remark         | QTY KIT |    |
|-----|--------------|-----------------------|----------------|---------|----|
| 1   | 735 58 08-10 | LOCKWASHER            |                | 2       | 16 |
| 2   | 537 08 27-01 | TUBE                  | L=850mm Ø=24mm | 1       | 16 |
| 3   | 544 37 87-01 | PLUG                  |                | 1       | 16 |
| 4   | 503 78 52-01 | SUPPORTING BEARING    |                | 1       | 16 |
| 5   | 544 36 75-01 | CLAMPING SLEEVE       |                | 1       |    |
| 6   | 731 23 16-01 | HEXAGON NUT           |                | 1       | 5  |
| 7   | 725 23 76-51 | SCREW EHHM            |                | 1       | 5  |
| 8   | 502 20 38-01 | KNOB                  |                | 1       | 5  |
| 10  | 537 01 19-01 | DRIVE SHAFT           | L=825mm Ø=7mm  | 1       | 16 |
| 11  | 544 11 37-01 | DRIVE SHAFT ASSY      | L=699mm Ø=7mm  | 1       |    |
| 12  | 537 01 16-01 | TUBE                  | L=650mm Ø=24mm | 1       |    |
| 13  | 589 29 51-01 | LABEL                 |                | 1       |    |
| 14  | 503 79 56-01 | LABEL                 |                | 1       |    |
| 14  | 504 79 56-01 | ANTIVIBRATION ELEMENT |                | 2       |    |
| 14  | 505 79 56-01 | M8 X 16MM FLANGE BOLT |                | 3       |    |
| 14  | 506 79 56-01 | PULLEY                |                | 4       |    |
| 15  | 503 20 07-25 | SCREW IHSCFM          |                | 2       |    |
| 16  | 537 07 99-02 | ATTACHMENT            |                | 1       |    |

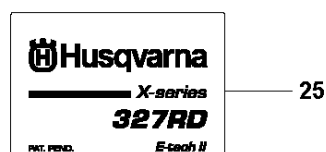
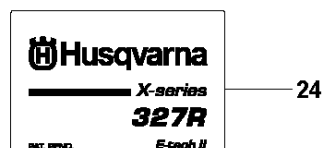
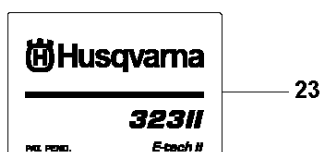
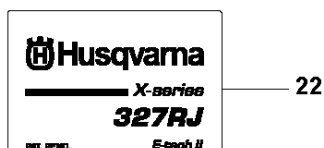
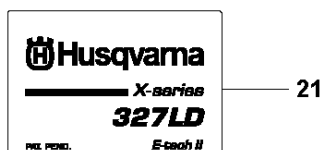
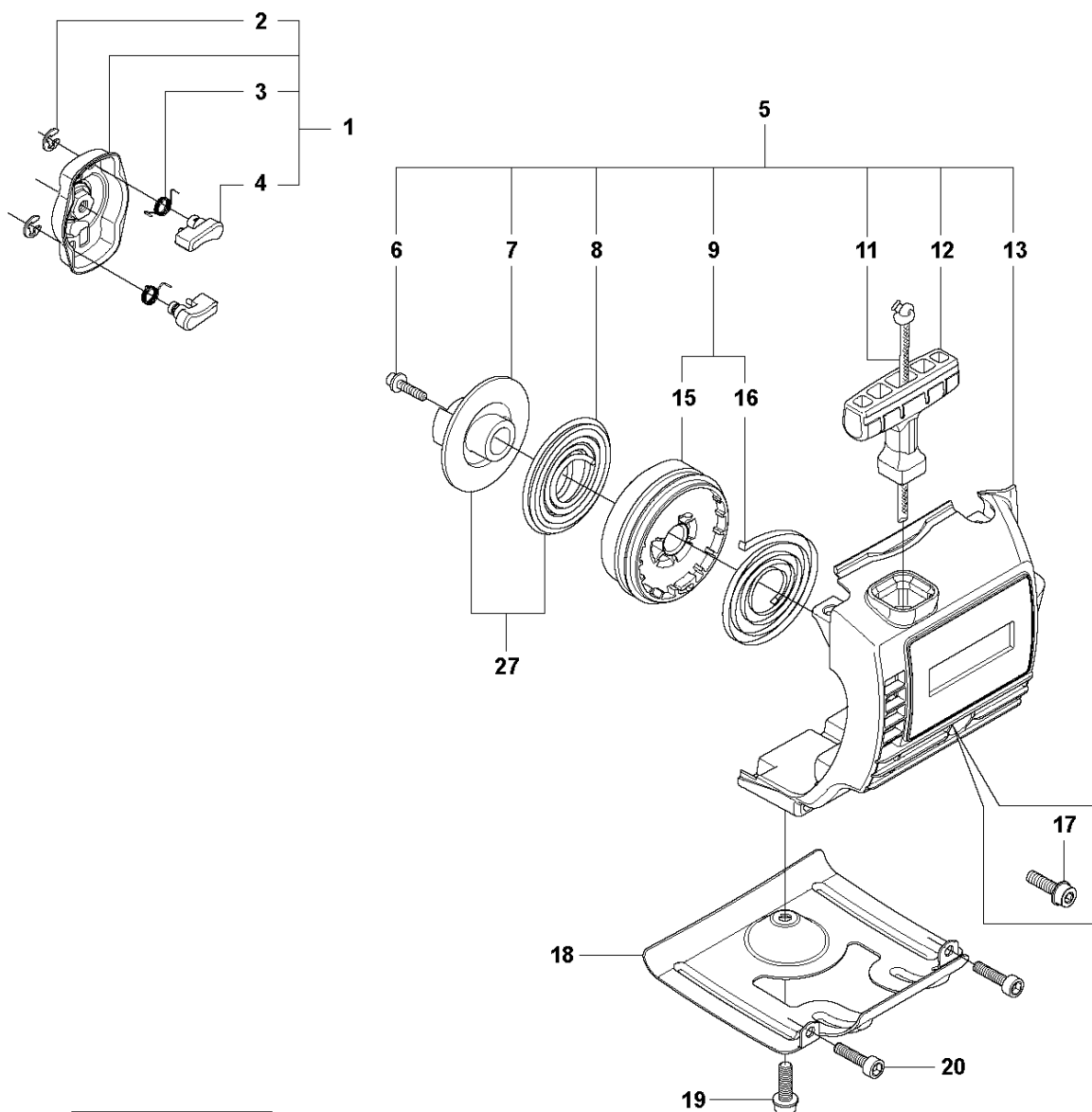
**K4** 327LX, LDX, RX, RDX, RJX, 323RII  
STARTER

## STARTER

327 RDX, 2009, 2010

| Ref | Part No      | Description      | Remark               | QTY KIT |   |
|-----|--------------|------------------|----------------------|---------|---|
| 1   | 503 87 33-05 | BRIDGE           |                      | 1       |   |
| 2   | 735 31 08-20 | E-CLIP           |                      | 2       | 1 |
| 3   | 503 87 36-01 | SPRING           |                      | 1       | 1 |
| 4   | 503 87 35-02 | STARTER PAWL     |                      | 2       | 1 |
| 5   | 503 85 28-07 | STARTER ASSY     | Captive screws       | 1       |   |
| 6   | 503 21 77-16 | SCREW IH SCT     |                      | 1       | 5 |
| 7   | 503 96 49-01 | STARTER PULLEY   |                      | 1       | 5 |
| 9   | 503 85 89-01 | STARTER CORD     |                      | 1       | 5 |
| 10  | 537 00 84-01 | STARTER HANDLE   |                      | 1       | 5 |
| 11  | 503 85 87-03 | STARTER HOUSING  | Captive screws       | 1       | 5 |
| 13  | 574 47 70-03 | SCREW IH SCFMO   | Captive screws M5x16 | 1       | 5 |
| 14  | 503 21 66-18 | SCREW IH SCT     |                      | 2       |   |
| 15  | 503 20 14-12 | SCREW IH SCFMO   | M5x12                | 1       |   |
| 16  | 537 03 41-01 | PROTECTIVE PLATE |                      | 1       |   |
| 17  | 537 35 34-56 | LABEL            | 327LDx               | 1       |   |
| 18  | 537 35 34-57 | LABEL            | 327RJx               | 1       |   |
| 19  | 537 35 34-58 | LABEL            | 323RII               | 1       |   |
| 20  | 537 35 34-59 | LABEL            | 327Rx                | 1       |   |
| 21  | 537 35 34-60 | LABEL            | 327RDx               | 1       |   |

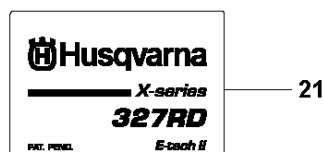
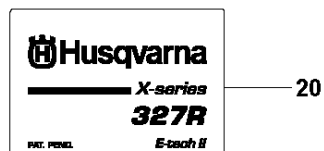
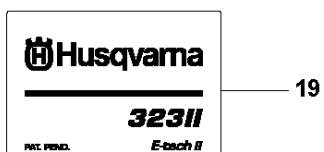
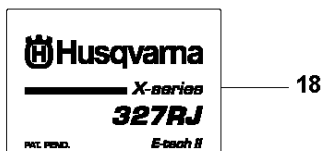
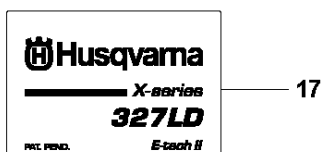
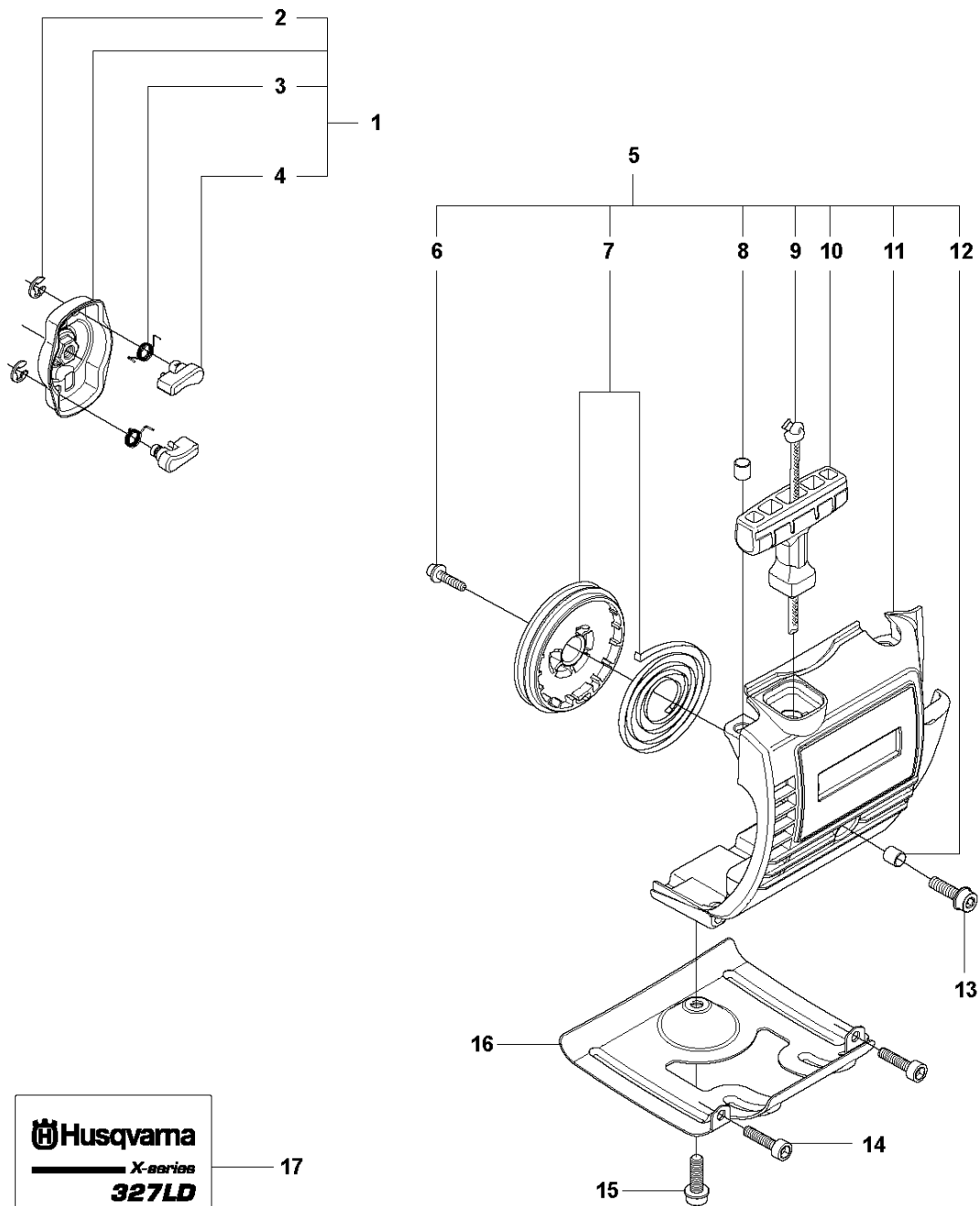
# K2 327LX, LDX, RX, RDX, RJX, 323RII STARTER



## STARTER

327 RDX, 2009, 2010

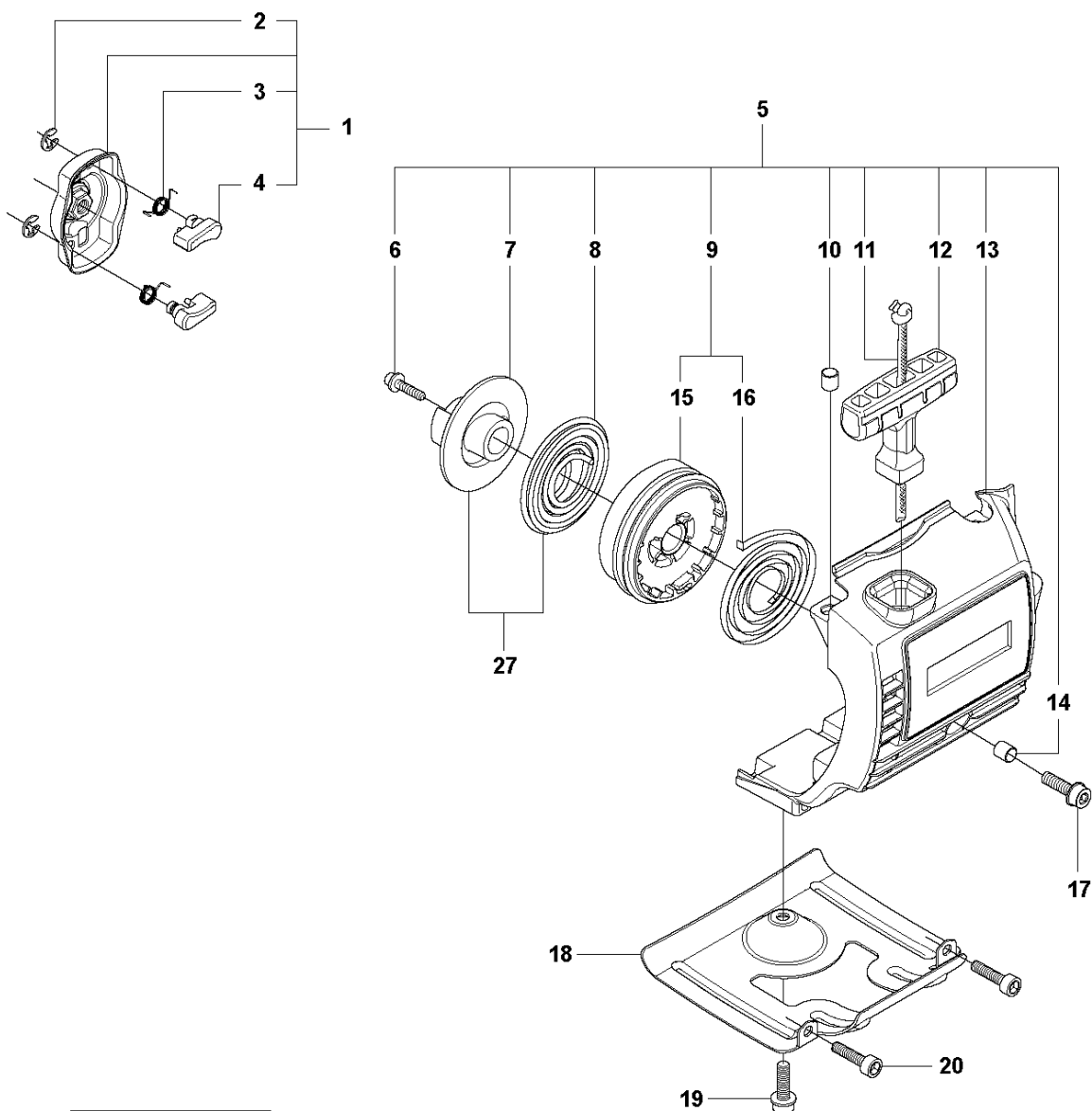
| Ref | Part No      | Description         | Remark              | QTY KIT |      |
|-----|--------------|---------------------|---------------------|---------|------|
| 1   | 503 87 33-05 | BRIDGE              |                     | 1       |      |
| 2   | 735 31 08-20 | E-CLIP              |                     | 2       | 1    |
| 3   | 503 87 36-01 | SPRING              |                     | 2       | 1    |
| 4   | 503 87 35-02 | STARTER PAWL        |                     | 2       | 1    |
| 5   | 544 07 11-03 | STARTER ASSY        | Captive screws      | 1       |      |
| 6   | 503 21 77-25 | SCREW IH SCT        |                     | 1       | 5    |
| 7   | 544 03 87-02 | DRIVER              |                     | 1       | 5    |
| 8   | 544 03 88-02 | SPRING              |                     | 1       | 5    |
| 9   | 544 16 65-01 | STARTER PULLEY ASSY |                     | 1       | 5    |
| 11  | 503 85 89-01 | STARTER CORD        |                     | 1       | 5    |
| 12  | 537 00 84-01 | STARTER HANDLE      |                     | 1       | 5    |
| 13  | 537 41 16-02 | STARTER HOUSING     | Captive screws      | 1       | 5    |
| 14  | 537 37 93-02 | SPACING SLEEVE      |                     | 1       | 5    |
| 15  | 544 03 86-01 | STARTER PULLEY      |                     | 1       | 5, 9 |
| 16  | 503 85 90-01 | RECOIL SPRING       |                     | 1       | 5, 9 |
| 17  | 574 47 70-03 | SCREW IH SCFMO      | Captive screw M5x16 | 1       | 5    |
| 18  | 537 03 41-01 | PROTECTIVE PLATE    |                     | 1       |      |
| 19  | 503 20 14-12 | SCREW IH SCFMO      | M5x12               | 1       |      |
| 20  | 503 21 66-18 | SCREW IH SCT        |                     | 2       |      |
| 21  | 537 35 34-56 | LABEL               | 327LDx              | 1       |      |
| 22  | 537 35 34-57 | LABEL               | 327RJx              | 1       |      |
| 23  | 537 35 34-58 | LABEL               | 323RII              | 1       |      |
| 24  | 537 35 34-59 | LABEL               | 327Rx               | 1       |      |
| 25  | 537 35 34-60 | LABEL               | 327RDx              | 1       |      |

**K3** 327LX, LDX, RX, RDX, RJX, 323RII  
STARTER

## STARTER

327 RDX, 2009, 2010

| Ref | Part No      | Description      | Remark | QTY KIT |   |
|-----|--------------|------------------|--------|---------|---|
| 1   | 503 87 33-05 | BRIDGE           |        | 1       |   |
| 2   | 735 31 08-20 | E-CLIP           |        | 2       | 1 |
| 3   | 503 87 36-01 | SPRING           |        | 1       | 1 |
| 4   | 503 87 35-02 | STARTER PAWL     |        | 2       | 1 |
| 5   | 503 85 28-06 | STARTER ASSY     |        | 1       |   |
| 6   | 503 21 77-16 | SCREW IHST       |        | 1       | 5 |
| 7   | 503 96 49-01 | STARTER PULLEY   |        | 1       | 5 |
| 8   | 537 37 93-02 | SPACING SLEEVE   |        | 2       | 5 |
| 9   | 503 85 89-01 | STARTER CORD     |        | 1       | 5 |
| 10  | 537 00 84-01 | STARTER HANDLE   |        | 1       | 5 |
| 11  | 503 85 87-02 | STARTER HOUSING  |        | 1       | 5 |
| 12  | 537 37 93-02 | SPACING SLEEVE   |        | 1       | 5 |
| 13  | 503 20 03-16 | SCREW IHSCFM     | M5x16  | 1       |   |
| 14  | 503 21 66-18 | SCREW IHST       |        | 2       |   |
| 15  | 503 20 14-12 | SCREW IHSCFMO    | M5x12  | 1       |   |
| 16  | 537 03 41-01 | PROTECTIVE PLATE |        | 1       |   |
| 17  | 537 35 34-56 | LABEL            | 327LDx | 1       |   |
| 18  | 537 35 34-57 | LABEL            | 327RJx | 1       |   |
| 19  | 537 35 34-58 | LABEL            | 323RII | 1       |   |
| 20  | 537 35 34-59 | LABEL            | 327Rx  | 1       |   |
| 21  | 537 35 34-60 | LABEL            | 327RDx | 1       |   |

**K1** 327LX, LDX, RX, RDX, RJX, 323RII  
STARTER

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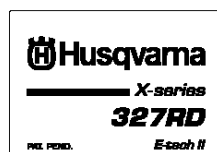
22



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24



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## STARTER

327 RDX, 2009, 2010

| Ref | Part No      | Description         | Remark | QTY KIT |      |
|-----|--------------|---------------------|--------|---------|------|
| 1   | 503 87 33-05 | BRIDGE              |        | 1       |      |
| 2   | 735 31 08-20 | E-CLIP              |        | 2       | 1    |
| 3   | 503 87 36-01 | SPRING              |        | 2       | 1    |
| 4   | 503 87 35-02 | STARTER PAWL        |        | 2       | 1    |
| 5   | 544 07 11-02 | STARTER ASSY        |        | 1       |      |
| 6   | 503 21 77-25 | SCREW IHSC T        |        | 1       | 5    |
| 7   | 544 03 87-02 | DRIVER              |        | 1       | 5    |
| 8   | 544 03 88-02 | SPRING              |        | 1       | 5    |
| 9   | 544 16 65-01 | STARTER PULLEY ASSY |        | 1       | 5    |
| 10  | 537 37 93-02 | SPACING SLEEVE      |        | 2       | 5    |
| 11  | 503 85 89-01 | STARTER CORD        |        | 1       | 5    |
| 12  | 537 00 84-01 | STARTER HANDLE      |        | 1       | 5    |
| 13  | 537 41 16-01 | STARTER HOUSING     |        | 1       | 5    |
| 14  | 537 37 93-02 | SPACING SLEEVE      |        | 1       | 5    |
| 15  | 544 03 86-01 | STARTER PULLEY      |        | 1       | 5, 9 |
| 16  | 503 85 90-01 | RECOIL SPRING       |        | 1       | 5, 9 |
| 17  | 503 20 03-16 | SCREW IHSCFM        | M5x16  | 1       |      |
| 18  | 537 03 41-01 | PROTECTIVE PLATE    |        | 1       |      |
| 19  | 503 20 14-12 | SCREW IHSCFMO       | M5x12  | 1       |      |
| 20  | 503 21 66-18 | SCREW IHSC T        |        | 2       |      |
| 21  | 537 35 34-56 | LABEL               | 327LDx | 1       |      |
| 22  | 537 35 34-57 | LABEL               | 327RJx | 1       |      |
| 23  | 537 35 34-58 | LABEL               | 323RII | 1       |      |
| 24  | 537 35 34-59 | LABEL               | 327Rx  | 1       |      |
| 25  | 537 35 34-60 | LABEL               | 327RDx | 1       |      |