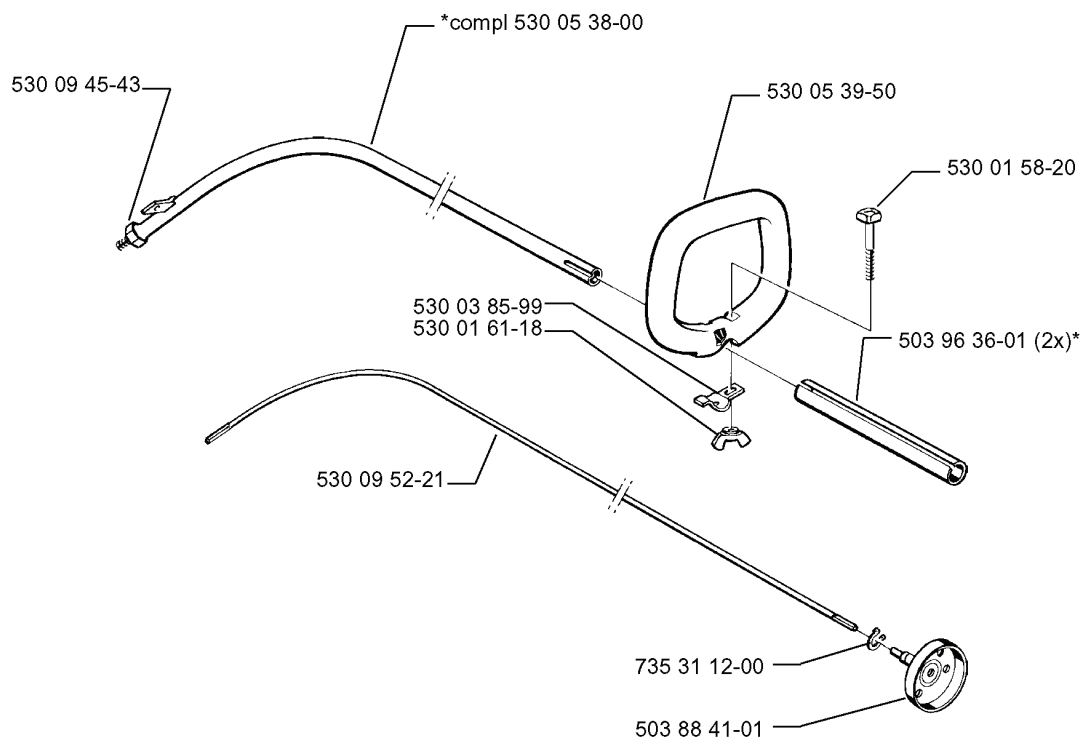


325 Lx, 19991000001-20000100000

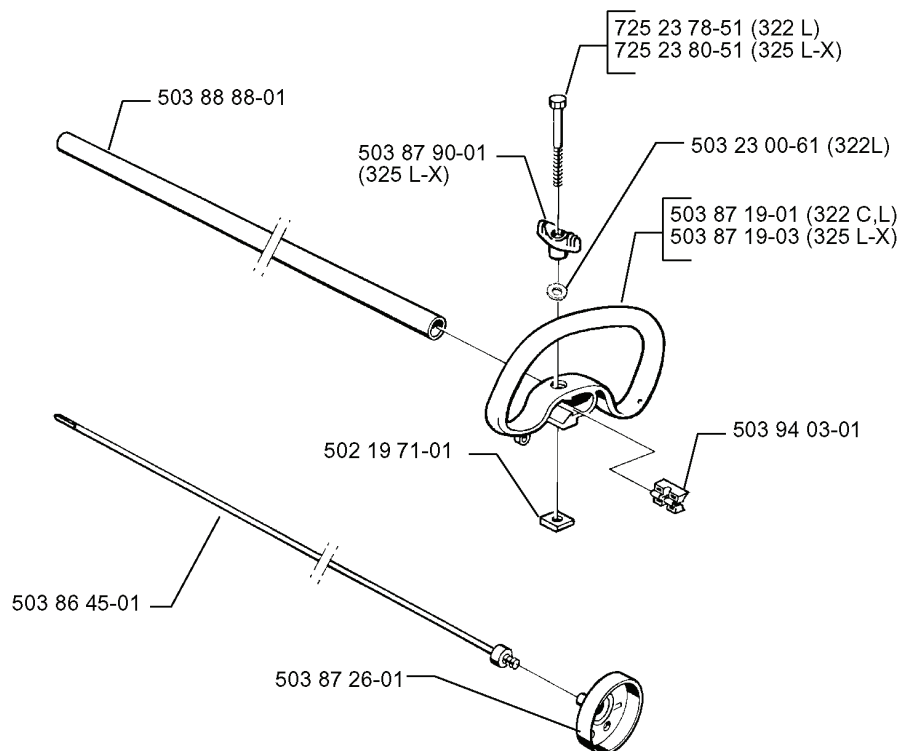
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# **SPARE PARTS LIST**

## A 322 C

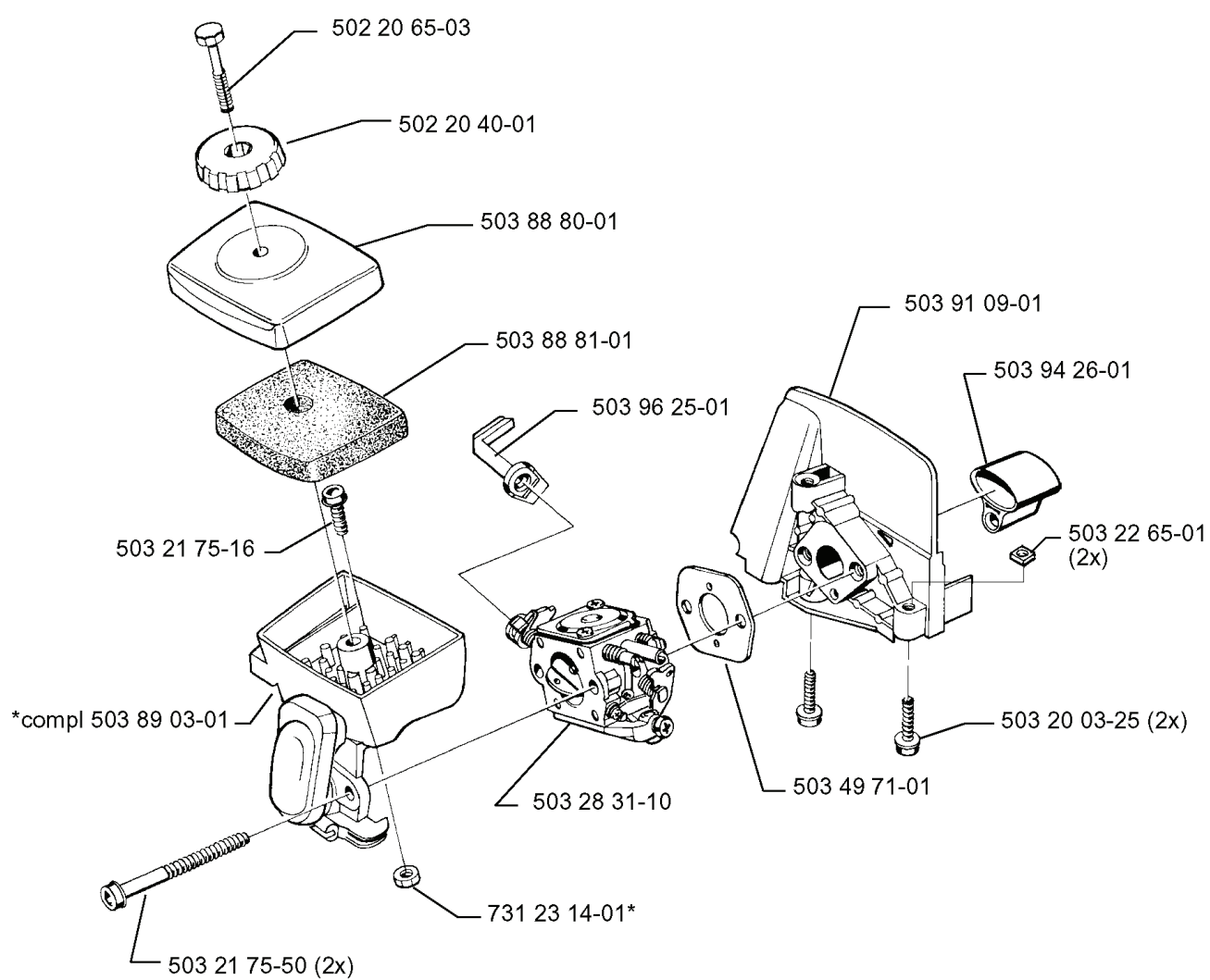


## B 322 L 325 L-X



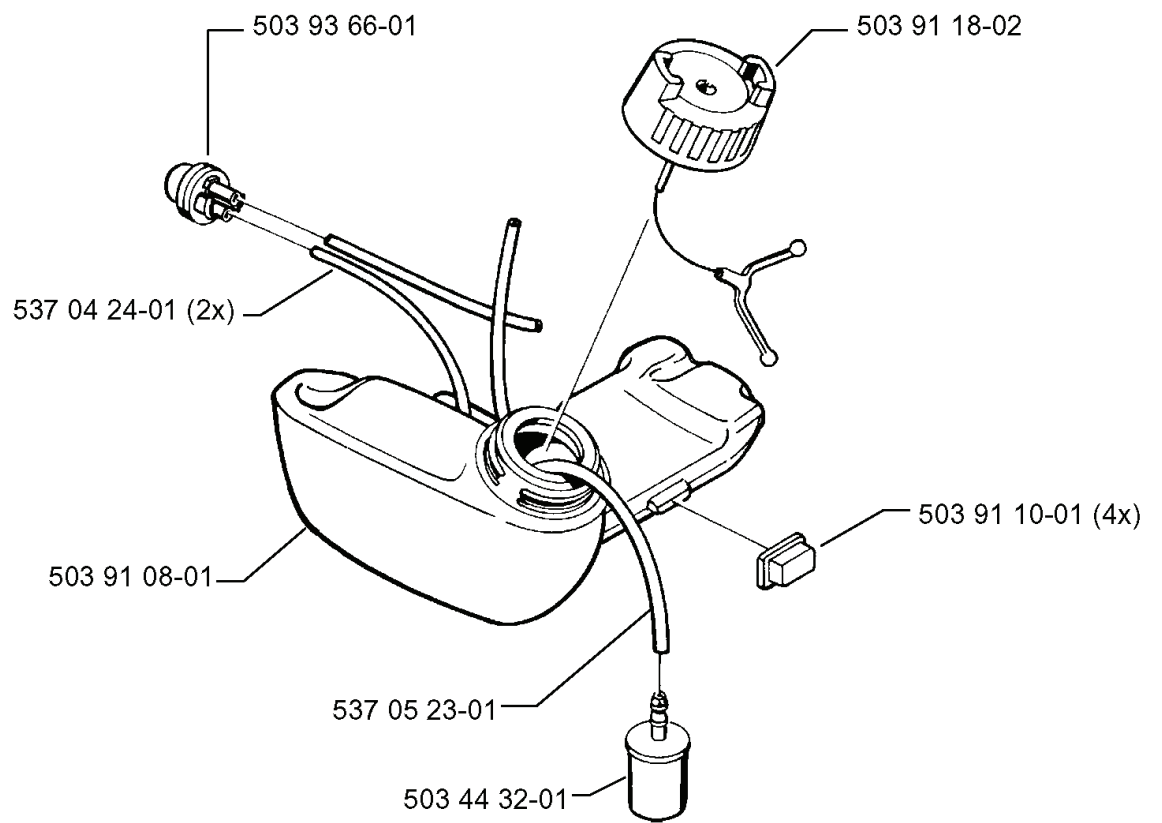
| REF.         | PART NO.  | DESCRIPTION         | REMARK | QTY. | KIT |
|--------------|-----------|---------------------|--------|------|-----|
| 725 23 86-51 | 725238651 | SCREW EHHM          |        | 1    |     |
| 502 20 38-01 | 502203801 | KNOB                |        | 1    |     |
| 503 72 29-01 | 503722901 | COVER               |        | 1    |     |
| 503 75 00-01 | 503750001 | HANDLEBAR BRACKET   |        | 1    |     |
| 503 72 10-03 | 503721003 | HANDLE              |        | 1    |     |
| 503 21 07-45 | 503210745 | SCREW IHSCST        |        | 1    |     |
| 503 88 88-01 | 503888801 | TUBE                |        | 1    |     |
| 503 86 45-01 | 503864501 | DRIVE SHAFT         |        | 1    |     |
| 503 87 26-01 | 503872601 | CLUTCH DRUM ASSY    |        | 1    |     |
| 503 21 75-25 | 503217525 | SCREW IHSCFT        | 2X     | 1    |     |
| 502 19 71-01 | 502197101 | SQUARE NUT          |        | 1    |     |
| 731 23 14-01 | 731231401 | HEXAGON NUT         |        | 1    |     |
| 503 94 10-01 | 503941001 | HOOK                |        | 1    |     |
| 503 20 02-16 | 503200216 | SCREW IHSCFM        |        | 1    |     |
| 503 88 23-01 | 503882301 | BRACKET             |        | 1    |     |
| 503 96 31-01 | 503963101 | BRACKET             |        | 1    |     |
| 503 80 45-01 | 503804501 | BRACKET             |        | 1    |     |
| 502 21 12-01 | 502211201 | STAPLE              |        | 1    |     |
| 502 19 95-02 | 502199502 | HANDLEBAR           |        | 1    |     |
| 503 21 75-16 | 503217516 | SCREW IHSCFT        | 4X     | 1    |     |
| 503 72 43-03 | 503724303 | HANDLEBAR PART ASSY |        | 1    |     |

# H



| REF.         | PART NO.  | DESCRIPTION     | REMARK | QTY. | KIT |
|--------------|-----------|-----------------|--------|------|-----|
| 502 20 65-03 | 502206503 | SCREW EHHM      |        | 1    |     |
| 502 20 40-01 | 502204001 | KNOB            |        | 1    |     |
| 503 88 80-01 | 503888001 | FILTER COVER    |        | 1    |     |
| 503 88 81-01 | 503888101 | AIR FILTER      |        | 1    |     |
| 503 96 25-01 | 503962501 | CHOKE CONTROL   |        | 1    |     |
| 503 21 75-16 | 503217516 | SCREW IHSCFT    |        | 1    |     |
| 503 89 03-01 | 503890301 | FILTER HOLDER   |        | 1    |     |
| 503 21 75-50 | 503217550 | SCREW IHSCFT    | 2X     | 1    |     |
| 731 23 14-01 | 731231401 | HEXAGON NUT     |        | 1    |     |
| 503 28 31-10 | 503283110 | CARBURETTOR     |        | 1    |     |
| 503 49 71-01 | 503497101 | GASKET          |        | 1    |     |
| 503 20 03-25 | 503200325 | SCREW IHSCFM    | 2X     | 1    |     |
| 503 22 65-01 | 503226501 | SQUARE NUT      | 2X     | 1    |     |
| 503 94 26-01 | 503942601 | INLET PIPE      |        | 1    |     |
| 503 91 09-01 | 503910901 | INSULATION WALL |        | 1    |     |

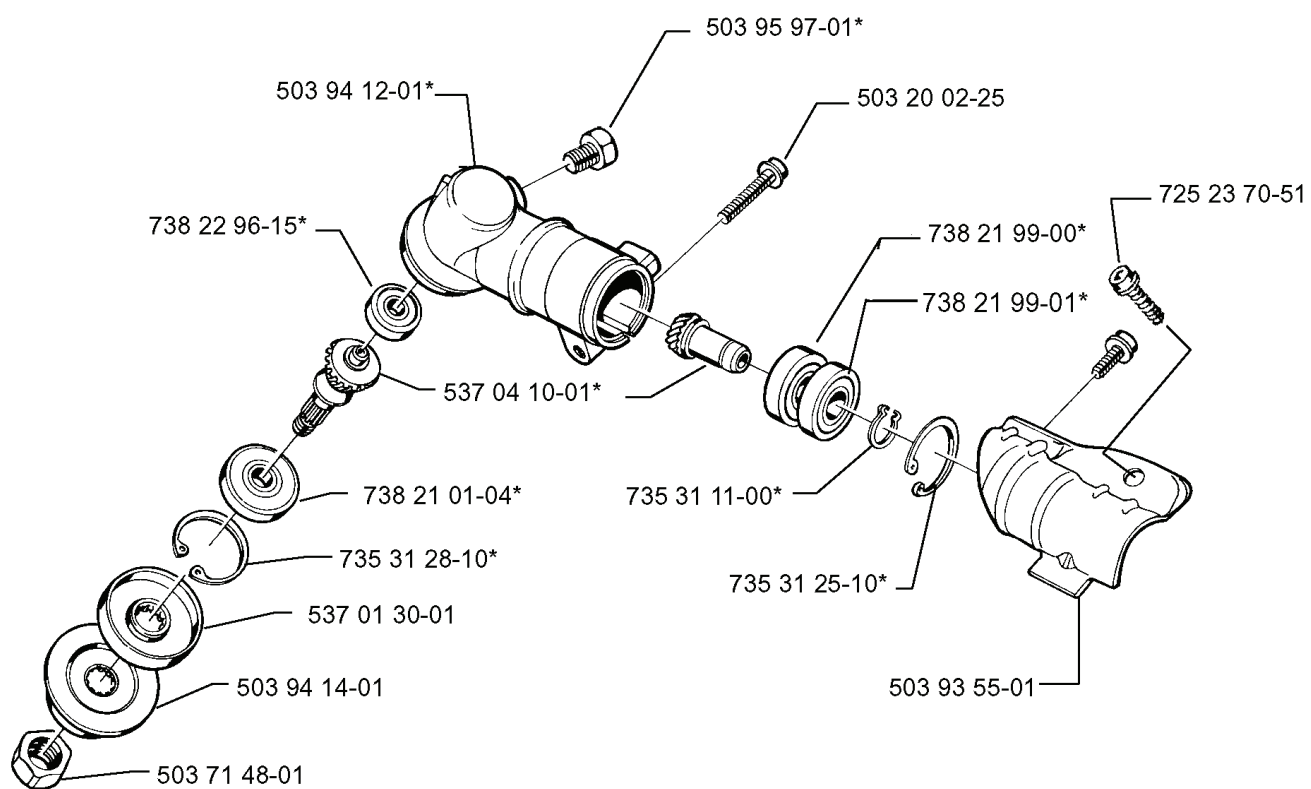
K



| REF.       | PART NO.  | DESCRIPTION | REMARK | QTY. | KIT |
|------------|-----------|-------------|--------|------|-----|
| 5039366-01 | 503936601 | PURGE       |        | 1    |     |
| 5370424-01 | 537042401 | FUEL HOSE   | 2X     | 1    |     |
| 5039108-01 | 503910801 | FUEL TANK   |        | 1    |     |
| 5370523-01 | 537052301 | FUEL HOSE   |        | 1    |     |
| 5034432-01 | 503443201 | FUEL FILTER |        | 1    |     |
| 5039110-01 | 503911001 | SUSPENSION  | 4X     | 1    |     |
| 5039118-02 | 503911802 | TANK CAP    |        | 1    |     |

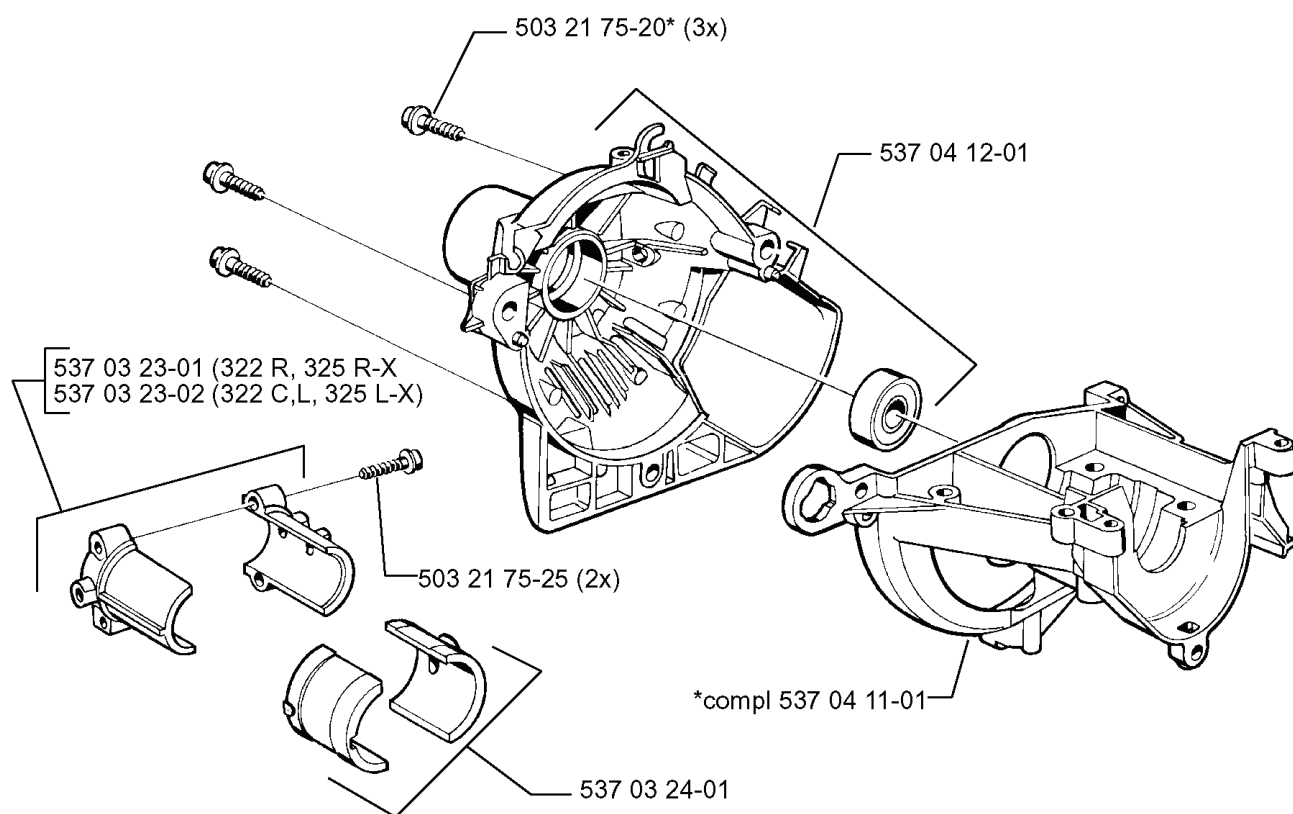
**F** 322 R  
325 R-X

\*compl 503 94 11-01



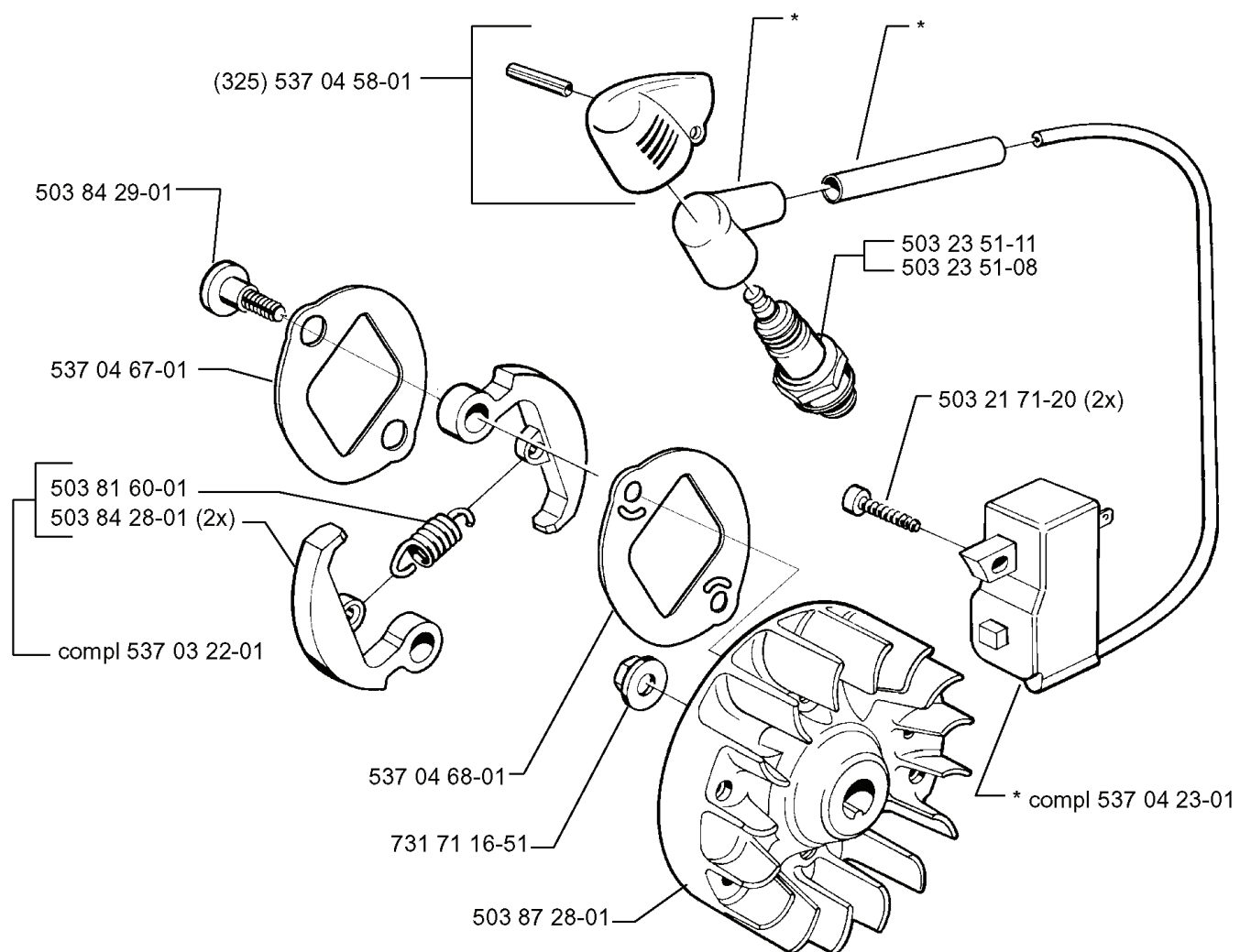
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|--------------|-----------|----------------|--------|------|-----|
| 503 94 11-01 | 503941101 | GEAR ASSY      |        | 1    |     |
| 503 94 12-01 | 503941201 | GEAR HOUSING   |        | 1    |     |
| 738 22 96-15 | 738229615 | BALL BEARING   |        | 1    |     |
| 537 04 10-01 | 537041001 | GEAR WHEEL KIT |        | 1    |     |
| 738 21 01-04 | 738210104 | BALL BEARING   |        | 1    |     |
| 735 31 28-10 | 735312810 | CIRCLIP        |        | 1    |     |
| 537 01 30-01 | 537013001 | DRIVER         |        | 1    |     |
| 503 94 14-01 | 503941401 | SUPPORT FLANGE |        | 1    |     |
| 503 71 48-01 | 503714801 | NUT BLADE      |        | 1    |     |
| 503 93 55-01 | 503935501 | CLAMPGUARD     |        | 1    |     |
| 735 31 25-10 | 735312510 | CIRCLIP        |        | 1    |     |
| 735 31 11-00 | 735311100 | CIRCLIP        |        | 1    |     |
| 738 21 99-01 | 738219901 | BALL BEARING   |        | 1    |     |
| 738 21 99-00 | 738219900 | BALL BEARING   |        | 1    |     |
| 725 23 70-51 | 725237051 | SCREW          |        | 1    |     |
| 503 20 02-25 | 503200225 | SCREW IHSCFM   |        | 1    |     |
| 503 95 97-01 | 503959701 | SCREW          |        | 1    |     |

N



| REF.         | PART NO.  | DESCRIPTION          | REMARK           | QTY. | KIT |
|--------------|-----------|----------------------|------------------|------|-----|
| 503 21 75-20 | 503217520 | SCREW IHSCFT         | 3X               | 1    |     |
| 537 03 23-01 | 537032301 | CLAMPING SLEEVE ASSY | 322 R, 325 R-X   | 1    |     |
| 537 03 23-02 | 537032302 | CLAMPING SLEEVE ASSY | 322 C.L, 325 L-X | 1    |     |
| 503 21 75-25 | 503217525 | SCREW IHSCFT         | 2X               | 1    |     |
| 537 03 24-01 | 537032401 | INSULATOR            |                  | 1    |     |
| 537 04 11-01 | 537041101 | CRANKCASE            |                  | 1    |     |
| 537 04 12-01 | 537041201 | CLUTCH COVER         |                  | 1    |     |

L

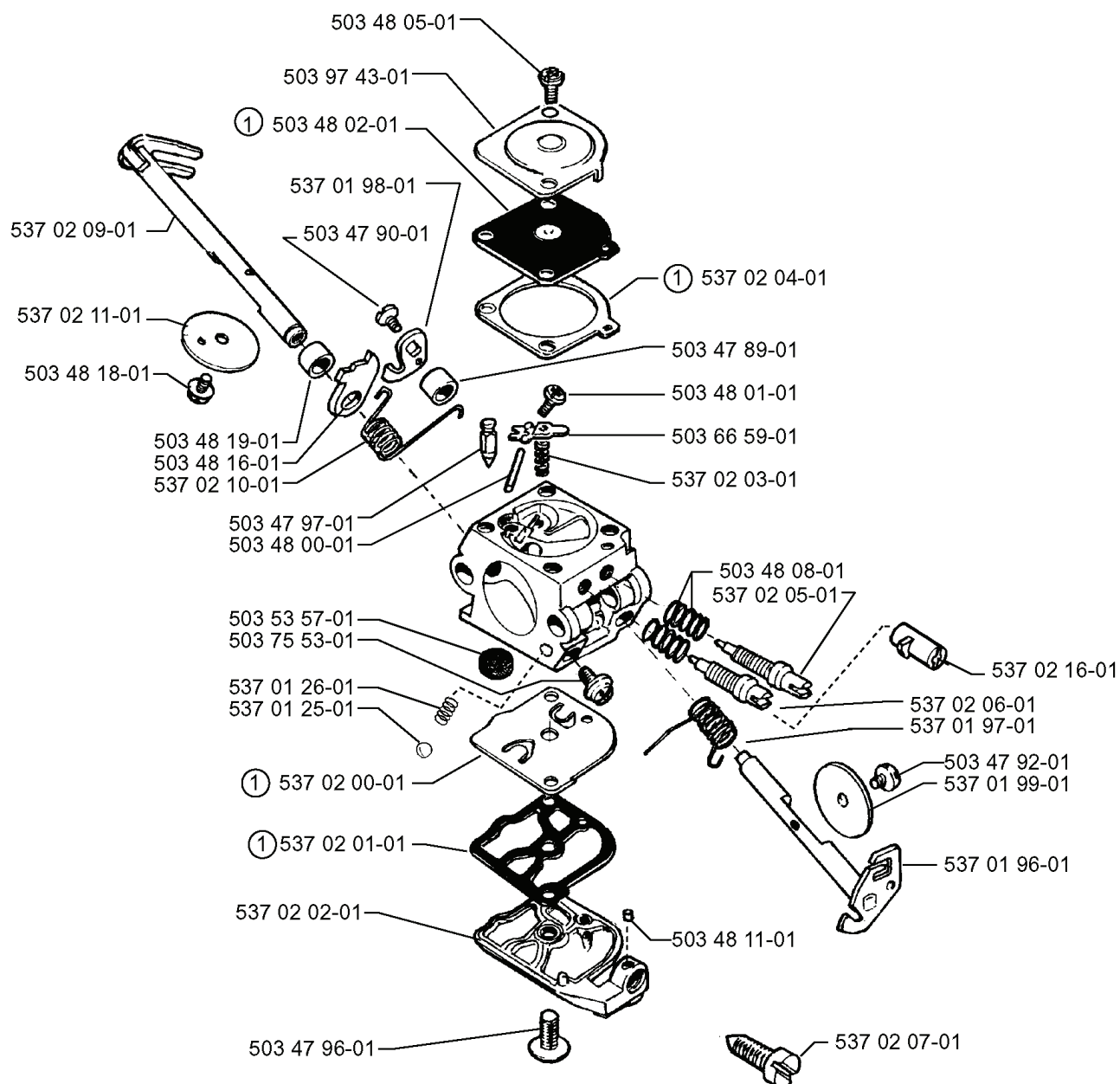


| REF.         | PART NO.  | DESCRIPTION        | REMARK | QTY. | KIT |
|--------------|-----------|--------------------|--------|------|-----|
| 537 04 58-01 | 537045801 | COVER              | 325    | 1    |     |
| 503 84 29-01 | 503842901 | SCREW              |        | 1    |     |
| 537 04 67-01 | 537046701 | WASHER             |        | 1    |     |
| 503 81 60-01 | 503816001 | CLUTCH SPRING      |        | 1    |     |
| 503 84 28-01 | 503842801 | CLUTCH SHOE        | 2X     | 1    |     |
| 537 03 22-01 | 537032201 | CLUTCH ASSY        |        | 1    |     |
| 537 04 68-01 | 537046801 | WASHER             |        | 1    |     |
| 731 71 16-51 | 731711651 | HEXAGON NUT FLANGE |        | 1    |     |
| 503 87 28-01 | 503872801 | FLYWHEEL           |        | 1    |     |
| 537 04 23-01 | 537042301 | IGNITION MODULE    |        | 1    |     |
| 503 21 71-20 | 503217120 | SCREW IHSCT        | 2X     | 1    |     |
| 503 23 51-08 | 503235108 | SPARK PLUG         |        | 1    |     |
| 503 23 51-11 | 503235111 | SPARK PLUG         |        | 1    |     |

# R

Compl 503 28 31-10

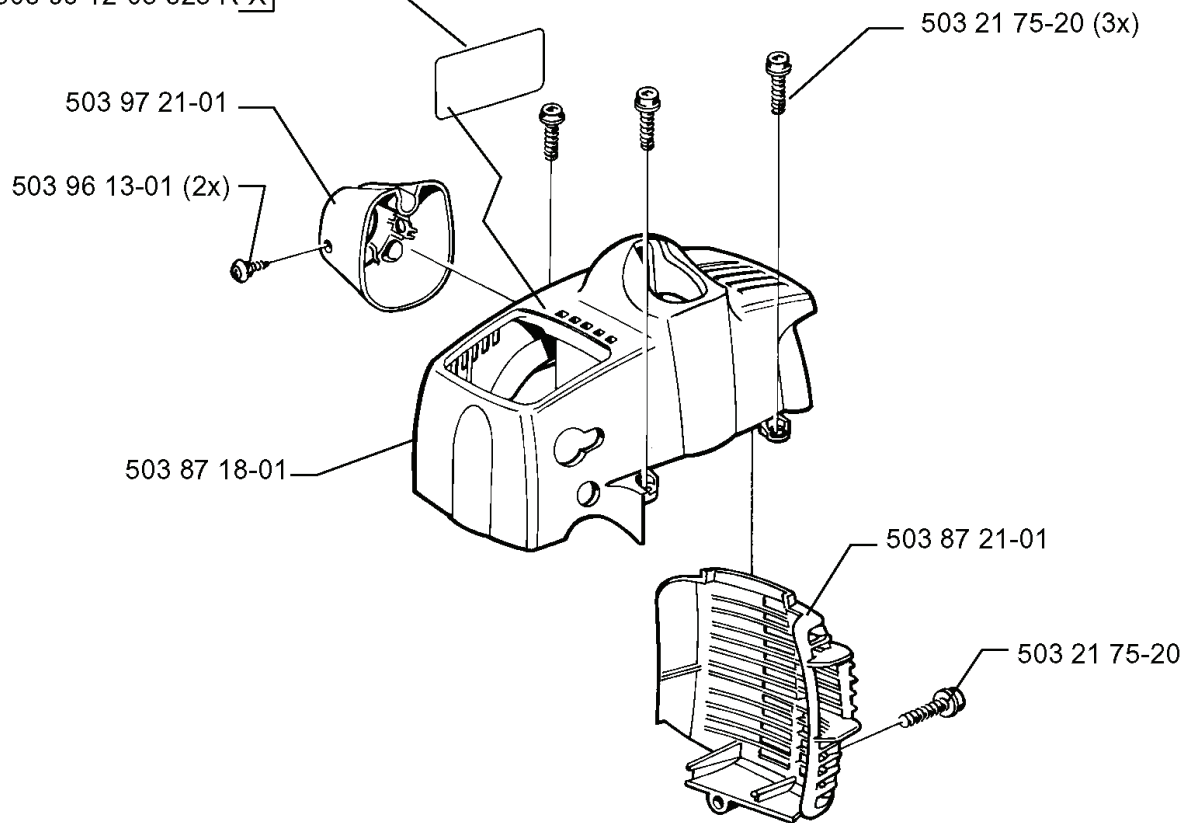
ZAMA C1Q - EL 11



| REF.         | PART NO.  | DESCRIPTION         | REMARK | QTY. | KIT |
|--------------|-----------|---------------------|--------|------|-----|
| 503 28 31-10 | 503283110 | CARBURETTOR         |        | 1    |     |
| 503 48 05-01 | 503480501 | SCREW               |        | 1    |     |
| 503 97 43-01 | 503974301 | COVER               |        | 1    |     |
| 503 48 02-01 | 503480201 | DIAPHRAGM           |        | 1    |     |
| 537 01 98-01 | 537019801 | LEVER               |        | 1    |     |
| 503 47 90-01 | 503479001 | SCREW               |        | 1    |     |
| 537 02 09-01 | 537020901 | SHAFT ASSY          |        | 1    |     |
| 537 02 11-01 | 537021101 | VALVE               |        | 1    |     |
| 503 48 18-01 | 503481801 | SCREW               |        | 1    |     |
| 503 48 19-01 | 503481901 | COLLAR              |        | 1    |     |
| 503 48 16-01 | 503481601 | LEVER               |        | 1    |     |
| 537 02 10-01 | 537021001 | SPRING              |        | 1    |     |
| 503 47 97-01 | 503479701 | VALVE               |        | 1    |     |
| 503 48 00-01 | 503480001 | PIN RETAINING SCREW |        | 1    |     |
| 503 53 57-01 | 503535701 | STRAINER            |        | 1    |     |
| 503 75 53-01 | 503755301 | SCREW               |        | 1    |     |
| 537 01 26-01 | 537012601 | SPRING              |        | 1    |     |
| 537 01 25-01 | 537012501 | BALL                |        | 1    |     |
| 537 02 00-01 | 537020001 | DIAPHRAGM PUMP      |        | 1    |     |
| 537 02 01-01 | 537020101 | GASKET              |        | 1    |     |
| 537 02 02-01 | 537020201 | COVER               |        | 1    |     |
| 503 47 96-01 | 503479601 | SCREW               |        | 1    |     |
| 537 02 07-01 | 537020701 | SCREW               |        | 1    |     |
| 503 48 11-01 | 503481101 | PIECE               |        | 1    |     |
| 537 01 96-01 | 537019601 | SHAFT ASSY          |        | 1    |     |
| 537 01 99-01 | 537019901 | VALVE               |        | 1    |     |
| 503 47 92-01 | 503479201 | SCREW               |        | 1    |     |
| 537 01 97-01 | 537019701 | SPRING              |        | 1    |     |
| 537 02 06-01 | 537020601 | SCREW               |        | 1    |     |
| 537 02 16-01 | 537021601 | LIMITER CAP         |        | 1    |     |
| 537 02 05-01 | 537020501 | SCREW               |        | 1    |     |
| 503 48 08-01 | 503480801 | SPRING              |        | 1    |     |
| 537 02 03-01 | 537020301 | SPRING              |        | 1    |     |
| 503 66 59-01 | 503665901 | LEVER               |        | 1    |     |
| 503 48 01-01 | 503480101 | SCREW               |        | 1    |     |
| 503 47 89-01 | 503478901 | COLLAR              |        | 1    |     |
| 537 02 04-01 | 537020401 | GASKET              |        | 1    |     |

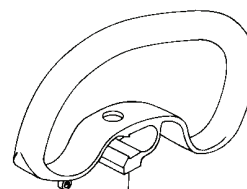
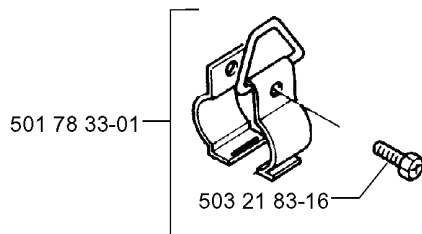
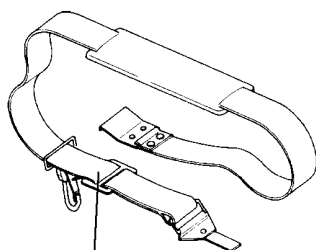
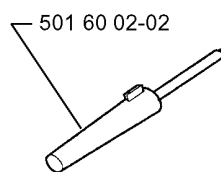
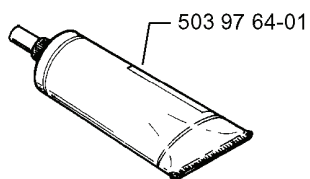
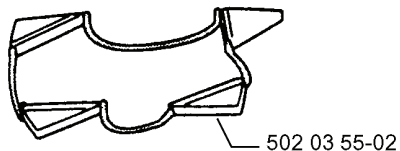
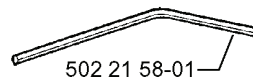
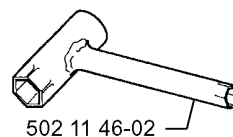
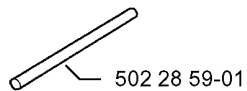
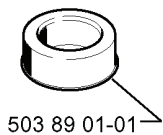
**G**

503 98 12-01 322 C  
503 98 12-02 322 L  
503 98 12-03 322 R  
503 98 12-04 325 L-X  
503 98 12-05 325 R-X

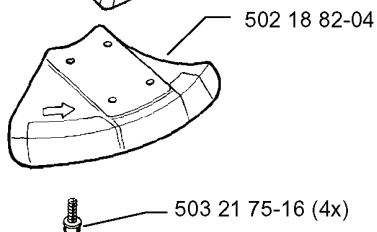
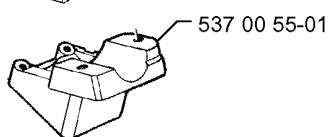
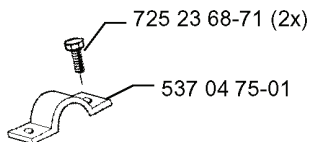


| REF.         | PART NO.  | DESCRIPTION    | REMARK  | QTY. | KIT |
|--------------|-----------|----------------|---------|------|-----|
| 503 98 12-01 | 503981201 | LABEL          | 322 C   | 1    |     |
| 503 98 12-02 | 503981202 | LABEL          | 322 L   | 1    |     |
| 503 98 12-03 | 503981203 | LABEL          | 322 R   | 1    |     |
| 503 98 12-04 | 503981204 | LABEL          | 325 L-X | 1    |     |
| 503 98 12-05 | 503981205 | LABEL          | 325 R-X | 1    |     |
| 503 97 21-01 | 503972101 | COVER          |         | 1    |     |
| 503 96 13-01 | 503961301 | SCREW          | 2X      | 1    |     |
| 503 87 18-01 | 503871801 | CYLINDER COVER |         | 1    |     |
| 503 87 21-01 | 503872101 | HEAT PROTECTOR |         | 1    |     |
| 503 21 75-20 | 503217520 | SCREW IHSCFT   | 3X      | 1    |     |

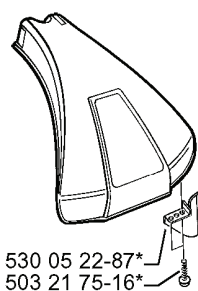
**Q Accessories**  
**Zubehöre**  
**Accessoires**  
**Acessorios**  
**Tillbehör**



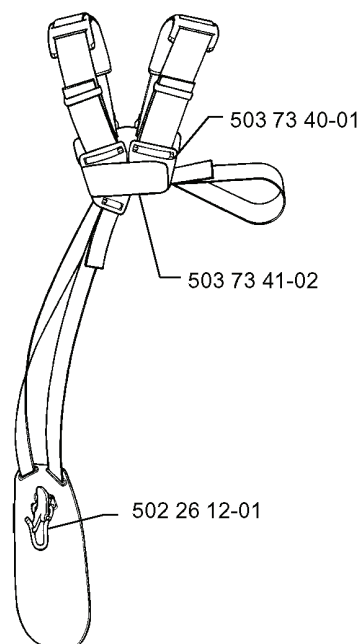
**\*compl 537 02 21-01**



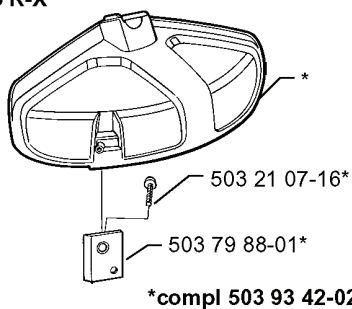
**322 C \*compl 537 02 61-01**



**compl 503 73 63-03  
compl 503 73 63-04 (USA)**

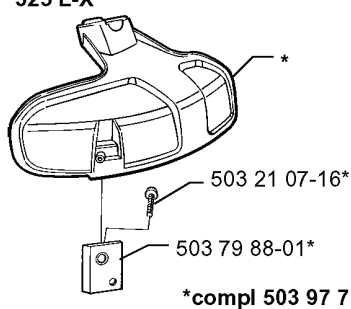


**322R  
325 R-X**



**\*compl 503 93 42-02**

**322 L  
325 L-X**



**\*compl 503 97 71-01**

| REF.         | PART NO.  | DESCRIPTION        | REMARK | QTY. | KIT |
|--------------|-----------|--------------------|--------|------|-----|
| 503 89 01-01 | 503890101 | SUPPORT CUP        |        | 1    |     |
| 502 03 55-02 | 502035502 | TRANSPORTSKYDD KPL |        | 1    |     |
| 503 74 16-01 | 503741601 | HARNESS ASSY       |        | 1    |     |
| 503 74 16-02 | 503741602 | HARNESS ASSY       | USA    | 1    |     |
| 537 02 21-01 | 537022101 | SAW BLADE GUARD    |        | 1    |     |
| 725 23 68-71 | 725236871 | SCREW EHHM         | 2X     | 1    |     |
| 537 04 75-01 | 537047501 | CLAMP              |        | 1    |     |
| 537 00 55-01 | 537005501 | ADAPTER            |        | 1    |     |
| 502 18 82-04 | 502188204 | BLADE GUARD        |        | 1    |     |
| 503 93 42-02 | 503934202 | COMBINATION GUARD  |        | 1    |     |
| 503 97 71-01 | 503977101 | TRIMMER GUARD ASSY |        | 1    |     |
| 503 79 88-01 | 503798801 | BLADE              |        | 1    |     |
| 503 21 07-16 | 503210716 | SCREW IHSCT        |        | 1    |     |
| 530 05 22-87 | 530052287 | BLADE              |        | 1    |     |
| 537 02 61-01 | 537026101 | TRIMMER GUARD      |        | 1    |     |
| 501 78 33-01 | 501783301 | SUSPENSION BAIL    |        | 1    |     |
| 502 28 59-01 | 502285901 | STOP               |        | 1    |     |
| 503 97 64-01 | 503976401 | GREASE             |        | 1    |     |
| 503 21 83-16 | 503218316 | SCREW              |        | 1    |     |
| 503 99 78-01 | 503997801 | HANDLE             |        | 1    |     |
| 503 21 75-16 | 503217516 | SCREW IHSCFT       | 3X     | 1    |     |
| 502 26 12-01 | 502261201 | WELT HOOK          |        | 1    |     |
| 503 73 41-02 | 503734102 | BUCKLE             |        | 1    |     |
| 503 73 40-01 | 503734001 | FRONT PIECE        |        | 1    |     |
| 503 73 63-04 | 503736304 | HARNESS ASSY       | USA    | 1    |     |
| 503 73 63-03 | 503736303 | HARNESS            |        | 1    |     |
| 501 60 02-02 | 501600202 | SCREWDRIVER        |        | 1    |     |
| 502 21 58-01 | 502215801 | WRENCH             |        | 1    |     |
| 502 11 46-02 | 502114602 | SOCKET WRENCH      |        | 1    |     |

# M

\*\*compl 537 03 20-02 (322)  
 \*\*compl 537 03 20-04 (325)

503 20 29-50 (2x)\*

503 87 17-01\*

\*compl 503 85 27-71

537 01 41-01

(322) 503 28 90-38 (2x)  
 (325) 503 28 90-30 (2x)

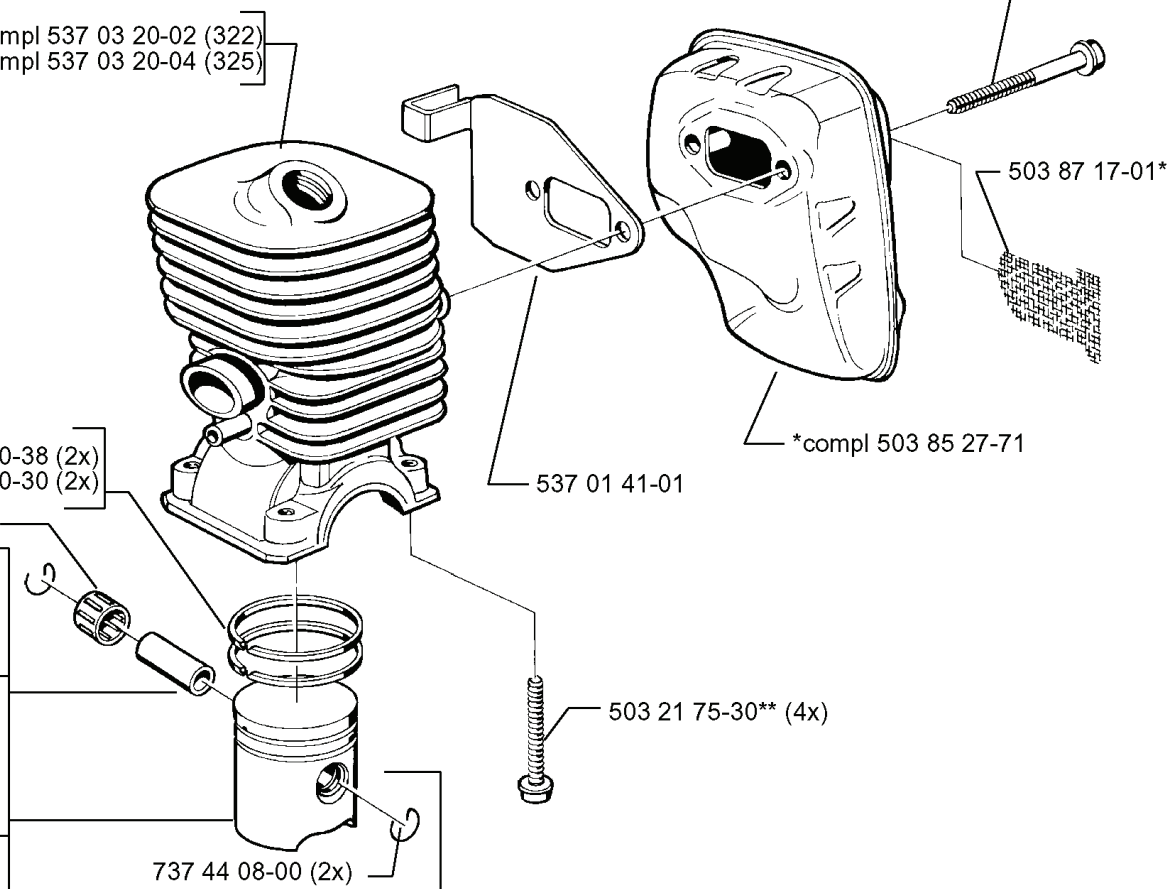
503 71 22-01

537 01 32-72\*\*  
 (322)

537 01 32-74\*\*  
 (325)

503 21 75-30\*\* (4x)

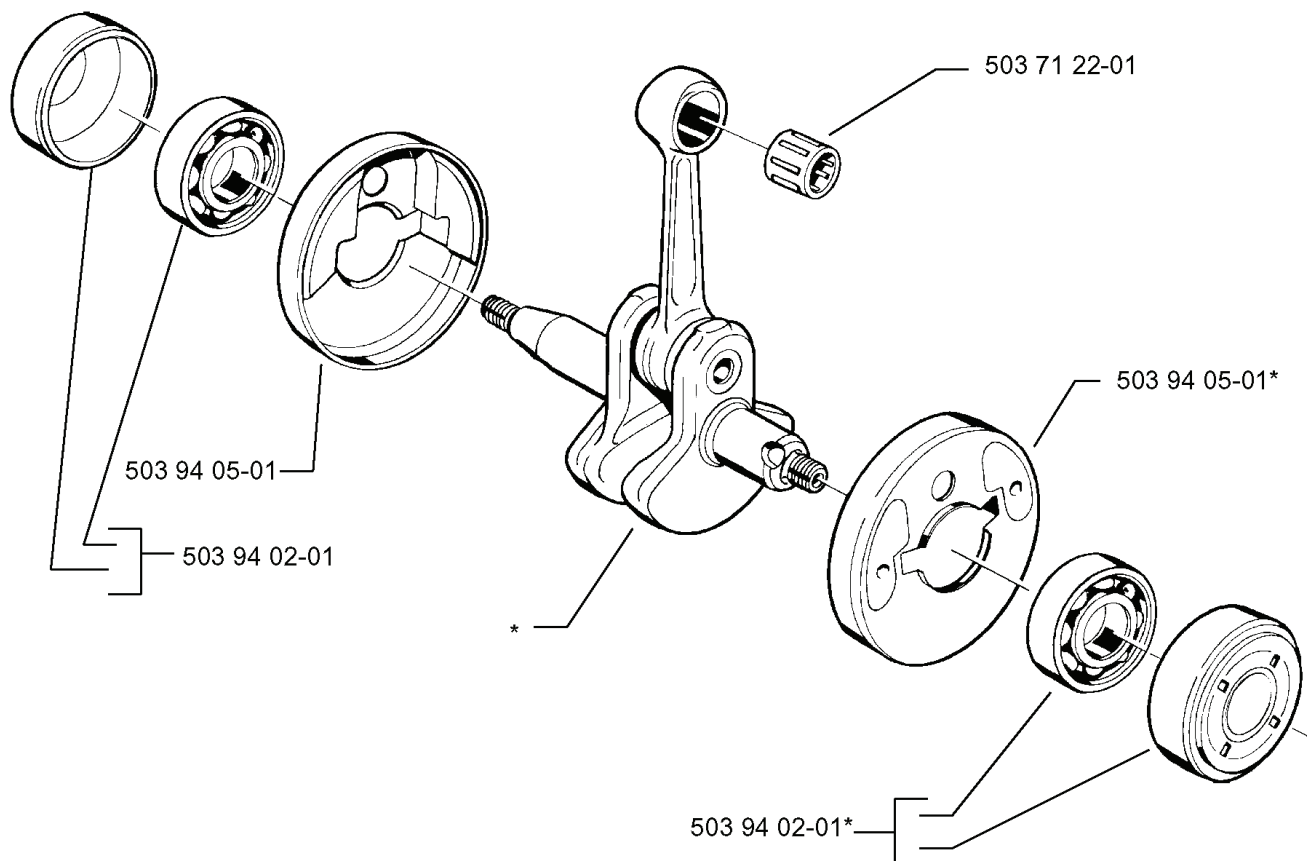
737 44 08-00 (2x)



| REF.         | PART NO.  | DESCRIPTION           | REMARK | QTY. | KIT |
|--------------|-----------|-----------------------|--------|------|-----|
| 537 03 20-02 | 537032002 | PISTON                | 322    | 1    |     |
| 537 03 20-04 | 537032004 | PISTON                | 325    | 1    |     |
| 503 28 90-38 | 503289038 | PISTON RING           | 322 2X | 1    |     |
| 503 28 90-30 | 503289030 | PISTON RING           | 325 2X | 1    |     |
| 503 71 22-01 | 503712201 | BEARING               |        | 1    |     |
| 537 01 32-72 | 537013272 | PISTON                | 322    | 1    |     |
| 537 01 32-74 | 537013274 | PISTON                | 325    | 1    |     |
| 737 44 08-00 | 737440800 | CIRCLIP               | 2X     | 1    |     |
| 503 21 75-30 | 503217530 | SCREW IHSCFT          | 4X     | 1    |     |
| 537 01 41-01 | 537014101 | GASKET                |        | 1    |     |
| 503 85 27-71 | 503852771 | MUFFLER ASSY          |        | 1    |     |
| 503 87 17-01 | 503871701 | SPARK ARRESTER SCREEN |        | 1    |     |
| 503 20 29-50 | 503202950 | SCREW IHSCFM          | 2X     | 1    |     |

P

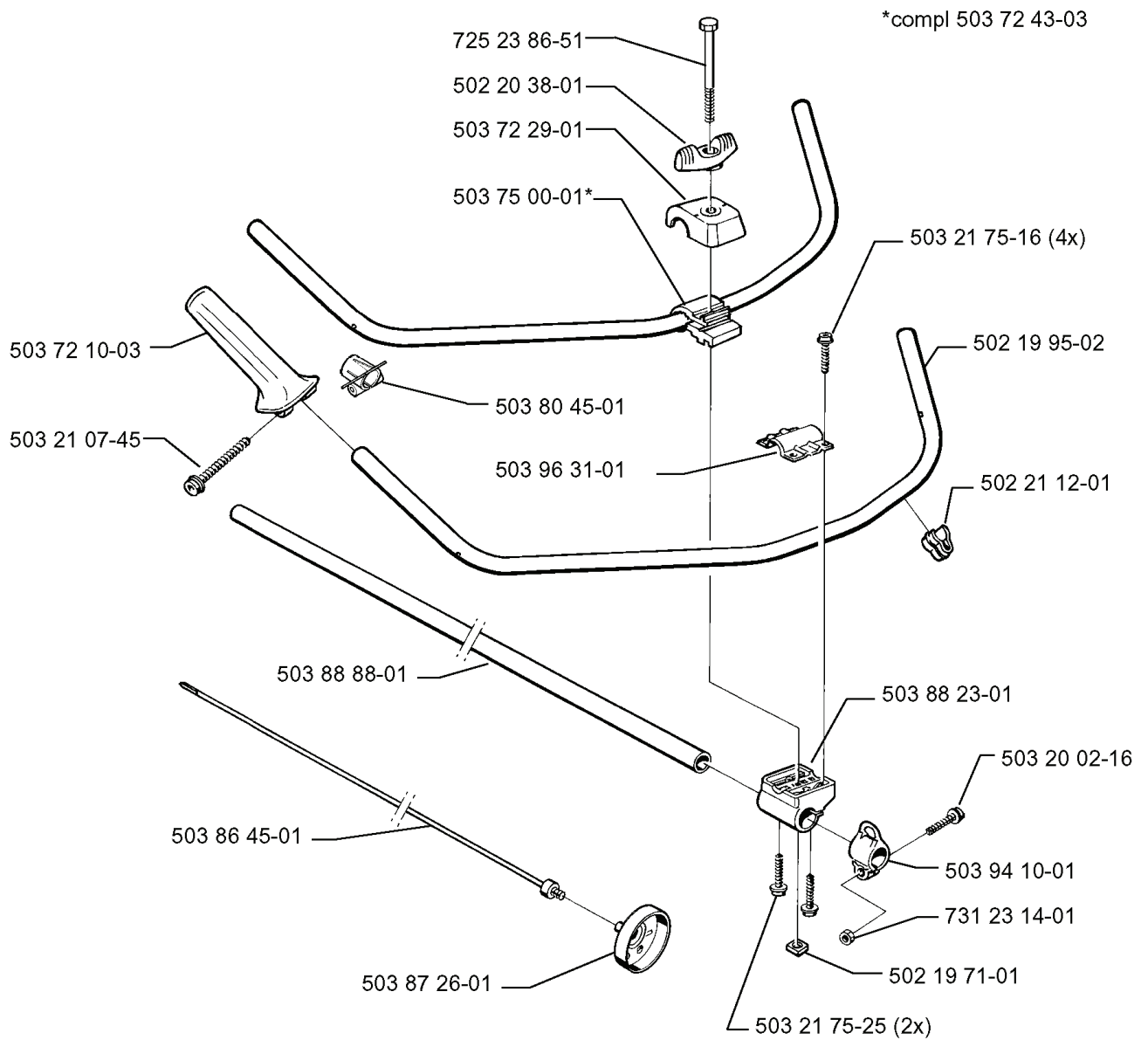
\*compl 503 85 24-73



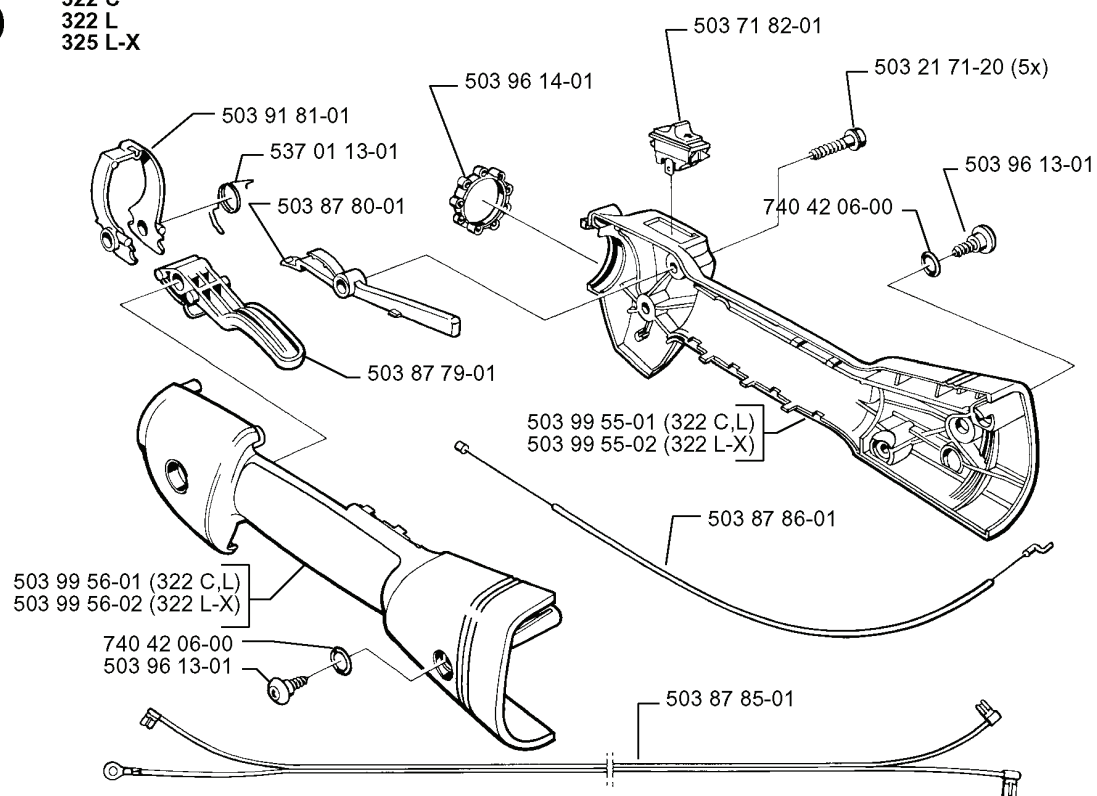
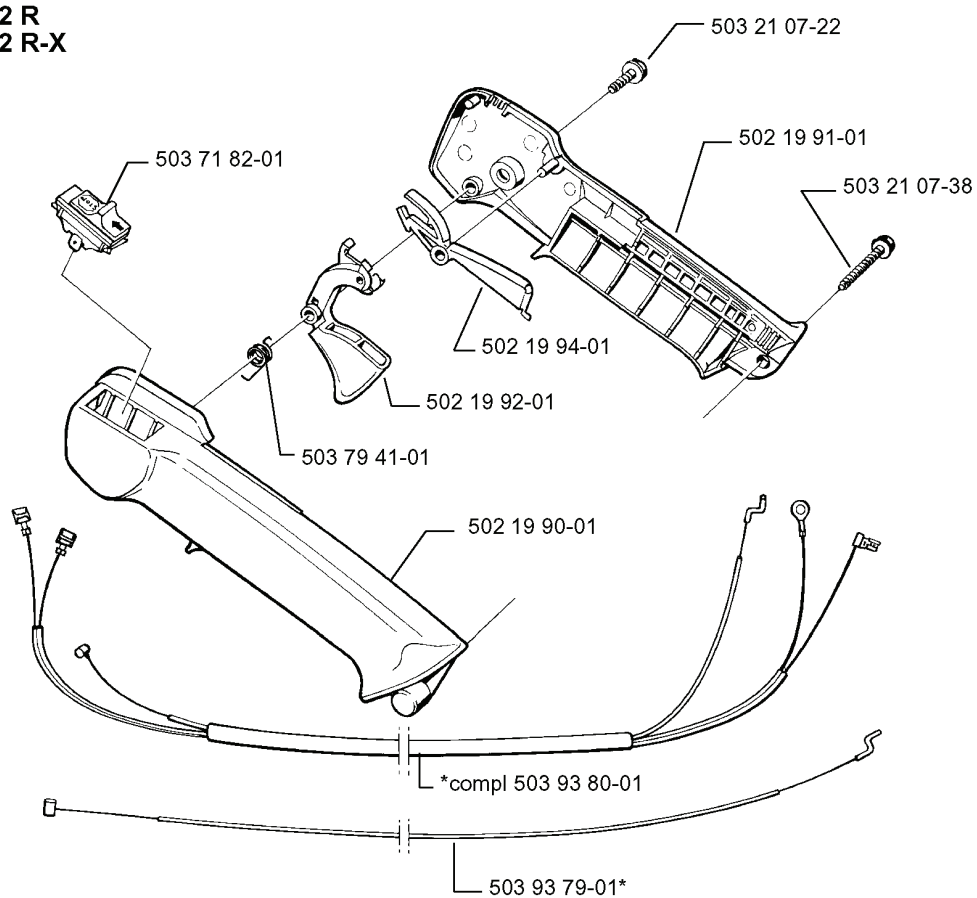
| REF.         | PART NO.  | DESCRIPTION     | REMARK | QTY. | KIT |
|--------------|-----------|-----------------|--------|------|-----|
| 503 85 24-73 | 503852473 | CRANKSHAFT ASSY |        | 1    |     |
| 503 94 02-01 | 503940201 | BEARING CAGE    |        | 1    |     |
| 503 94 05-01 | 503940501 | CUP             |        | 1    |     |
| 503 71 22-01 | 503712201 | BEARING         |        | 1    |     |

C

322 R  
325 R-X

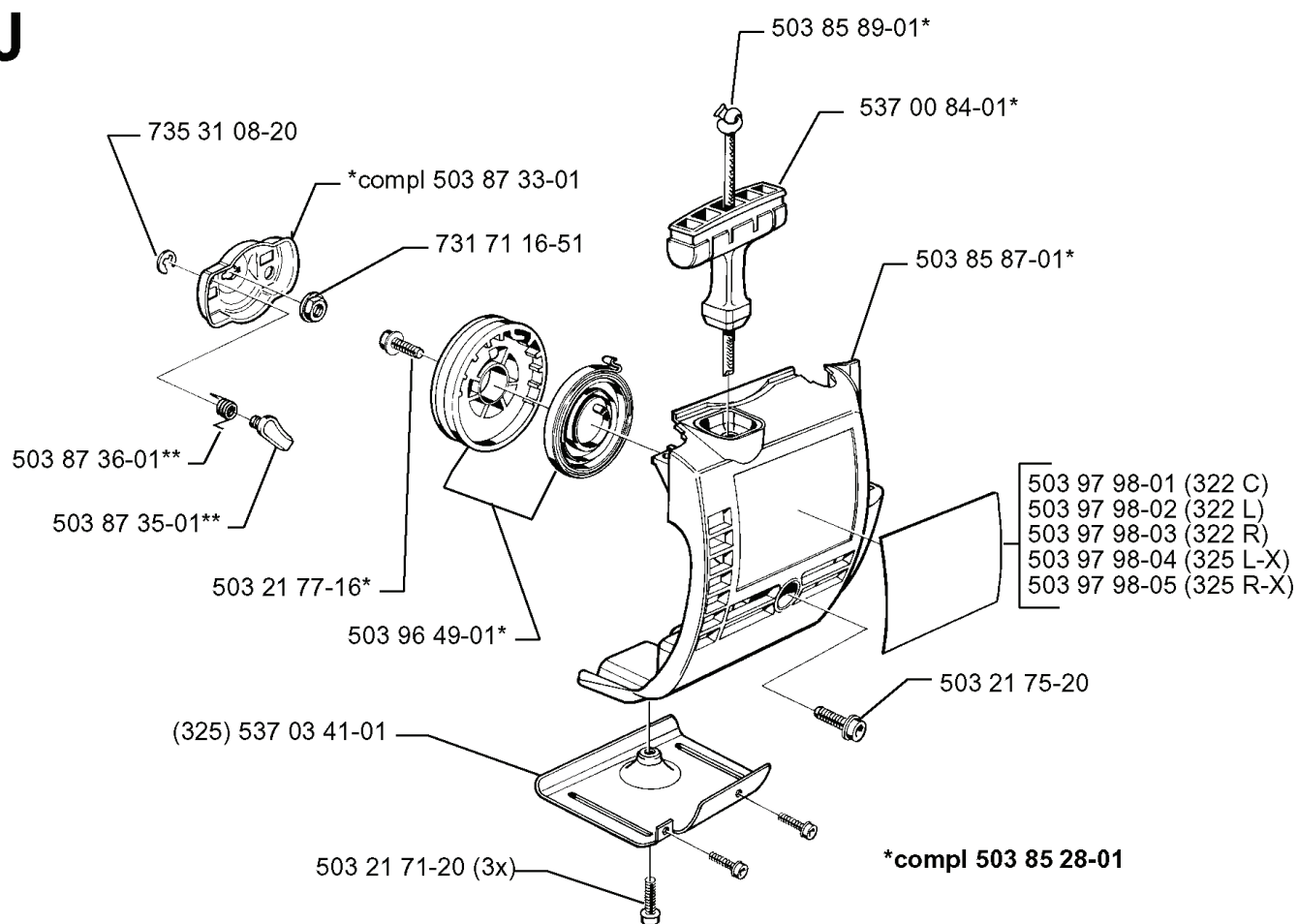


| REF.         | PART NO.  | DESCRIPTION      | REMARK  | QTY. | KIT |
|--------------|-----------|------------------|---------|------|-----|
| 503 88 88-01 | 503888801 | TUBE             |         | 1    |     |
| 503 86 45-01 | 503864501 | DRIVE SHAFT      |         | 1    |     |
| 503 87 26-01 | 503872601 | CLUTCH DRUM ASSY |         | 1    |     |
| 502 19 71-01 | 502197101 | SQUARE NUT       |         | 1    |     |
| 503 87 90-01 | 503879001 | KNOB             | 325 L-X | 1    |     |
| 503 94 03-01 | 503940301 | DISTANCE         |         | 1    |     |
| 503 87 19-03 | 503871903 | HANDLE           | 325 L-X | 1    |     |
| 503 87 19-01 | 503871901 | HANDLE LOOP      | 322 C.L | 1    |     |
| 503 23 00-61 | 503230061 | WASHER           | 322L    | 1    |     |
| 725 23 80-51 | 725238051 | SCREW EHHM       | 325 L-X | 1    |     |
| 725 23 78-51 | 725237851 | SCREW EHHM       | 322 L   | 1    |     |

**D****322 C  
322 L  
325 L-X****E****322 R  
322 R-X**

| REF.       | PART NO.  | DESCRIPTION         | REMARK  | QTY. | KIT |
|------------|-----------|---------------------|---------|------|-----|
| 5039181-01 | 503918101 | THROTTLE LEVER      |         | 1    |     |
| 5370113-01 | 537011301 | RECOIL SPRING       |         | 1    |     |
| 5038780-01 | 503878001 | THROTTLE LOCKOUT    |         | 1    |     |
| 5038779-01 | 503877901 | THROTTLE TRIGGER    |         | 1    |     |
| 5039956-01 | 503995601 | HANDLE HALF         | 322 C.L | 1    |     |
| 5039956-02 | 503995602 | HANDLE HALF         | 322 L-X | 1    |     |
| 7404206-00 | 740420600 | O-RING              |         | 1    |     |
| 5039613-01 | 503961301 | SCREW               |         | 1    |     |
| 5038785-01 | 503878501 | SHORT CIRCUIT CABLE |         | 1    |     |
| 5038786-01 | 503878601 | THROTTLE CABLE ASSY |         | 1    |     |
| 5039955-02 | 503995502 | HANDLE HALF         | 322 L-X | 1    |     |
| 5039955-01 | 503995501 | HANDLE HALF         | 322 C.L | 1    |     |
| 5032171-20 | 503217120 | SCREW IHSCT         | 5X      | 1    |     |
| 5037182-01 | 503718201 | SWITCH              |         | 1    |     |
| 5039614-01 | 503961401 | ABSORBER            |         | 1    |     |

**J**



| REF.         | PART NO.  | DESCRIPTION         | REMARK  | QTY. | KIT |
|--------------|-----------|---------------------|---------|------|-----|
| 735 31 08-20 | 735310820 | E-CLIP              |         | 1    |     |
| 503 87 33-01 | 503873301 | STARTER PAWL BRIDGE |         | 1    |     |
| 731 71 16-51 | 731711651 | HEXAGON NUT FLANGE  |         | 1    |     |
| 503 87 36-01 | 503873601 | SPRING              |         | 1    |     |
| 503 87 35-01 | 503873501 | STARTER PAWL        |         | 1    |     |
| 503 21 77-16 | 503217716 | SCREW IHSCT         |         | 1    |     |
| 503 96 49-01 | 503964901 | STARTER PULLEY      |         | 1    |     |
| 537 03 41-01 | 537034101 | PROTECTIVE PLATE    | 325     | 1    |     |
| 503 21 71-20 | 503217120 | SCREW IHSCT         | 3X      | 1    |     |
| 503 85 28-01 | 503852801 | STARTER ASSY        |         | 1    |     |
| 503 21 75-20 | 503217520 | SCREW IHSCT         |         | 1    |     |
| 503 97 98-05 | 503979805 | DECAL               | 325 R-X | 1    |     |
| 503 97 98-04 | 503979804 | DECAL               | 325 L-X | 1    |     |
| 503 97 98-03 | 503979803 | DECAL               | 322 R   | 1    |     |
| 503 97 98-02 | 503979802 | DECAL               | 322 L   | 1    |     |
| 503 97 98-01 | 503979801 | DECAL               | 322 C   | 1    |     |
| 503 85 87-01 | 503858701 | STARTER HOUSING     |         | 1    |     |
| 537 00 84-01 | 537008401 | STARTER HANDLE      |         | 1    |     |
| 503 85 89-01 | 503858901 | STARTER ROPE        |         | 1    |     |