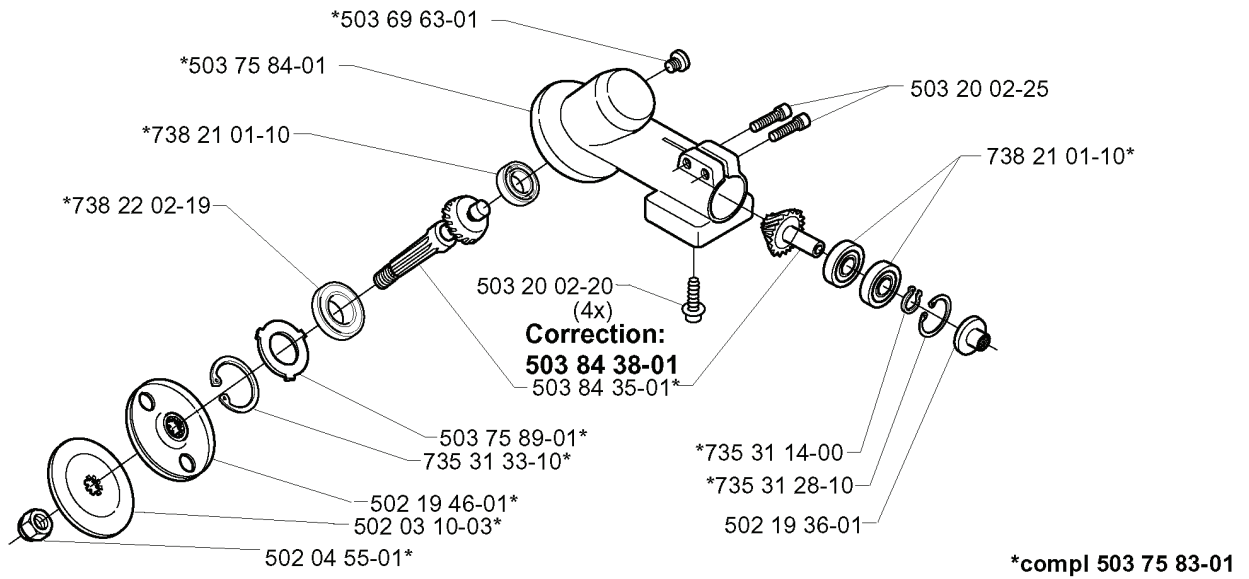
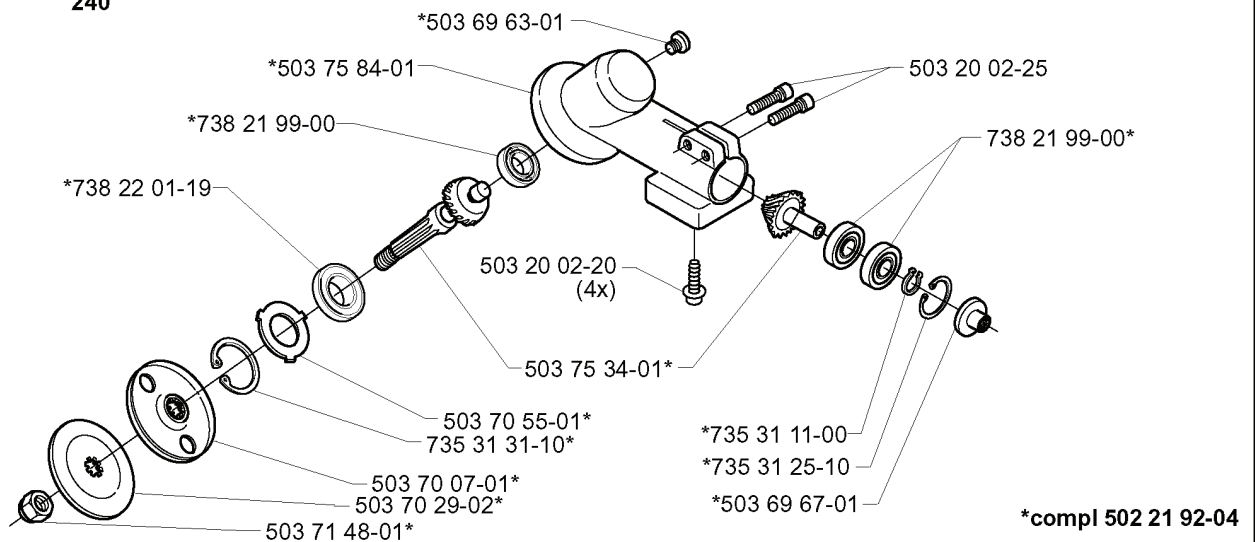
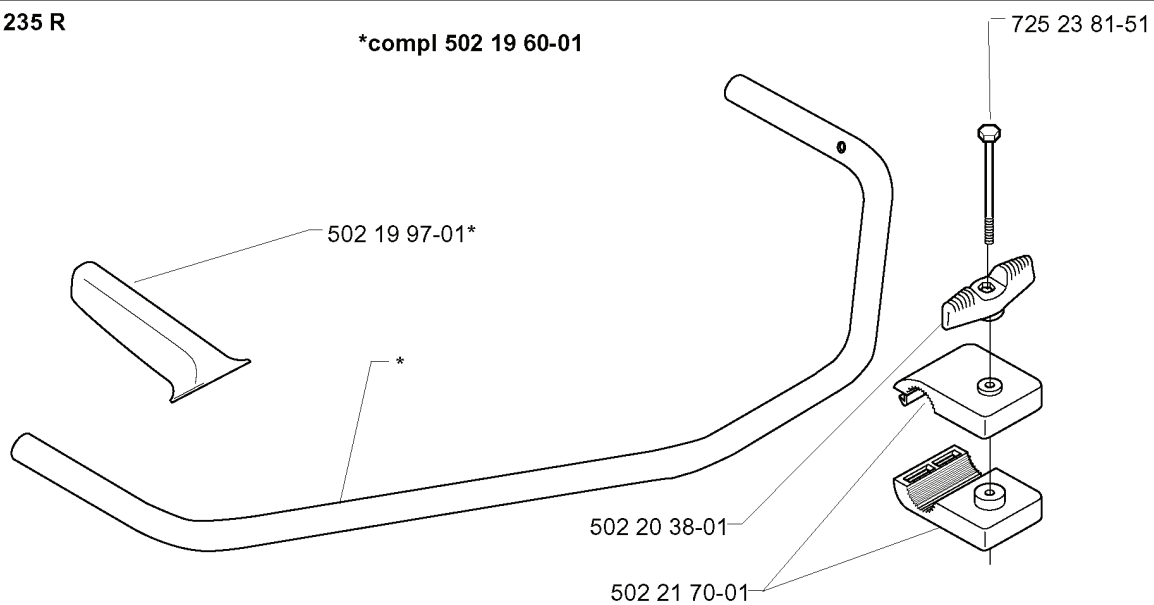
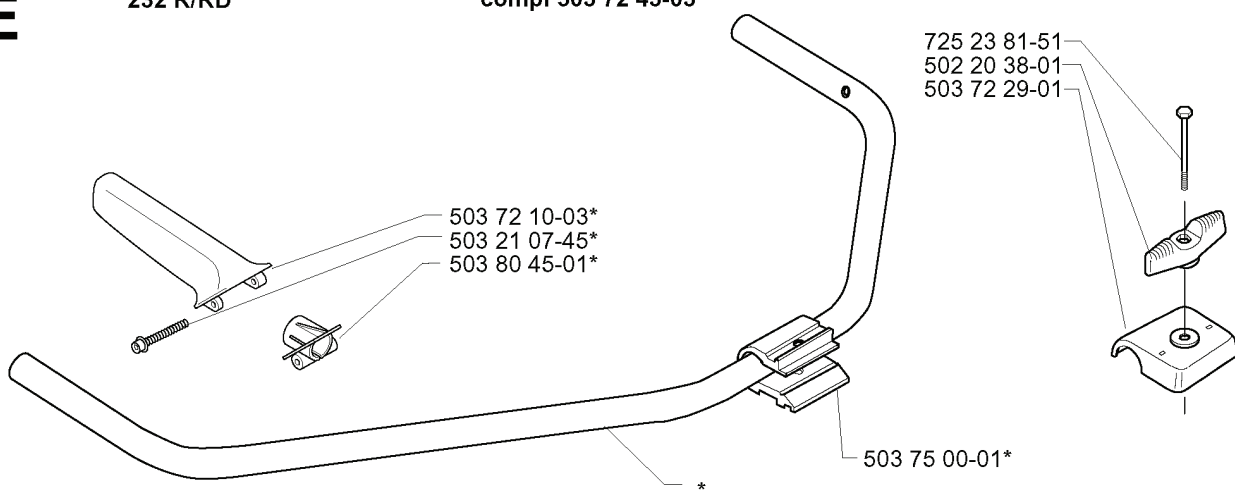


232 R, 20001400001-20023500000

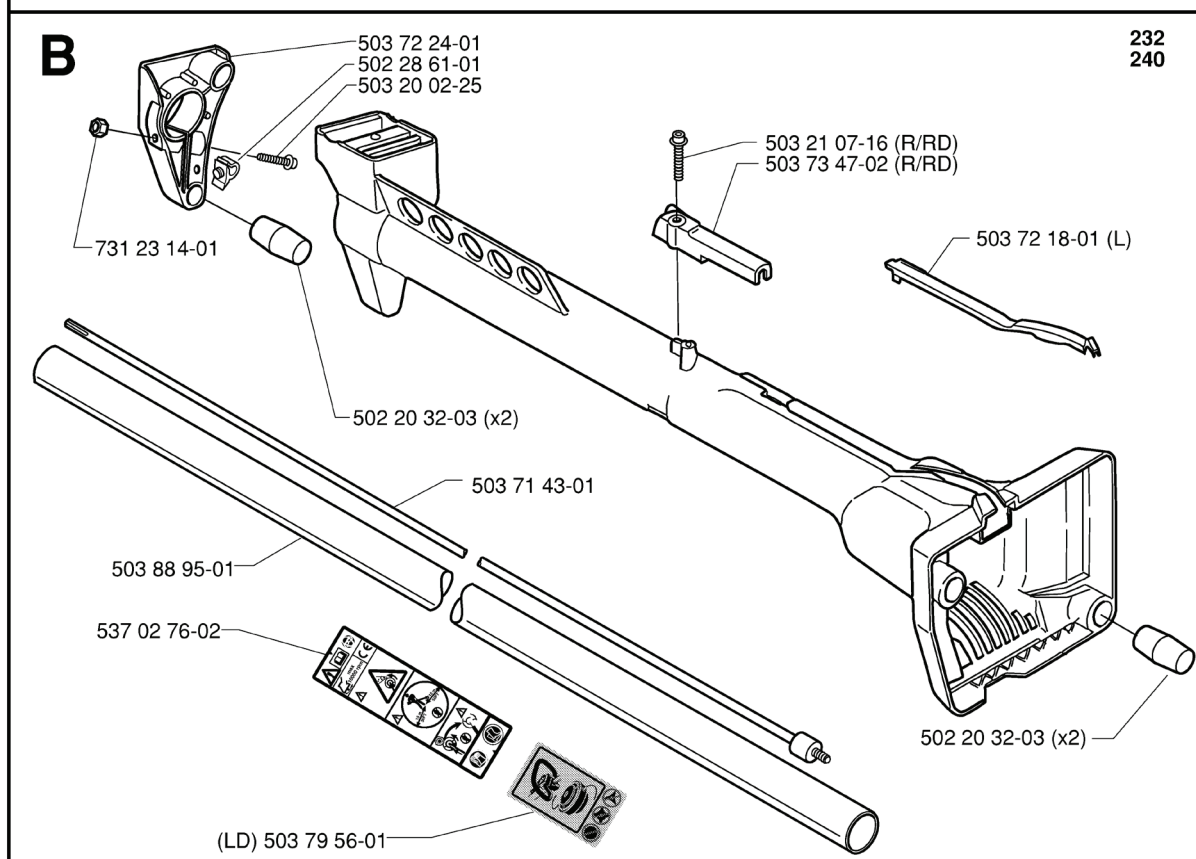
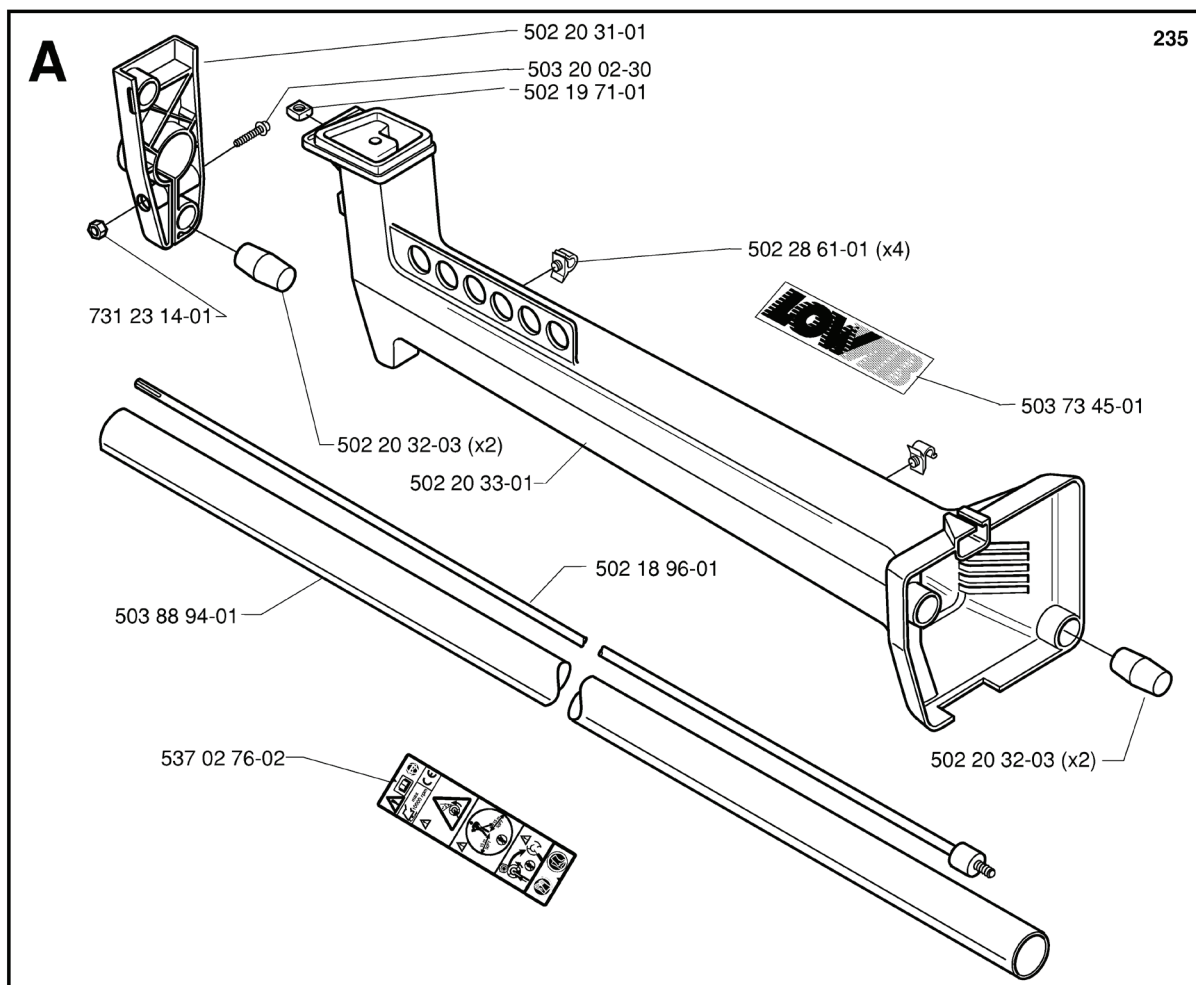
SPARE PARTS LIST

Q**235****R****232
240**

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 69 63-01	503696301	PLUG		1	
503 75 84-01	503758401	GEAR HOUSING		1	
738 21 01-10	738210110	BALL BEARING		1	
738 22 02-19	738220219	BALL BEARING		1	
502 21 92-04	502219204	GEAR		1	
502 04 55-01	502045501	NUT		1	
502 03 10-03	502031003	SUPPORT FLANGE		1	
502 19 46-01	502194601	DRIVER		1	
503 69 67-01	503696701	GASKET RING UPPER		1	
735 31 33-10	735313310	CIRCLIP		1	
503 70 07-01	503700701	DRIVER		1	
503 75 89-01	503758901	COVER WASHER		1	
503 70 29-02	503702902	SUPPORT FLANGE		1	
503 84 35-01	503843501	GEAR WHEEL		1	
503 70 55-01	503705501	COVER WASHER		1	
503 84 38-01	503843801	GEAR WHEEL		1	
503 71 48-01	503714801	NUT BLADE		1	
503 20 02-20	503200220	SCREW IHSCFM	4X	1	
735 31 14-00	735311400	CIRCLIP		1	
503 75 34-01	503753401	GEAR WHEEL		1	
735 31 28-10	735312810	CIRCLIP		1	
502 19 36-01	502193601	GASKET RING UPPER		1	
503 75 83-01	503758301	GEAR		1	
503 20 02-25	503200225	SCREW IHSCFM		1	
735 31 11-00	735311100	CIRCLIP		1	
735 31 25-10	735312510	CIRCLIP		1	
735 31 31-10	735313110	CIRCLIP		1	
738 21 99-00	738219900	BALL BEARING		1	
738 22 01-19	738220119	BALL BEARING		1	

D**235 R*****compl 502 19 60-01****E****232 R/RD*****compl 503 72 43-03**

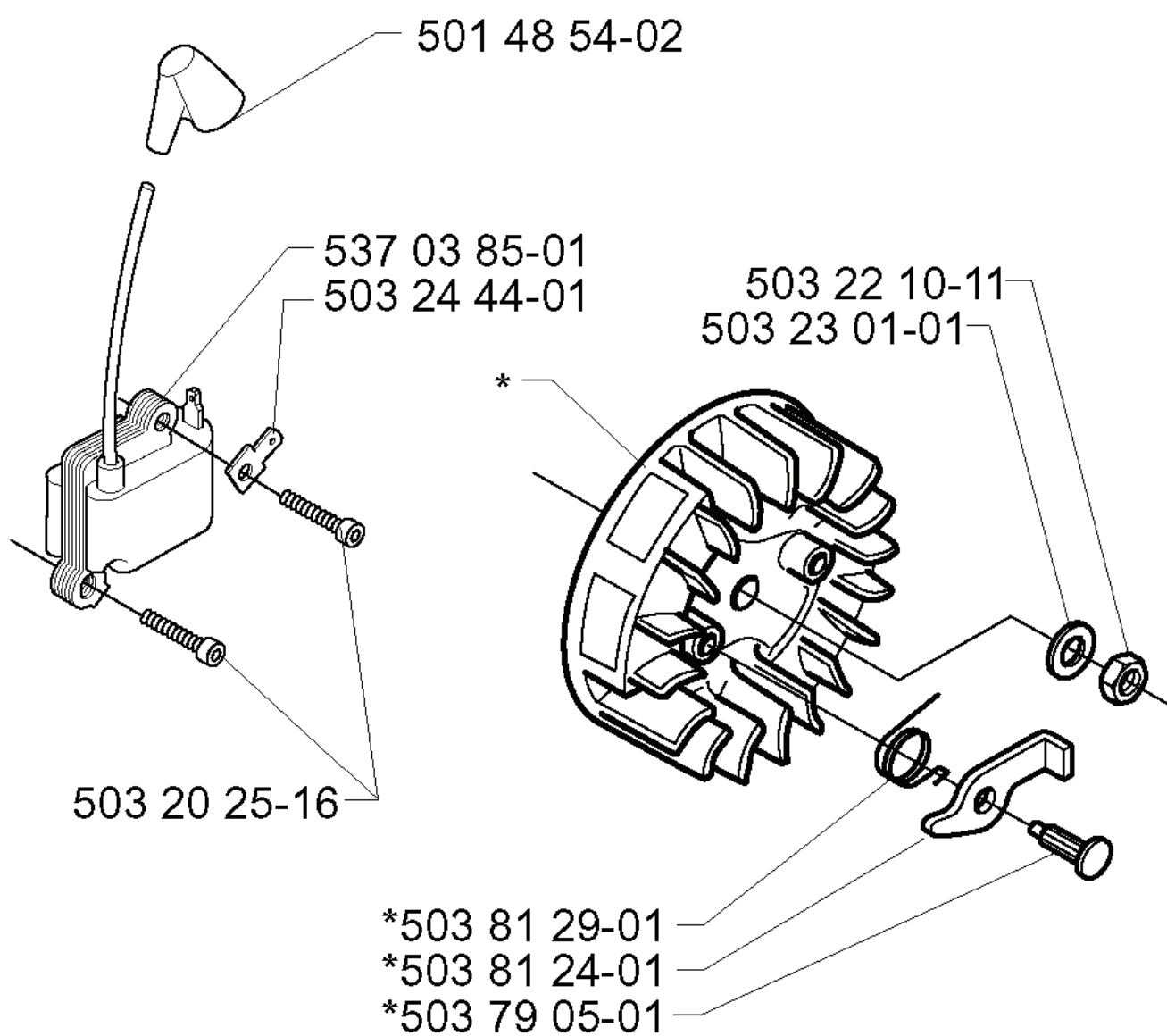
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 19 60-01	502196001	HANDLEBAR		1	
503 72 43-03	503724303	HANDLEBAR PART ASSY		1	
502 19 97-01	502199701	HANDLE		1	
503 72 10-03	503721003	HANDLE		1	
502 21 70-01	502217001	HANDLEBAR BRACKET		1	
503 21 07-45	503210745	SCREW IHSCT		1	
503 80 45-01	503804501	BRACKET		1	
503 75 00-01	503750001	HANDLEBAR BRACKET		1	
503 72 29-01	503722901	COVER		1	
502 20 38-01	502203801	KNOB		1	
725 23 81-51	725238151	SCREW EHHM		1	



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 18 96-01	502189601	DRIVE SHAFT		1	
503 72 24-01	503722401	HOLDER ANTIVIBRATION		1	
502 19 71-01	502197101	SQUARE NUT		1	
502 28 61-01	502286101	CLIP		1	
502 20 31-01	502203101	HOLDER ANTIVIBRATION		1	
503 20 02-25	503200225	SCREW IHSCFM		1	
731 23 14-01	731231401	HEXAGON NUT		1	
502 20 33-01	502203301	SUSPENSION		1	
503 88 95-01	503889501	TUBE		1	
503 20 02-30	503200230	SCREW IHSCFM		1	
537 02 76-02	537027602	LABEL		1	
503 79 56-01	503795601	LABEL	LD	1	
503 71 43-01	503714301	DRIVE SHAFT ASSY		1	
502 20 32-03	502203203	ANTIVIBRATION ELEMENT		2	
503 72 18-01	503721801	COVER	L	1	
503 73 45-01	503734501	LABEL		1	
503 73 47-02	503734702	LOCK KABLAGE STYRE	R/RD	1	
503 21 07-16	503210716	SCREW IH SCT	R/RD	1	
503 88 94-01	503889401	TUBE		1	

S

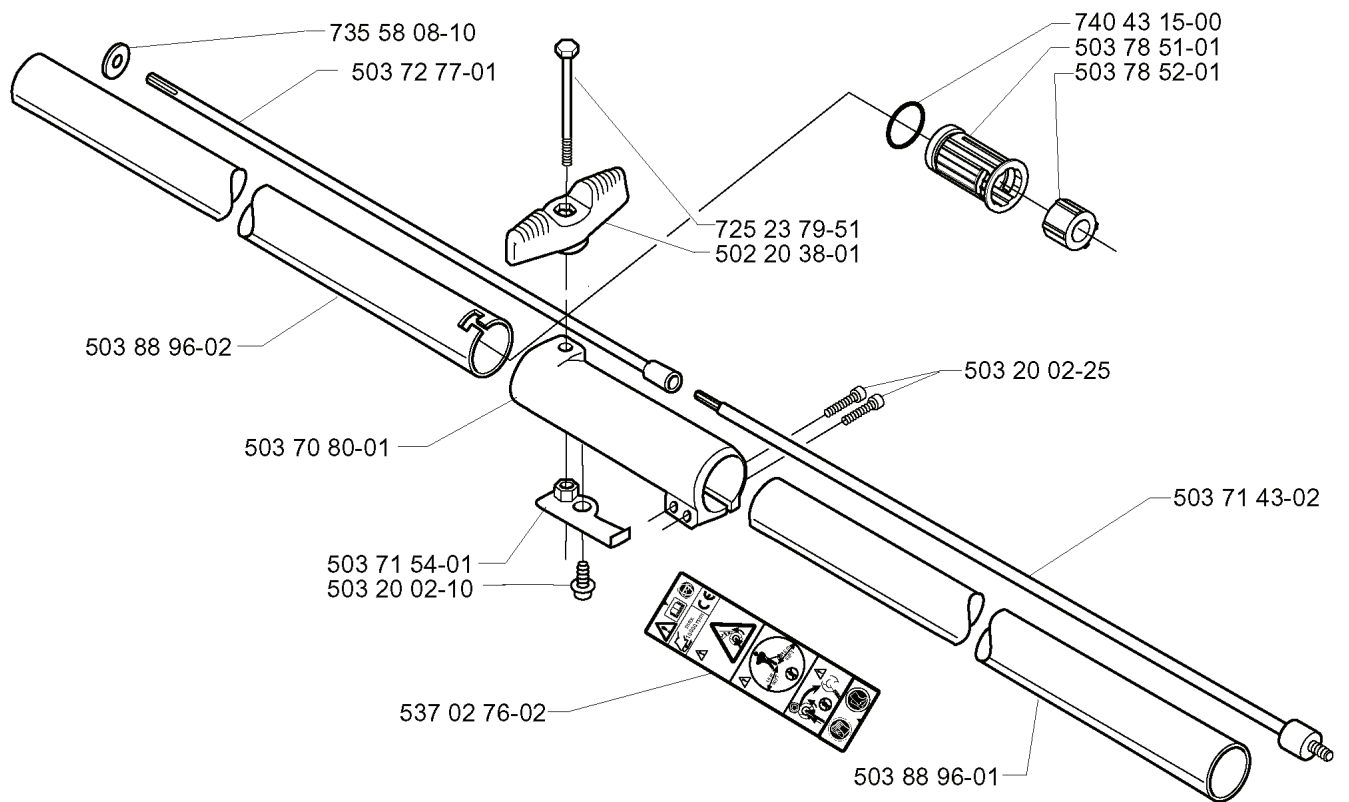
***compl 503 79 06-01**



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 79 06-01	503790601	FLYWHEEL		1	
501 48 54-02	501485402	SPARK PLUG CAP		1	
537 03 85-01	537038501	MODULE		1	
503 24 44-01	503244401	FLAT PIN		1	
503 20 25-16	503202516	SCREW IHSCM		1	
503 81 29-01	503812901	SPRING		1	
503 81 24-01	503812401	STARTER PAWL		1	
503 79 05-01	503790501	RIVET		1	
503 23 01-01	503230101	WASHER		1	
503 22 10-11	503221011	HEXAGON NUT		1	

C

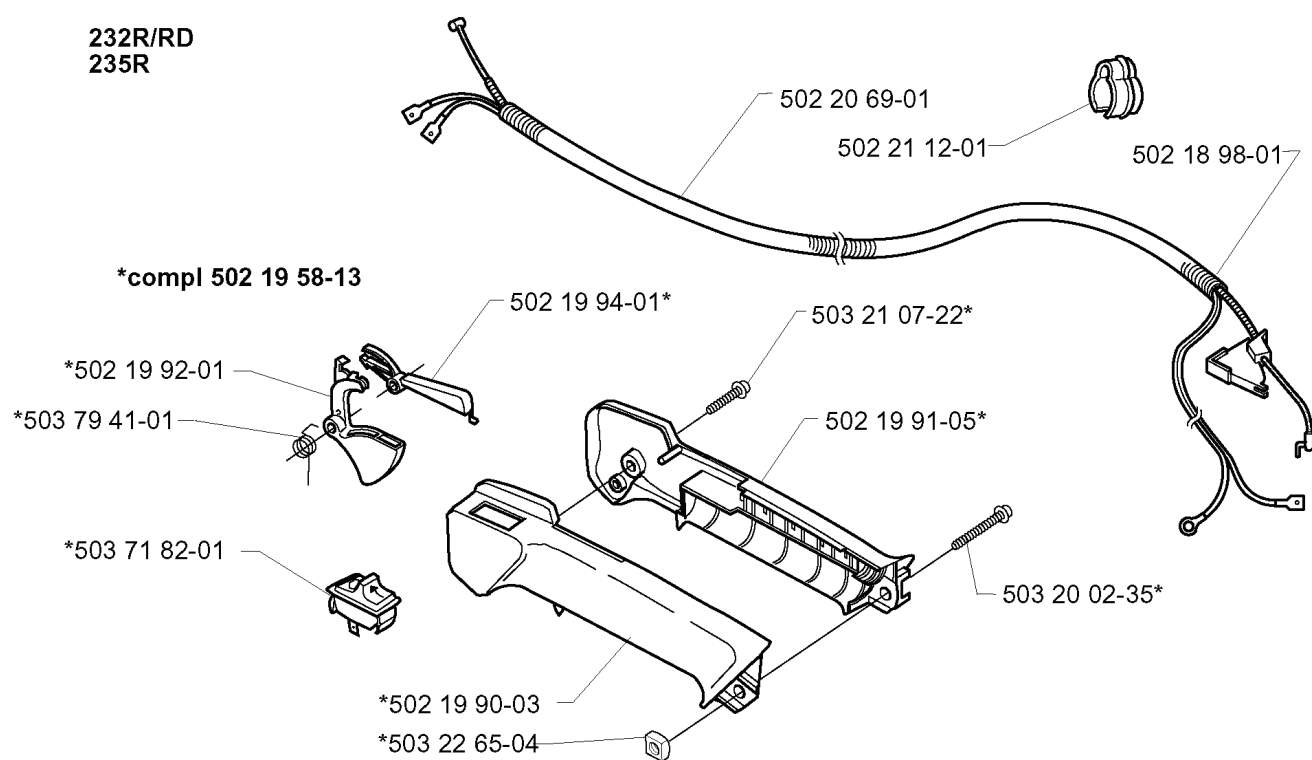
232 RD



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
735 58 08-10	735580810	LOCKWASHER		1	
503 72 77-01	503727701	DRIVE SHAFT ASSY		1	
503 88 96-02	503889602	TUBE		1	
503 70 80-01	503708001	COMPRESSION SLEEVE		1	
503 71 54-01	503715401	LOCKING PLATE		1	
503 20 02-10	503200210	SCREW IHSCFM		1	
537 02 76-02	537027602	LABEL		1	
503 88 96-01	503889601	TUBE		1	
503 71 43-02	503714302	DRIVE SHAFT ASSY		1	
503 20 02-25	503200225	SCREW IHSCFM		1	
502 20 38-01	502203801	KNOB		1	
725 23 79-51	725237951	SCREW EHHM		1	
503 78 52-01	503785201	SUPPORTING BEARING		1	
503 78 51-01	503785101	BEARING CAGE		1	
740 43 15-00	740431500	O-RING		1	

F

232R/RD
235R



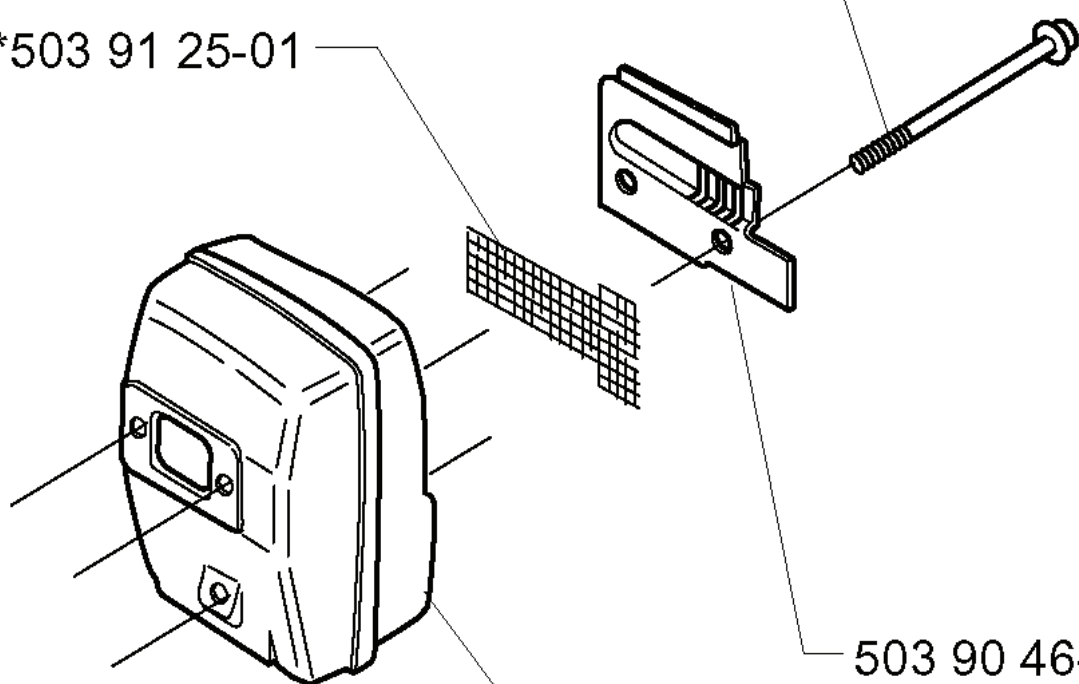
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 19 58-13	502195813	HANDLE		1	
502 19 92-01	502199201	THROTTLE TRIGGER		1	
503 79 41-01	503794101	RECOIL SPRING		1	
503 71 82-01	503718201	SWITCH		1	
503 22 65-04	503226504	SQUARE NUT		1	
502 19 90-03	502199003	HANDLE HALF		1	
503 20 02-35	503200235	SCREW IHSCFM		1	
502 19 91-05	502199105	HANDLE HALF		1	
503 21 07-22	503210722	SCREW IH SCT		1	
502 19 94-01	502199401	THROTTLE LOCKOUT		1	
502 21 12-01	502211201	STAPLE		1	
502 20 69-01	502206901	WIRING		1	
502 18 98-01	502189801	THROTTLE CABLE		1	

K

***compl 503 90 47-02**

503 20 29-63 (x3)

*503 91 25-01



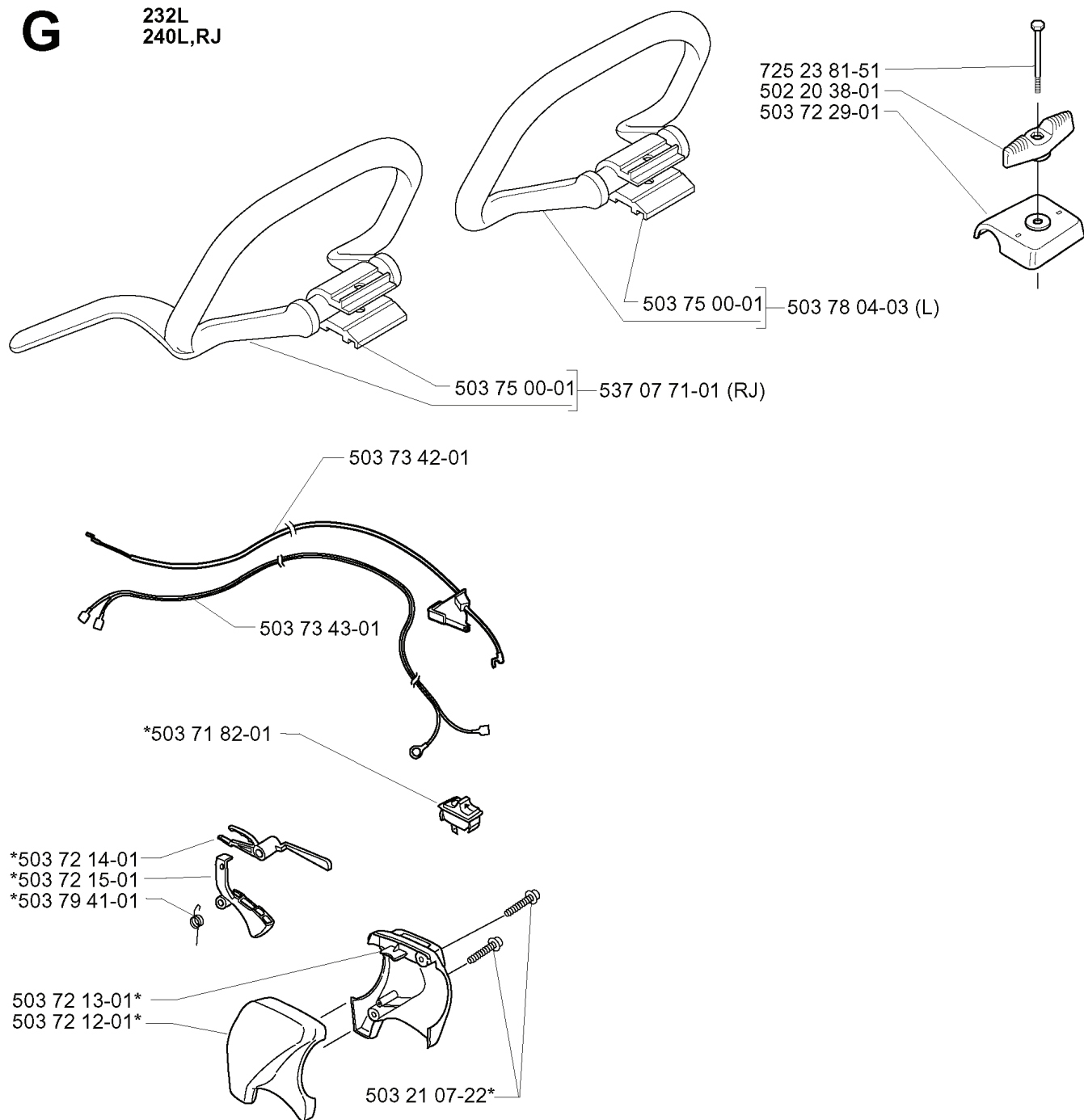
503 90 46-02*

*

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 90 47-02	503904702	MUFFLER ASSY		1	
503 91 25-01	503912501	SPARK ARRESTER SCREEN		1	
503 90 46-02	503904602	EXHAUST DUCT		1	
503 20 29-63	503202963	SCREW IHSCFM		3	

G

232L
240L,RJ



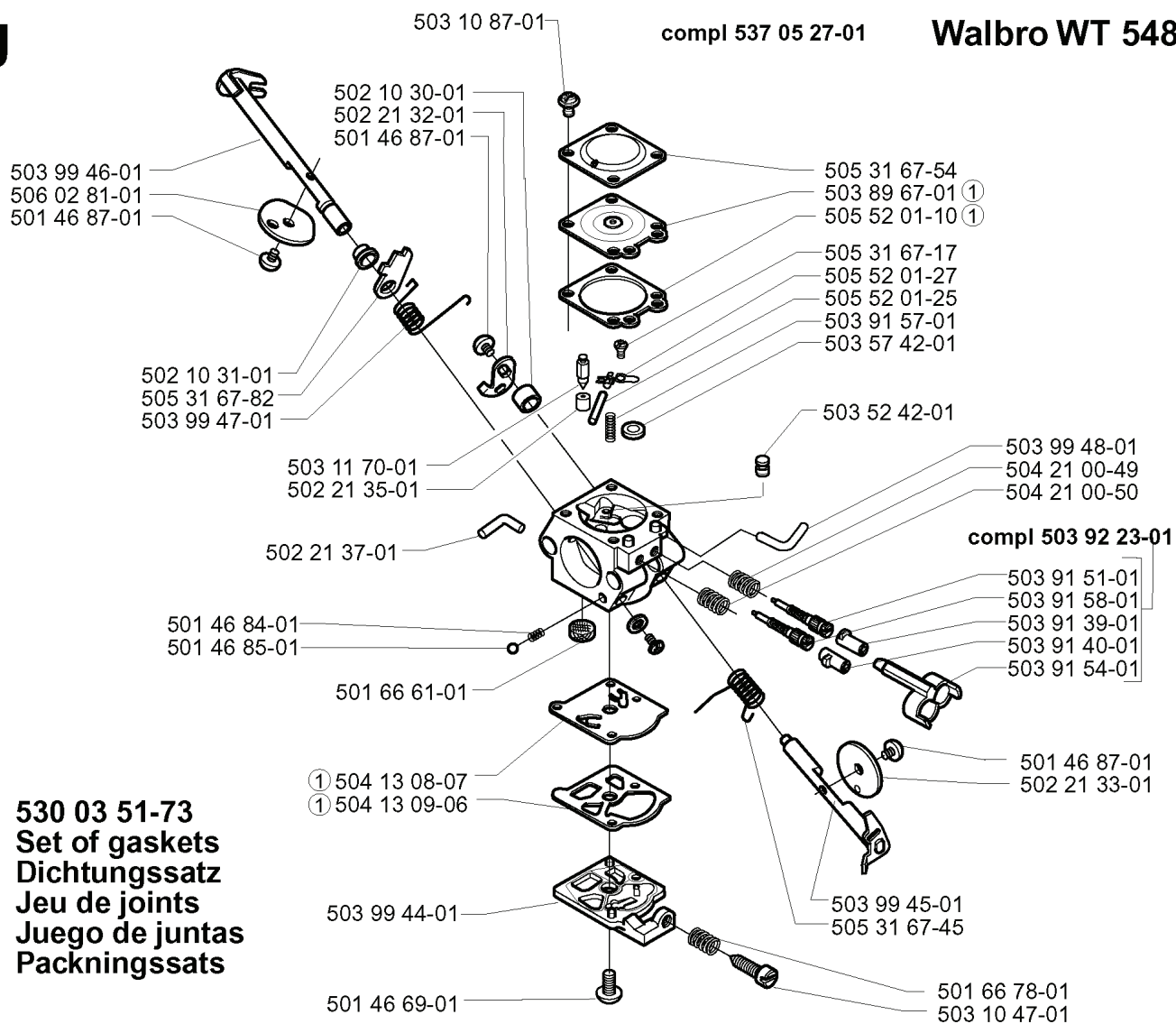
*compl 503 78 05-03

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 73 42-01	503734201	THROTTLE CABLE ASSY		1	
503 73 43-01	503734301	SHORT CIRCUIT CABLE		1	
503 71 82-01	503718201	SWITCH		1	
503 72 14-01	503721401	THROTTLE LOCKOUT		1	
503 72 15-01	503721501	THROTTLE TRIGGER		1	
503 79 41-01	503794101	RECOIL SPRING		1	
503 72 13-01	503721301	HANDLE HALF		1	
503 72 12-01	503721201	HANDLE HALF		1	
503 78 05-03	503780503	HANDLE		1	
503 21 07-22	503210722	SCREW IHSCT		1	
503 07 71-01	503077101	SPRING	RJ	1	
503 75 00-01	503750001	HANDLEBAR BRACKET		1	
503 78 04-03	503780403	HANDLE LOOP	L	1	
503 72 29-01	503722901	COVER		1	
502 20 38-01	502203801	KNOB		1	
725 23 81-51	725238151	SCREW EHHM		1	

U

compl 537 05 27-01

Walbro WT 548

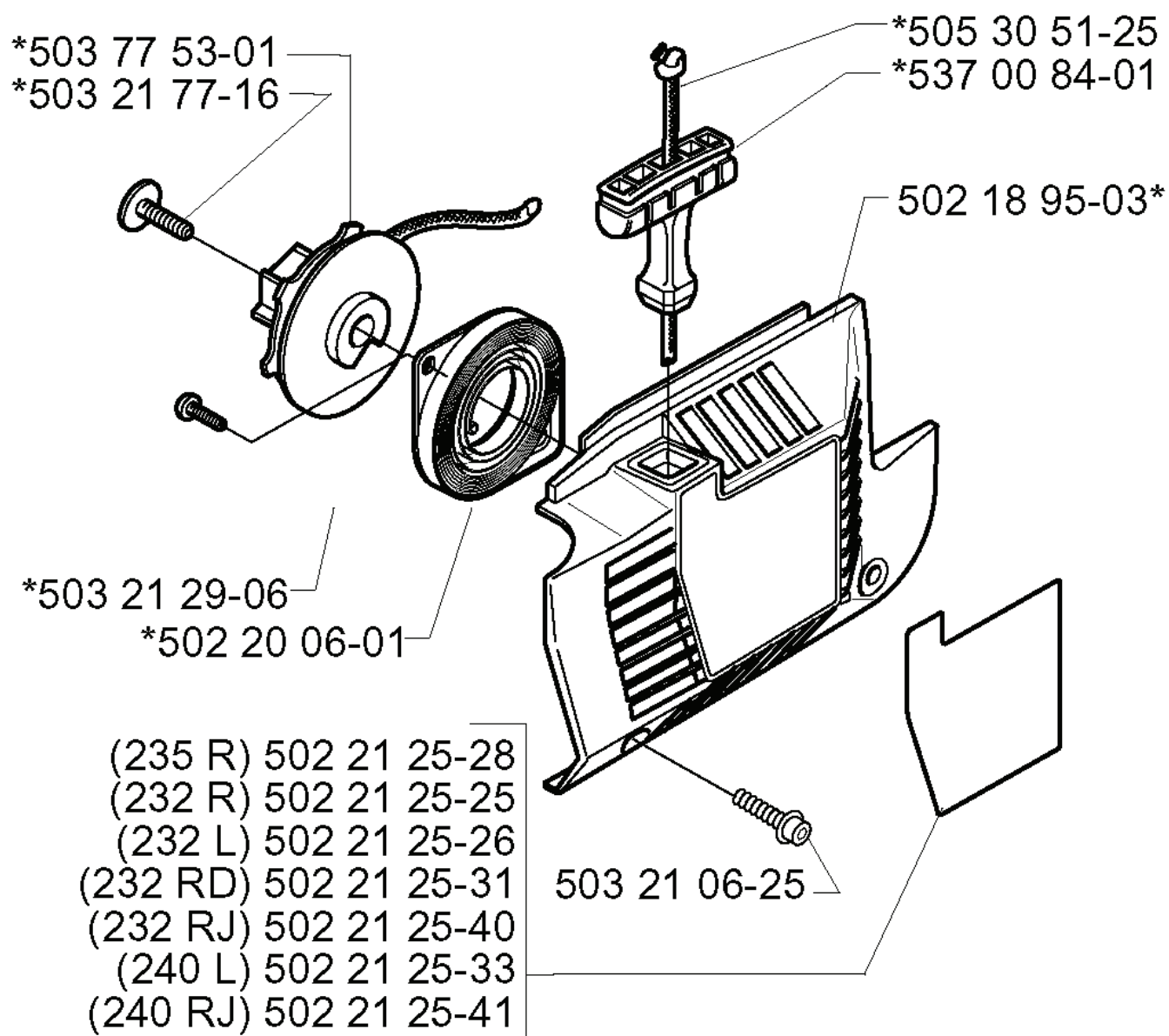


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 10 87-01	503108701	SCREW		1	
502 10 30-01	502103001	DISTANCE		1	
502 21 32-01	502213201	LEVER THROTTLE		1	
503 99 46-01	503994601	SHAFT ASSY		1	
506 02 81-01	506028101	VALVE		1	
501 46 87-01	501468701	SCREW		1	
502 10 31-01	502103101	BUSHING		1	
505 31 67-82	505316782	LEVER		1	
503 99 47-01	503994701	SPRING		1	
503 11 70-01	503117001	NEEDLE VALVE		1	
502 21 35-01	502213501	SEAT INLET VALVE		1	
502 21 37-01	502213701	FITTING		1	
501 46 84-01	501468401	SPRING		1	
501 46 85-01	501468501	BALL		1	
501 66 61-01	501666101	SCREEN		1	
504 13 08-07	504130807	DIAPHRAGM PUMP	530 03 51-73 SET OF GASKETS	1	
504 13 09-06	504130906	GASKET	530 03 51-73 SET OF GASKETS	1	
503 99 44-01	503994401	COVER		1	
501 46 69-01	501466901	SCREW		1	
503 10 47-01	503104701	SCREW		1	
501 66 78-01	501667801	SPRING		1	
503 31 67-45	503316745			1	
503 99 45-01	503994501	SHAFT ASSY		1	
502 21 33-01	502213301	VALVE THROTTLE		1	
503 91 54-01	503915401	RETAINER		1	
503 91 40-01	503914001	LIMITER CAP		1	
503 91 39-01	503913901	LIMITER CAP		1	
503 91 58-01	503915801	NEEDLE		1	
503 91 51-01	503915101	NEEDLE		1	
503 92 23-01	503922301	LIMITER CAP		1	
504 21 00-50	504210050	SPRING		1	
504 21 00-49	504210049	SPRING		1	
503 99 48-01	503994801	FITTING		1	
503 52 42-01	503524201	NOZZLE ASSY		1	
503 57 42-01	503574201	PLUG		1	
503 91 57-01	503915701	SPRING		1	
505 52 01-25	505520125	PIN		1	
505 52 01-27	505520127	LEVER		1	
505 31 67-17	505316717	SCREW		1	
505 52 01-10	505520110	GASKET	530 03 51-73 SET OF GASKETS	1	
503 89 67-01	503896701	DIAPHRAGM	530 03 51-73 SET OF GASKETS	1	

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
505 31 67-54	505316754	LOCK STYRMEMBRAN		1	
537 05 27-01	537052701	CARBURETTOR		1	

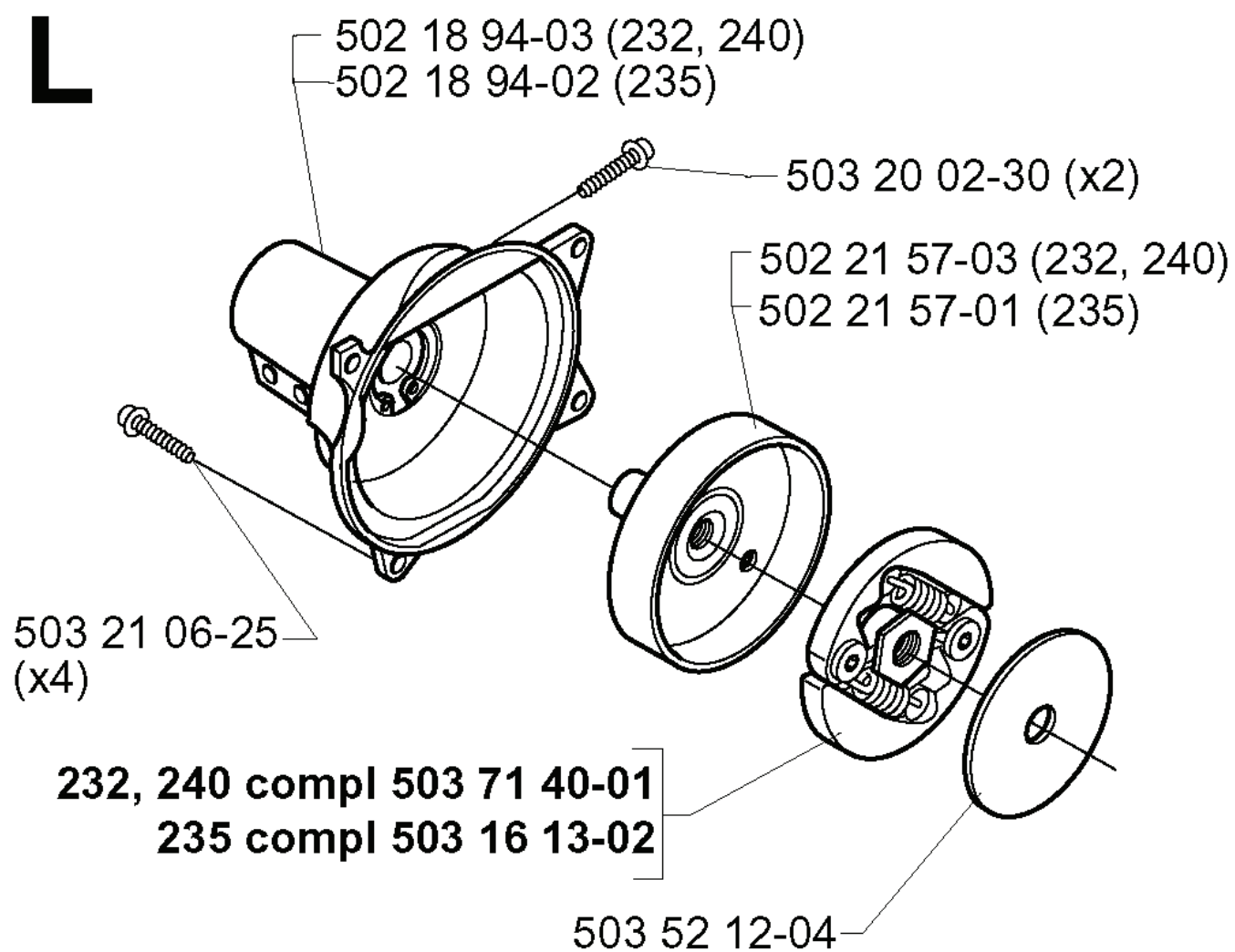
T

***compl 502 18 95-01**



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 18 95-01	502189501	STARTER		1	
503 77 53-01	503775301	STARTER PULLEY		1	
503 21 77-16	503217716	SCREW IHSCT		1	
503 21 29-06	503212906	SCREW CCRPANT		1	
502 20 06-01	502200601	SPRING CASSETTE ASSY		1	
502 21 25-28	502212528	LABEL	235 R	1	
502 21 25-25	502212525	LABEL	232 R	1	
502 21 25-26	502212526	LABEL	232 L	1	
502 21 25-31	502212531	LABEL	232 RD	1	
502 21 25-40	502212540	LABEL	232 RJ	1	
502 21 25-33	502212533	LABEL	240 L	1	
502 21 25-41	502212541	LABEL	240 RJ	1	
503 21 06-25	503210625	SCREW IHSCFT		1	
502 18 95-03	502189503	STARTER		1	
537 00 84-01	537008401	STARTER HANDLE		1	
505 30 51-25	505305125	STARTER ROPE		1	

L

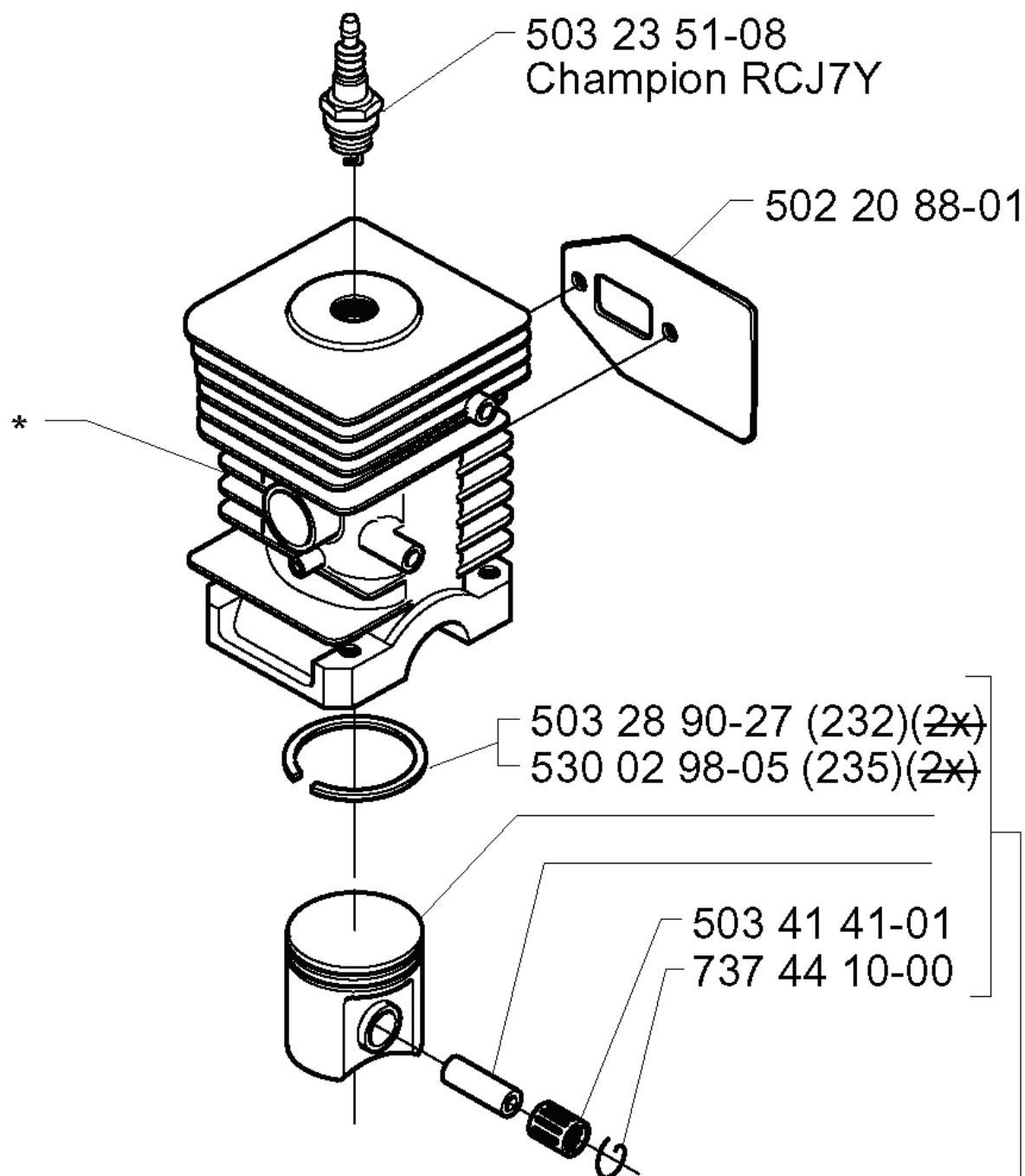


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 18 94-03	502189403	CLUTCH COVER ASSY	232, 240	1	
502 18 94-02	502189402	CLUTCH COVER ASSY	235	1	
503 21 06-25	503210625	SCREW IHSCFT		4	
503 71 40-01	503714001	CLUTCH ASSY	232, 240	1	
503 16 13-02	503161302	CLUTCH ASSY	235	1	
503 52 12-04	503521204	WASHER		1	
502 21 57-01	502215701	CLUTCH DRUM ASSY	235	1	
502 21 57-03	502215703	CLUTCH DRUM ASSY	232, 240	1	
503 20 02-30	503200230	SCREW IHSCFM		2	

J

***compl 503 72 80-01 (232)**

***compl 503 69 46-01 (235, 240))**



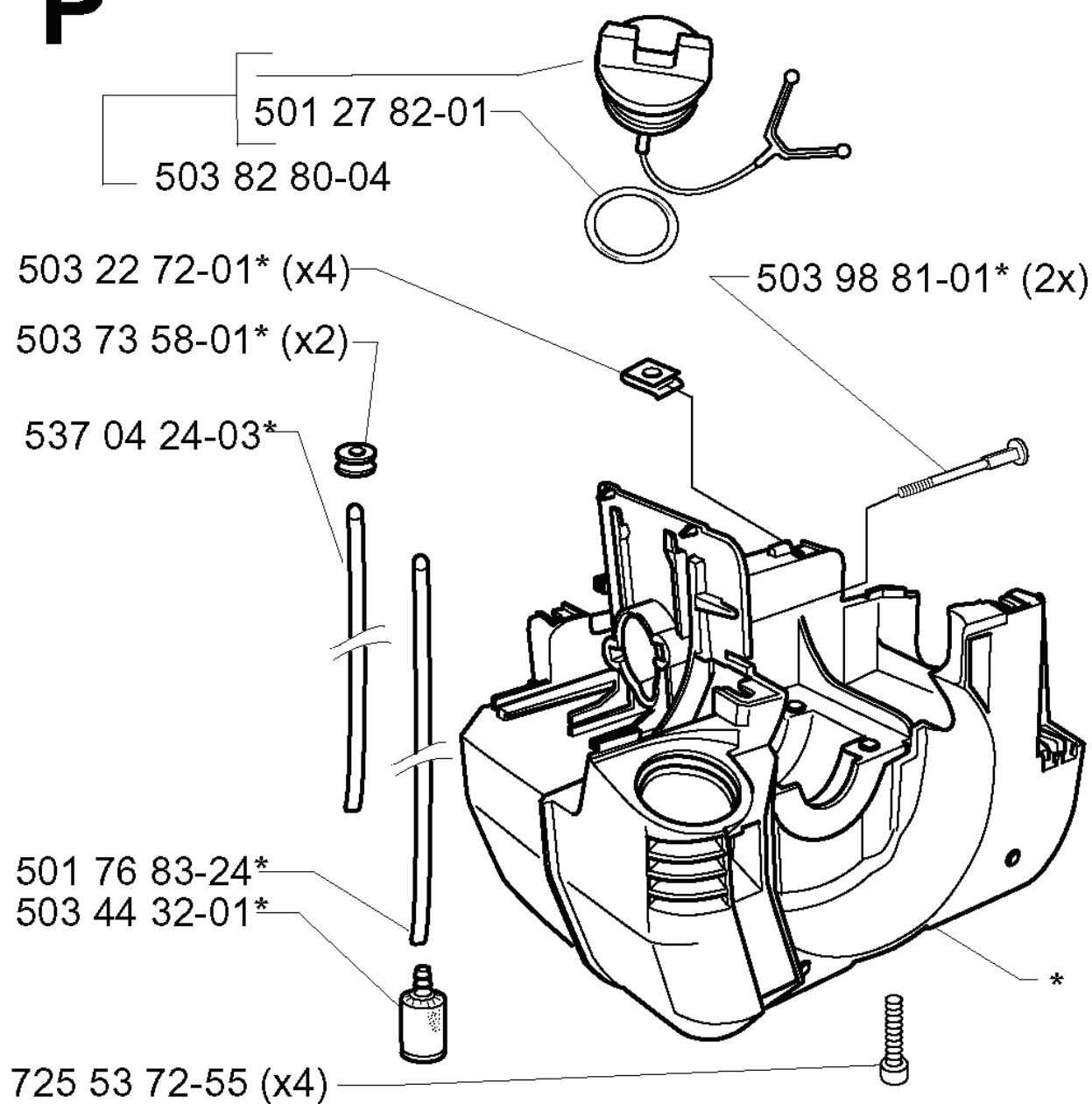
***compl 502 21 43-02 (232)**

***compl 503 68 64-02 (235, 240)**

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 72 80-01	503728001	KOLV + CYL R-DEL	232	1	
503 69 46-01	503694601	PISTON	235, 240	1	
502 21 43-02	502214302	PISTON ASSY	232	1	
503 68 64-02	503686402	PISTON ASSY	235, 240	1	
737 44 10-00	737441000	SNAP RING		1	
503 41 41-01	503414101	NEEDLE BEARING		1	
530 02 98-05	530029805	PISTON RING	235	1	
503 28 90-27	503289027	PISTON RING	232	1	
502 20 88-01	502208801	GASKET		1	
503 23 51-08	503235108	SPARK PLUG	CHAMPION RCJ7Y	1	

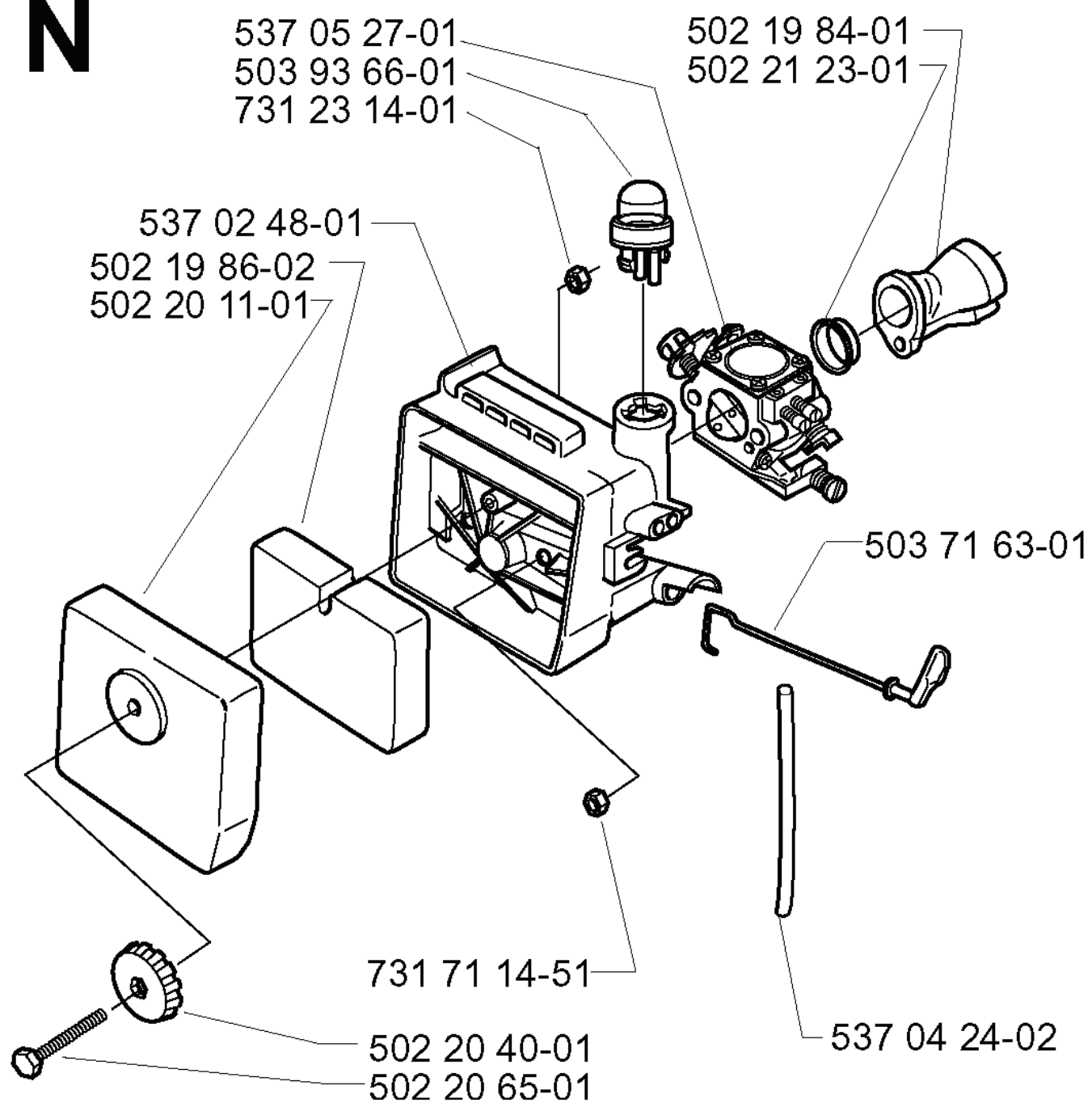
P

***compl 503 84 00-02**



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 84 00-02	503840002	CRANKCASE		1	
501 27 82-01	501278201	GASKET		1	
503 82 80-04	503828004	TANK CAP ASSY		1	
503 22 72-01	503227201	SPEED NUT		4	
503 73 58-01	503735801	BUSHING		2	
537 04 24-03	537042403	FUEL HOSE		1	
501 76 83-24	501768324	FUEL HOSE		1	
503 44 32-01	503443201	FUEL FILTER		1	
725 53 72-55	725537255	SCREW IHSCM		4	
503 98 81-01	503988101	SCREW	2X	1	

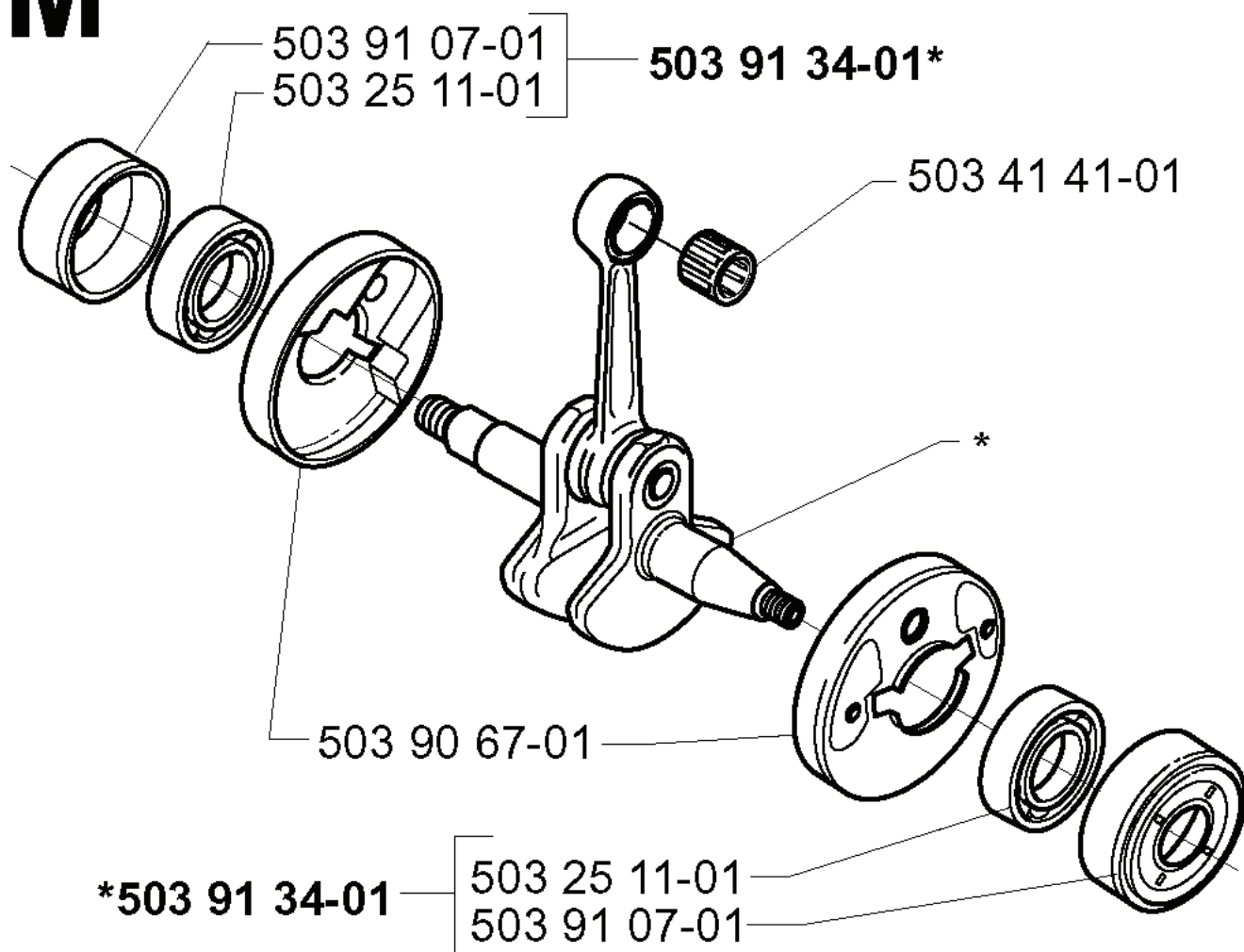
N



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 05 27-01	537052701	CARBURETTOR		1	
503 93 66-01	503936601	PURGE		1	
731 23 14-01	731231401	HEXAGON NUT		1	
537 02 48-01	537024801	FILTER HOLDER		1	
502 19 86-02	502198602	AIR FILTER		1	
502 20 11-01	502201101	FILTER COVER		1	
731 71 14-51	731711451	HEXAGON NUT FLANGE		1	
502 20 40-01	502204001	KNOB		1	
502 20 65-01	502206501	SCREW EHHM		1	
537 04 24-02	537042402	FUEL HOSE		1	
503 71 63-01	503716301	CHOKE CONTROL		1	
502 21 23-01	502212301	SUPPORT RING		1	
502 19 84-01	502198401	INLET PIPE		1	

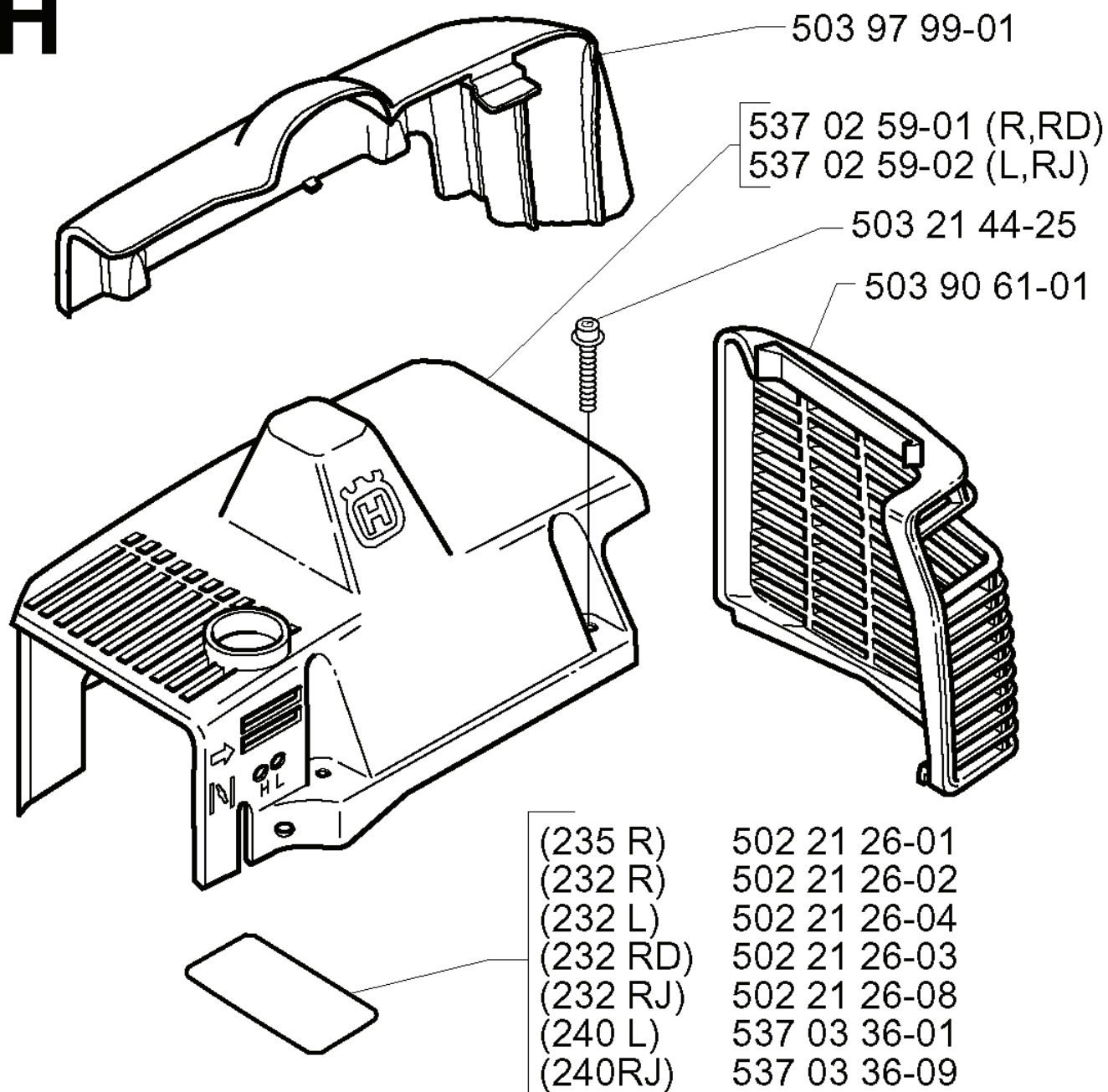
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***compl 502 21 28-04**



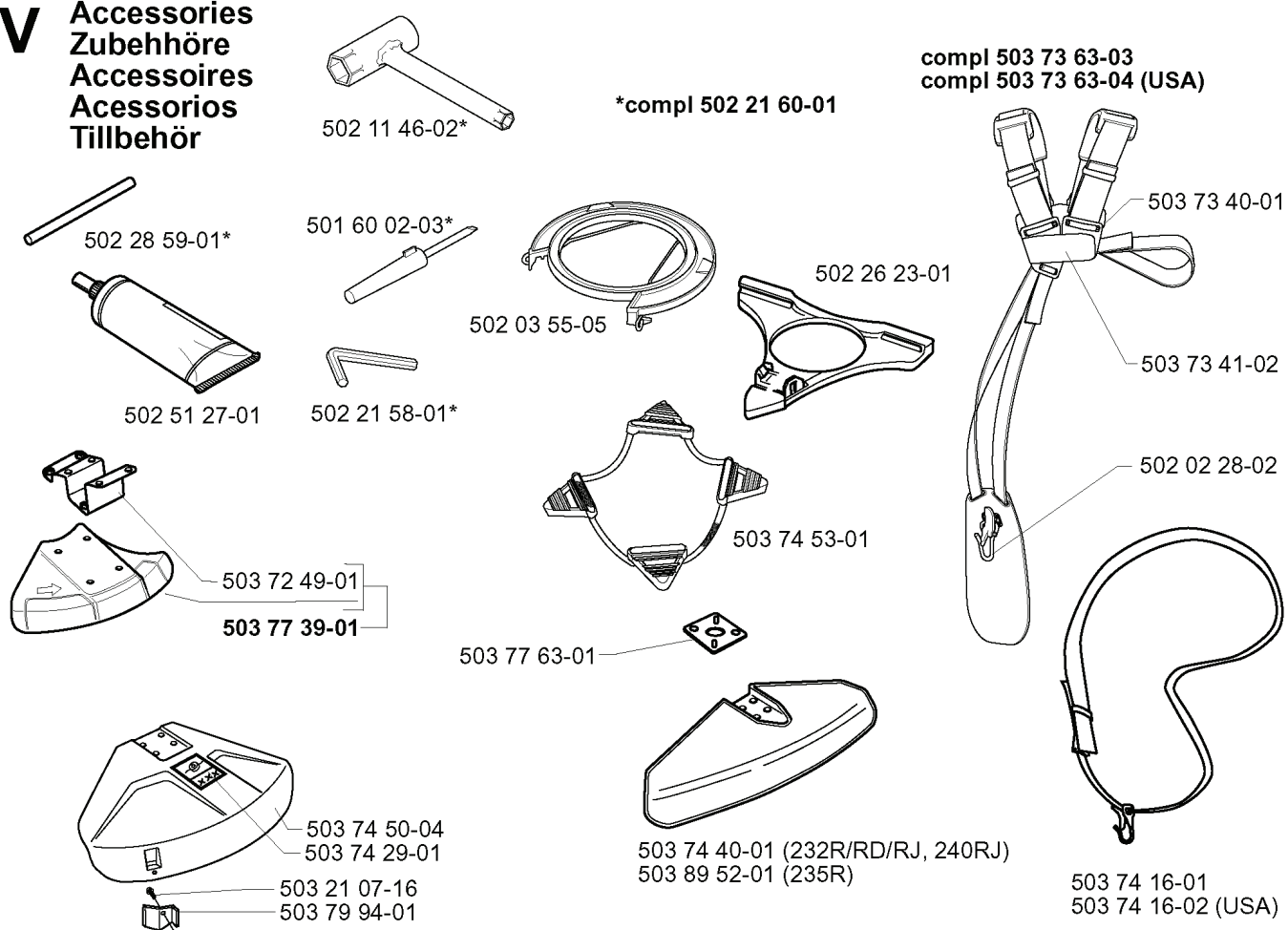
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 21 28-04	502212804	CRANKSHAFT ASSY		1	
503 91 07-01	503910701	BEARING CAGE		1	
503 90 67-01	503906701	CUP		1	
503 91 34-01	503913401	BEARING CAGE		1	
503 25 11-01	503251101	BALL BEARING		1	
503 41 41-01	503414101	NEEDLE BEARING		1	

H



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 97 99-01	503979901	ARM PROTECTION		1	
537 02 59-01	537025901	CYLINDER COVER	R,RD	1	
537 02 59-02	537025902	CYLINDER COVER	L,RJ	1	
503 21 44-25	503214425	SCREW IHSCFTO		1	
503 90 61-01	503906101	HEAT PROTECTOR		1	
502 21 26-01	502212601	DECAL	235 R	1	
502 21 26-02	502212602	DECAL	232 R	1	
502 21 26-04	502212604	DECAL	232 L	1	
502 21 26-03	502212603	DECAL	232 RD	1	
502 21 26-08	502212608	DECAL	232 RJ	1	
537 03 36-01	537033601	LABEL	240 L	1	
537 03 36-09	537033609	LABEL	240RJ	1	

V Accessories Zubehöre Accessoires Accesorios Tillbehör



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
5016002-03	501600203	SCREWDRIVER		1	
5021146-02	502114602	SOCKET WRENCH		1	
5020228-02	502022802	WELT HOOK		1	
5020355-05	502035505	TRANSPORT GUARD		1	
5025127-01	502512701	GREASE		1	
5037249-01	503724901	ADAPTER		1	
5037739-01	503773901	SAW BLADE GUARD		1	
5022859-01	502285901	STOP		1	
5037429-01	503742901	DECAL		1	
5032107-16	503210716	SCREW IHSCT		1	
5037994-01	503799401	BLADE		1	
5037440-01	503744001	BLADE GUARD	232R/RD/RJ, 240RJ	1	
5037763-01	503776301	BASEPLATE		1	
5022158-01	502215801	WRENCH		1	
5022160-01	502216001	ACCESSORY BAG		1	
5022623-01	502262301	TRIMMER GUARD ASSY		1	
5037453-01	503745301	TRANSPORT GUARD		1	
5037416-01	503741601	HARNESS ASSY		1	
5037450-04	503745004	TRIMMER GUARD		1	
5037416-02	503741602	HARNESS ASSY	USA	1	
5037341-02	503734102	BUCKLE		1	
5037340-01	503734001	FRONT PIECE		1	
5037363-04	503736304	HARNESS ASSY	USA	1	
5038952-01	503895201	SAW BLADE GUARD		1	
5037363-03	503736303	HARNESS		1	