

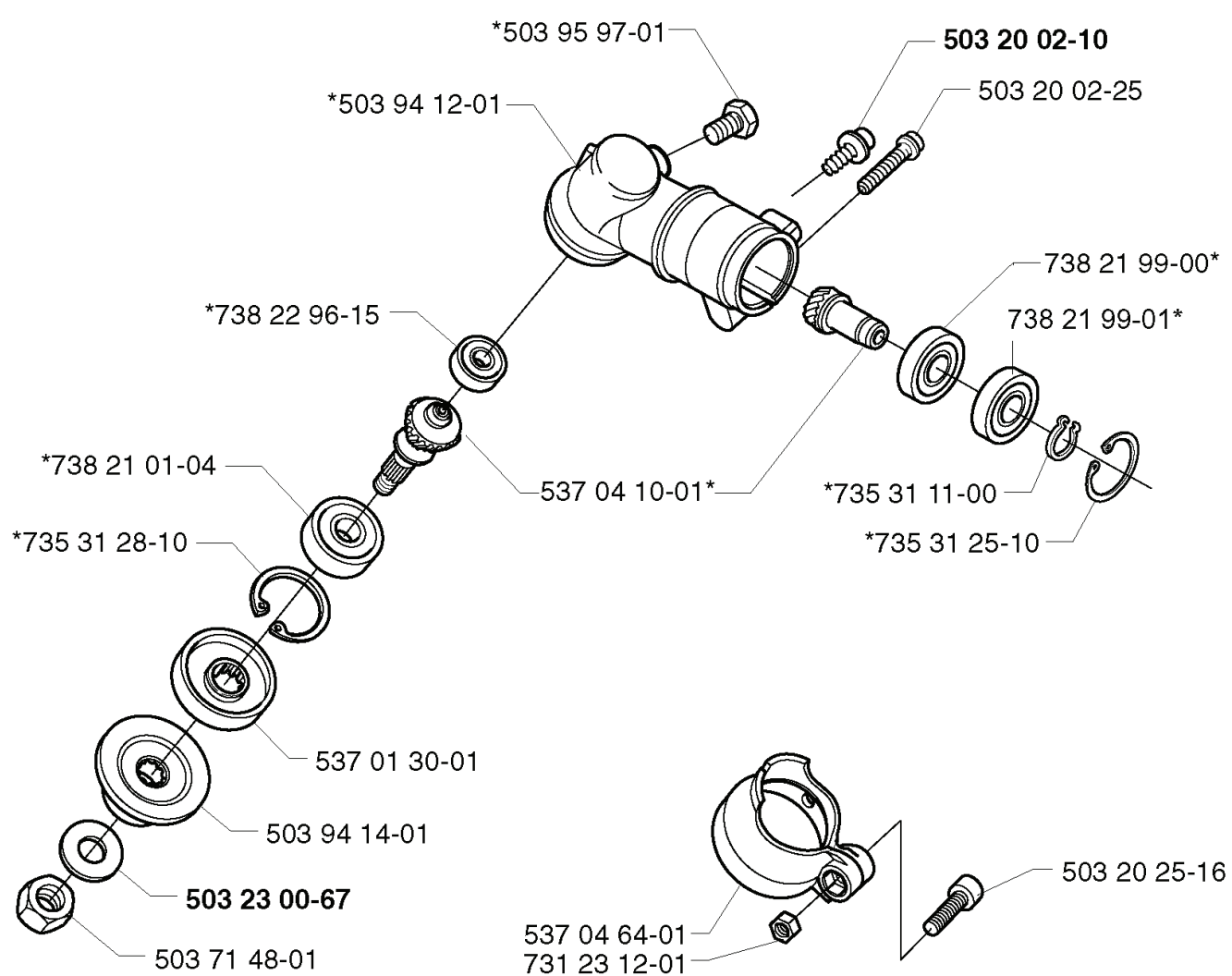
325 TX, 20001900001-20010500000

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# **SPARE PARTS LIST**

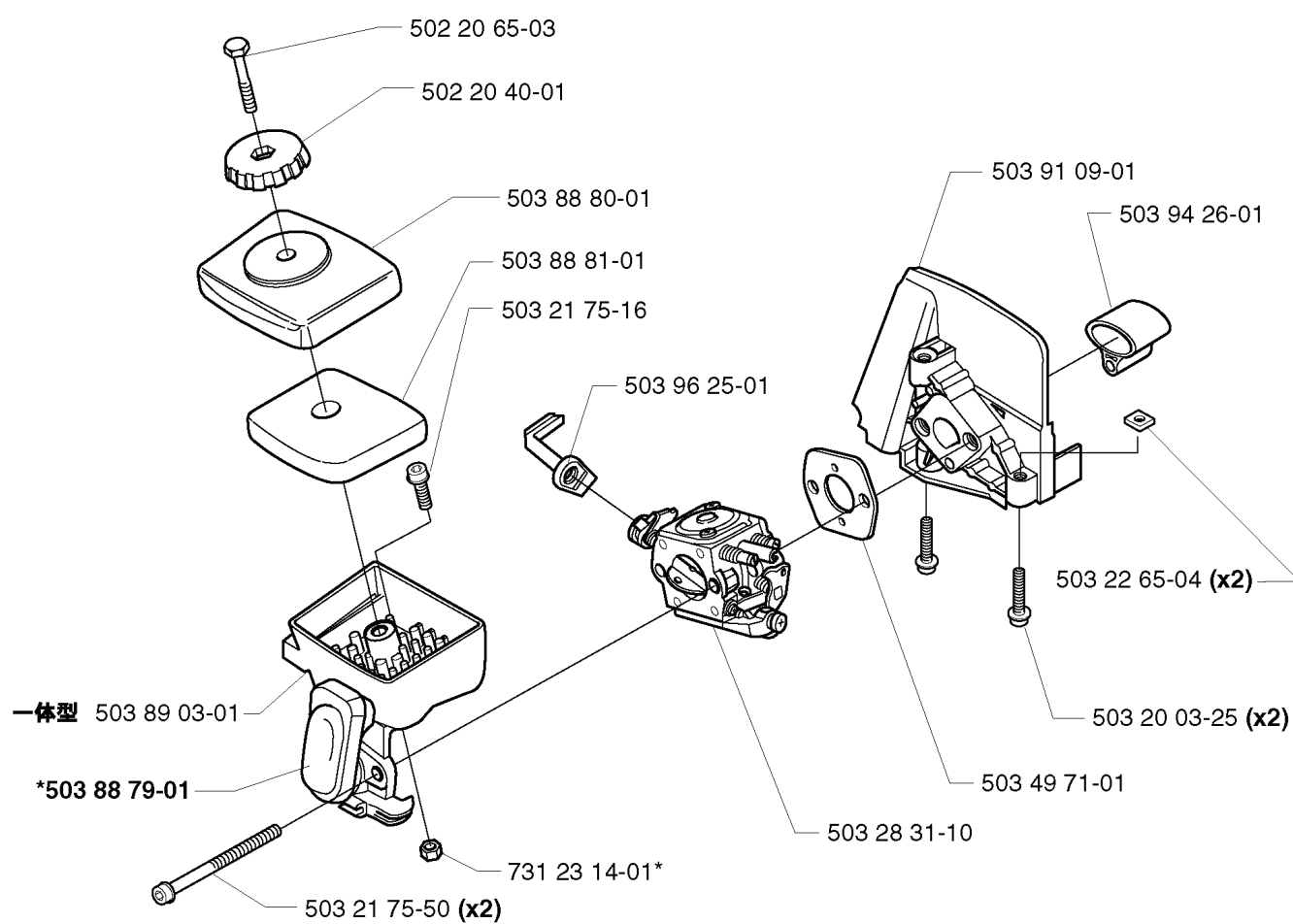
C

—\* 体型 503 94 11-01



| REF.         | PART NO.  | DESCRIPTION    | REMARK | QTY. | KIT |
|--------------|-----------|----------------|--------|------|-----|
| 503 94 11-01 | 503941101 | GEAR ASSY      |        | 1    |     |
| 503 95 97-01 | 503959701 | SCREW          |        | 1    |     |
| 503 94 12-01 | 503941201 | GEAR HOUSING   |        | 1    |     |
| 738 22 96-15 | 738229615 | BALL BEARING   |        | 1    |     |
| 738 21 01-04 | 738210104 | BALL BEARING   |        | 1    |     |
| 735 31 28-10 | 735312810 | CIRCLIP        |        | 1    |     |
| 537 01 30-01 | 537013001 | DRIVER         |        | 1    |     |
| 503 94 14-01 | 503941401 | SUPPORT FLANGE |        | 1    |     |
| 503 23 00-67 | 503230067 | WASHER         |        | 1    |     |
| 503 71 48-01 | 503714801 | NUT BLADE      |        | 1    |     |
| 731 23 12-01 | 731231201 | HEXAGON NUT    |        | 1    |     |
| 537 04 64-01 | 537046401 | COVER          |        | 1    |     |
| 503 20 25-16 | 503202516 | SCREW IHSCM    |        | 1    |     |
| 735 31 25-10 | 735312510 | CIRCLIP        |        | 1    |     |
| 735 31 11-00 | 735311100 | CIRCLIP        |        | 1    |     |
| 537 04 10-01 | 537041001 | GEAR WHEEL KIT |        | 1    |     |
| 738 21 99-01 | 738219901 | BALL BEARING   |        | 1    |     |
| 738 21 99-00 | 738219900 | BALL BEARING   |        | 1    |     |
| 503 20 02-25 | 503200225 | SCREW IHSCFM   |        | 1    |     |
| 503 20 02-10 | 503200210 | SCREW IHSCFM   |        | 1    |     |

# E

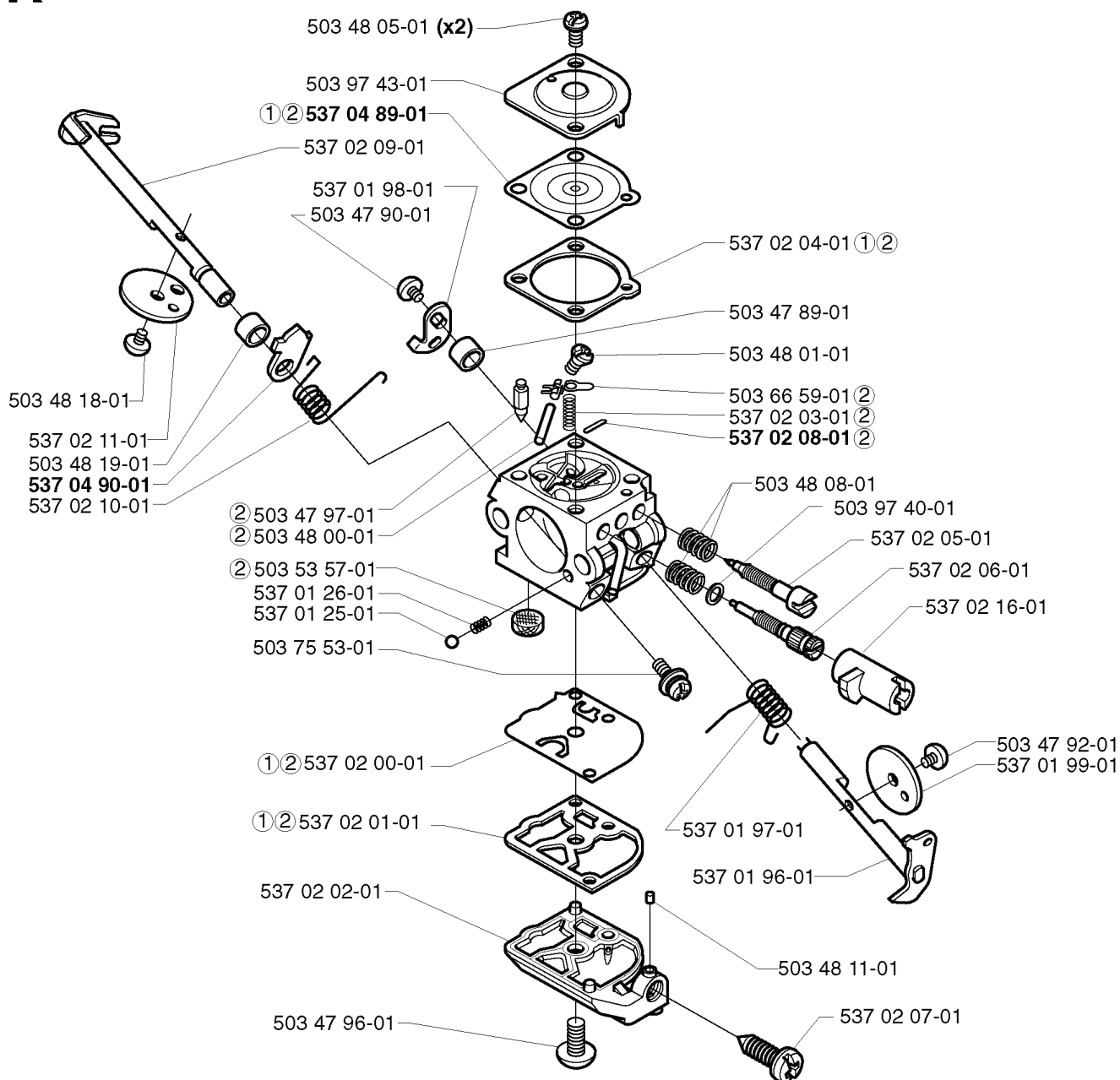


| REF.         | PART NO.  | DESCRIPTION     | REMARK | QTY. | KIT |
|--------------|-----------|-----------------|--------|------|-----|
| 502 20 65-03 | 502206503 | SCREW EHHM      |        | 1    |     |
| 502 20 40-01 | 502204001 | KNOB            |        | 1    |     |
| 503 88 80-01 | 503888001 | FILTER COVER    |        | 1    |     |
| 503 88 81-01 | 503888101 | AIR FILTER      |        | 1    |     |
| 503 21 75-16 | 503217516 | SCREW IHSCFT    |        | 1    |     |
| 503 96 25-01 | 503962501 | CHOKE CONTROL   |        | 1    |     |
| 503 89 03-01 | 503890301 | FILTER HOLDER   |        | 1    |     |
| 503 88 79-01 | 503887901 | HUB CAP         |        | 1    |     |
| 503 21 75-50 | 503217550 | SCREW IHSCFT    |        | 2    |     |
| 731 23 14-01 | 731231401 | HEXAGON NUT     |        | 1    |     |
| 503 28 31-10 | 503283110 | CARBURETTOR     |        | 1    |     |
| 503 49 71-01 | 503497101 | GASKET          |        | 1    |     |
| 503 20 03-25 | 503200325 | SCREW IHSCFM    |        | 2    |     |
| 503 22 65-04 | 503226504 | SQUARE NUT      |        | 2    |     |
| 503 94 26-01 | 503942601 | INLET PIPE      |        | 1    |     |
| 503 91 09-01 | 503910901 | INSULATION WALL |        | 1    |     |

**R**

一体型 503 28 31-10

ZAMA C1Q - EL 11



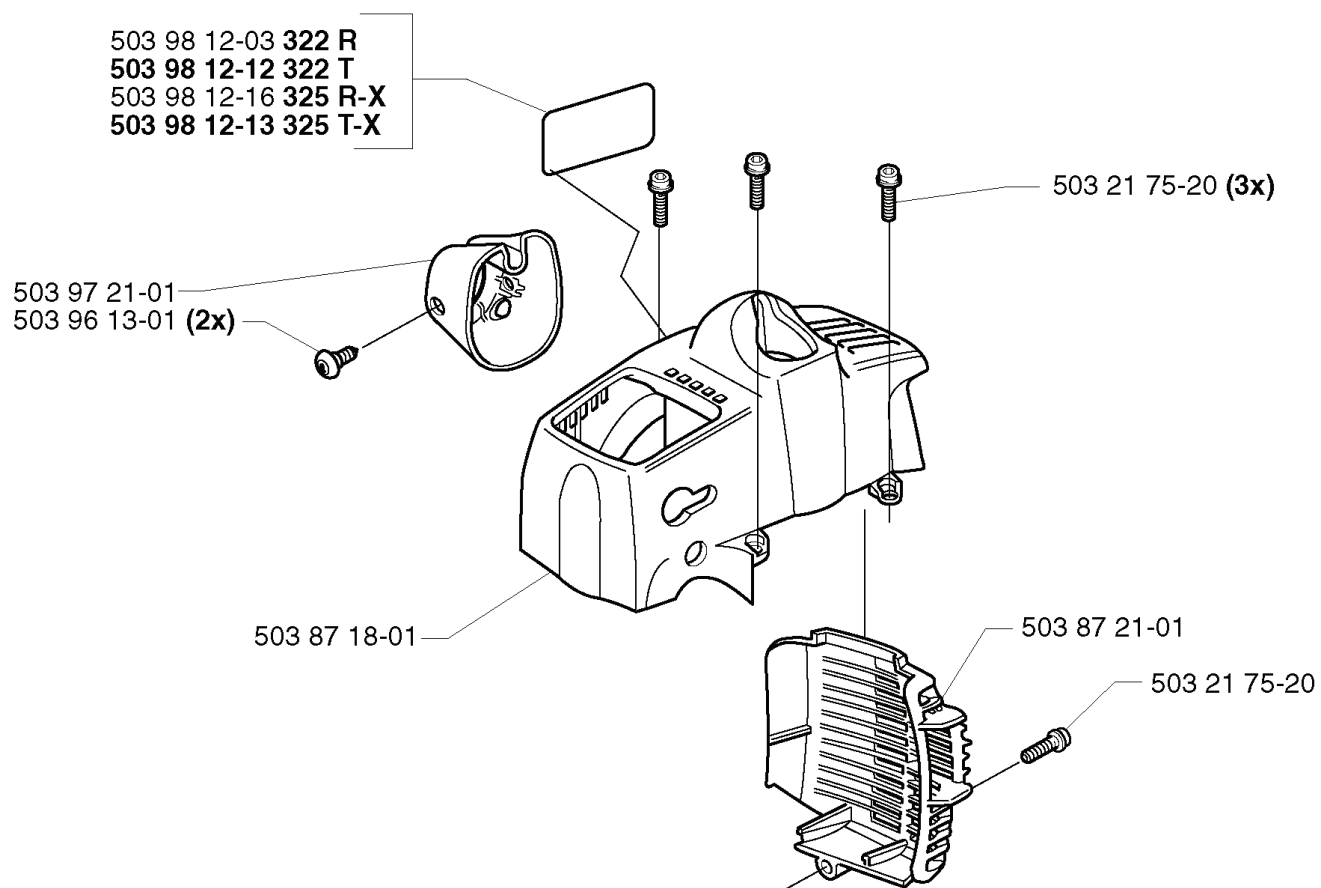
① 531 00 45-52  
ガスケットセット

② 531 00 45-53  
ガスケットセット

| REF.         | PART NO.  | DESCRIPTION         | REMARK                    | QTY. | KIT |
|--------------|-----------|---------------------|---------------------------|------|-----|
| 503 28 31-10 | 503283110 | CARBURETTOR         |                           | 1    |     |
| 503 48 05-01 | 503480501 | SCREW               |                           | 2    |     |
| 503 97 43-01 | 503974301 | COVER               |                           | 1    |     |
| 537 04 89-01 | 537048901 | DIAPHRAGM           | 531 00 45-52 531 00 45-53 | 1    |     |
| 537 02 09-01 | 537020901 | SHAFT ASSY          |                           | 1    |     |
| 537 01 98-01 | 537019801 | LEVER               |                           | 1    |     |
| 503 47 90-01 | 503479001 | SCREW               |                           | 1    |     |
| 503 48 18-01 | 503481801 | SCREW               |                           | 1    |     |
| 537 02 11-01 | 537021101 | VALVE               |                           | 1    |     |
| 503 48 19-01 | 503481901 | COLLAR              |                           | 1    |     |
| 537 04 90-01 | 537049001 | LEVER               |                           | 1    |     |
| 537 02 10-01 | 537021001 | SPRING              |                           | 1    |     |
| 503 47 97-01 | 503479701 | VALVE               | 531 00 45-53              | 1    |     |
| 503 48 00-01 | 503480001 | PIN RETAINING SCREW | 531 00 45-53              | 1    |     |
| 503 53 57-01 | 503535701 | STRAINER            | 531 00 45-53              | 1    |     |
| 537 01 26-01 | 537012601 | SPRING              |                           | 1    |     |
| 537 01 25-01 | 537012501 | BALL                |                           | 1    |     |
| 531 00 45-52 | 531004552 | GASKET KIT          |                           | 1    |     |
| 503 75 53-01 | 503755301 | SCREW               |                           | 1    |     |
| 531 00 45-53 | 531004553 | GASKET KIT          |                           | 1    |     |
| 537 02 00-01 | 537020001 | DIAPHRAGM PUMP      | 531 00 45-52 531 00 45-53 | 1    |     |
| 537 02 01-01 | 537020101 | GASKET              | 531 00 45-52 531 00 45-53 | 1    |     |
| 537 02 02-01 | 537020201 | COVER               |                           | 1    |     |
| 503 47 96-01 | 503479601 | SCREW               |                           | 1    |     |
| 537 02 07-01 | 537020701 | SCREW               |                           | 1    |     |
| 503 48 11-01 | 503481101 | PIECE               |                           | 1    |     |
| 537 01 96-01 | 537019601 | SHAFT ASSY          |                           | 1    |     |
| 537 01 97-01 | 537019701 | SPRING              |                           | 1    |     |
| 537 01 99-01 | 537019901 | VALVE               |                           | 1    |     |
| 503 47 92-01 | 503479201 | SCREW               |                           | 1    |     |
| 537 02 16-01 | 537021601 | LIMITER CAP         |                           | 1    |     |
| 537 02 06-01 | 537020601 | SCREW               |                           | 1    |     |
| 537 02 05-01 | 537020501 | SCREW               |                           | 1    |     |
| 503 97 40-01 | 503974001 | WASHER              |                           | 1    |     |
| 503 48 08-01 | 503480801 | SPRING              |                           | 1    |     |
| 537 02 08-01 | 537020801 | PLUG                | 531 00 45-53              | 1    |     |
| 537 02 03-01 | 537020301 | SPRING              | 531 00 45-53              | 1    |     |
| 503 66 59-01 | 503665901 | LEVER               | 531 00 45-53              | 1    |     |
| 503 48 01-01 | 503480101 | SCREW               |                           | 1    |     |
| 503 47 89-01 | 503478901 | COLLAR              |                           | 1    |     |
| 537 02 04-01 | 537020401 | GASKET              | 531 00 45-52 531 00 45-53 | 1    |     |

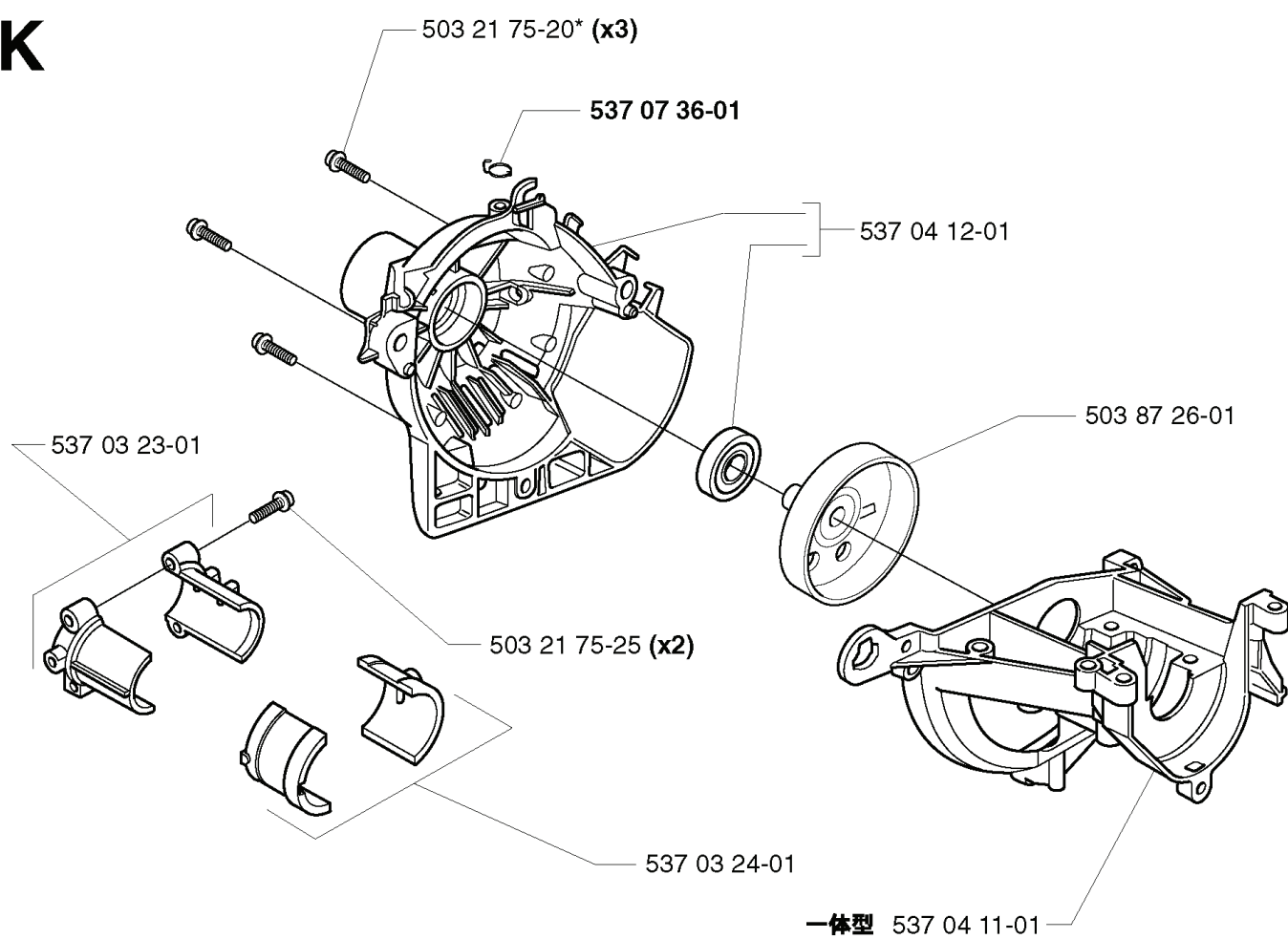


# D



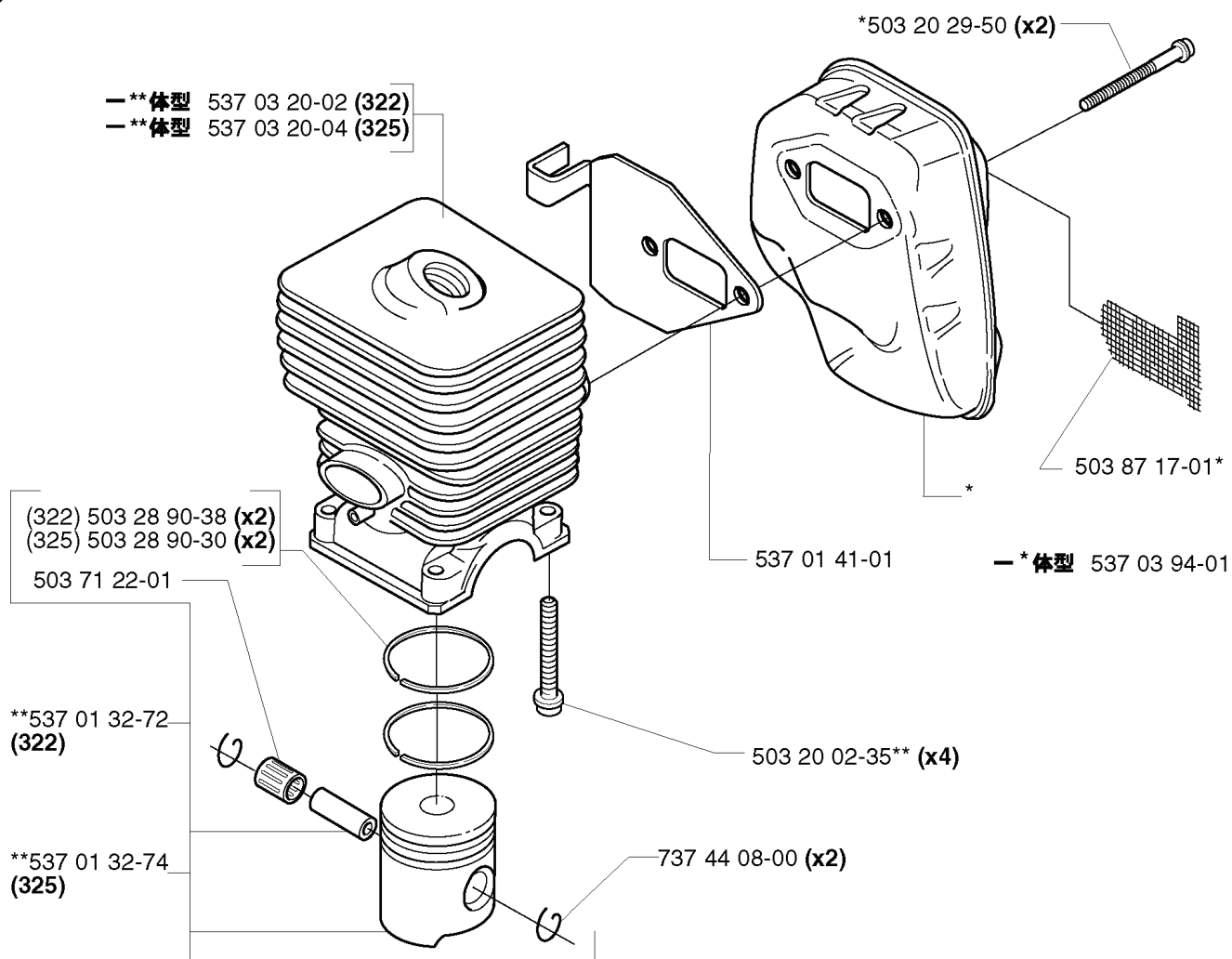
| REF.         | PART NO.  | DESCRIPTION    | REMARK  | QTY. | KIT |
|--------------|-----------|----------------|---------|------|-----|
| 503 98 12-03 | 503981203 | LABEL          | 322 R   | 1    |     |
| 503 98 12-12 | 503981212 | LABEL          | 322 T   | 1    |     |
| 503 98 12-16 | 503981216 | LABEL          | 325 R-X | 1    |     |
| 503 98 12-13 | 503981213 | LABEL          | 325 T-X | 1    |     |
| 503 97 21-01 | 503972101 | COVER          |         | 1    |     |
| 503 96 13-01 | 503961301 | SCREW          | 2X      | 1    |     |
| 503 87 18-01 | 503871801 | CYLINDER COVER |         | 1    |     |
| 503 21 75-20 | 503217520 | SCREW IHSCFT   | 3X      | 1    |     |
| 503 87 21-01 | 503872101 | HEAT PROTECTOR |         | 1    |     |

K



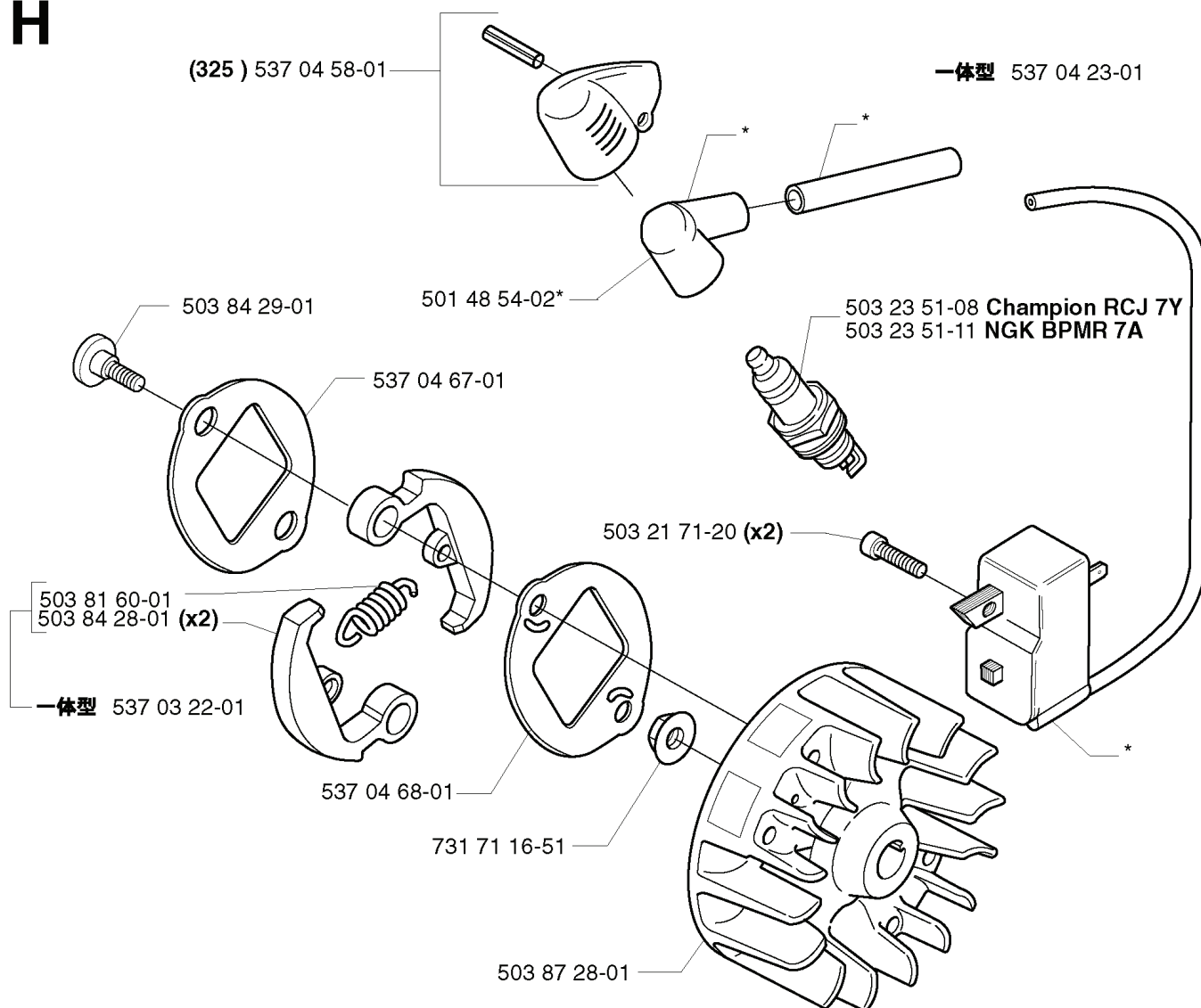
| REF.         | PART NO.  | DESCRIPTION          | REMARK | QTY. | KIT |
|--------------|-----------|----------------------|--------|------|-----|
| 503 21 75-20 | 503217520 | SCREW IHSCFT         |        | 3    |     |
| 537 03 23-01 | 537032301 | CLAMPING SLEEVE ASSY |        | 1    |     |
| 503 21 75-25 | 503217525 | SCREW IHSCFT         |        | 2    |     |
| 537 03 24-01 | 537032401 | INSULATOR            |        | 1    |     |
| 537 04 11-01 | 537041101 | CRANKCASE            |        | 1    |     |
| 503 87 26-01 | 503872601 | CLUTCH DRUM ASSY     |        | 1    |     |
| 537 04 12-01 | 537041201 | CLUTCH COVER         |        | 1    |     |
| 537 07 36-01 | 537073601 | SPRING               |        | 1    |     |

J



| REF.         | PART NO.  | DESCRIPTION           | REMARK | QTY. | KIT |
|--------------|-----------|-----------------------|--------|------|-----|
| 537 03 20-02 | 537032002 | PISTON                | 322    | 1    |     |
| 537 03 20-04 | 537032004 | PISTON                | 325    | 1    |     |
| 503 28 90-38 | 503289038 | PISTON RING           | 322    | 2    |     |
| 503 28 90-30 | 503289030 | PISTON RING           | 325    | 2    |     |
| 503 71 22-01 | 503712201 | BEARING               |        | 1    |     |
| 537 01 32-72 | 537013272 | PISTON                | 322    | 1    |     |
| 537 01 32-74 | 537013274 | PISTON                | 325    | 1    |     |
| 737 44 08-00 | 737440800 | CIRCLIP               |        | 2    |     |
| 503 20 02-35 | 503200235 | SCREW IHSCFM          |        | 4    |     |
| 537 01 41-01 | 537014101 | GASKET                |        | 1    |     |
| 537 03 94-01 | 537039401 | MUFFLER ASSY          |        | 1    |     |
| 503 87 17-01 | 503871701 | SPARK ARRESTER SCREEN |        | 1    |     |
| 503 20 29-50 | 503202950 | SCREW IHSCFM          |        | 2    |     |

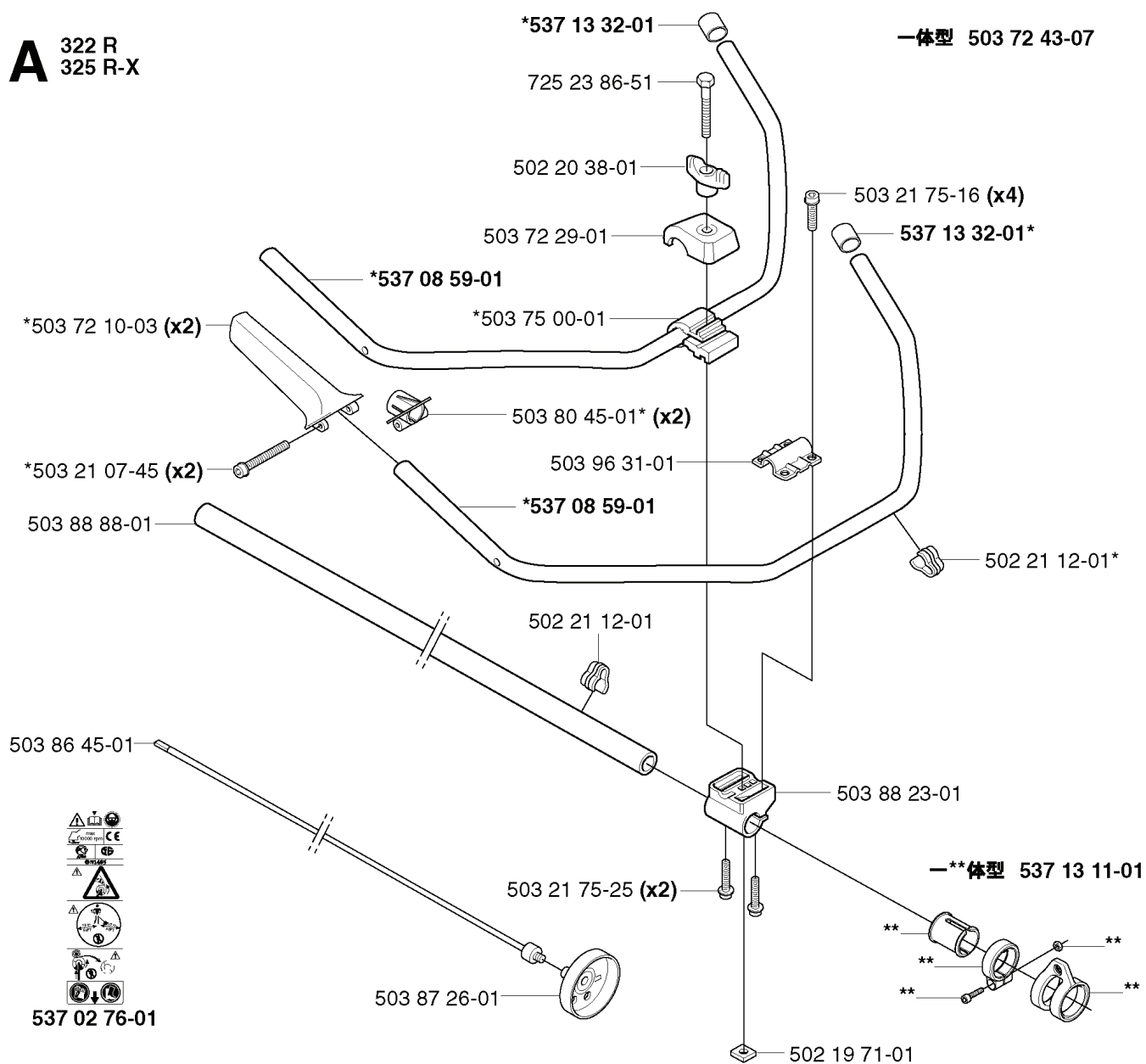
# H



| REF.         | PART NO.  | DESCRIPTION        | REMARK          | QTY. | KIT |
|--------------|-----------|--------------------|-----------------|------|-----|
| 537 04 58-01 | 537045801 | COVER              | 325             | 1    |     |
| 503 84 29-01 | 503842901 | SCREW              |                 | 1    |     |
| 503 81 60-01 | 503816001 | CLUTCH SPRING      |                 | 1    |     |
| 503 84 28-01 | 503842801 | CLUTCH SHOE        |                 | 2    |     |
| 537 03 22-01 | 537032201 | CLUTCH ASSY        |                 | 1    |     |
| 537 04 68-01 | 537046801 | WASHER             |                 | 1    |     |
| 731 71 16-51 | 731711651 | HEXAGON NUT FLANGE |                 | 1    |     |
| 503 87 28-01 | 503872801 | FLYWHEEL           |                 | 1    |     |
| 503 21 71-20 | 503217120 | SCREW IHSCT        |                 | 2    |     |
| 537 04 67-01 | 537046701 | WASHER             |                 | 1    |     |
| 501 48 54-02 | 501485402 | SPARK PLUG CAP     |                 | 1    |     |
| 503 23 51-11 | 503235111 | SPARK PLUG         | NGK BPMR 7A     | 1    |     |
| 503 23 51-08 | 503235108 | SPARK PLUG         | CHAMPION RCJ 7Y | 1    |     |
| 537 04 23-01 | 537042301 | IGNITION MODULE    |                 | 1    |     |



**A** 322 R  
325 R-X

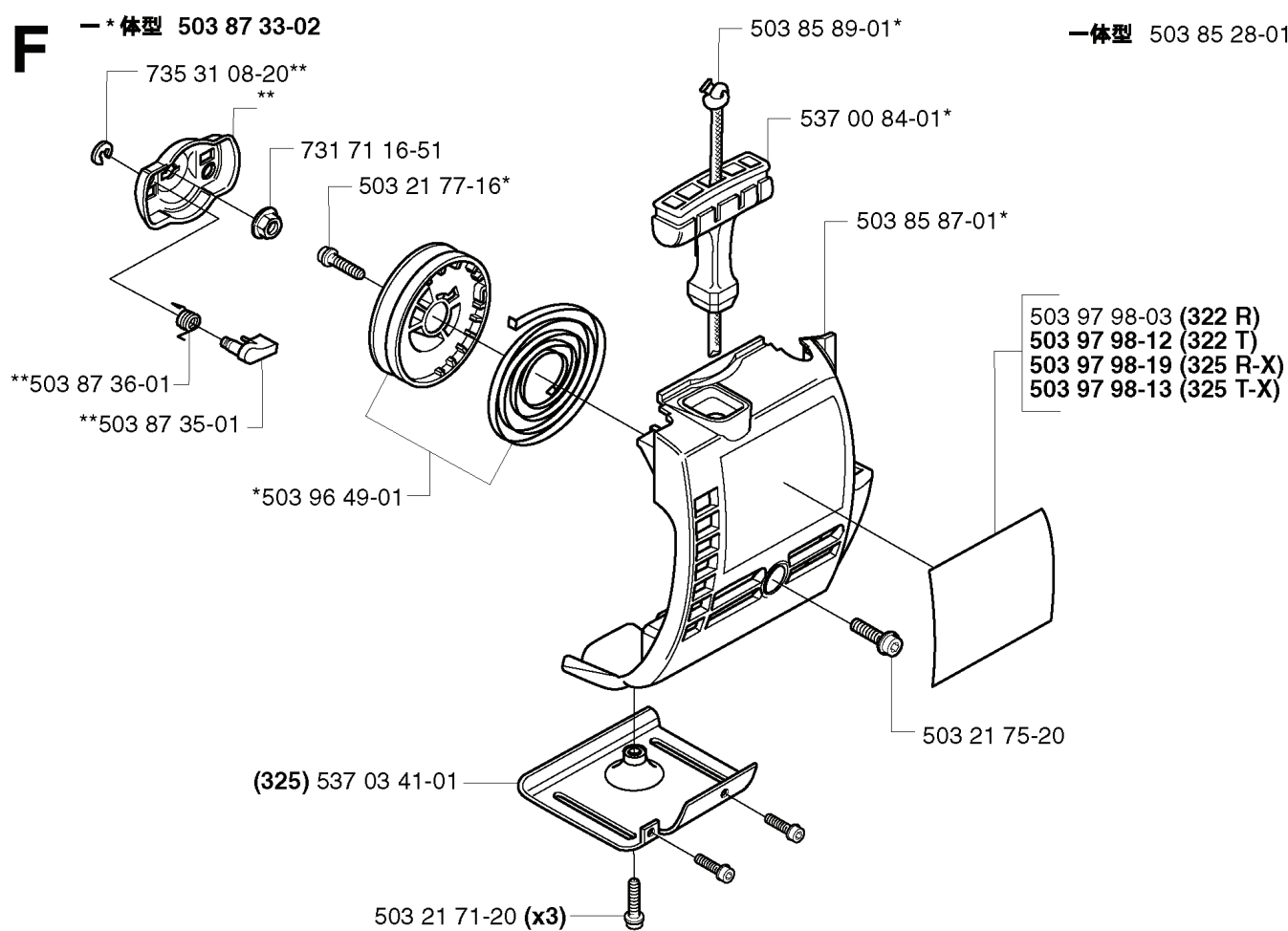


| REF.         | PART NO.  | DESCRIPTION       | REMARK | QTY. | KIT |
|--------------|-----------|-------------------|--------|------|-----|
| 503 72 10-03 | 503721003 | HANDLE            |        | 2    |     |
| 503 21 07-45 | 503210745 | SCREW IHSCST      |        | 2    |     |
| 503 88 88-01 | 503888801 | TUBE              |        | 1    |     |
| 503 86 45-01 | 503864501 | DRIVE SHAFT       |        | 1    |     |
| 537 02 76-01 | 537027601 | LABEL             |        | 1    |     |
| 503 87 26-01 | 503872601 | CLUTCH DRUM ASSY  |        | 1    |     |
| 502 19 71-01 | 502197101 | SQUARE NUT        |        | 1    |     |
| 503 21 75-25 | 503217525 | SCREW IHSCFT      |        | 2    |     |
| 537 13 11-01 | 537131101 | HOOK              |        | 1    |     |
| 503 88 23-01 | 503882301 | BRACKET           |        | 1    |     |
| 502 21 12-01 | 502211201 | STAPLE            |        | 1    |     |
| 503 96 31-01 | 503963101 | BRACKET           |        | 1    |     |
| 503 80 45-01 | 503804501 | BRACKET           |        | 2    |     |
| 503 75 00-01 | 503750001 | HANDLEBAR BRACKET |        | 1    |     |
| 537 08 59-01 | 537085901 | HANDLEBAR         |        | 1    |     |
| 503 72 29-01 | 503722901 | COVER             |        | 1    |     |
| 502 20 38-01 | 502203801 | KNOB              |        | 1    |     |
| 725 23 86-51 | 725238651 | SCREW EHHM        |        | 1    |     |
| 537 13 32-01 | 537133201 | RUBBER BUSHING    |        | 1    |     |
| 503 21 75-16 | 503217516 | SCREW IHSCFT      |        | 4    |     |
| 503 72 43-07 | 503724307 | HANDLEBAR         |        | 1    |     |

**F**

—\* 体型 503 87 33-02

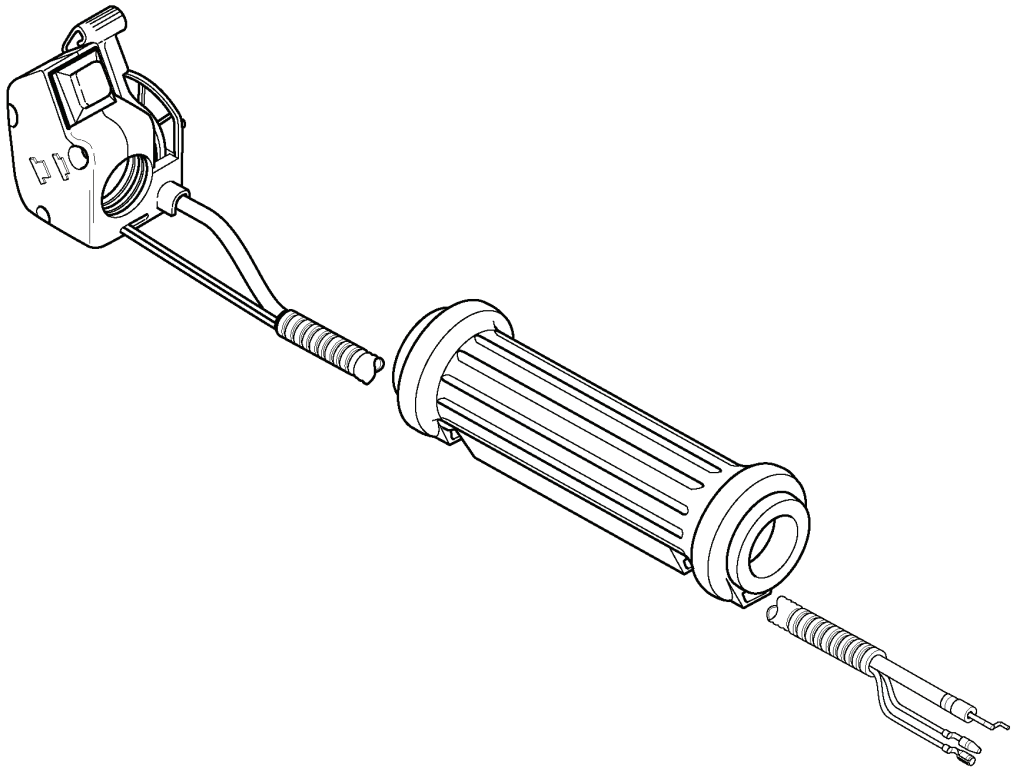
—体型 503 85 28-01



| REF.         | PART NO.  | DESCRIPTION        | REMARK  | QTY. | KIT |
|--------------|-----------|--------------------|---------|------|-----|
| 503 87 33-02 | 503873302 | BRIDGE             |         | 1    |     |
| 735 31 08-20 | 735310820 | E-CLIP             |         | 1    |     |
| 731 71 16-51 | 731711651 | HEXAGON NUT FLANGE |         | 1    |     |
| 503 21 77-16 | 503217716 | SCREW IHSCT        |         | 1    |     |
| 503 87 36-01 | 503873601 | SPRING             |         | 1    |     |
| 503 87 35-01 | 503873501 | STARTER PAWL       |         | 1    |     |
| 503 96 49-01 | 503964901 | STARTER PULLEY     |         | 1    |     |
| 537 03 41-01 | 537034101 | PROTECTIVE PLATE   | 325     | 1    |     |
| 503 21 71-20 | 503217120 | SCREW IHSCT        |         | 3    |     |
| 503 21 75-20 | 503217520 | SCREW IHSCFT       |         | 1    |     |
| 503 97 98-13 | 503979813 | DECAL              | 325 T-X | 1    |     |
| 503 97 98-19 | 503979819 | DECAL              | 325 R-X | 1    |     |
| 503 97 98-12 | 503979812 | DECAL              | 322 T   | 1    |     |
| 503 97 98-03 | 503979803 | DECAL              | 322 R   | 1    |     |
| 503 85 87-01 | 503858701 | STARTER HOUSING    |         | 1    |     |
| 537 00 84-01 | 537008401 | STARTER HANDLE     |         | 1    |     |
| 503 85 89-01 | 503858901 | STARTER ROPE       |         | 1    |     |
| 503 85 28-01 | 503852801 | STARTER ASSY       |         | 1    |     |

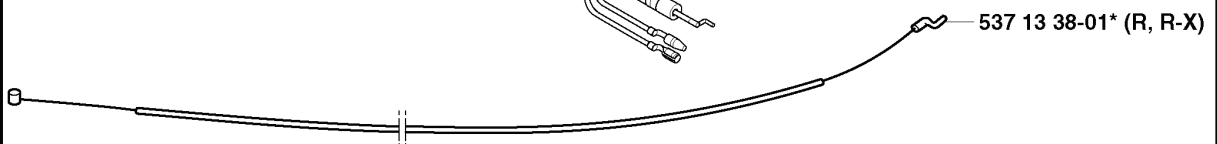
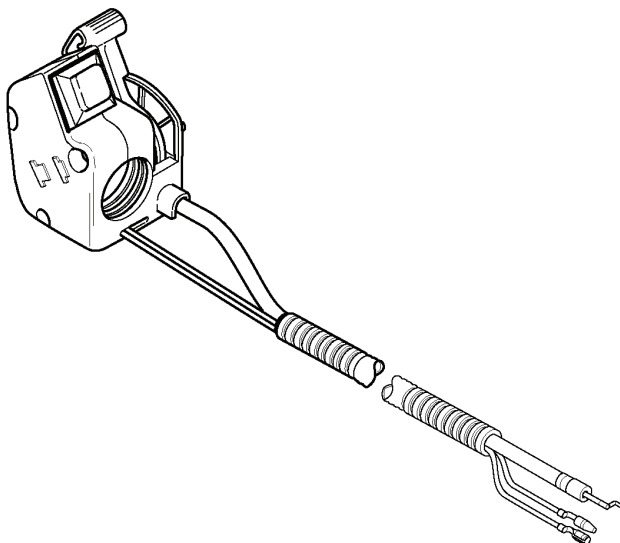
**B**

— \* 体型 537 13 58-01 (T, T-X)



537 13 57-01\* (T, T-X)

— \* 体型 537 13 09-01 (R, R-X)



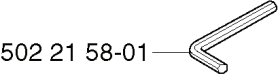
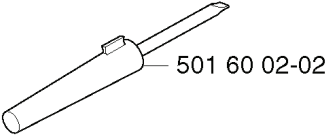
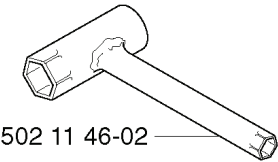
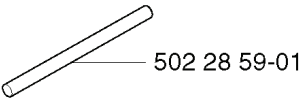
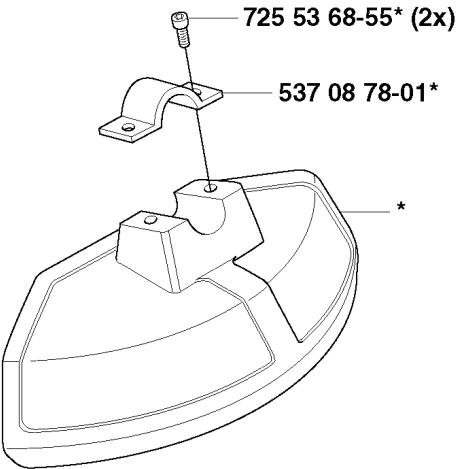
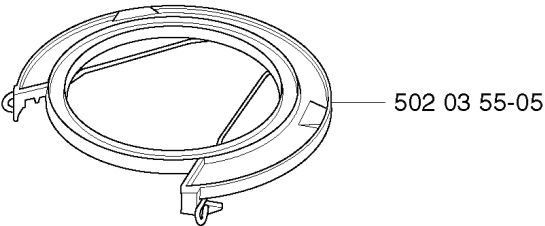
537 13 38-01\* (R, R-X)

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| REF.         | PART NO.  | DESCRIPTION    | REMARK | QTY. | KIT |
|--------------|-----------|----------------|--------|------|-----|
| 537 13 09-01 | 537130901 | WIRING         |        | 1    |     |
| 537 13 58-01 | 537135801 | WIRING         | T, T-X | 1    |     |
| 537 13 38-01 | 537133801 | THROTTLE CABLE |        | 1    |     |
| 537 13 57-01 | 537135701 | THROTTLE CABLE | T, T-X | 1    |     |

**M** 付属品

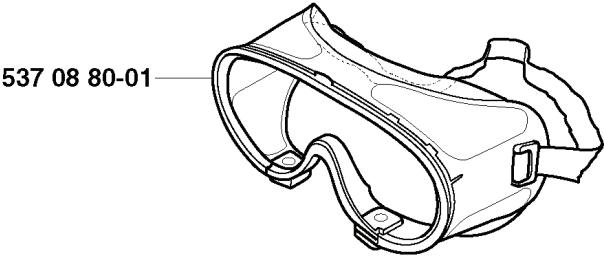
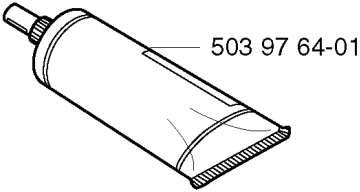
一体型 537 08 76-01



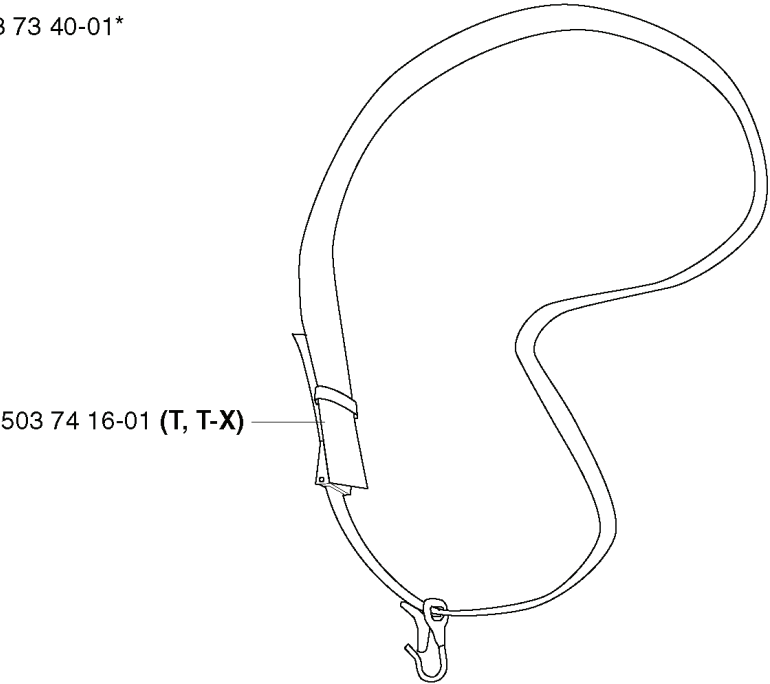
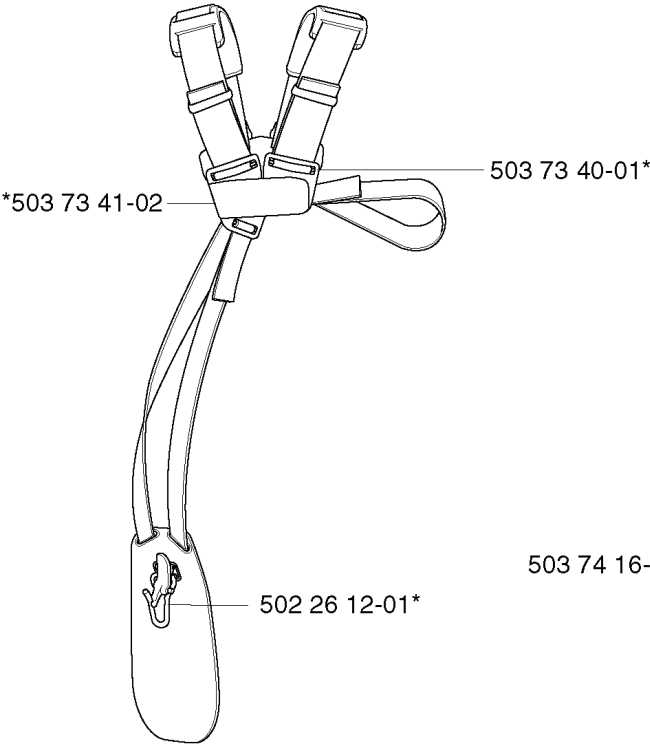
| REF.         | PART NO.  | DESCRIPTION      | REMARK | QTY. | KIT |
|--------------|-----------|------------------|--------|------|-----|
| 502 03 55-05 | 502035505 | TRANSPORT GUARD  |        | 1    |     |
| 502 28 59-01 | 502285901 | STOP             |        | 1    |     |
| 501 60 02-02 | 501600202 | SCREWDRIVER      |        | 1    |     |
| 502 21 58-01 | 502215801 | WRENCH           |        | 1    |     |
| 502 11 46-02 | 502114602 | SOCKET WRENCH    |        | 1    |     |
| 537 08 78-01 | 537087801 | ATTACHMENT PLATE |        | 1    |     |
| 725 53 68-55 | 725536855 | SCREW IHSCM      | 2X     | 1    |     |
| 537 08 76-01 | 537087601 | TRIMMER GUARD    |        | 1    |     |



**M** 付属品

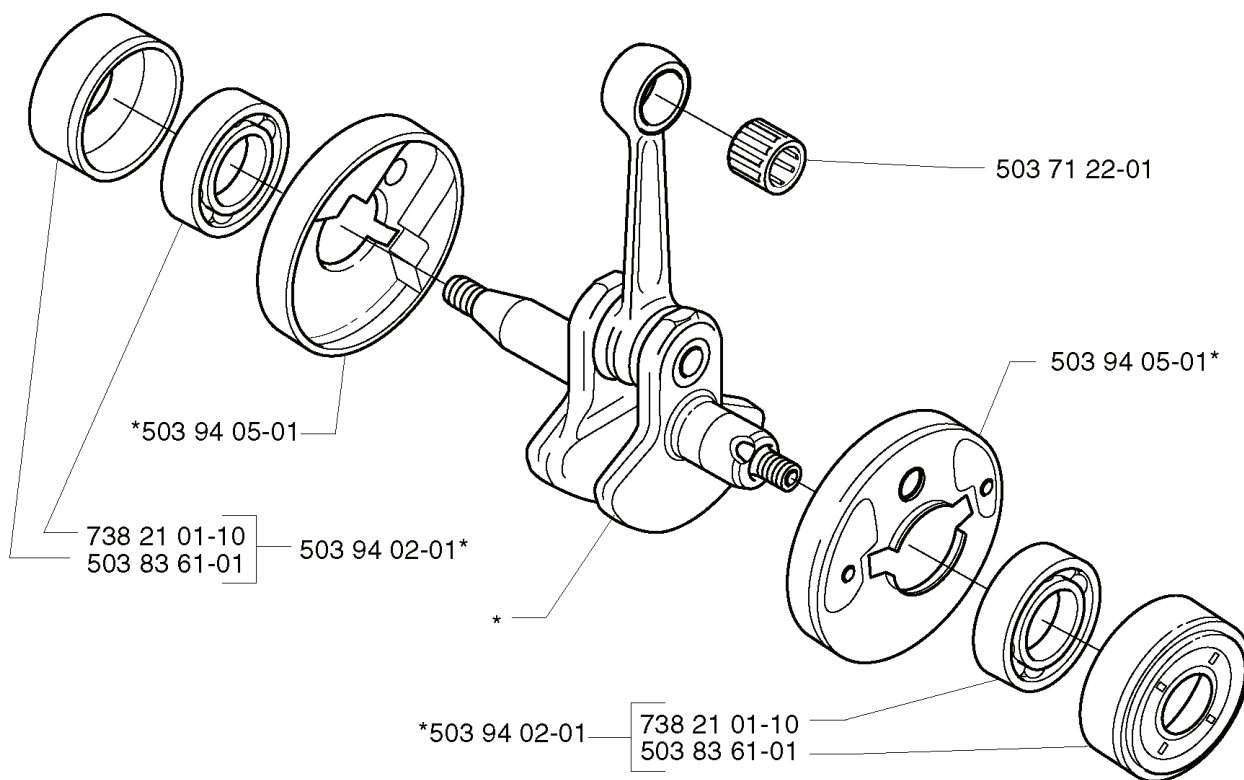


**一体型 503 73 63-03 (R, R-X)**



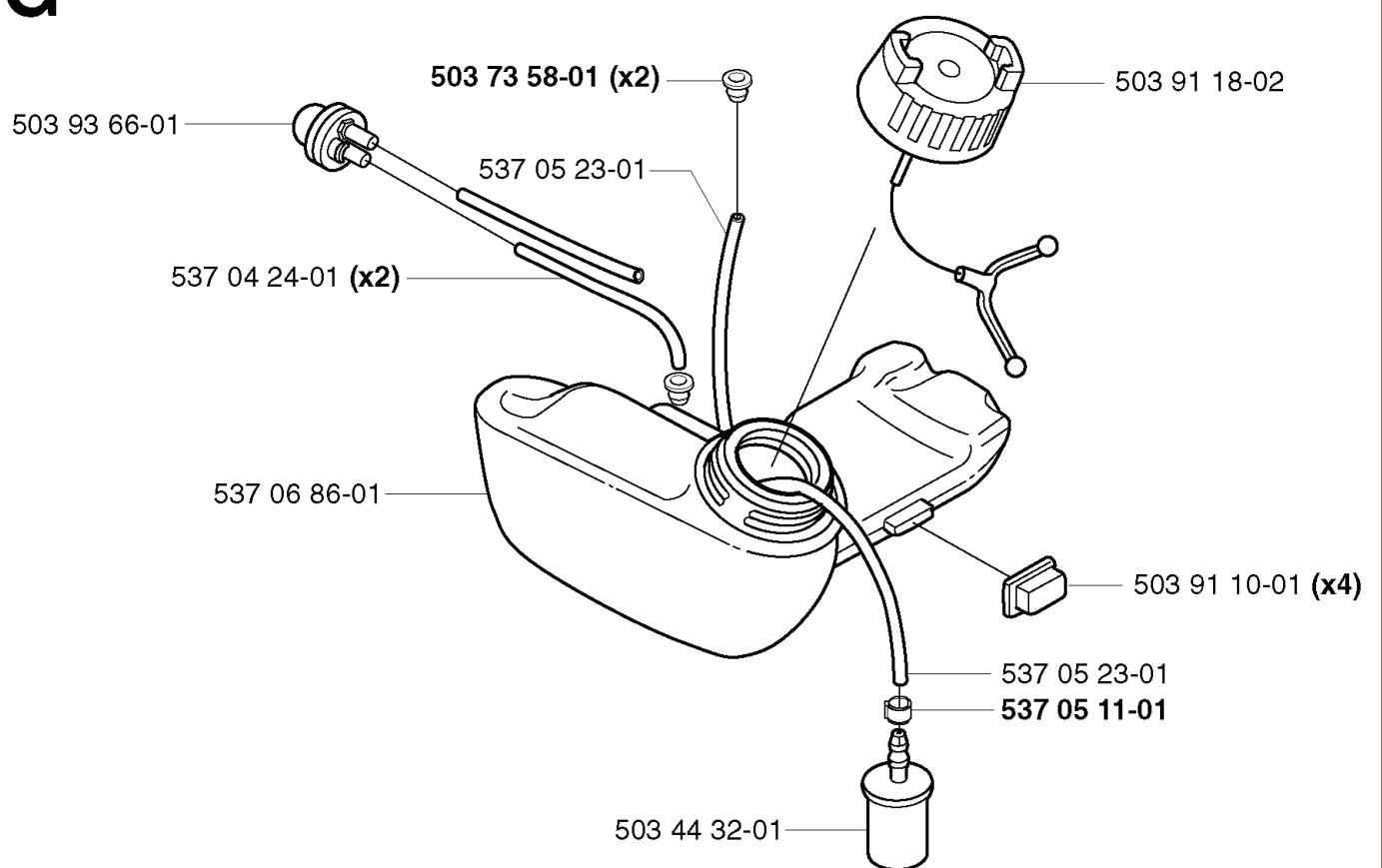
| REF.         | PART NO.  | DESCRIPTION    | REMARK | QTY. | KIT |
|--------------|-----------|----------------|--------|------|-----|
| 503 97 64-01 | 503976401 | GREASE         |        | 1    |     |
| 503 73 63-03 | 503736303 | HARNESS        | R, R-X | 1    |     |
| 503 73 41-02 | 503734102 | BUCKLE         |        | 1    |     |
| 502 26 12-01 | 502261201 | WELT HOOK      |        | 1    |     |
| 503 74 16-01 | 503741601 | HARNESS ASSY   | T, T-X | 1    |     |
| 503 73 40-01 | 503734001 | FRONT PIECE    |        | 1    |     |
| 537 08 80-01 | 537088001 | SAFETY GLASSES |        | 1    |     |

**L** 一体型 503 85 24-73



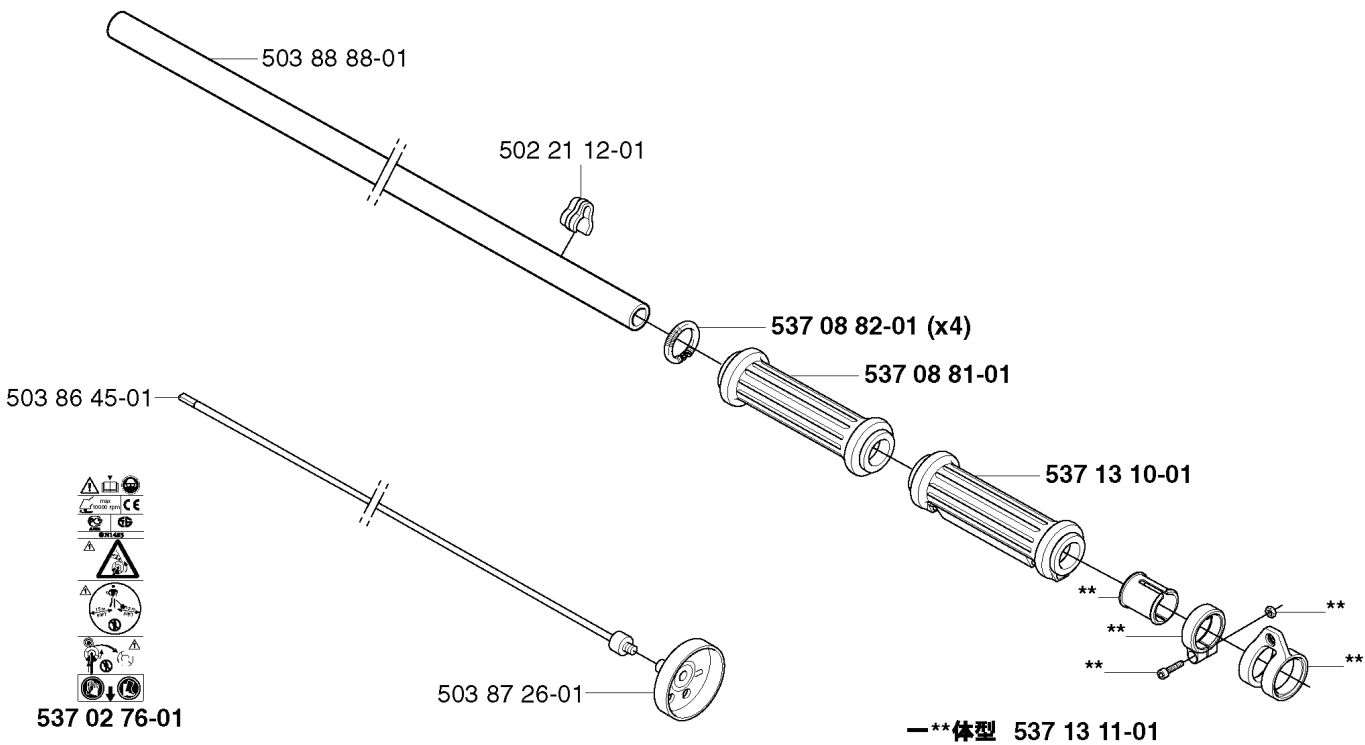
| REF.         | PART NO.  | DESCRIPTION     | REMARK | QTY. | KIT |
|--------------|-----------|-----------------|--------|------|-----|
| 503 85 24-73 | 503852473 | CRANKSHAFT ASSY |        | 1    |     |
| 503 94 05-01 | 503940501 | CUP             |        | 1    |     |
| 738 21 01-10 | 738210110 | BALL BEARING    |        | 1    |     |
| 503 83 61-01 | 503836101 | BEARING CAGE    |        | 1    |     |
| 503 94 02-01 | 503940201 | BEARING CAGE    |        | 1    |     |
| 503 71 22-01 | 503712201 | BEARING         |        | 1    |     |

**G**



| REF.         | PART NO.  | DESCRIPTION | REMARK | QTY. | KIT |
|--------------|-----------|-------------|--------|------|-----|
| 503 73 58-01 | 503735801 | BUSHING     |        | 2    |     |
| 503 93 66-01 | 503936601 | PURGE       |        | 1    |     |
| 537 04 24-01 | 537042401 | FUEL HOSE   |        | 2    |     |
| 537 06 86-01 | 537068601 | FUEL TANK   |        | 1    |     |
| 503 44 32-01 | 503443201 | FUEL FILTER |        | 1    |     |
| 537 05 11-01 | 537051101 | HOSE CLAMP  |        | 1    |     |
| 537 05 23-01 | 537052301 | FUEL HOSE   |        | 1    |     |
| 503 91 10-01 | 503911001 | SUSPENSION  |        | 4    |     |
| 503 91 18-02 | 503911802 | TANK CAP    |        | 1    |     |

322 T  
325 T-X



| REF.         | PART NO.  | DESCRIPTION      | REMARK | QTY. | KIT |
|--------------|-----------|------------------|--------|------|-----|
| 503 88 88-01 | 503888801 | TUBE             |        | 1    |     |
| 503 86 45-01 | 503864501 | DRIVE SHAFT      |        | 1    |     |
| 537 02 76-01 | 537027601 | LABEL            |        | 1    |     |
| 503 87 26-01 | 503872601 | CLUTCH DRUM ASSY |        | 1    |     |
| 537 13 11-01 | 537131101 | HOOK             |        | 1    |     |
| 537 13 10-01 | 537131001 | HANDLE           |        | 1    |     |
| 537 08 81-01 | 537088101 | HANDLE           |        | 1    |     |
| 537 08 82-01 | 537088201 | SPRING           |        | 4    |     |
| 502 21 12-01 | 502211201 | STAPLE           |        | 1    |     |