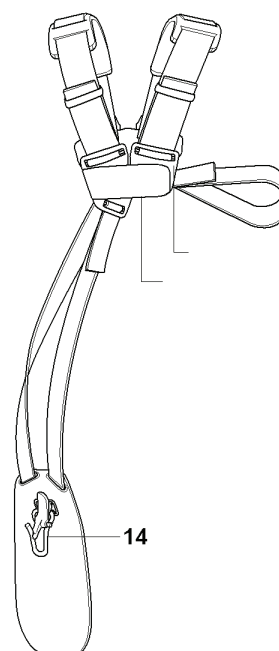
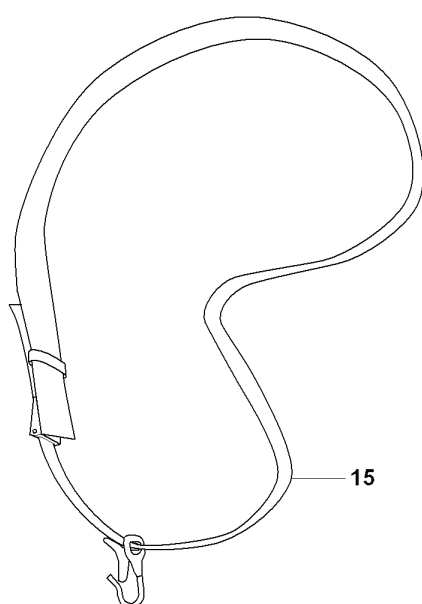
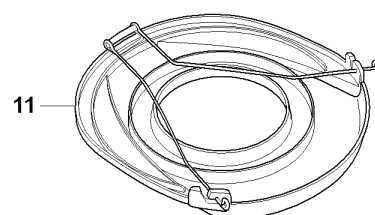
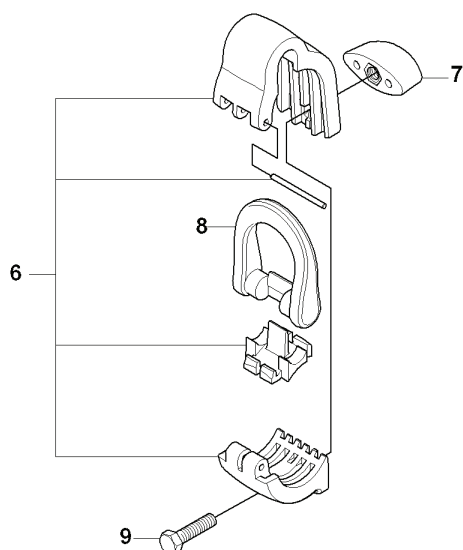
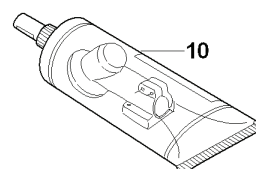
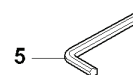
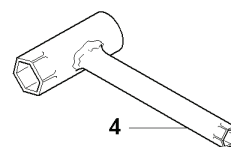
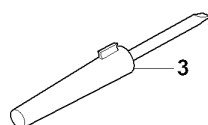
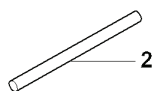
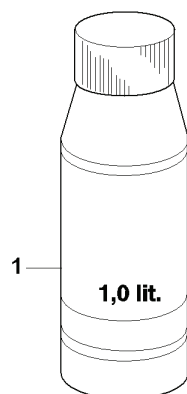


323 R

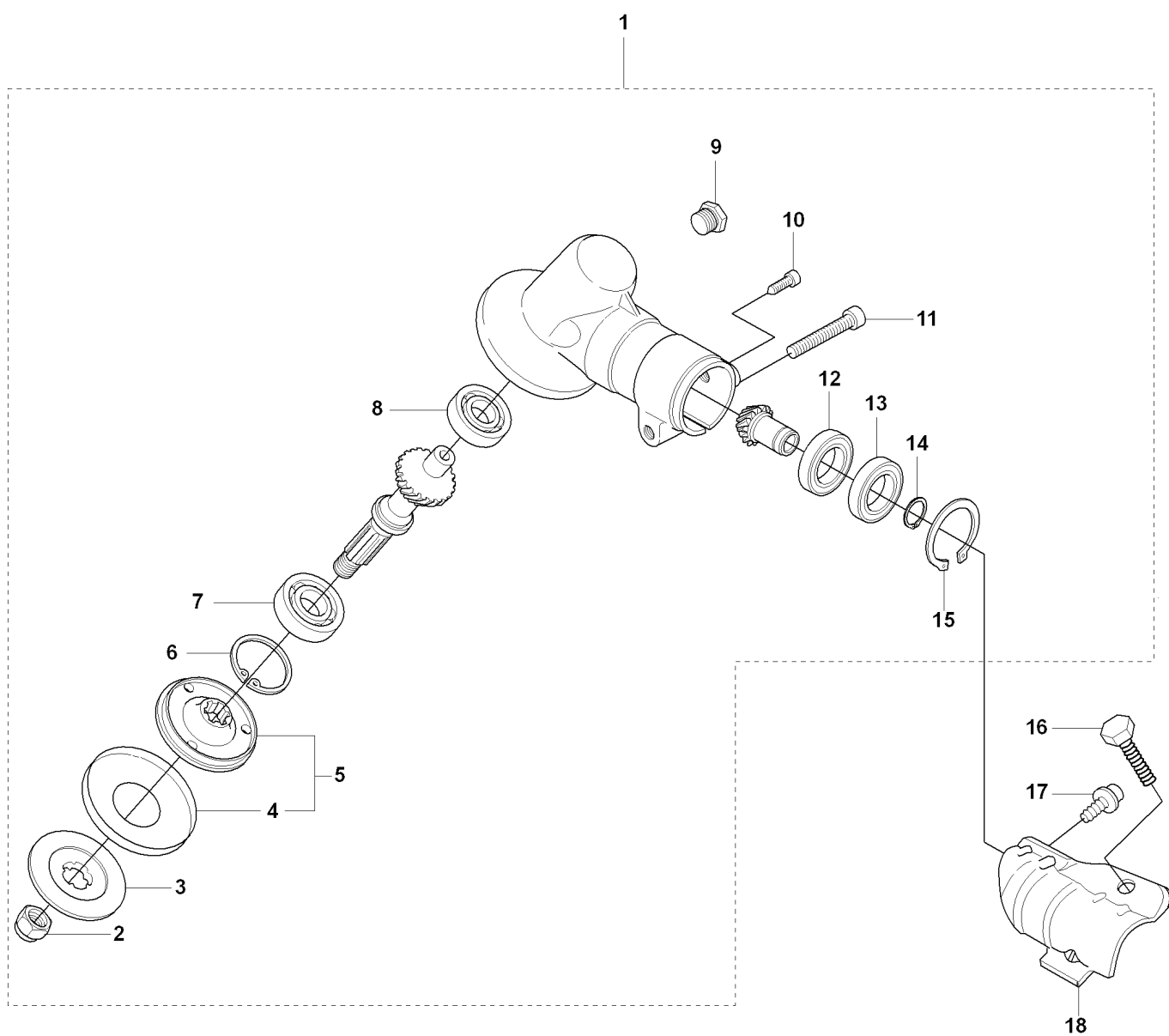
SPARE PARTS LIST

T 323C, L, LD, R, RJ, 325CX, Lx, LDx, Rx, RJx ACCESSORIES



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	531009248	FILTER OIL		1	
2	502285901	STOP		1	
3	501600203	SCREWDRIVER		1	
4	502114602	SOCKET WRENCH		1	
5	502215801	WRENCH		1	
6	537353601	LOOP		1	
7	537130402	KNOB		0	
8	537350101	LOOP		0	6
9	725233151	SCREW		1	
10	503976401	GREASE		1	
11	537312901	TRANSPORT GUARD		1	
12	503734001	FRONT PIECE		0	
13	503734102	BUCKLE		0	
14	502022802	WELT HOOK		1	
15	537216201	HARNESS		1	
15	537216202	HARNESS		0	

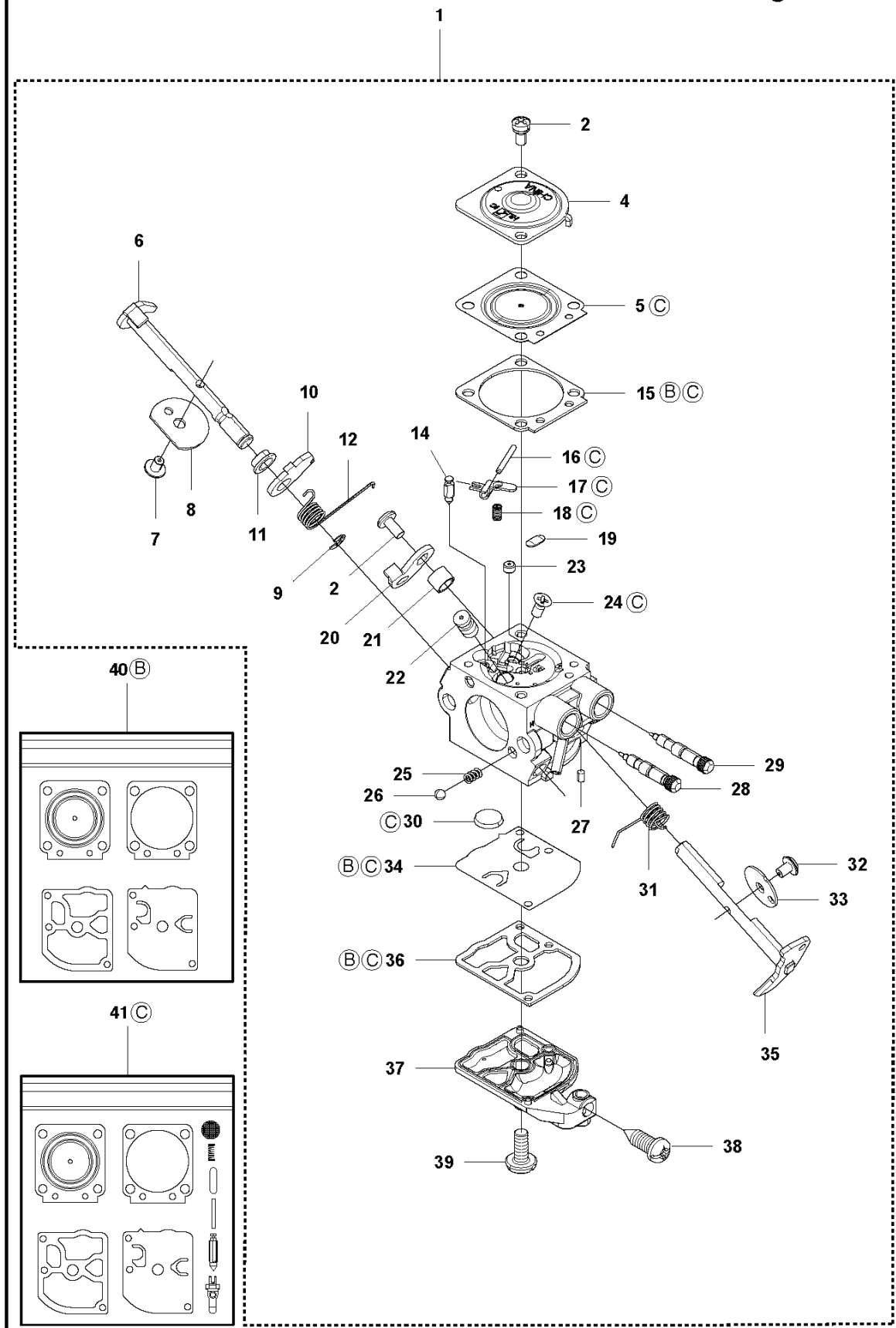
A 323C, L, LD, R, RJ, 325CX, Lx, LDx, Rx, RJx
BEVEL GEAR



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537199202	BEVEL GEAR ASSY		1	
2	503856301	NUT		1	1
3	537285601	SUPPORT FLANGE		1	1
4	537292601	CUP		1	1
5	537234901	DRIVER ASSY		1	1
6	735312810	CIRCLIP		1	1
7	503252401	BALL BEARING		1	1
8	738219800	BALL BEARING		1	1
9	503201501	SCREW		1	1
10	503201412	SCREW IHSCFMO		1	1
11	503200725	SCREW IHSCFM		1	1
12	738219900	BALL BEARING		1	1
13	738219902	BALL BEARING		1	1
14	735311100	CIRCLIP		1	1
15	735312510	CIRCLIP		1	1
16	725237051	SCREW		1	
17	503200712	SCREW IHSCFM		1	
18	503935501	CLAMP:GUARD		1	

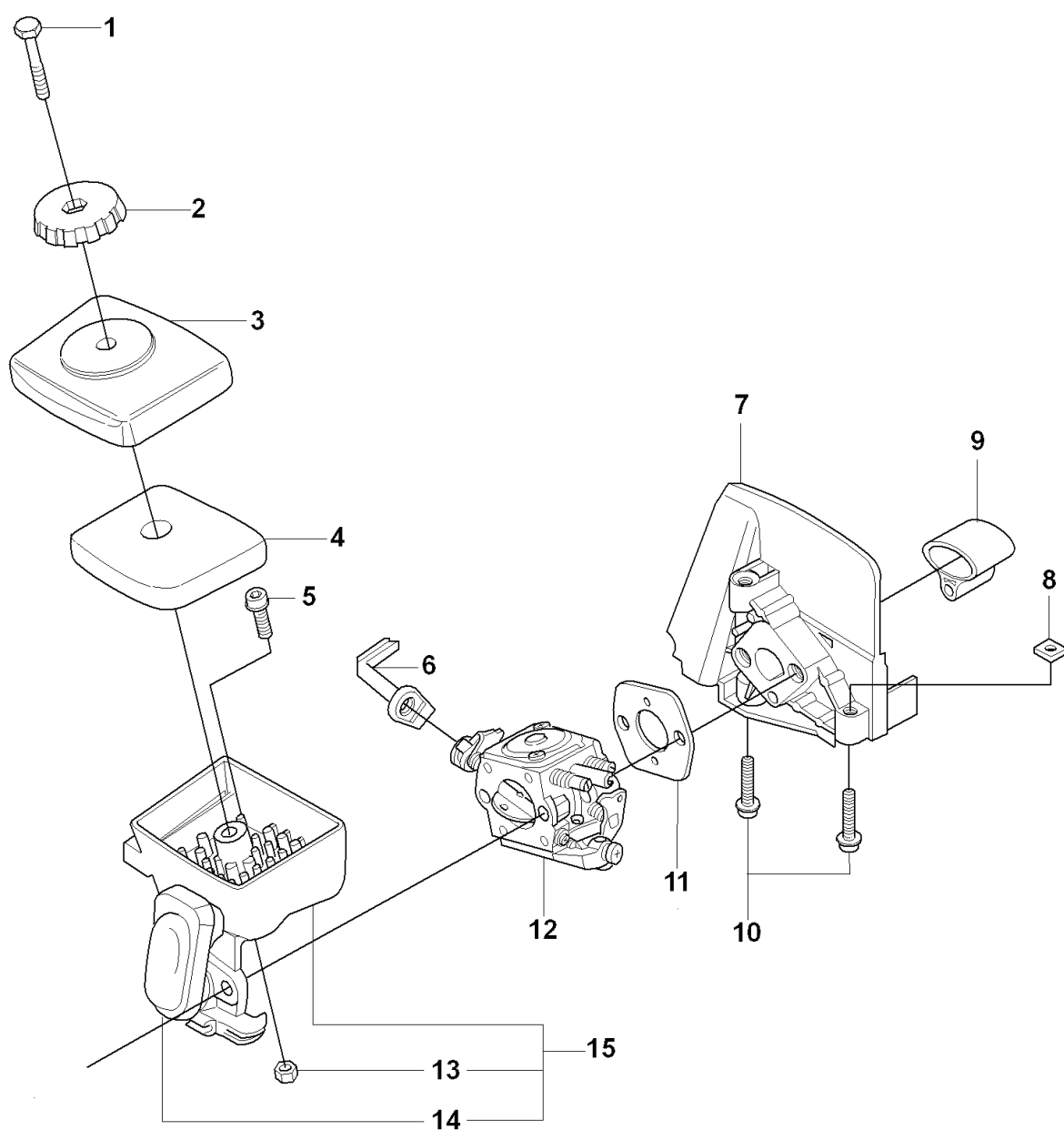
CARBURETOR (only option for US)

Hualong HQ-2



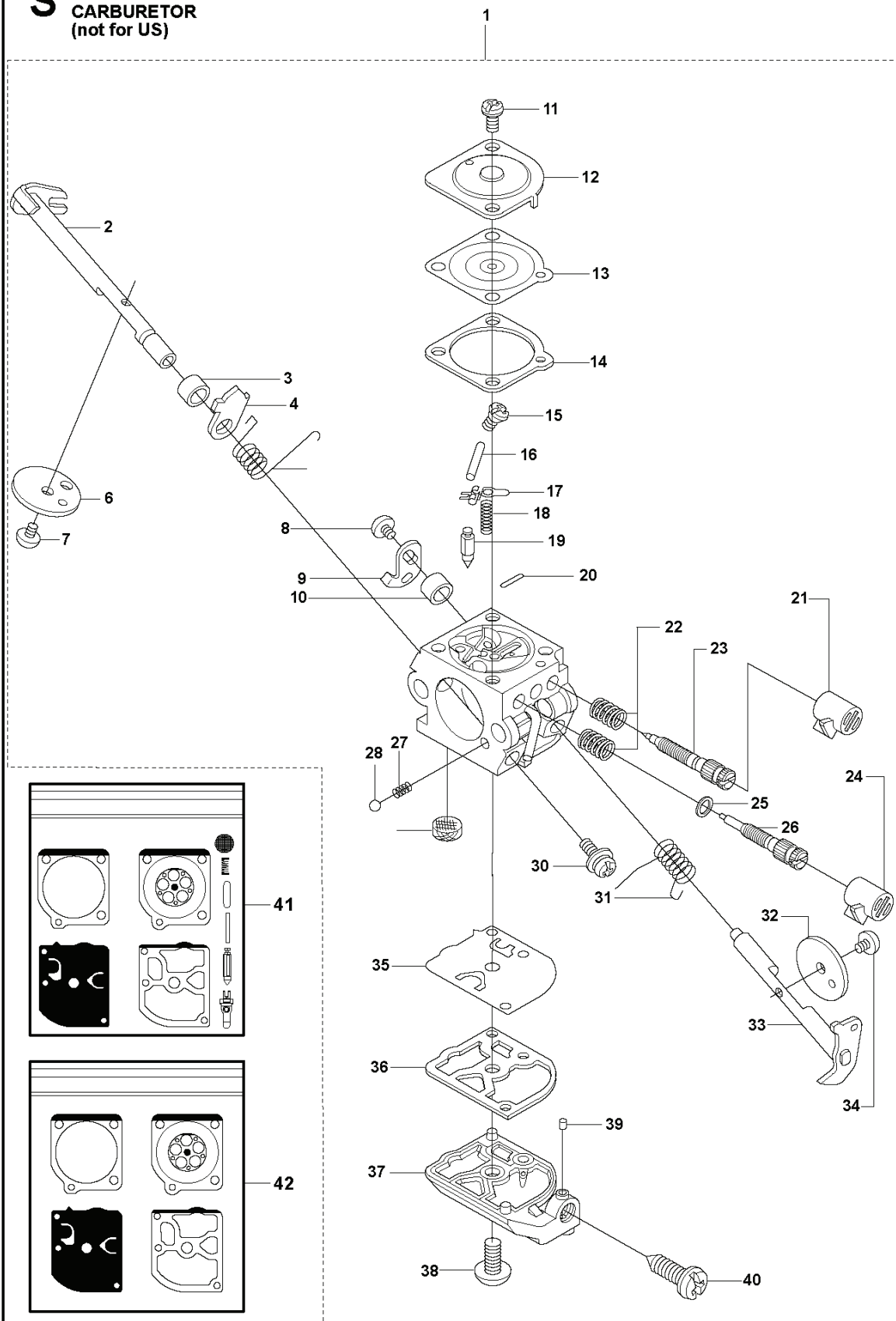
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	576019801	CARBURETTOR	Hualong HQ-2, only option for US	1	
40	581743501	GASKET KIT		1	1
41	581743701	REPAIR KIT		1	1

J 323C, L, LD, R, RJ, 325CX, Lx, LDx, Rx, RJx CARBURETOR & AIRFILTER



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	502206503	SCREW EHHM		1	
2	502204001	KNOB		1	
3	503888002	FILTER COVER		1	
4	537186301	AIR FILTER		1	
5	503217516	SCREW IHSCFT		1	
6	503962501	CHOKE CONTROL		1	
7	503910901	INSULATION WALL		1	
8	503226504	SQUARE NUT		2	
9	503942601	INLET PIPE		1	
10	503200325	SCREW IHSCFM		2	
11	503497101	GASKET		1	
12	503283401	CARBURETTOR		1	
12	576019801	CARBURETTOR	Hualong HQ-2, only option for US	1	
13	731231401	HEXAGON NUT		1	15
14	503887901	HUB CAP		1	15
15	503890301	FILTER HOLDER		1	

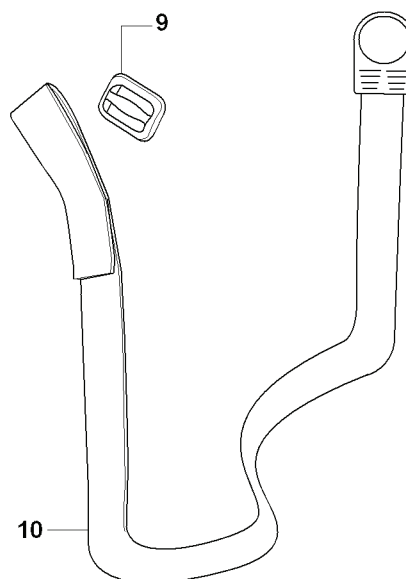
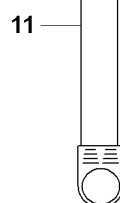
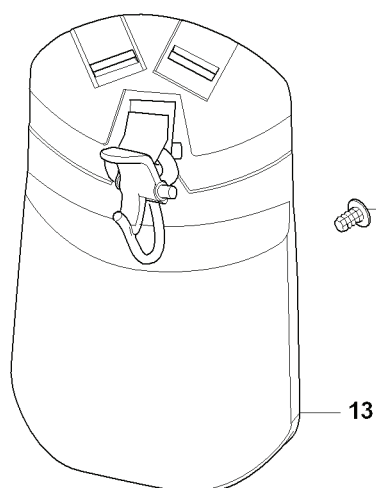
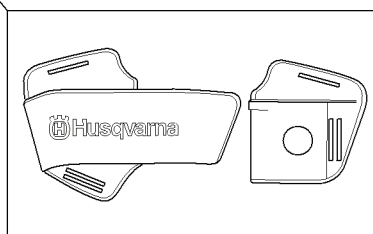
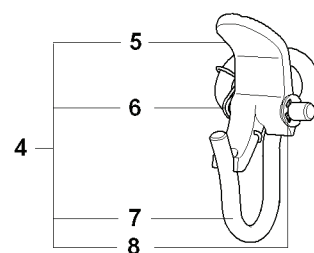
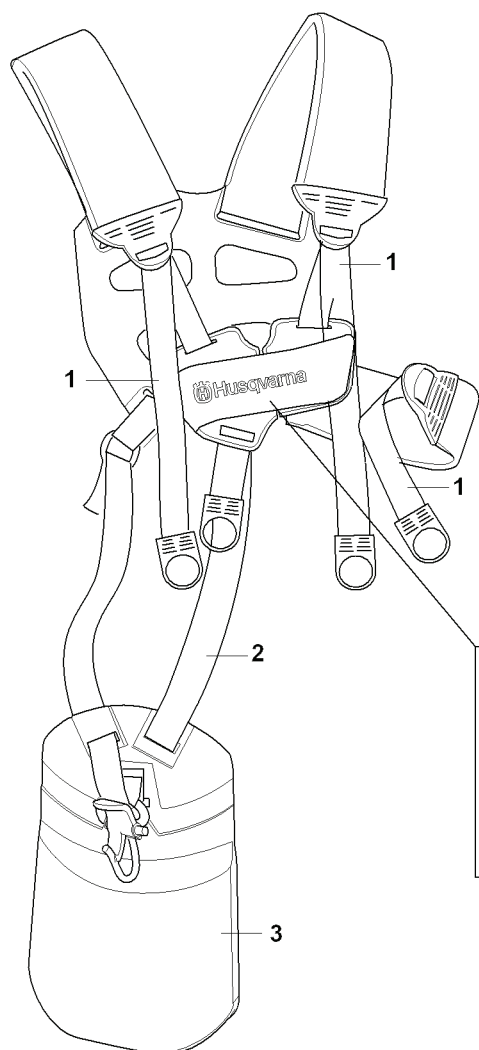
S 323C, L, LD, R, RJ, 325CX, Lx, LDx, Rx, RJx
CARBURETOR
(not for US)



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503283401	CARBURETTOR		0	
2	537370301	VALVE		1	1
3	503481901	COLLAR		1	1
4	537049001	LEVER		1	1
5	537021001	SPRING		1	1
6	537370301	VALVE		1	1
7	503481801	SCREW		1	1
8	503479001	SCREW		1	1
9	537019801	LEVER		1	1
10	503478901	COLLAR		1	1
11	503480501	SCREW		2	1
12	503974301	COVER		1	1
13	537048901	DIAPHRAGM		1	1, 41, 42
14	537020401	GASKET		1	1, 41, 42
15	503480101	SCREW		1	1
16	503480001	PIN RETAINING SCREW		1	1.41
17	503665901	LEVER		1	1.41
18	537020301	SPRING		1	1.41
19	503479701	VALVE		1	1.41
20	537020801	PLUG		1	1.41
21	537021601	LIMITER CAP		1	1
22	503480801	SPRING		1	1
23	537127801	SCREW		1	1
24	537021601	LIMITER CAP		1	1
25	503974001	WASHER		1	1
26	537020601	SCREW		1	1
27	537012601	SPRING		1	1
28	537012501	BALL		1	1
29	503535701	STRAINER		1	1.41
30	503755301	SCREW		1	1
31	537019701	SPRING		1	1
32	537019901	VALVE		1	1
33	537019601	SHAFT ASSY		1	1
34	503479201	SCREW		1	1
35	537020001	DIAPHRAGM PUMP		1	1, 41, 42
36	537020101	GASKET		1	1, 41, 42
37	537020201	COVER		1	1
38	503479601	SCREW		1	1
39	503481101	PIECE		1	1
40	537020701	SCREW		1	1
41	531004553	GASKET KIT		1	
42	531004552	GASKET KIT		1	

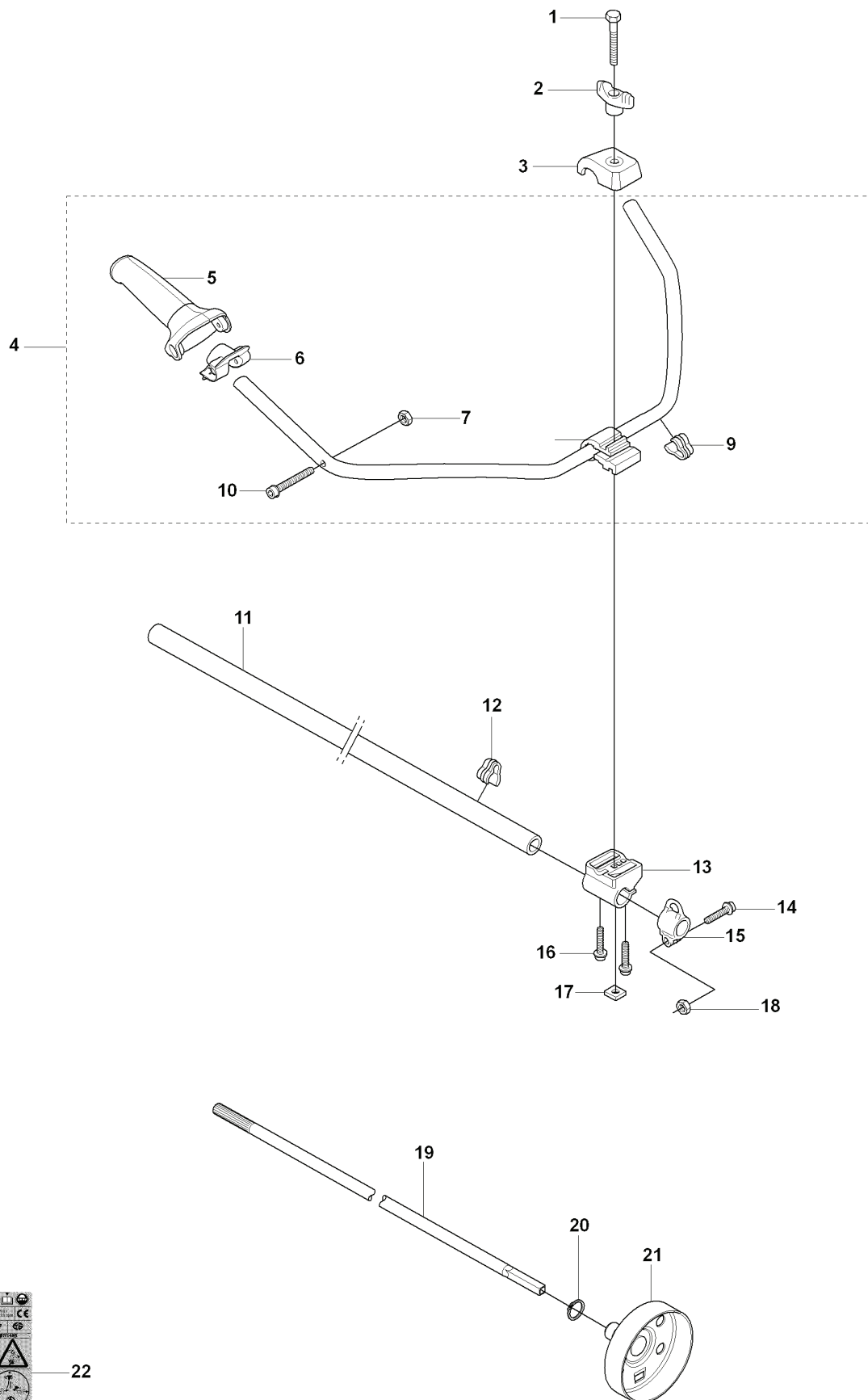
U 323C, L, LD, R, RJ, 325CX, Lx, LDx, Rx, RJx HARNESS

Duo Balance



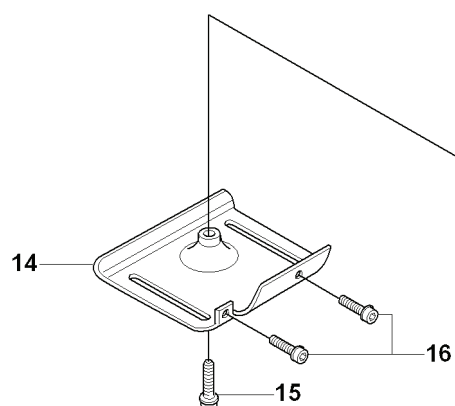
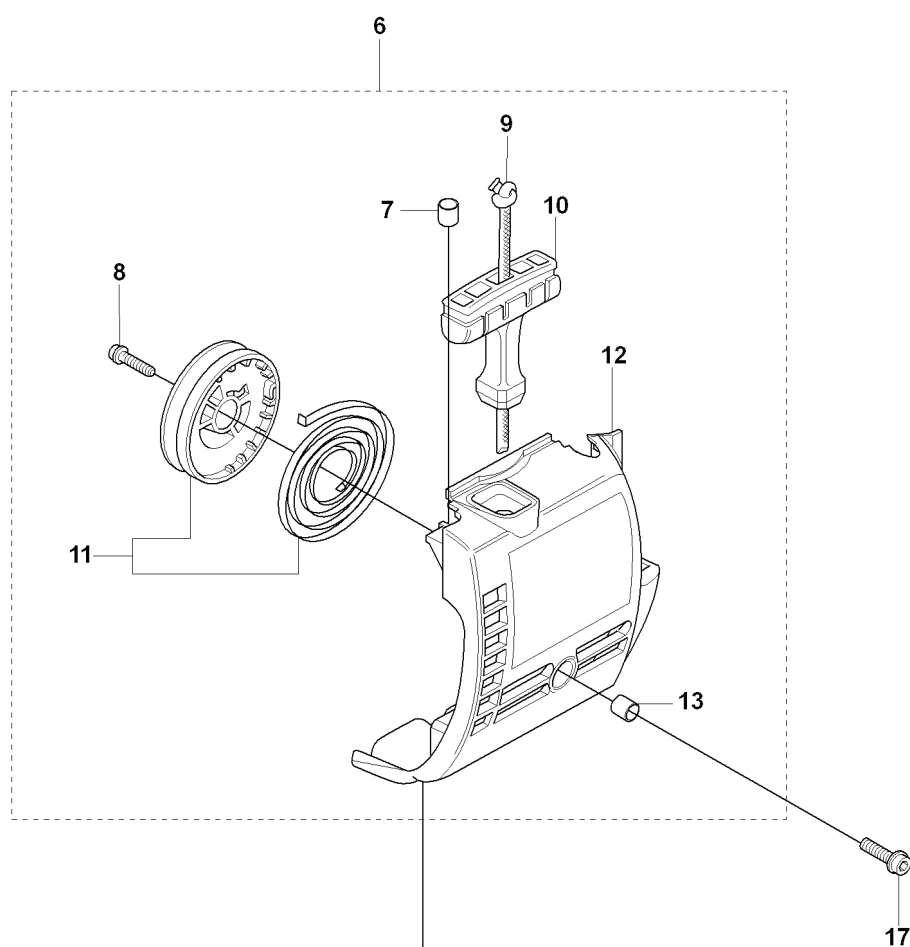
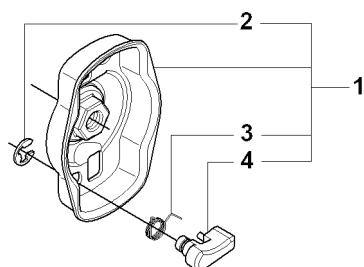
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503996101	BAND		0	
2	503996103	BAND		0	
3	537275901	HIP PAD		0	
4	502022801	HOOK		0	
5	502023002	LOCK		0	4
6	586341001	SPRING		0	4
7	502022902	HOOK		0	4
8	735310920	E-CLIP		0	4
9	537113501	RETAINER		0	
10	503996103	BAND		0	
11	503996101	BAND		3	
12	537175401	HIP PAD		3	
13	537275901	HIP PAD		0	
14	537275701	HARNESS	ASSY, Duo Balance	1	
15	537275703	HARNESS	ASSY, for US	1	

E 323R, 325Rx SHAFT & HANDLE



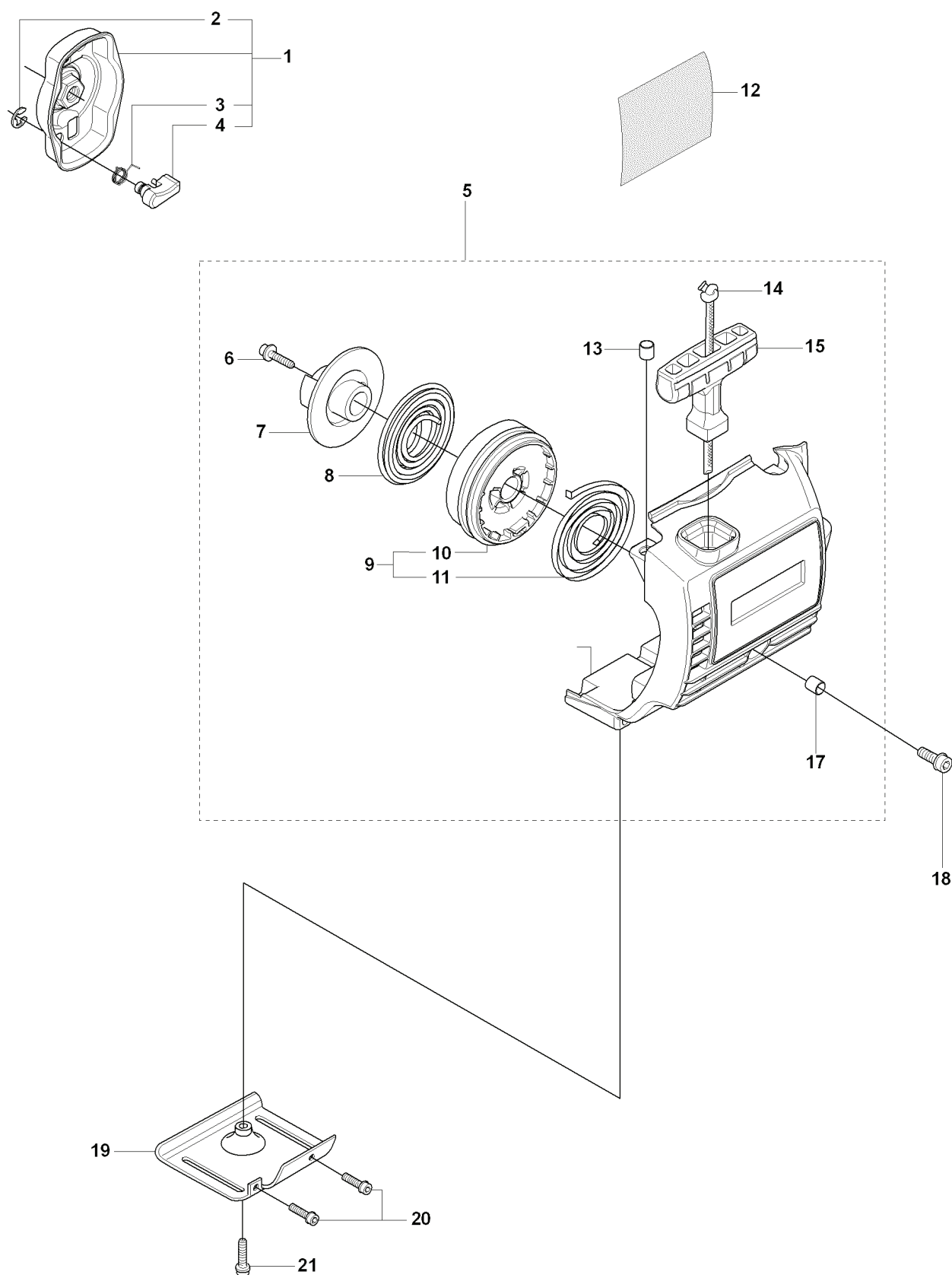
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	725238651	SCREW EHHM		1	
2	502203801	KNOB		1	
3	503722901	COVER		1	
4	503724309	HANDLEBAR		1	
5	537172801	HANDLE		1	4
6	537172901	COVER		1	4
7	731231401	HEXAGON NUT		1	4
8	503750001	HANDLEBAR BRACKET		1	4
9	502211201	STAPLE		1	4
10	503200245	SCREW IHSCFM		1	4
11	503888801	TUBE		1	
12	502211201	STAPLE		1	
13	503882301	BRACKET		1	
14	503200716	SCREW IHSCFM		1	
15	503941001	HOOK		1	
16	503217525	SCREW IHSCFT		2	
17	502197101	SQUARE NUT		1	
18	731231401	HEXAGON NUT		1	
19	537234801	DRIVE SHAFT		1	
20	735311200	CIRCLIP		1	
21	537237501	CLUTCH DRUM ASSY		1	
22	589295101	LABEL		1	

K2 323C, L, LD, R, RJ, 325CX, Lx, LDx, Rx, RJx STARTER



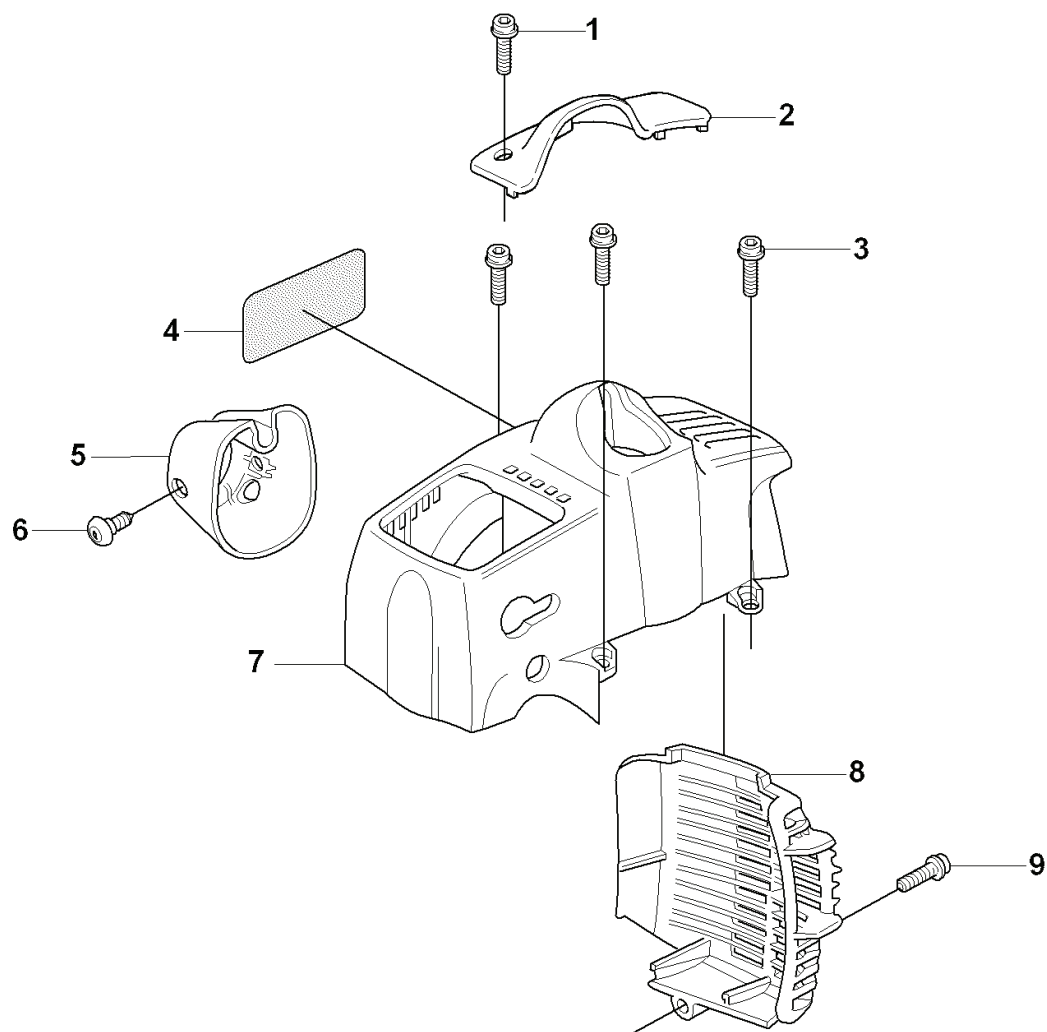
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503873305	STARTER PAWL		2	
2	735310820	E-CLIP		1	1
3	503873601	SPRING		2	1
4	503873502	STARTER PAWL		2	1
6	503852806	STARTER ASSY		0	
7	537379302	SPACING SLEEVE		2	6
8	503217716	SCREW IHSCT		1	6
9	503858901	STARTER ROPE		1	6
10	537008401	STARTER HANDLE		1	6
11	503964901	STARTER PULLEY		1	6
12	503858702	STARTER HOUSING		1	6
13	537379302	SPACING SLEEVE		1	6
14	537034101	PROTECTIVE PLATE		1	
15	503200316	SCREW IHSCFM		1	
16	503216618	SCREW IHSCT		1	
17	503200316	SCREW IHSCFM		2	

K1 323C, L, LD, R, RJ, 325CX, Lx, LDx, Rx, RJx STARTER



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503873305	STARTER PAWL		1	
2	735310820	E-CLIP		2	1
3	503873601	SPRING		2	1
4	503873502	STARTER PAWL		2	1
5	544071102	STARTER ASSY		1	
6	503217725	SCREW IHSCST		1	5
7	544038702	DRIVER		1	5
8	544038802	SPRING		1	5
9	544166501	STARTER PULLEY ASSY		1	5
10	544038601	STARTER PULLEY		1	5.9
11	503859001	RECOIL SPRING		1	5.9
12	537353404	LABEL	323L	1	
12	537353405	LABEL	323LD	1	
12	537353407	LABEL	323R	1	
12	537353408	LABEL	323RJ	1	
12	537353414	LABEL	325C	1	
12	537353416	LABEL	325RX	1	
12	537353412	LABEL	325LX	1	
12	537353413	LABEL	325LDX	1	
12	537353418	LABEL	325RJX	1	
13	537379302	SPACING SLEEVE		2	
14	503858901	STARTER ROPE		1	5
15	537008401	STARTER HANDLE		1	5
16	537411601	STARTER HOUSING		1	5
17	537379302	SPACING SLEEVE		1	5
18	503216820	SCREW IHSCFT		1	
18	503200316	SCREW IHSCFM		1	
19	537034101	PROTECTIVE PLATE		1	
20	503216618	SCREW IHSCST		1	
21	503200316	SCREW IHSCFM		1	

H 323C, L, LD, R, RJ, 325CX, Lx, LDx, Rx, RJx COVER



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503213512	SCREW CCRPANT		2	
2	537104401	ARM PROTECTION		1	
3	503216820	SCREW IHSCFT		3	
3	503200316	SCREW IHSCFM		3	
4	537353314	LABEL	323L	1	
4	537353316	LABEL	323R	1	
4	537353317	LABEL	323RJ	1	
4	537353315	LABEL	323LD	1	
4	537353320	LABEL	325CX	1	
4	537353324	LABEL	325RX	1	
4	537353322	LABEL	325LX	1	
4	537353323	LABEL	325LDX	1	
4	537353326	LABEL	325RJX	1	
5	503972101	COVER		1	
6	503961301	SCREW		2	
7	503871802	CYLINDER COVER		1	
8	537320803	HEAT PROTECTOR		1	
9	503216820	SCREW IHSCFT		1	
9	503200316	SCREW IHSCFM		1	

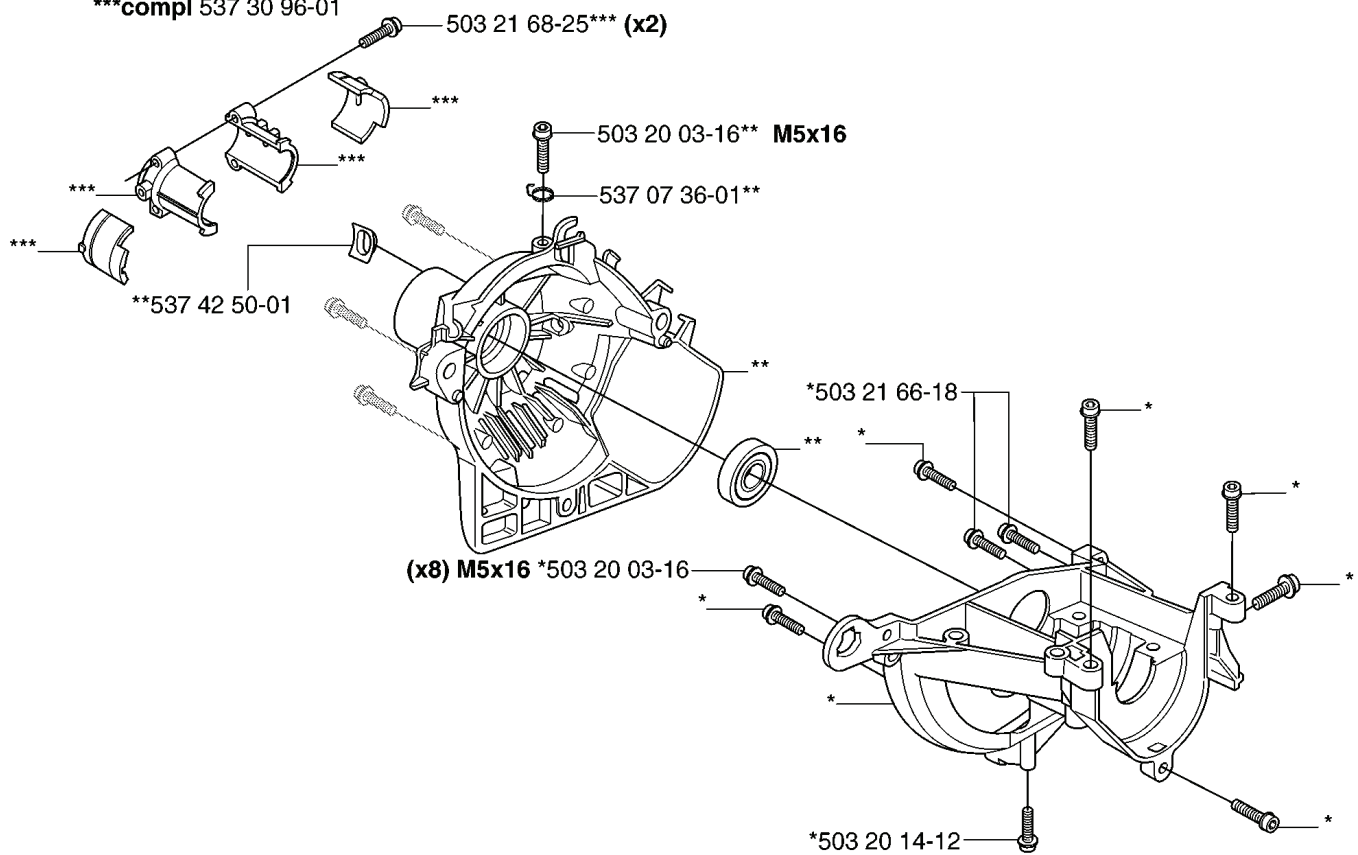
S

323

***compl 537 04 11-03**

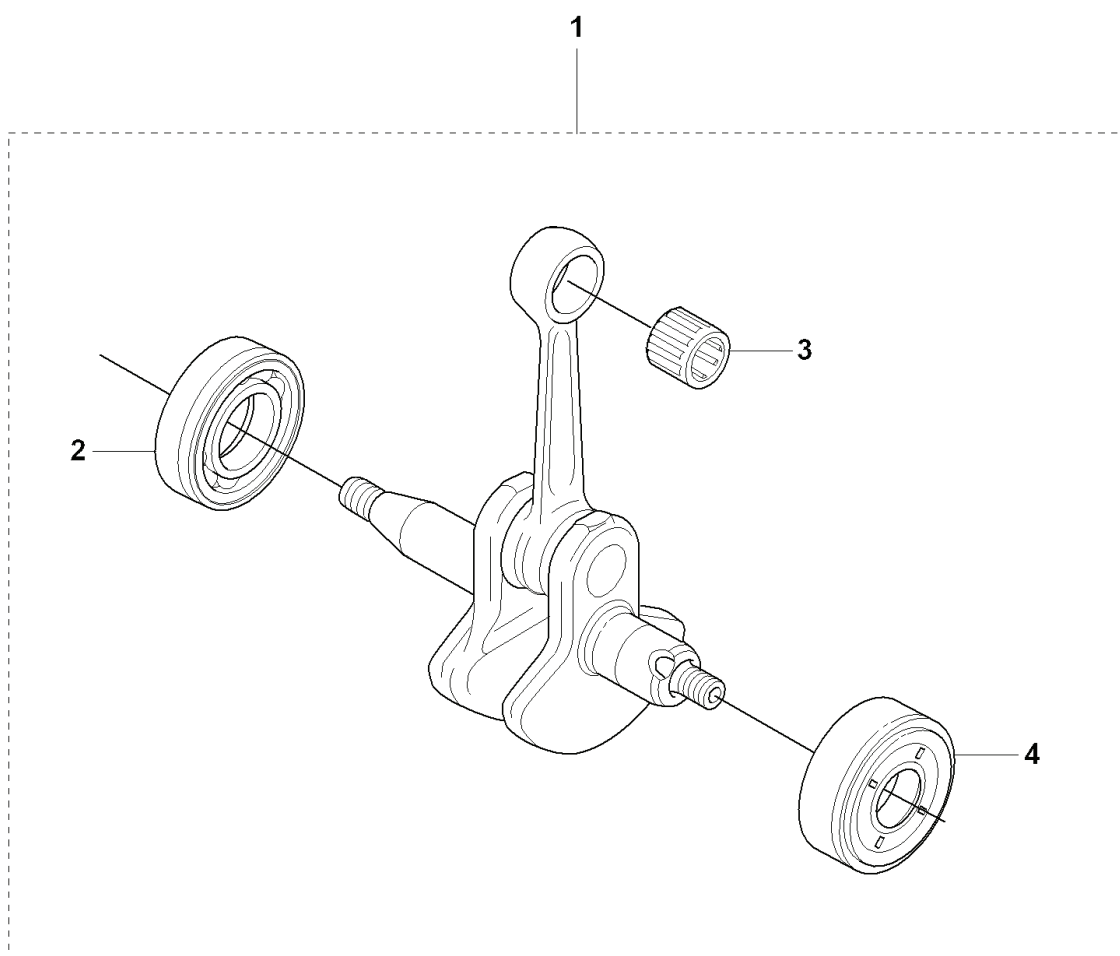
****compl 537 04 12-07**

***compl 537 30 96-01



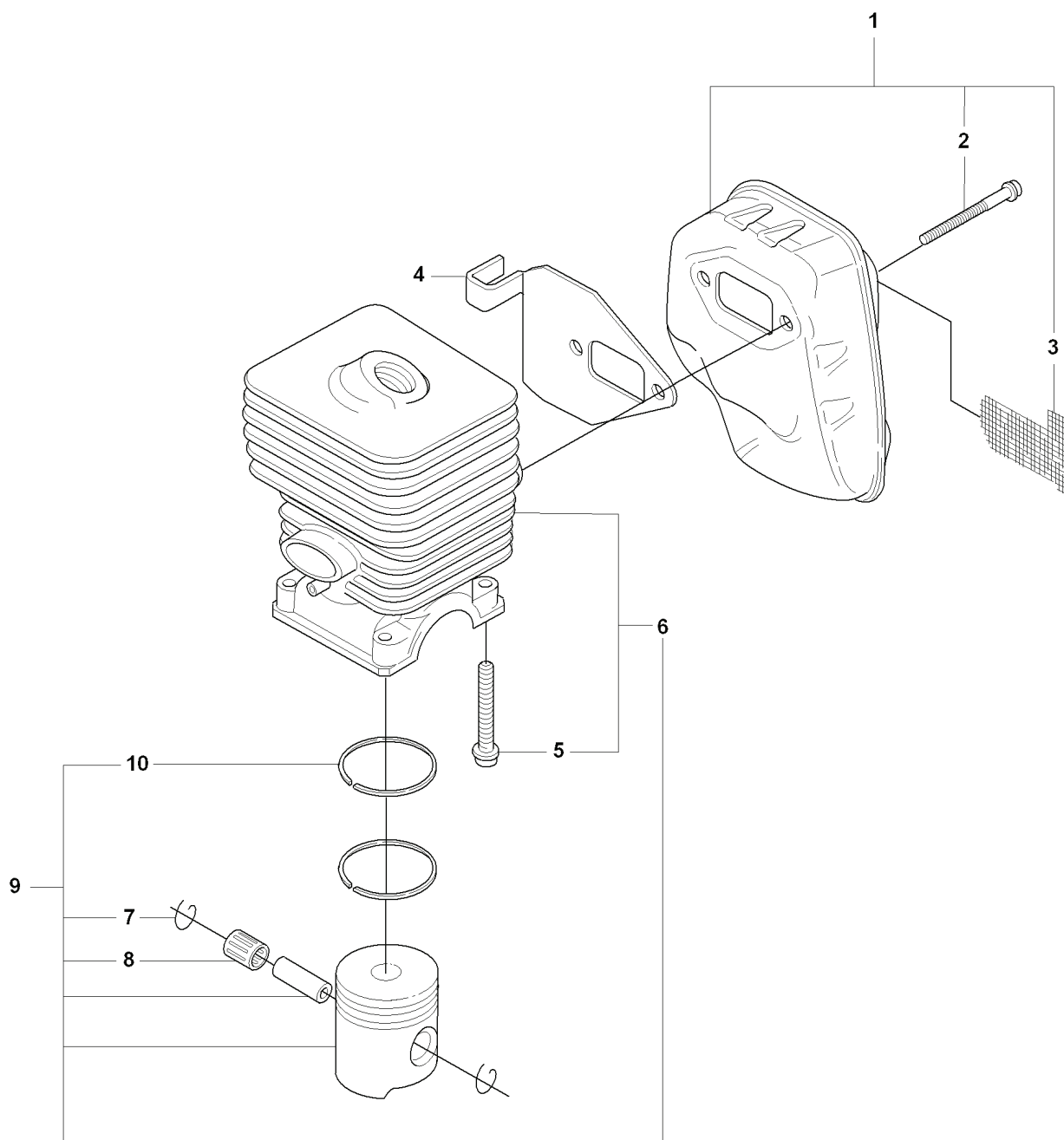
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 04 11-03	537041103	CRANKCASE		1	
537 04 12-07	537041207	CLUTCH COVER		1	
537 30 96-01	537309601	SLEEVE		1	
503 21 68-25	503216825	SCREW IHSCFT		2	
537 42 50-01	537425001	PROTECTIVE PLATE		1	
503 20 03-16	503200316	SCREW IHSCFM		1	
537 07 36-01	537073601	SPRING		1	
503 21 66-18	503216618	SCREW IHSCFT		1	
503 20 14-12	503201412	SCREW IHSCFMO		1	

Q 323C, L, LD, R, RJ, 325CX, Lx, LDx, Rx, RJx
CRANK SHAFT



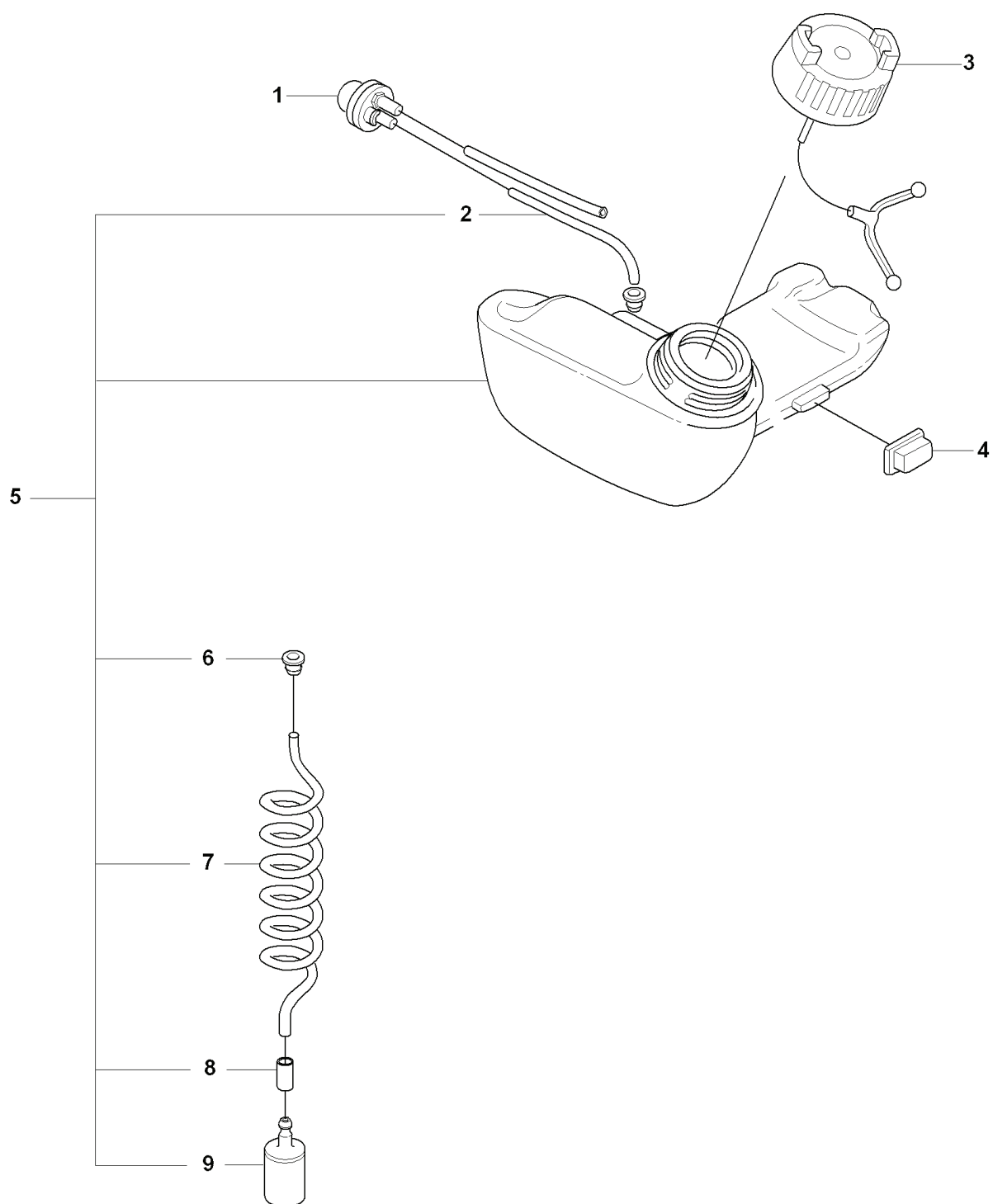
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503852475	CRANKSHAFT ASSY		0	
2	503940203	BEARING CAGE		1	1
3	503712201	BEARING		1	1
4	503940203	BEARING CAGE		1	1

N 323C, L, LD, R, RJ, 325CX, Lx, LDx, Rx, RJx
CYLINDER PISTON & MUFFLER



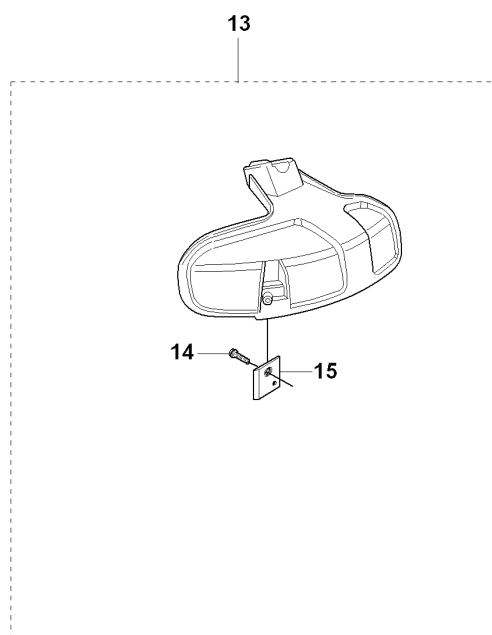
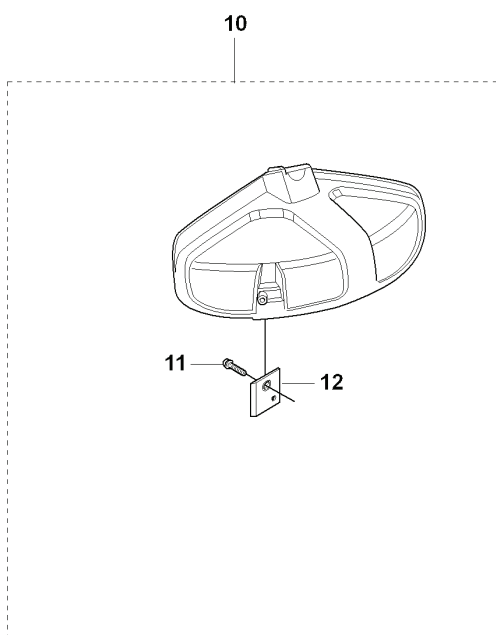
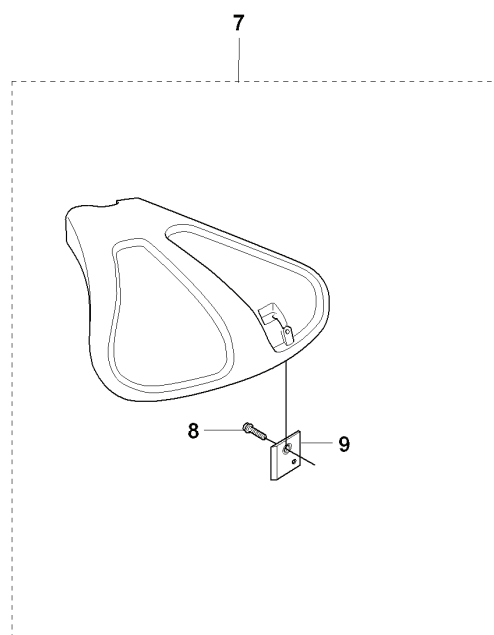
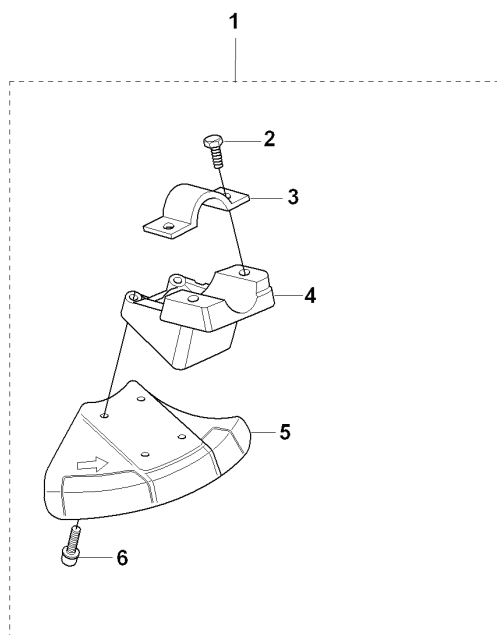
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537161901	MUFFLER ASSY		1	
2	503202950	SCREW IHSCFM		2	1
3	537159901	SPARK ARRESTER SCREEN		1	1
4	537014101	GASKET		1	
5	503200735	SCREW IHSCFM		4	6
6	537032008	CYLINDER		1	
7	737440800	CIRCLIP		1	9
8	503712201	BEARING		1	9
9	537405902	PISTON		1	6
10	537406201	PISTON RING		2	9

L 323C, L, LD, R, RJ, 325CX, Lx, LDx, Rx, RJx
FUEL TANK



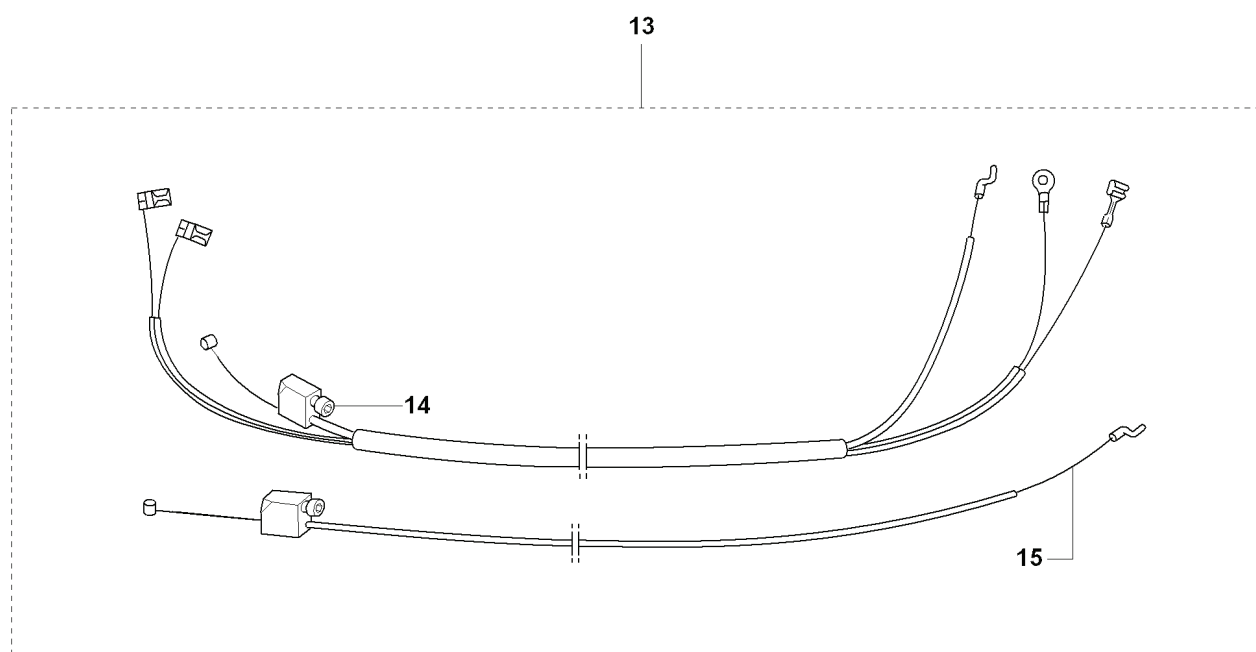
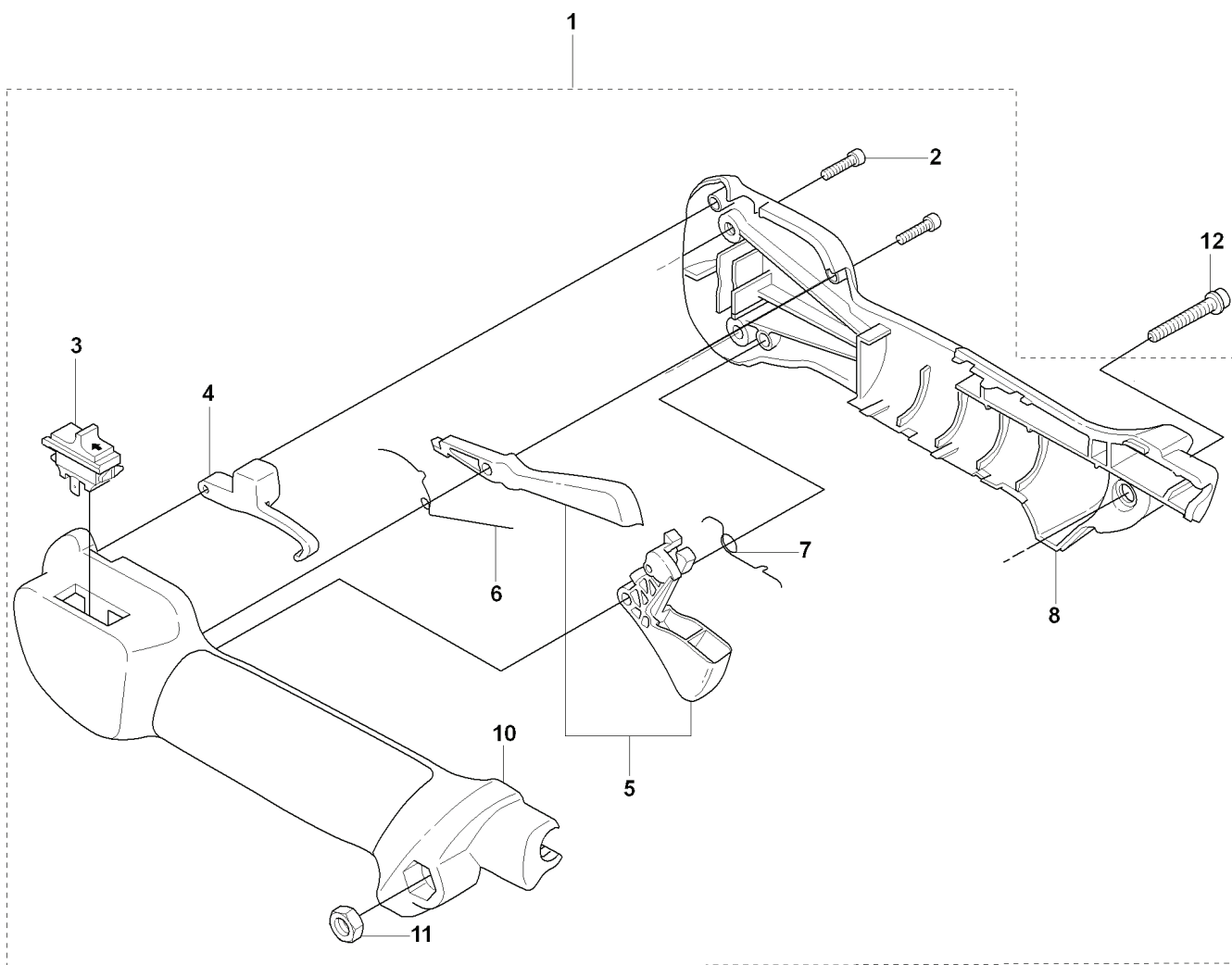
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503936601	PURGE		1	
2	537042401	FUEL HOSE		2	5
3	503911802	TANK CAP		1	
4	503911001	SUSPENSION		4	
5	537068602	FUEL TANK		1	
6	503735801	BUSHING		2	5
7	544325001	FUEL HOSE		1	5
8	504022401	HOSE CLAMP		1	5
9	503443201	FUEL FILTER		1	5

R 323C, L, LD, R, RJ, 325CX, Lx, LDx, Rx, RJx
ACCESSORIES



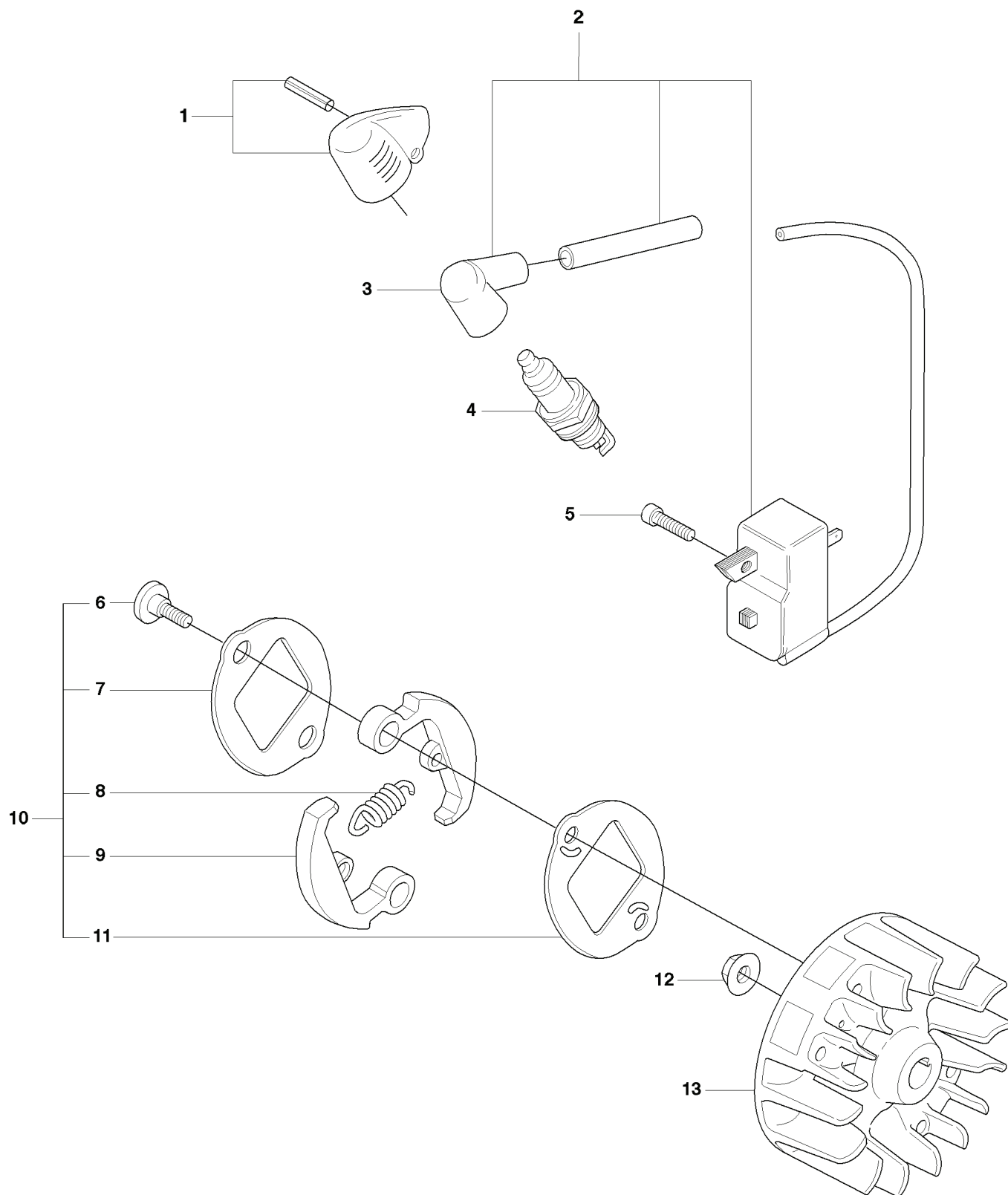
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537299501	SAW BLADE GUARD		1	
2	725236871	SCREW EHHM		2	1
3	537047501	CLAMP		1	1
4	537293401	ADAPTER		1	1
5	502272201	SAW BLADE GUARD		1	1
6	503217516	SCREW IHSCT		4	1
7	537076701	TRIMMER GUARD		1	
8	503210716	SCREW IHSCT		1	7
9	503798801	BLADE		1	7
10	503934202	COMBINATION GUARD		1	
11	503210716	SCREW IHSCT		1	10
12	503798801	BLADE		1	10
13	503977101	TRIMMER GUARD ASSY		1	
14	503210716	SCREW IHSCT		1	13
15	503798801	BLADE		1	13

G 323R, 325Rx
THROTTLE CONTROLS



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537424513	HANDLE ASSY		1	
2	503216616	SCREW IH SCT		2	1
3	537419001	SWITCH		1	1
4	537160701	THROTTLE LOCKOUT		1	1
5	506497701	THROTTLE CONTROL		1	1
6	537174301	SPRING		1	1
7	537174201	SPRING THROTTLE TRIG		1	1
8	537160302	HANDLE HALF		1	1
10	537160209	HANDLE HALF		1	1
11	503221013	HEXAGON NUT		1	1
12	503200735	SCREW IH SCFM		1	
13	537424401	WIRING ASSY		1	
14	503216616	SCREW IH SCT		1	13
15	537173901	THROTTLE CABLE ASSY		1	13

M 323C, L, LD, R, RJ, 325CX, Lx, LDx, Rx, RJx
IGNITION & CLUTCH



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537045801	COVER		1	
2	537418701	IGNITION MODULE		1	
3	537239601	SPARK PLUG CAP		1	2
4	503235108	SPARK PLUG		1	
4	503235111	SPARK PLUG		1	
5	503217116	SCREW IHSCT		2	
6	503842902	SCREW		1	10
7	537046702	WASHER		1	10
8	503816001	CLUTCH SPRING		1	10
9	503842801	CLUTCH SHOE		2	10
10	537032201	CLUTCH ASSY		1	
11	537046802	WASHER		1	10
12	731711651	HEXAGON NUT FLANGE		1	
13	537249602	FLYWHEEL		1	