

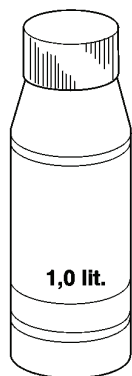
232 R, 20061400001-20144900000

SPARE PARTS LIST

T Accessories Zubehöre Accessoires Accesorios Tillbehör

*compl 502 21 60-01 (232)
**compl 502 21 60-14 (235)

Oil Airfilter
Öl Luftfilter
Aceite Filtro Air
Huile Filtre air
Olja Luftfilter



531 00 92-48

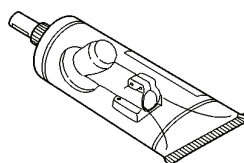
501 60 02-03



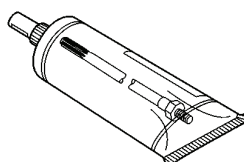
(4mm) **502 21 58-01



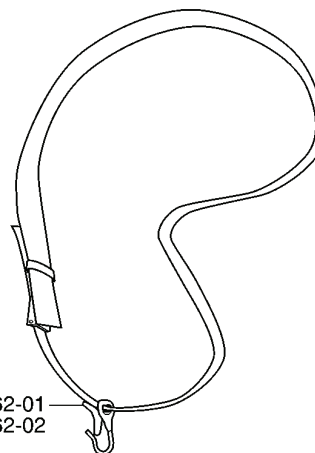
*/**502 28 59-01



503 97 64-01

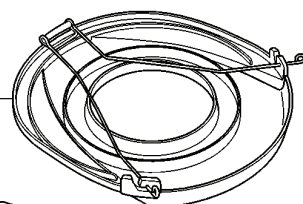


(235R, 235RII) 503 80 17-01

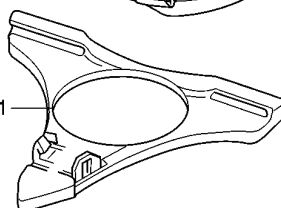


537 21 62-01
(USA) 537 21 62-02

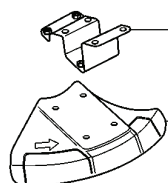
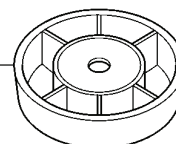
(200-275 mm) 537 31 29-01



(300mm) 502 26 23-01



(232L, 232R) 503 89 01-01
(235R, 235RII) 503 89 01-02

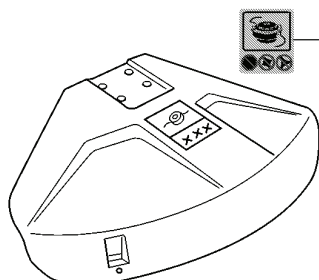


503 72 49-01

(232R) 503 77 39-01

(232R) 503 74 40-01

503 77 63-01



503 74 29-01

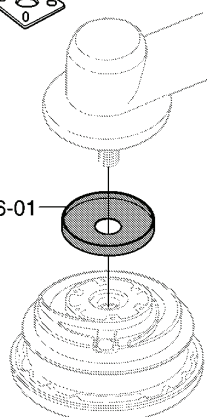
(232L, 232R) 503 74 50-04

503 21 07-16

503 79 88-01

503 77 63-01

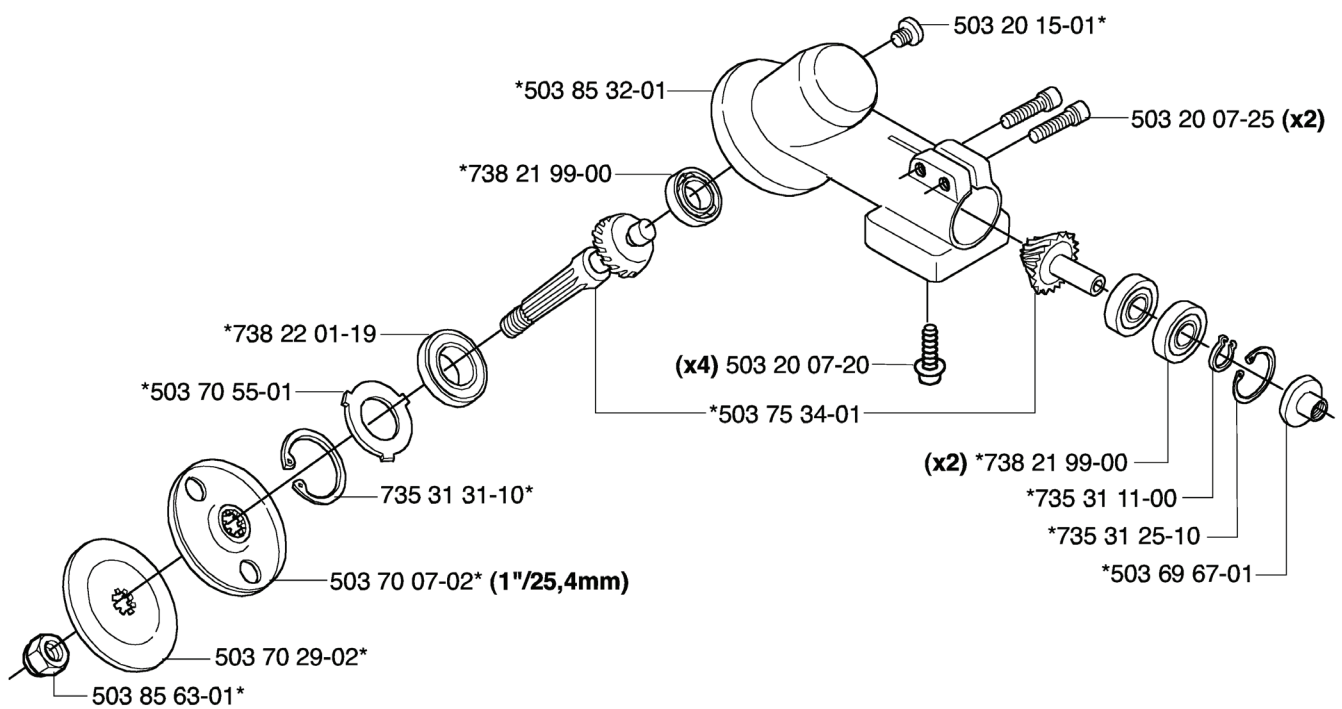
(232L, 232R) 537 29 26-01



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 21 60-01	502216001	ACCESSORY BAG	232	1	
502 21 60-14	502216014	ACCESSORY BAG	235	1	
501 60 02-03	501600203	SCREWDRIVER		1	
531 00 92-48	531009248	FILTER OIL		1	
537 31 29-01	537312901	TRANSPORT GUARD	200-275 MM	1	
502 26 23-01	502262301	TRIMMER GUARD ASSY	300MM	1	
503 72 49-01	503724901	ADAPTER		1	
503 77 39-01	503773901	SAW BLADE GUARD	232R	1	
503 74 40-01	503744001	BLADE GUARD	232R	1	
503 74 29-01	503742901	DECAL		1	
503 21 07-16	503210716	SCREW IH SCT		1	
503 79 88-01	503798801	BLADE		1	
503 77 63-01	503776301	BASEPLATE		1	
503 74 50-04	503745004	TRIMMER GUARD	232L, 232R	1	
537 29 26-01	537292601	CUP	232L, 232R	1	
503 89 01-02	503890102	SUPPORT CUP	235R, 235R II	1	
503 89 01-01	503890101	SUPPORT CUP	232L, 232R	1	
537 21 62-02	537216202	HARNESS	USA	1	
537 21 62-01	537216201	HARNESS		1	
503 80 17-01	503801701	GREASE	235R, 235R II	1	
503 97 64-01	503976401	GREASE		1	
502 11 46-02	502114602	SOCKET WRENCH		1	
502 21 58-01	502215801	WRENCH	4MM	1	
502 28 59-01	502285901	STOP		1	
501 19 22-01	501192201	TOOL		1	

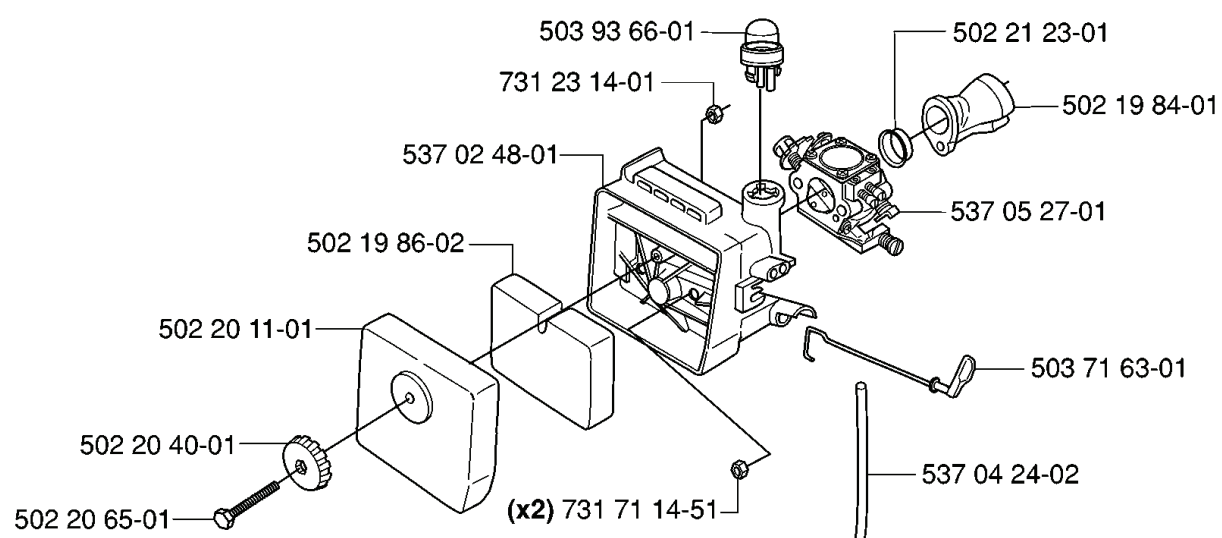
A 232L, 232R

***compl 502 21 92-08 (1"/25,4mm)**



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 21 92-08	502219208	GEAR	1/25,4MM	1	
503 85 32-01	503853201	GEAR HOUSING		1	
738 21 99-00	738219900	BALL BEARING		1	
738 22 01-19	738220119	BALL BEARING		1	
503 70 55-01	503705501	COVER WASHER		1	
735 31 31-10	735313110	CIRCLIP		1	
503 70 07-02	503700702	DRIVER	1/25,4MM	1	
503 70 29-02	503702902	SUPPORT FLANGE		1	
503 85 63-01	503856301	NUT		1	
503 69 67-01	503696701	GASKET RING UPPER		1	
735 31 25-10	735312510	CIRCLIP		1	
735 31 11-00	735311100	CIRCLIP		1	
503 75 34-01	503753401	GEAR WHEEL		1	
503 20 07-20	503200720	SCREW IHSCFM		4	
503 20 07-25	503200725	SCREW IHSCFM		2	
503 20 15-01	503201501	SCREW		1	

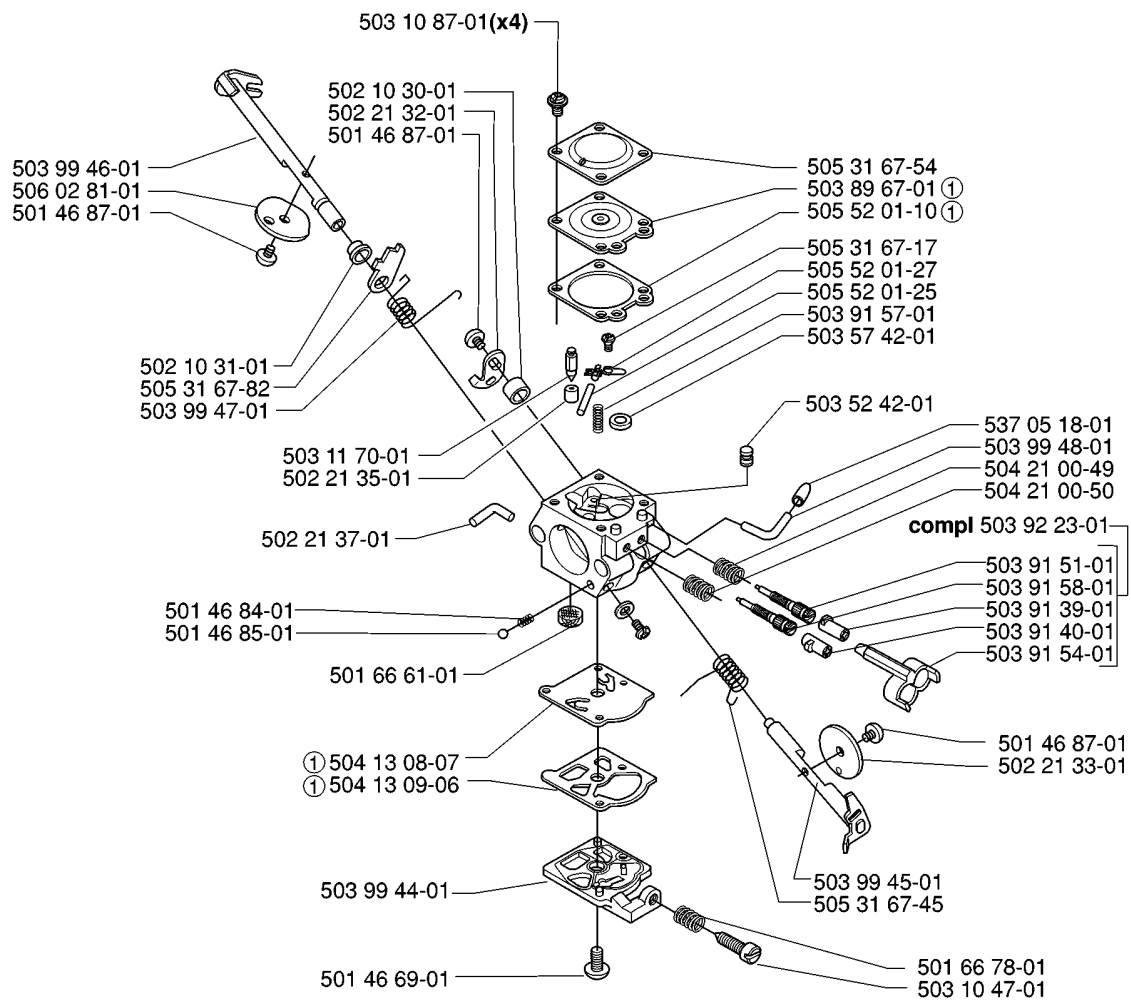
M



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
5039366-01	503936601	PURGE		1	
7312314-01	731231401	HEXAGON NUT		1	
5370248-01	537024801	FILTER HOLDER		1	
5021986-02	502198602	AIR FILTER		1	
5022011-01	502201101	FILTER COVER		1	
5022040-01	502204001	KNOB		1	
5022065-01	502206501	SCREW EHIHM		1	
7317114-51	731711451	HEXAGON NUT FLANGE		2	
5370424-02	537042402	FUEL HOSE		1	
5037163-01	503716301	CHOKE CONTROL		1	
5370527-01	537052701	CARBURETTOR		1	
5021984-01	502198401	INLET PIPE		1	
5022123-01	502212301	SUPPORT RING		1	

R compl 537 05 27-01

Walbro WT 548

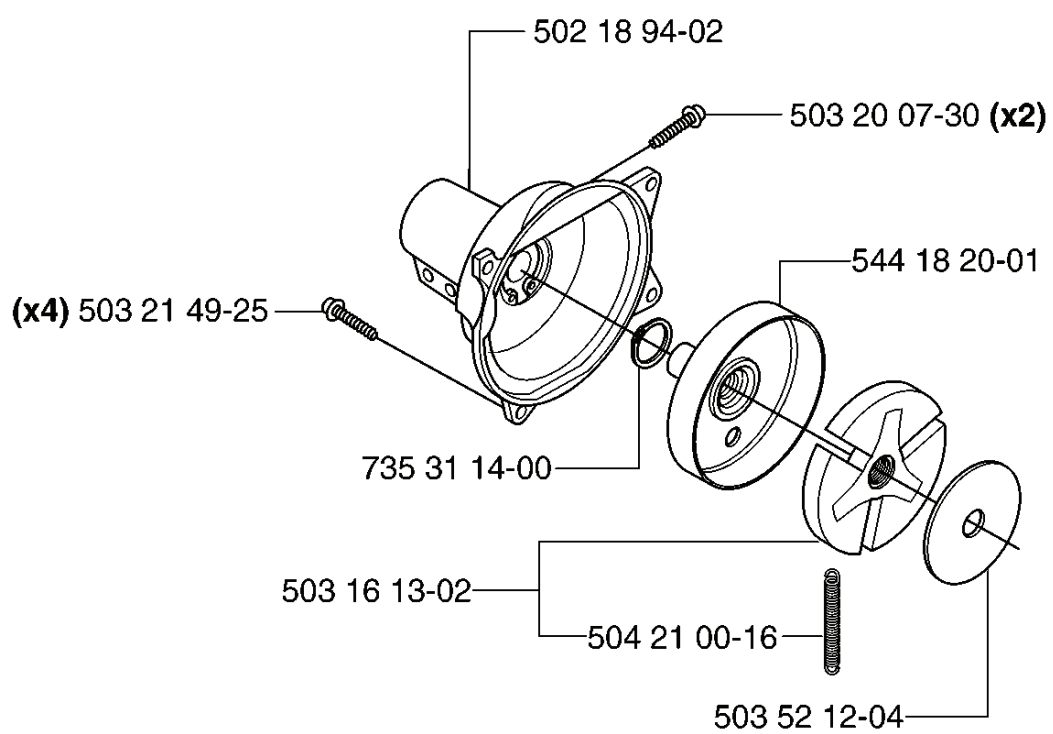


- ① 530 03 51-73
Set of gaskets
Dichtungssatz
Jeu de joints
Juego de juntas
Packningssatz

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 05 27-01	537052701	CARBURETTOR		1	
503 10 87-01	503108701	SCREW		4	
502 10 30-01	502103001	DISTANCE		1	
502 21 32-01	502213201	LEVER THROTTLE		1	
501 46 87-01	501468701	SCREW		1	
503 99 46-01	503994601	SHAFT ASSY		1	
506 02 81-01	506028101	VALVE		1	
502 10 31-01	502103101	BUSHING		1	
505 31 67-82	505316782	LEVER		1	
503 99 47-01	503994701	SPRING		1	
503 11 70-01	503117001	NEEDLE VALVE		1	
502 21 35-01	502213501	SEAT INLET VALVE		1	
502 21 37-01	502213701	FITTING		1	
501 46 84-01	501468401	SPRING		1	
501 46 85-01	501468501	BALL		1	
501 66 61-01	501666101	SCREEN		1	
504 13 08-07	504130807	DIAPHRAGM PUMP	530 03 51-73 SET OF GASKETS	1	
504 13 09-06	504130906	GASKET	530 03 51-73 SET OF GASKETS	1	
503 99 44-01	503994401	COVER		1	
501 46 69-01	501466901	SCREW		1	
503 10 47-01	503104701	SCREW		1	
501 66 78-01	501667801	SPRING		1	
505 31 67-45	505316745	SPRING		1	
503 99 45-01	503994501	SHAFT ASSY		1	
502 21 33-01	502213301	VALVE THROTTLE		1	
503 91 54-01	503915401	RETAINER		1	
503 91 40-01	503914001	LIMITER CAP		1	
503 91 39-01	503913901	LIMITER CAP		1	
503 91 58-01	503915801	NEEDLE		1	
503 91 51-01	503915101	NEEDLE		1	
503 92 23-01	503922301	LIMITER CAP		1	
504 21 00-50	504210050	SPRING		1	
504 21 00-49	504210049	SPRING		1	
503 99 48-01	503994801	FITTING		1	
537 05 18-01	537051801	PLUG		1	
503 52 42-01	503524201	NOZZLE ASSY		1	
503 57 42-01	503574201	PLUG		1	
503 91 57-01	503915701	SPRING		1	
505 52 01-25	505520125	PIN		1	
505 52 01-27	505520127	LEVER		1	
505 31 67-17	505316717	SCREW		1	

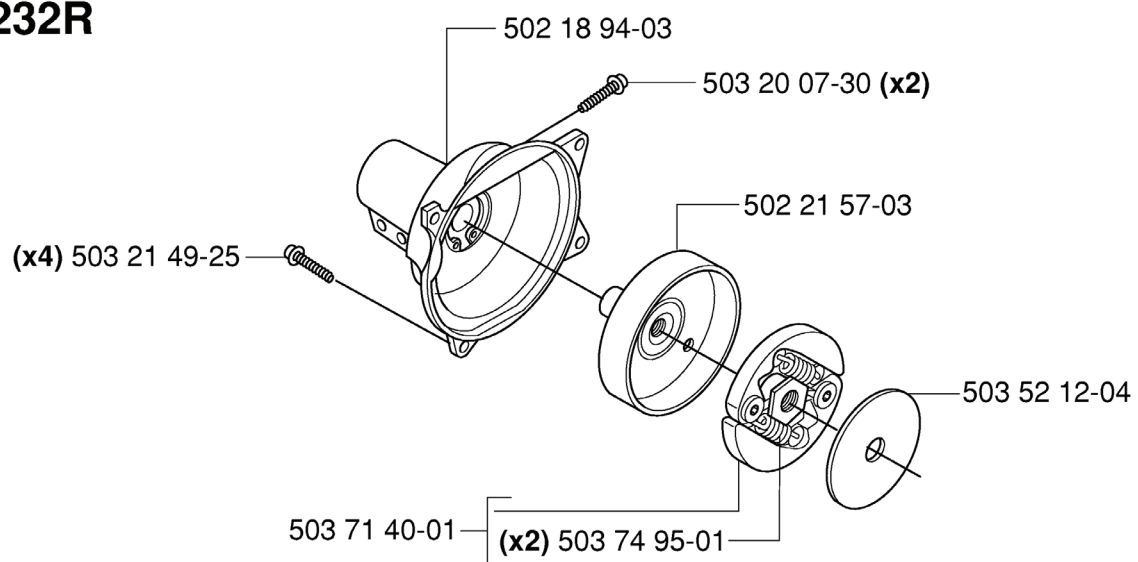
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
505 52 01-10	505520110	GASKET	530 03 51-73 SET OF GASKETS	1	
503 89 67-01	503896701	DIAPHRAGM	530 03 51-73 SET OF GASKETS	1	
505 31 67-54	505316754	LOCK STYRMEMBRAN		1	

G 235FR, 235R, 235RII



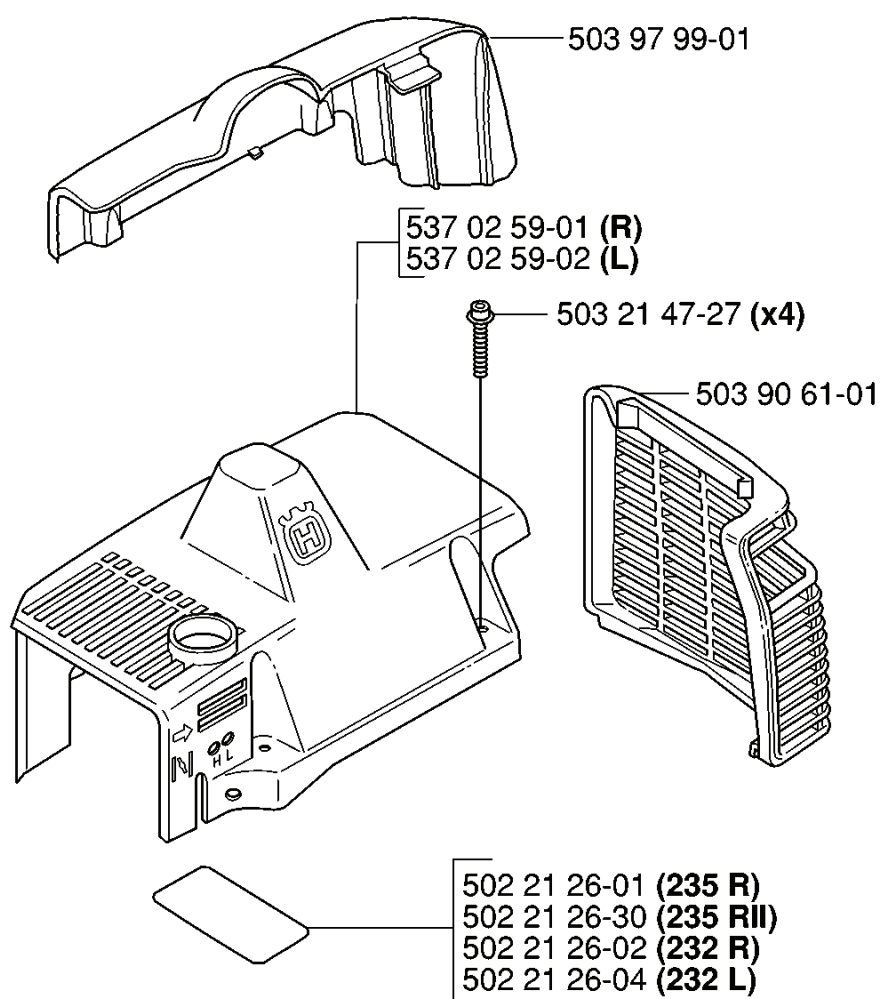
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 21 49-25	503214925	SCREW IHSCFT		4	
735 31 14-00	735311400	CIRCLIP		1	
503 16 13-02	503161302	CLUTCH ASSY		1	
504 21 00-16	504210016	CLUTCH SPRING		1	
503 52 12-04	503521204	WASHER		1	
544 18 20-01	544182001	CLUTCH DRUM ASSY		1	
503 20 07-30	503200730	SCREW IHSCFM		2	
502 18 94-02	502189402	CLUTCH COVER ASSY		1	

G 232L, 232R



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 21 49-25	503214925	SCREW IHSCFT		4	
503 71 40-01	503714001	CLUTCH ASSY		1	
503 74 95-01	503749501	CLUTCH SPRING		2	
503 52 12-04	503521204	WASHER		1	
502 21 57-03	502215703	CLUTCH DRUM ASSY		1	
503 20 07-30	503200730	SCREW IHSCFM		2	
502 18 94-03	502189403	CLUTCH COVER ASSY		1	

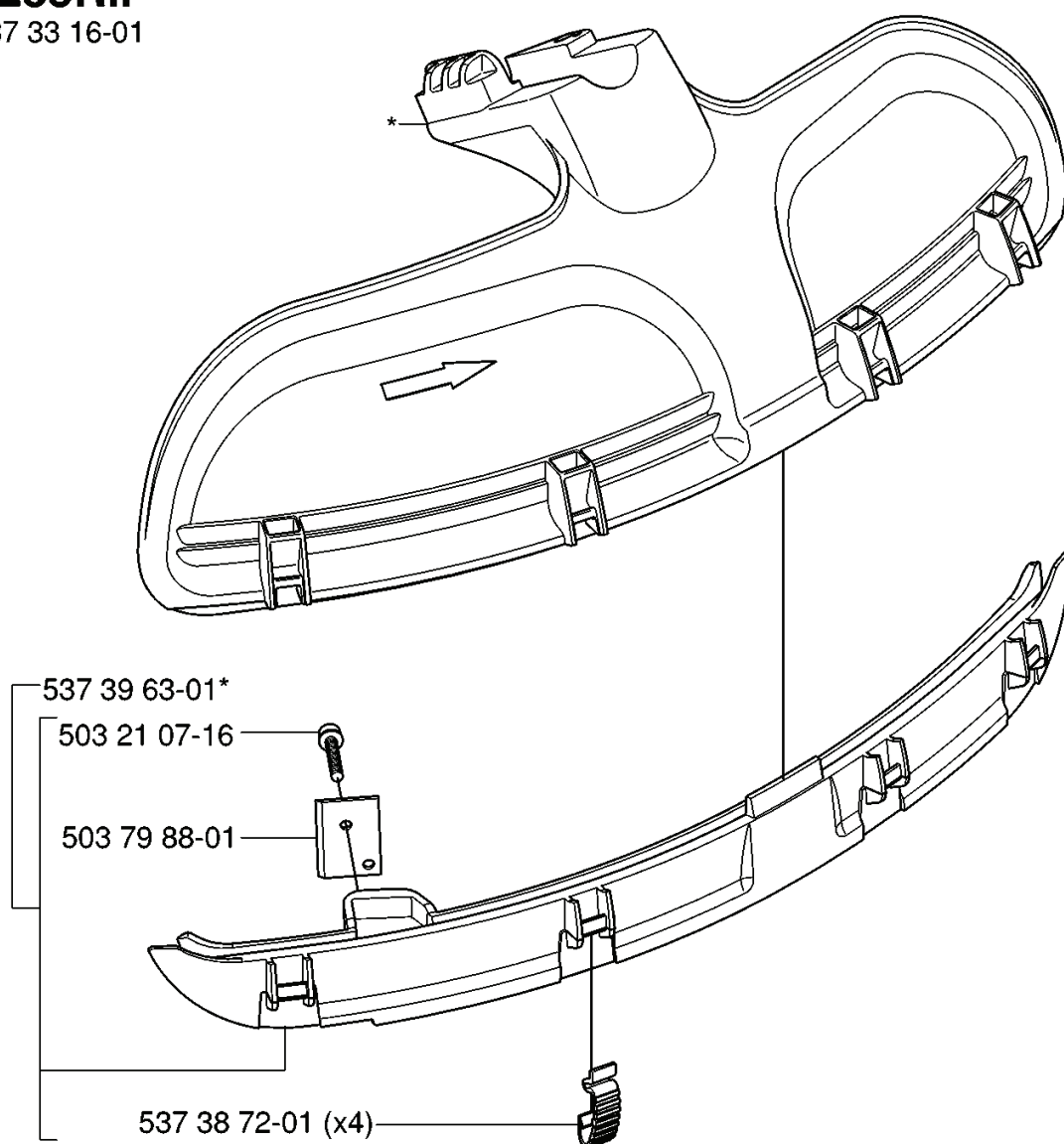
H



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 97 99-01	503979901	ARM PROTECTION		1	
537 02 59-01	537025901	CYLINDER COVER	R	1	
537 02 59-02	537025902	CYLINDER COVER	L	1	
503 21 47-27	503214727	SCREW IHSCFTO		4	
503 90 61-01	503906101	HEAT PROTECTOR		1	
502 21 26-01	502212601	DECAL	235 R	1	
502 21 26-30	502212630	DECAL	235 RII	1	
502 21 26-02	502212602	DECAL	232 R	1	
502 21 26-04	502212604	DECAL	232 L	1	

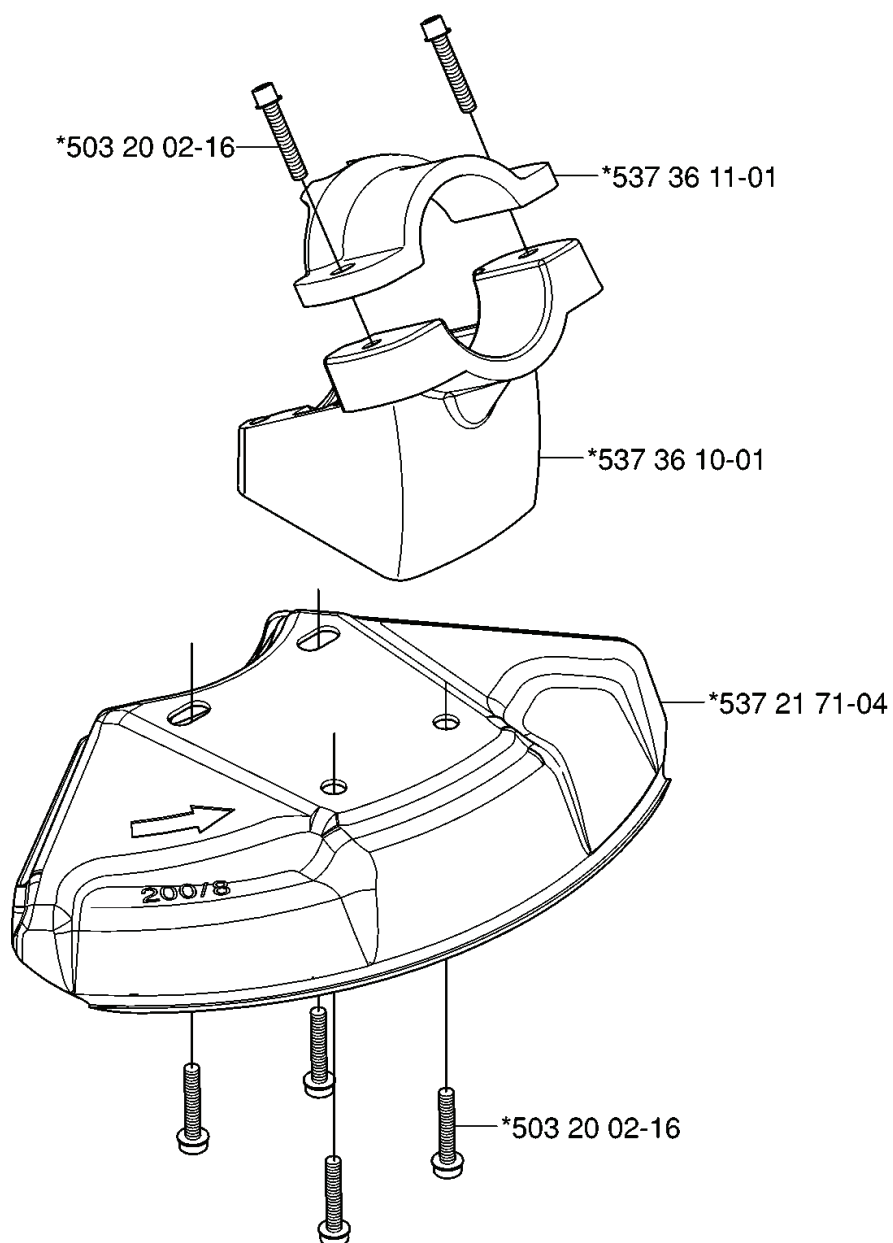
U 235R, 235RII

*compl 537 33 16-01



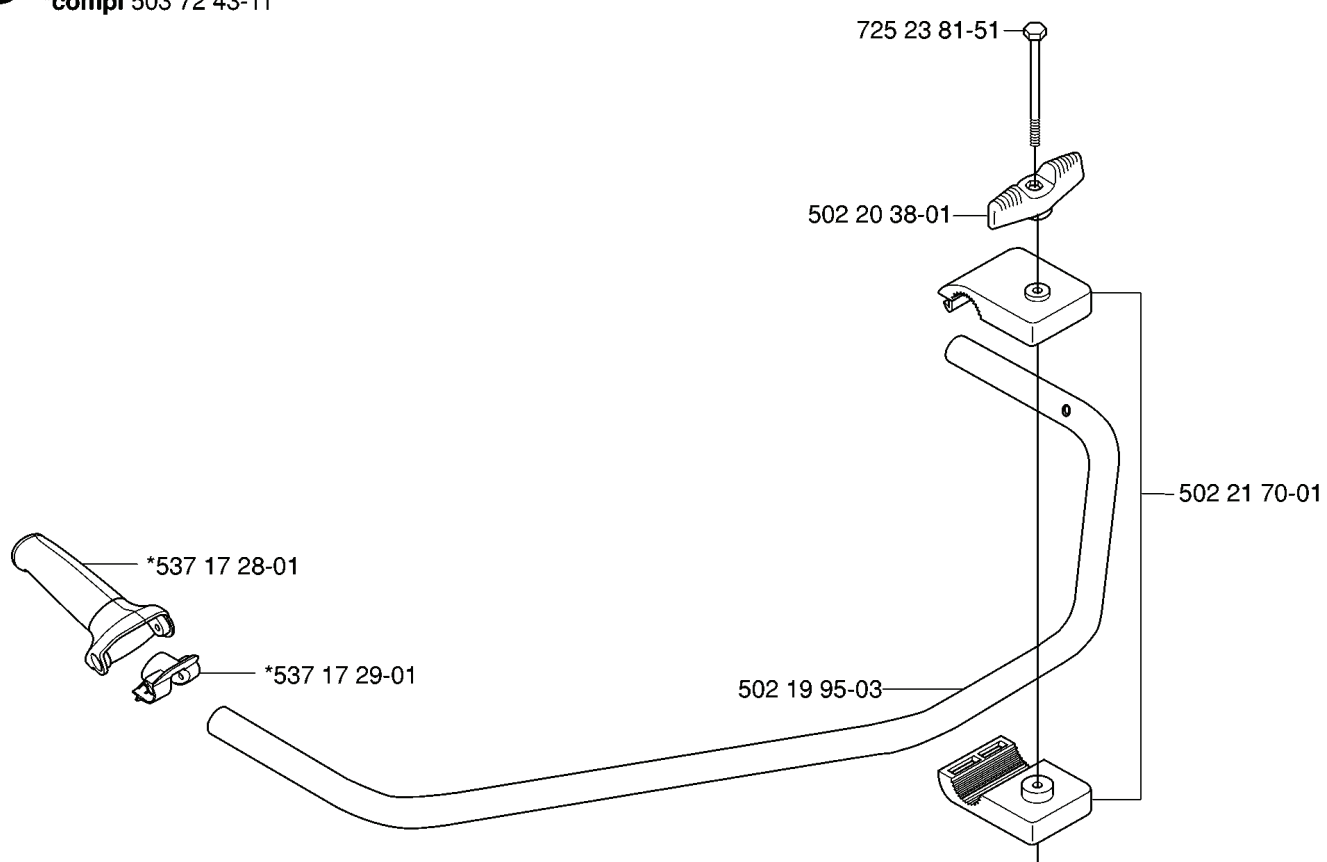
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 33 16-01	537331601	COMBINATION GUARD		1	
537 39 63-01	537396301	SPLASH GUARD		1	
503 21 07-16	503210716	SCREW IHSCT		1	
503 79 88-01	503798801	BLADE		1	
537 38 72-01	537387201	SNAP LOCKING		4	

U 235R, 235RII
*compl 537 38 77-01



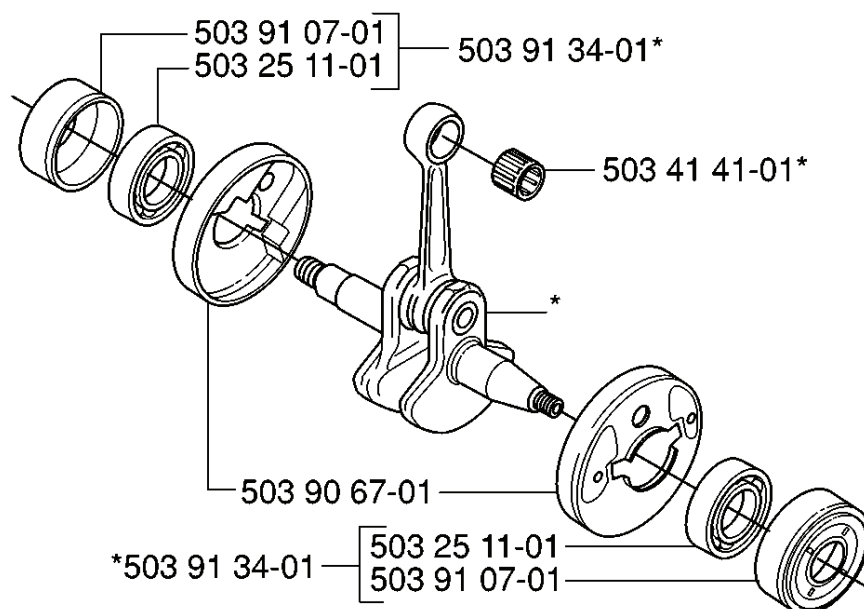
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 38 77-01	537387701	BLADE GUARD		1	
503 20 02-16	503200216	SCREW IHSCFM		1	
537 21 71-04	537217104	BLADE GUARD		1	
537 36 10-01	537361001	ADAPTER		1	
537 36 11-01	537361101	CLAMP		1	

C 235R, 235RII
*compl 503 72 43-11



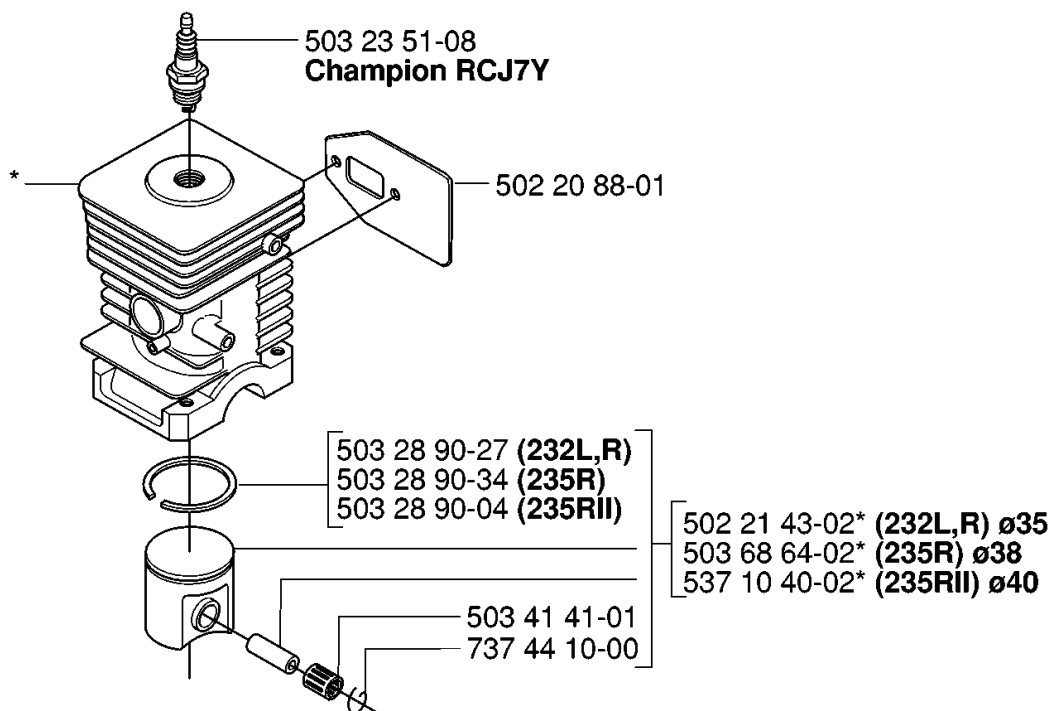
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 72 43-11	503724311	HANDLEBAR PART ASSY		1	
537 17 28-01	537172801	HANDLE		1	
537 17 29-01	537172901	COVER		1	
502 19 95-03	502199503	HANDLEBAR		1	
502 21 70-01	502217001	HANDLEBAR BRACKET		1	
502 20 38-01	502203801	KNOB		1	
725 23 81-51	725238151	SCREW EHIHM		1	

Q *compl 502 21 28-04



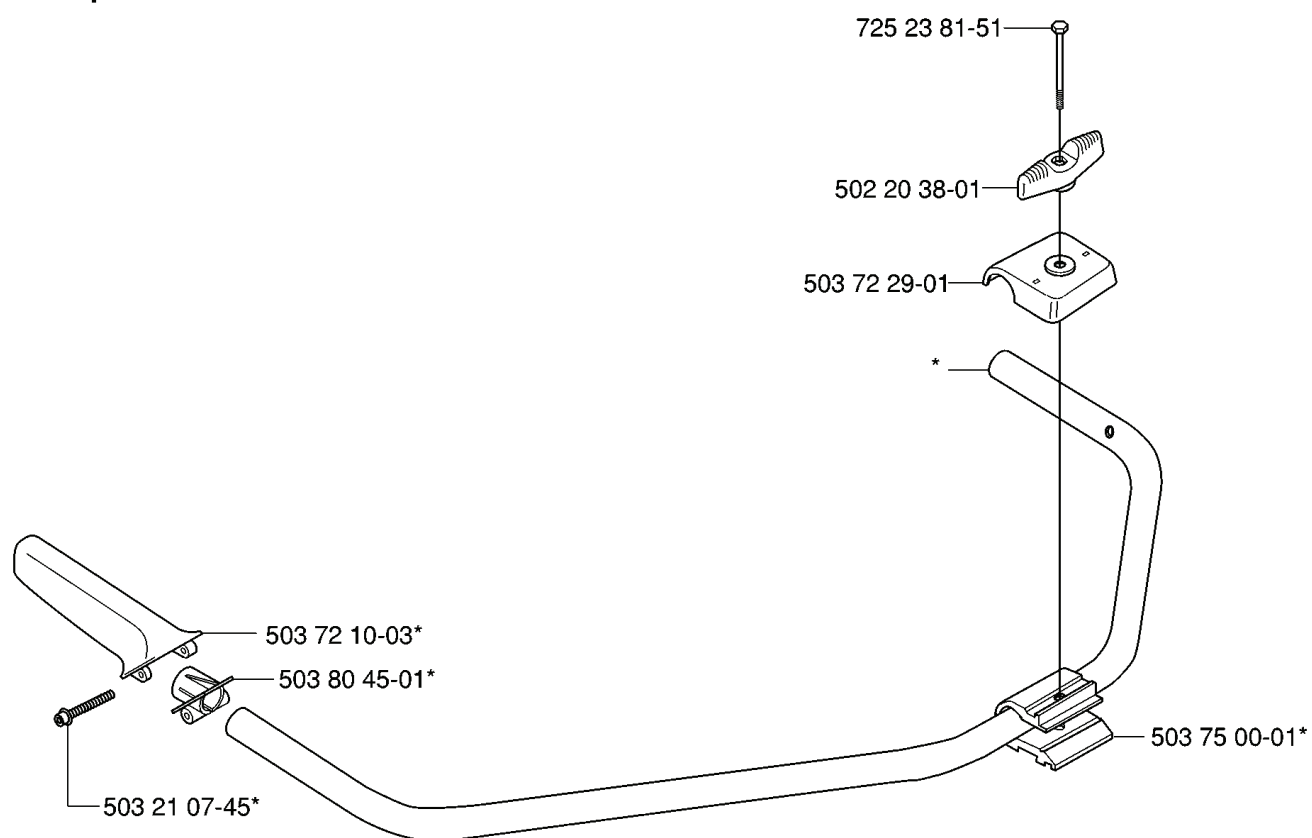
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 21 28-04	502212804	CRANKSHAFT ASSY		1	
503 90 67-01	503906701	CUP		1	
503 91 34-01	503913401	BEARING CAGE		1	
503 91 07-01	503910701	BEARING CAGE		1	
503 25 11-01	503251101	BALL BEARING		1	
503 41 41-01	503414101	NEEDLE BEARING		1	

P *compl 503 72 80-01 (232L,R) ø35
 *compl 503 69 46-01 (235R) ø38
 *compl 537 10 41-01 (235RII) ø40



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 72 80-01	503728001	KOLV + CYL R-DEL	232LR DIA.35	1	
503 69 46-01	503694601	PISTON	235R DIA.38	1	
537 10 41-01	537104101	PISTON	235RII DIA.40	1	
737 44 10-00	737441000	SNAP RING		1	
503 41 41-01	503414101	NEEDLE BEARING		1	
537 10 40-02	537104002	PISTON ASSY	235RII DIA.40	1	
503 68 64-02	503686402	PISTON ASSY	235R DIA.38	1	
502 21 43-02	502214302	PISTON ASSY	232LR DIA.35	1	
503 28 90-04	503289004	PISTON RING	235RII	1	
503 28 90-34	503289034	PISTON RING	235R	1	
503 28 90-27	503289027	PISTON RING	232LR	1	
502 20 88-01	502208801	GASKET		1	
503 23 51-08	503235108	SPARK PLUG	CHAMPION RCJ7Y	1	

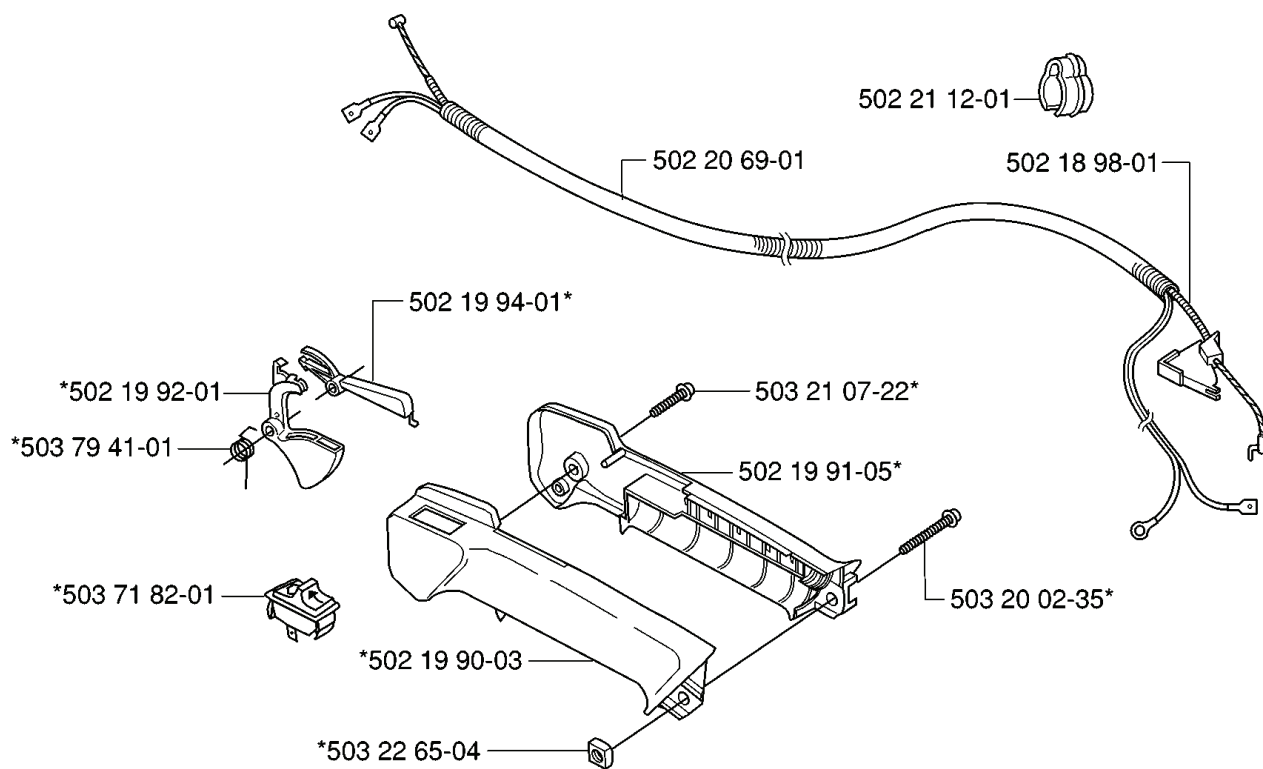
C 232R
*compl 503 72 43-03



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 72 43-03	503724303	HANDLEBAR PART ASSY		1	
503 72 10-03	503721003	HANDLE		1	
503 80 45-01	503804501	BRACKET		1	
503 21 07-45	503210745	SCREW IHSCT		1	
503 75 00-01	503750001	HANDLEBAR BRACKET		1	
503 72 29-01	503722901	COVER		1	
502 20 38-01	502203801	KNOB		1	
725 23 81-51	725238151	SCREW EHHM		1	

E 232R

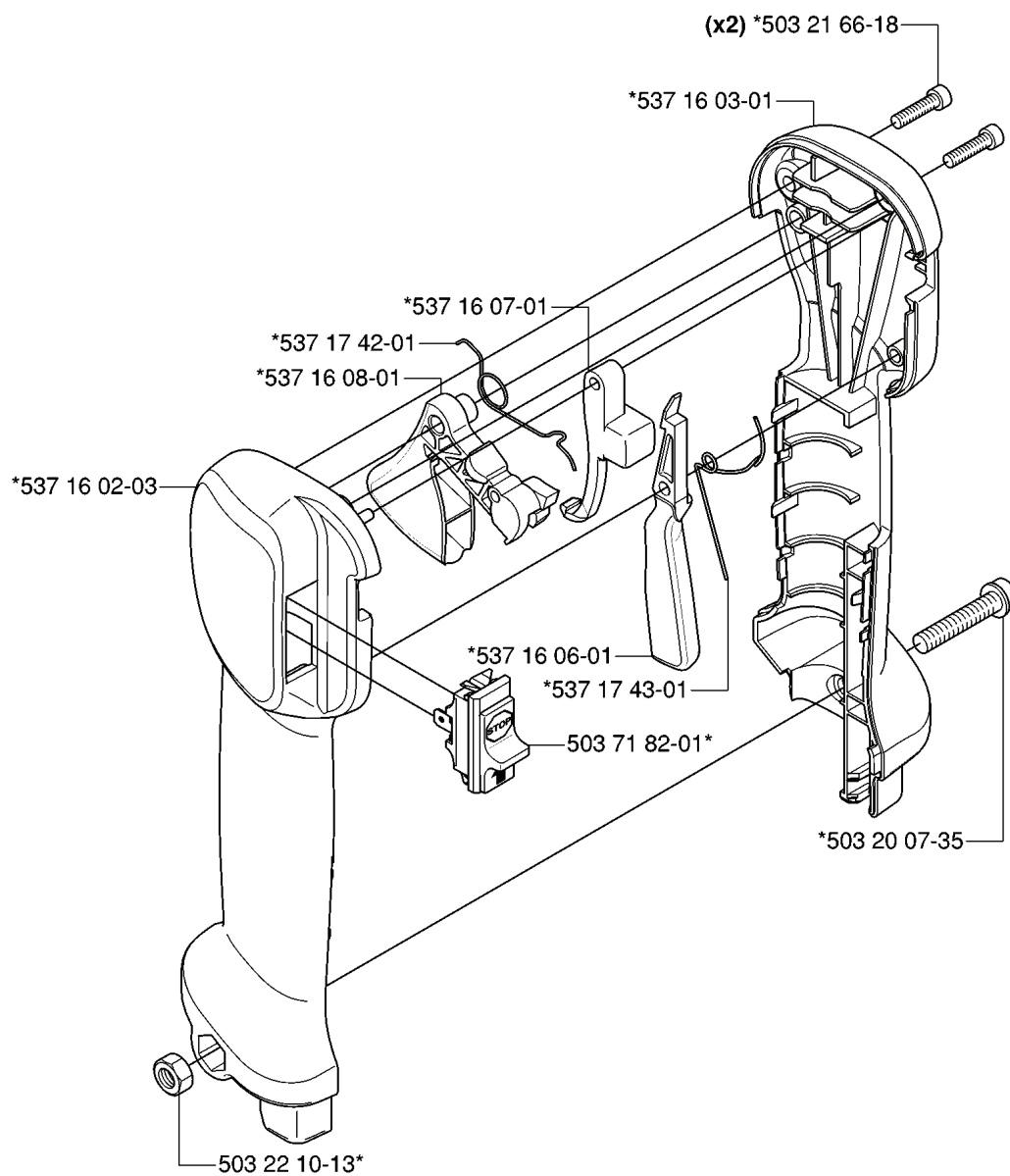
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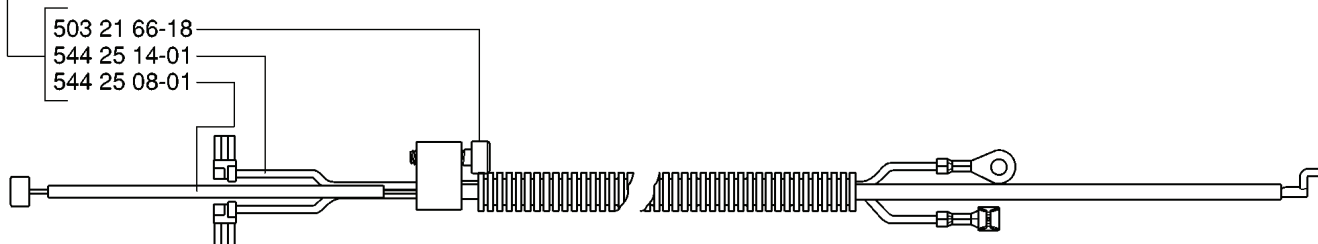
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 19 58-13	502195813	HANDLE		1	
502 19 92-01	502199201	THROTTLE TRIGGER		1	
503 79 41-01	503794101	RECOIL SPRING		1	
503 71 82-01	503718201	SWITCH		1	
503 22 65-04	503226504	SQUARE NUT		1	
502 19 90-03	502199003	HANDLE HALF		1	
502 19 94-01	502199401	THROTTLE LOCKOUT		1	
502 20 69-01	502206901	WIRING		1	
503 21 07-22	503210722	SCREW IH SCT		1	
502 19 91-05	502199105	HANDLE HALF		1	
503 20 02-35	503200235	SCREW IH SCFM		1	
502 18 98-01	502189801	THROTTLE CABLE		1	
502 21 12-01	502211201	STAPLE		1	

D 235R, 235RII

*compl 537 18 35-07



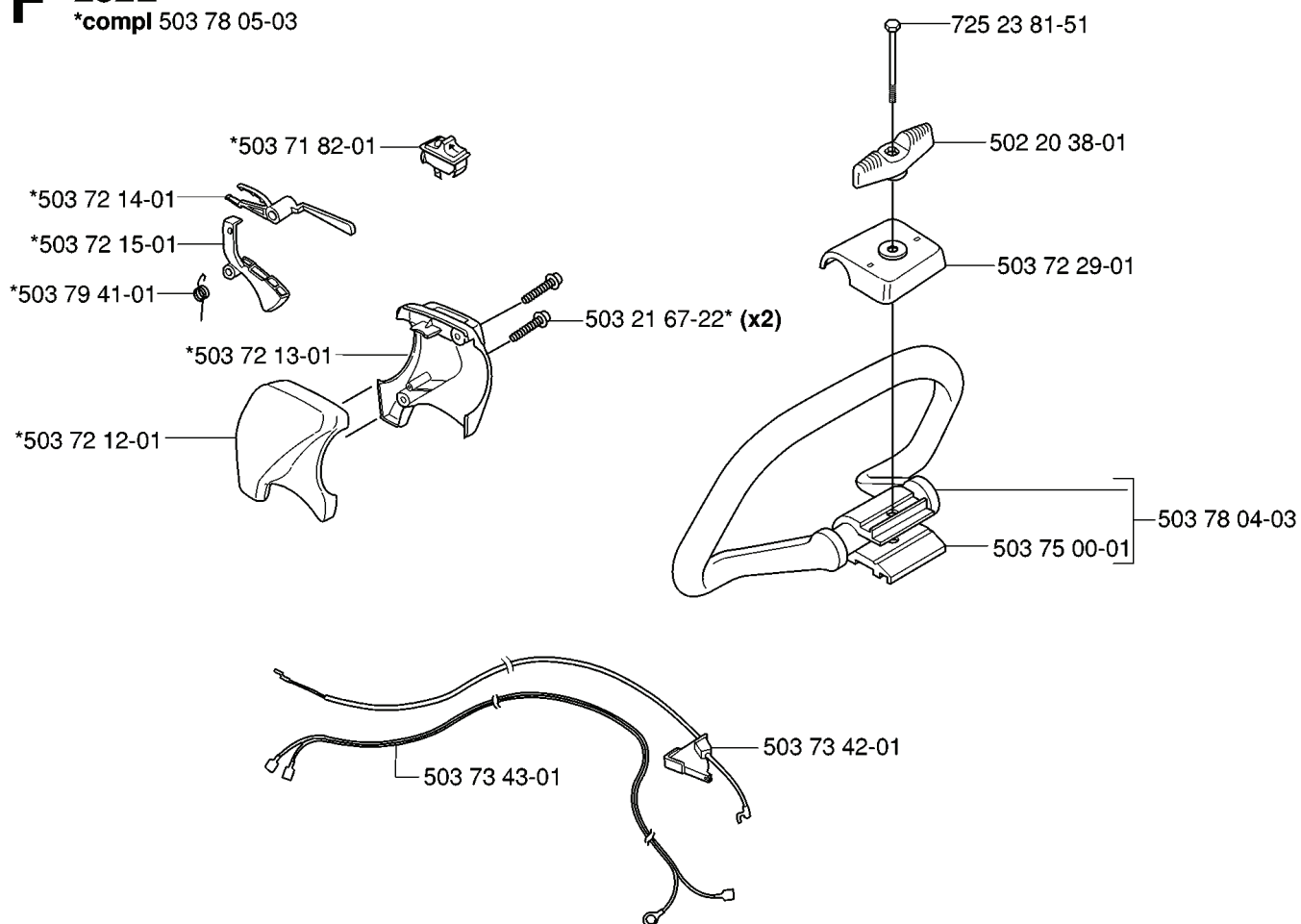
compl 544 25 10-01



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 18 35-07	537183507	HANDLE ASSY		1	
503 21 66-18	503216618	SCREW IHSC		2	
537 16 03-01	537160301	HANDLE HALF		1	
537 16 07-01	537160701	THROTTLE LOCKOUT		1	
537 17 42-01	537174201	SPRING THROTTLE TRIG		1	
537 16 08-01	537160801	THROTTLE TRIGGER		1	
537 16 02-03	537160203	HANDLE HALF		1	
503 22 10-13	503221013	HEXAGON NUT		1	
544 25 10-01	544251001	WIRING ASSY		1	
544 25 14-01	544251401	SHORT CIRCUIT CABLE		1	
544 25 08-01	544250801	THROTTLE CABLE		1	
503 20 07-35	503200735	SCREW IHSCFM		1	
503 71 82-01	503718201	SWITCH		1	
537 17 43-01	537174301	SPRING		1	
537 16 06-01	537160601	THROTTLE LOCKOUT		1	

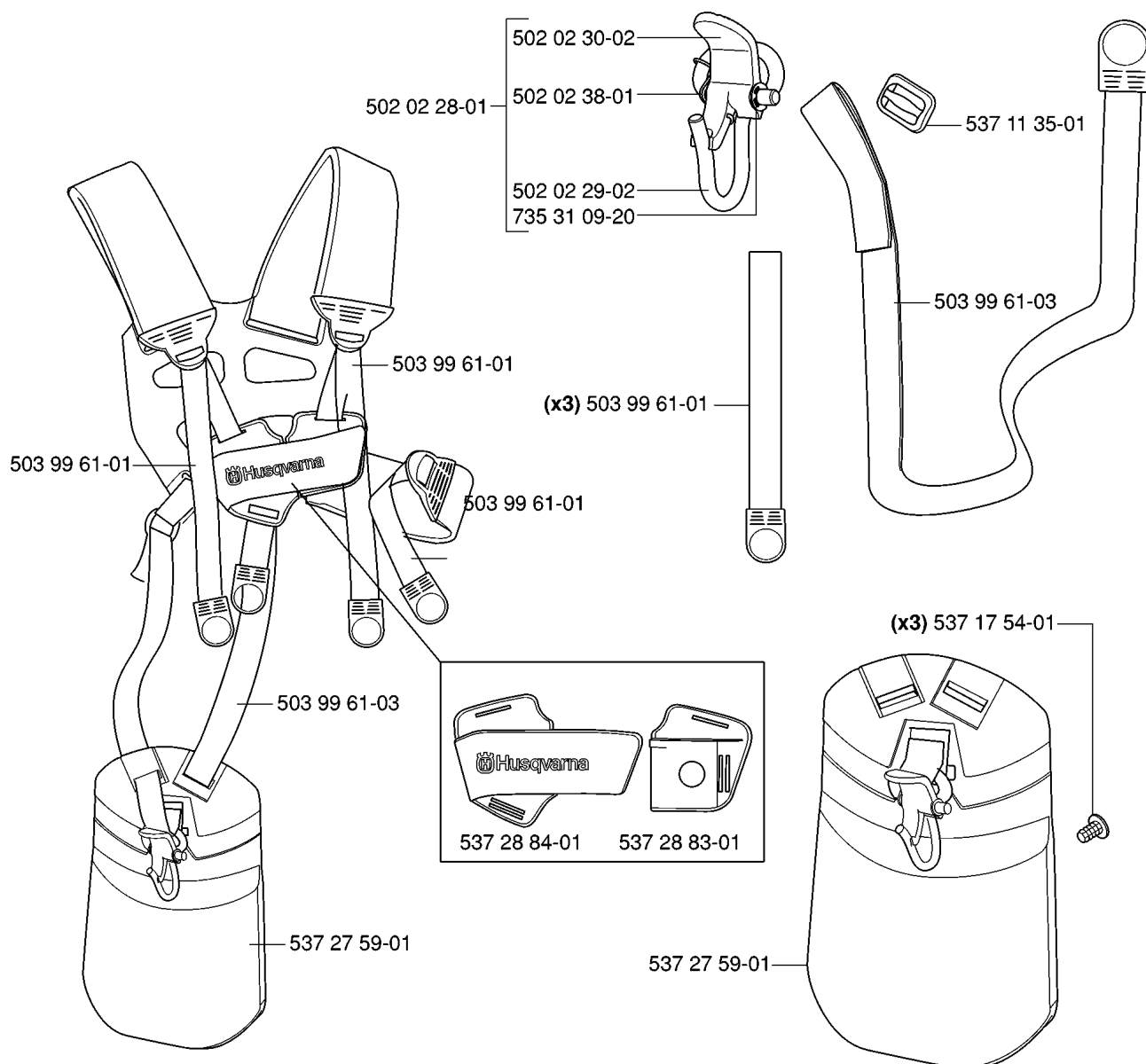
F 232L

*compl 503 78 05-03



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 78 05-03	503780503	HANDLE		1	
503 71 82-01	503718201	SWITCH		1	
503 72 14-01	503721401	THROTTLE LOCKOUT		1	
503 72 15-01	503721501	THROTTLE TRIGGER		1	
503 79 41-01	503794101	RECOIL SPRING		1	
503 72 13-01	503721301	HANDLE HALF		1	
503 72 12-01	503721201	HANDLE HALF		1	
503 73 43-01	503734301	SHORT CIRCUIT CABLE		1	
503 73 42-01	503734201	THROTTLE CABLE ASSY		1	
503 75 00-01	503750001	HANDLEBAR BRACKET		1	
503 78 04-03	503780403	HANDLE LOOP		1	
503 21 67-22	503216722	SCREW IHSCFT		2	
503 72 29-01	503722901	COVER		1	
502 20 38-01	502203801	KNOB		1	
725 23 81-51	725238151	SCREW EHHM		1	

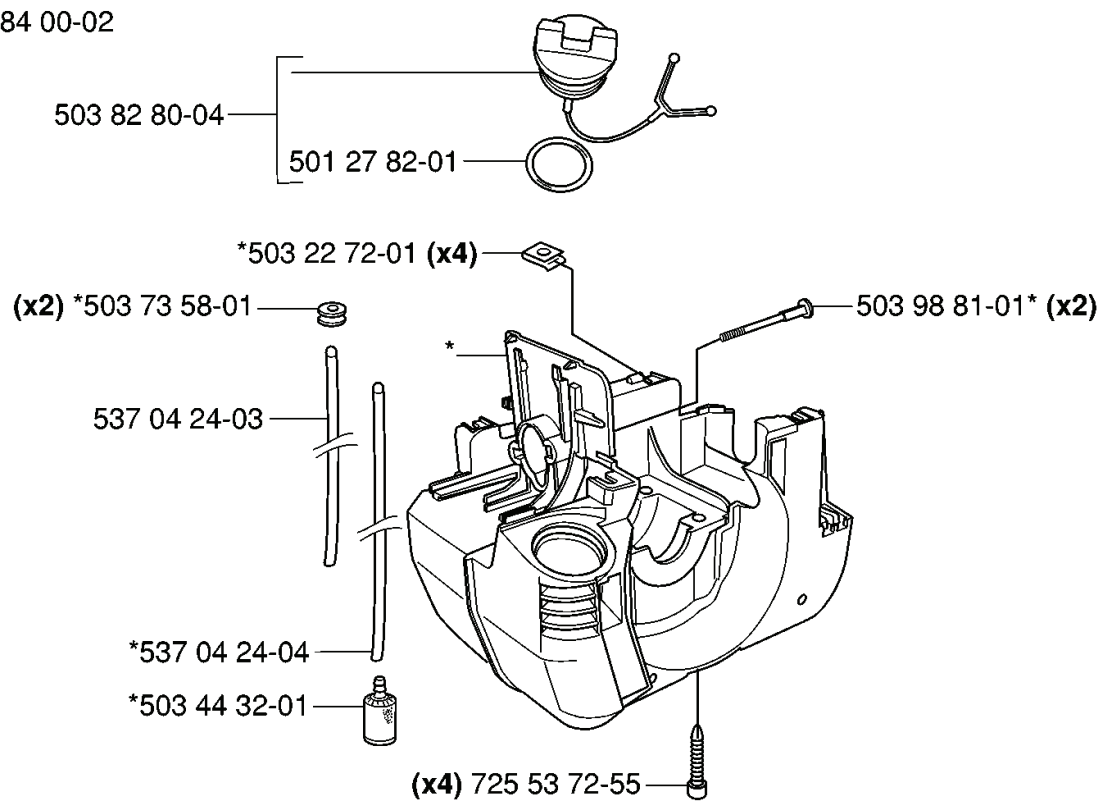
S Duo Balance
compl 537 27 57-01
compl 537 27 57-03 US



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 27 57-01	537275701	HARNESS		1	
537 27 57-03	537275703	HARNESS	US	1	
502 02 28-01	502022801	HOOK		1	
503 99 61-01	503996101	BAND		1	
537 27 59-01	537275901	HIP PAD		1	
537 28 83-01	537288301	BUCKLE		1	
537 28 84-01	537288401	BUCKLE		1	
537 17 54-01	537175401	HIP PAD		3	
503 99 61-03	503996103	BAND		1	
735 31 09-20	735310920	E-CLIP		1	
502 02 29-02	502022902	HOOK		1	
502 02 38-01	502023801	SPRING		1	
502 02 30-02	502023002	LOCK		1	
537 11 35-01	537113501	RETAINER		1	

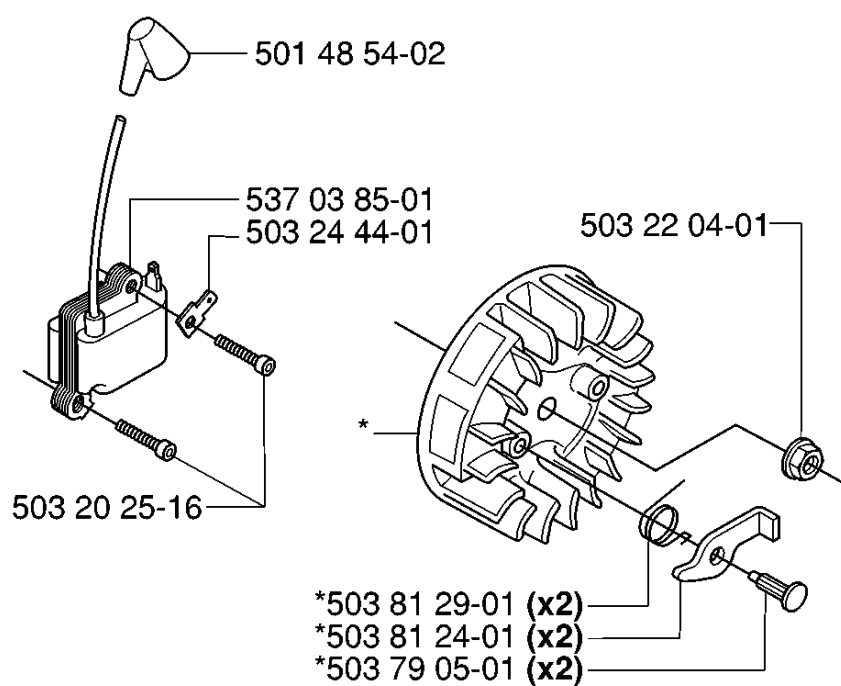
L

***compl 503 84 00-02**



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 84 00-02	503840002	CRANKCASE		1	
503 82 80-04	503828004	TANK CAP ASSY		1	
501 27 82-01	501278201	GASKET		1	
503 22 72-01	503227201	SPEED NUT		4	
503 73 58-01	503735801	BUSHING		2	
537 04 24-03	537042403	FUEL HOSE		1	
537 04 24-04	537042404	FUEL HOSE		1	
503 44 32-01	503443201	FUEL FILTER		1	
725 53 72-55	725537255	SCREW IHSCM		4	
503 98 81-01	503988101	SCREW		2	

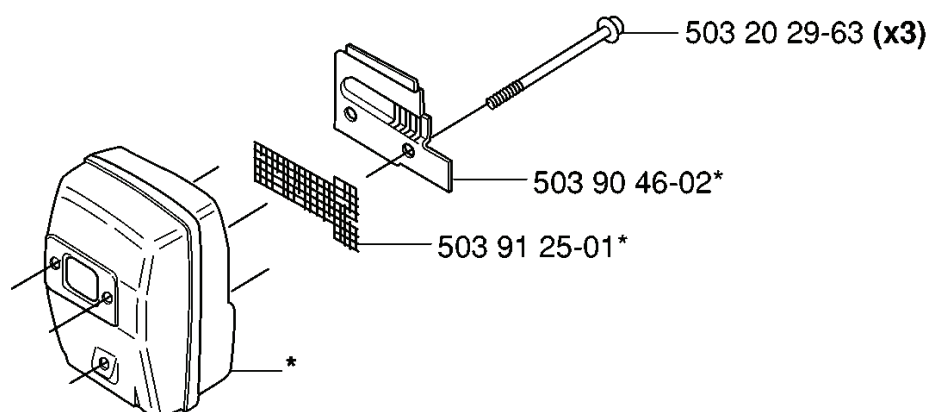
N *compl 503 79 06-01



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 79 06-01	503790601	FLYWHEEL		1	
501 48 54-02	501485402	SPARK PLUG CAP		1	
537 03 85-01	537038501	MODULE		1	
503 24 44-01	503244401	FLAT PIN		1	
503 20 25-16	503202516	SCREW IHSCM		1	
503 81 29-01	503812901	SPRING		2	
503 81 24-01	503812401	STARTER PAWL		2	
503 79 05-01	503790501	RIVET		2	
503 22 04-01	503220401	NUT		1	

J

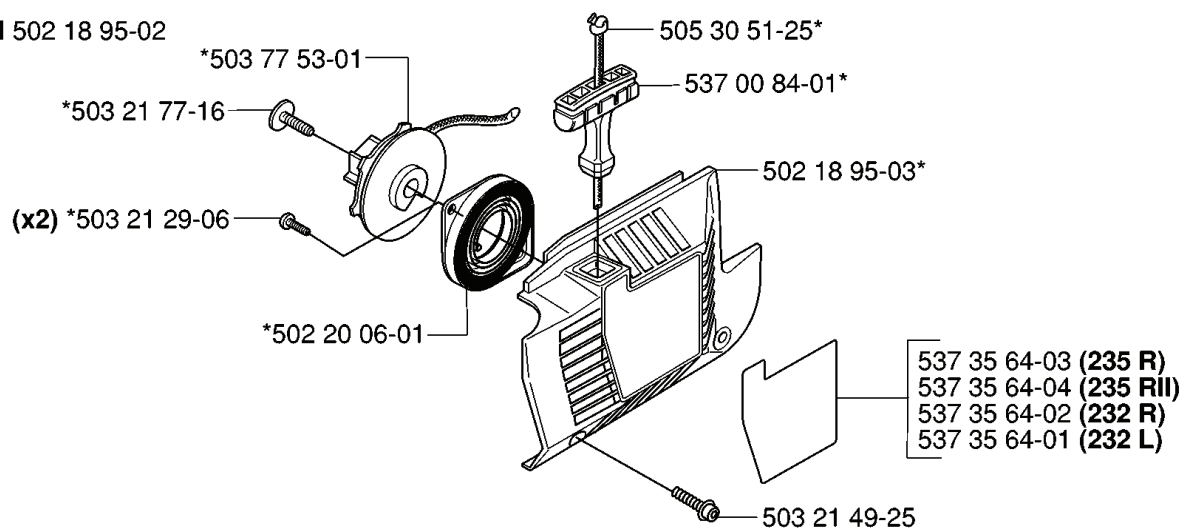
***compl 503 90 47-02**



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 90 47-02	503904702	MUFFLER ASSY		1	
503 91 25-01	503912501	SPARK ARRESTER SCREEN		1	
503 90 46-02	503904602	EXHAUST DUCT		1	
503 20 29-63	503202963	SCREW IHSCFM		3	

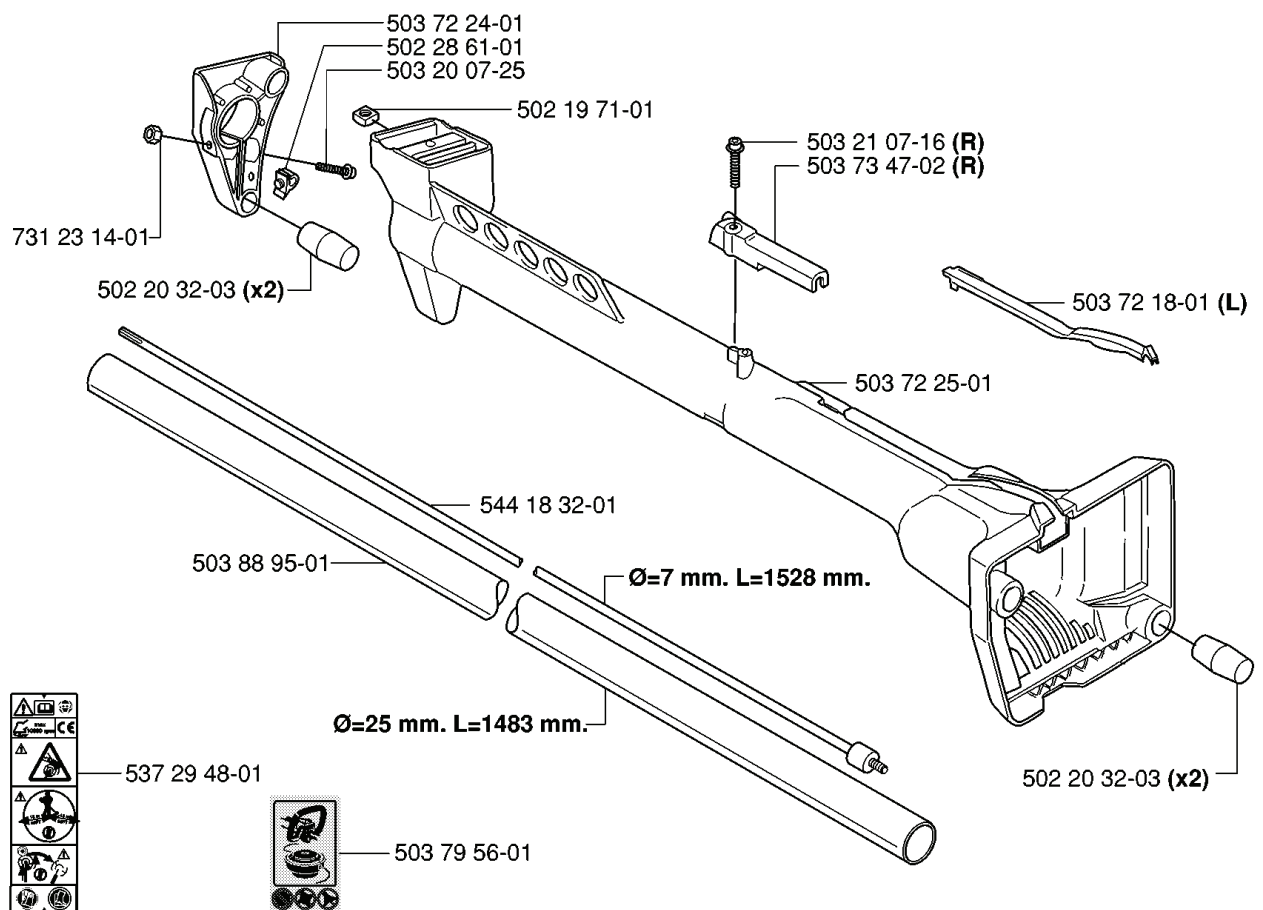
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*compl 502 18 95-02



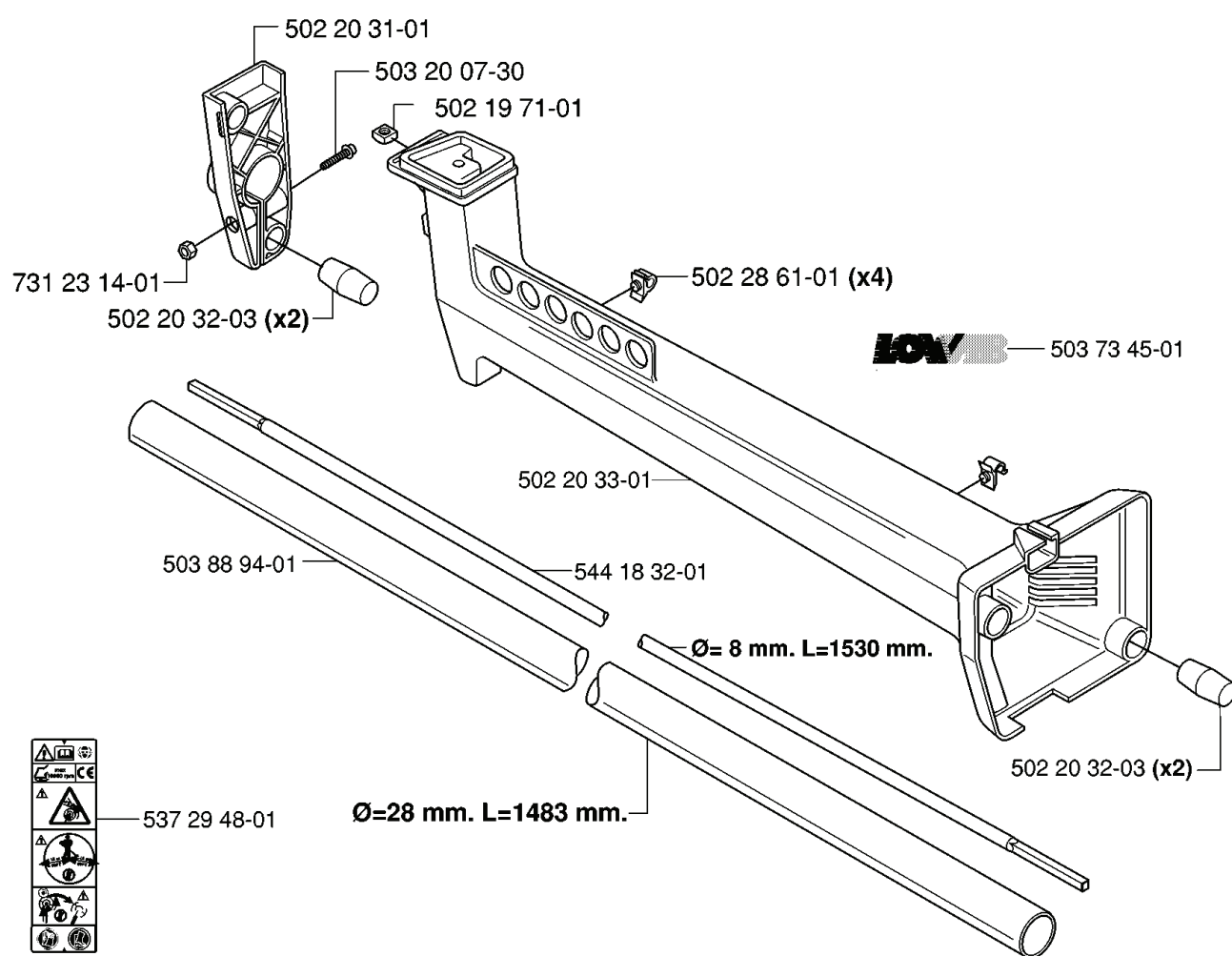
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 18 95-02	502189502	STARTER		1	
503 77 53-01	503775301	STARTER PULLEY		1	
503 21 77-16	503217716	SCREW IHSCT		1	
503 21 29-06	503212906	SCREW CCRPANT		2	
502 20 06-01	502200601	SPRING CASSETTE ASSY		1	
503 21 49-25	503214925	SCREW IHSCT		1	
537 35 64-01	537356401	LABEL	232 L	1	
537 35 64-02	537356402	LABEL	232 R	1	
537 35 64-04	537356404	LABEL	235 RII	1	
537 35 64-03	537356403	LABEL	235 R	1	
502 18 95-03	502189503	STARTER		1	
537 00 84-01	537008401	STARTER HANDLE		1	
505 30 51-25	505305125	STARTER ROPE		1	

B 232L, 232R



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
731 23 14-01	731231401	HEXAGON NUT		1	
503 88 95-01	503889501	TUBE		1	
537 29 48-01	537294801	LABEL		1	
503 79 56-01	503795601	LABEL		1	
502 20 32-03	502203203	ANTIVIBRATION ELEMENT		2	
544 18 32-01	544183201	DRIVE SHAFT		1	
503 72 25-01	503722501	SUSPENSION		1	
503 72 18-01	503721801	COVER	L	1	
503 73 47-02	503734702	LOCK KABLAGE STYRE	R	1	
503 21 07-16	503210716	SCREW IH SCT	R	1	
502 19 71-01	502197101	SQUARE NUT		1	
503 20 07-25	503200725	SCREW IH SCFM		1	
502 28 61-01	502286101	CLIP		1	
503 72 24-01	503722401	HOLDER ANTIVIBRATION		1	

B 235R, 235RII



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
731 23 14-01	731231401	HEXAGON NUT		1	
503 88 94-01	503889401	TUBE		1	
537 29 48-01	537294801	LABEL		1	
502 20 32-03	502203203	ANTIVIBRATION ELEMENT		2	
544 18 32-01	544183201	DRIVE SHAFT		1	
502 20 33-01	502203301	SUSPENSION		1	
503 73 45-01	503734501	LABEL		1	
502 28 61-01	502286101	CLIP		4	
502 19 71-01	502197101	SQUARE NUT		1	
503 20 07-30	503200730	SCREW IHSCFM		1	
502 20 31-01	502203101	HOLDER ANTIVIBRATION		1	