

232 R, 19954500001-19970500000

SPARE PARTS LIST

K

503 28 15-05

503 28 15-06

(Carb.USA)

731 23 14-01

502 21 23-01

502 19 84-01

(x2) 503 21 07-47

503 81 16-01

502 19 85-01

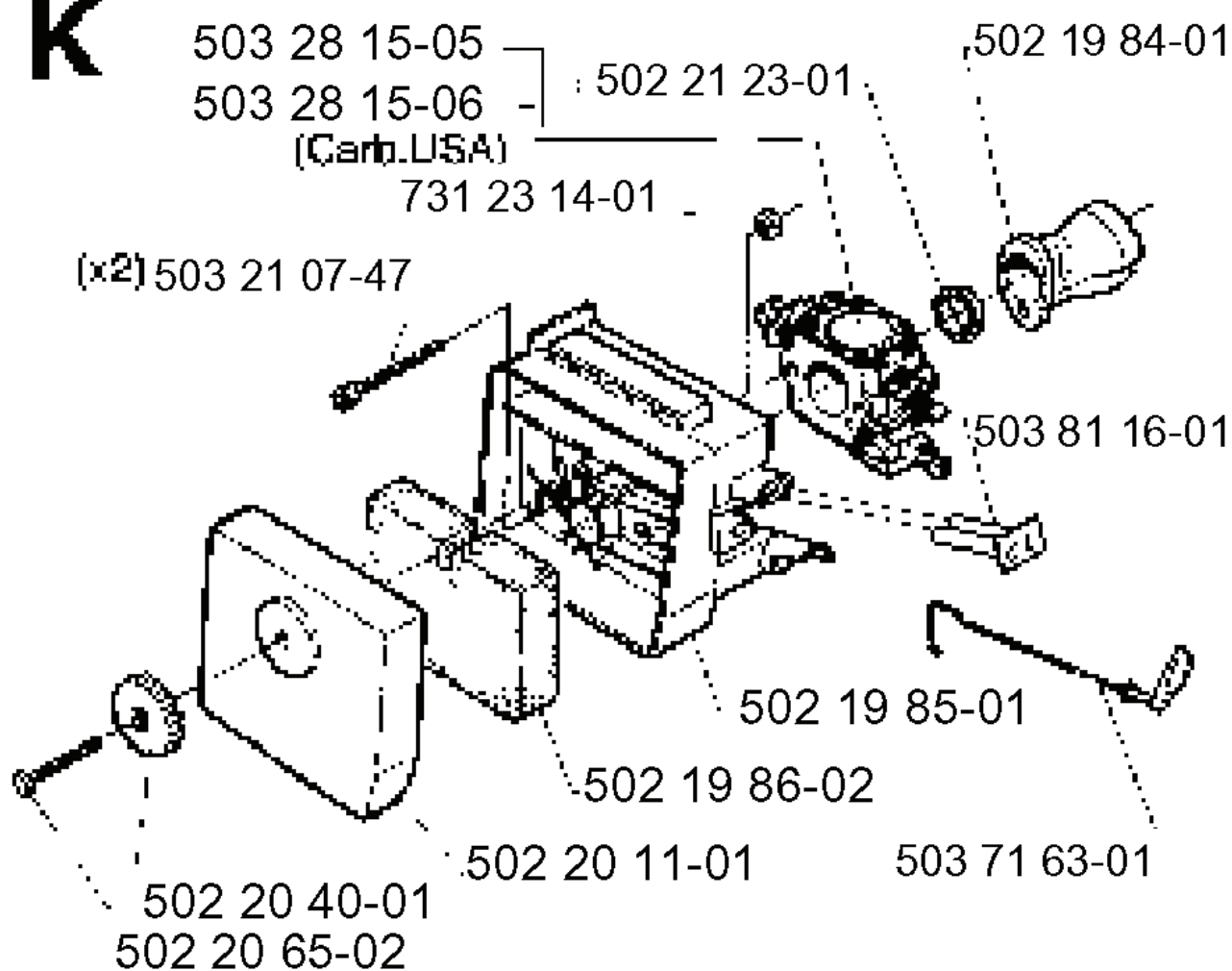
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502 20 11-01

503 71 63-01

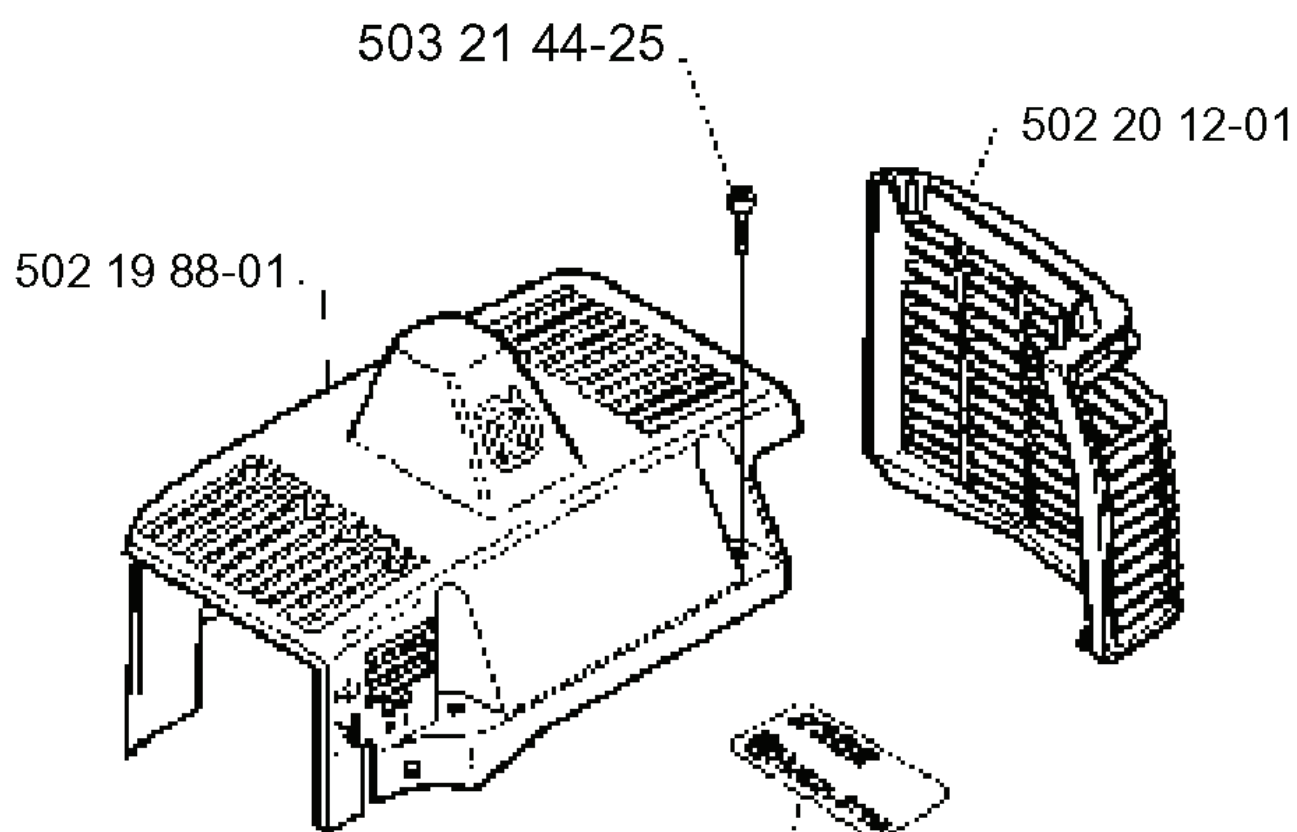
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502 20 65-02



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 28 15-05	503281505	CARBURETTOR		1	
503 28 15-06	503281506	CARBURETTOR	CARB. LISA	1	
731 23 14-01	731231401	HEXAGON NUT		1	
503 21 07-47	503210747	SCREW IHSCFT		2	
502 20 40-01	502204001	KNOB		1	
502 20 65-02	502206502	SCREW EHHM		1	
502 20 11-01	502201101	FILTER COVER		1	
503 71 63-01	503716301	CHOKE CONTROL		1	
502 1986-02	502198602	AIR FILTER		1	
502 1985-01	502198501	FILTER HOLDER		1	
503 81 16-01	503811601	GUIDE BUSHING		1	
502 21 23-01	502212301	SUPPORT RING		1	
502 1984-01	502198401	INLET PIPE		1	

C



(235 R)	502 21 26-01
(232 R)	502 21 26-02
(232 L)	502 21 26-04
(235 R CAT)	502 21 26-14
(232 R CAT)	502 21 26-15
(232 L CAT)	502 21 26-16

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 21 44-25	503214425	SCREW IHSCFTO		1	
502 19 88-01	502198801	CYLINDER COVER		1	
502 21 26-01	502212601	DECAL	235 R	1	
502 21 26-02	502212602	DECAL	232 R	1	
502 21 26-04	502212604	DECAL	232 L	1	
502 21 26-14	502212614	DECAL	235 R CAT	1	
502 21 26-15	502212615	DECAL	232 R CAT	1	
502 21 26-16	502212616	DECAL	232 L CAT	1	
502 20 12-01	502201201	HEAT PROTECTOR		1	

F

502 18 94-03 (232 R/L)

502 18 94-02 (235 R)

503 20 02-30 (x2)

502 21 57-03 (232 L/R)

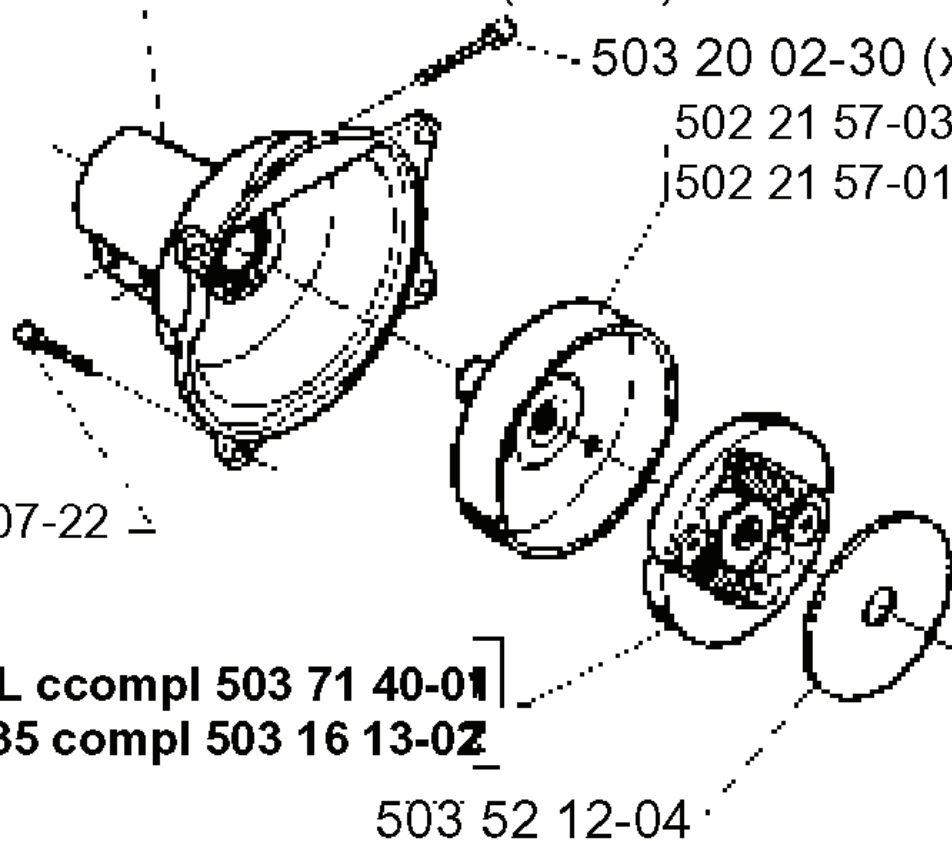
502 21 57-01 (235 R)

503 21 07-22 
(x4)

232R/L ccompl 503 71 40-01

235 compl 503 16 13-02

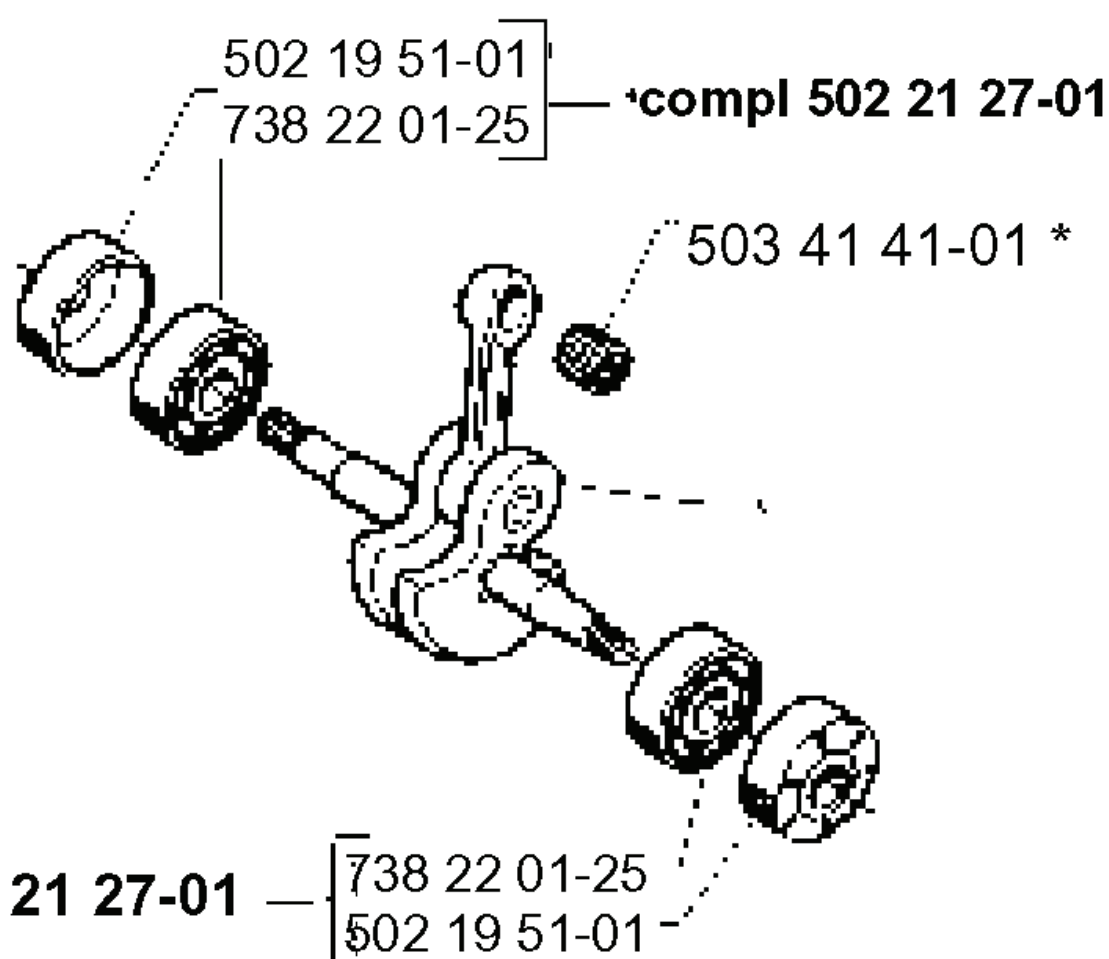
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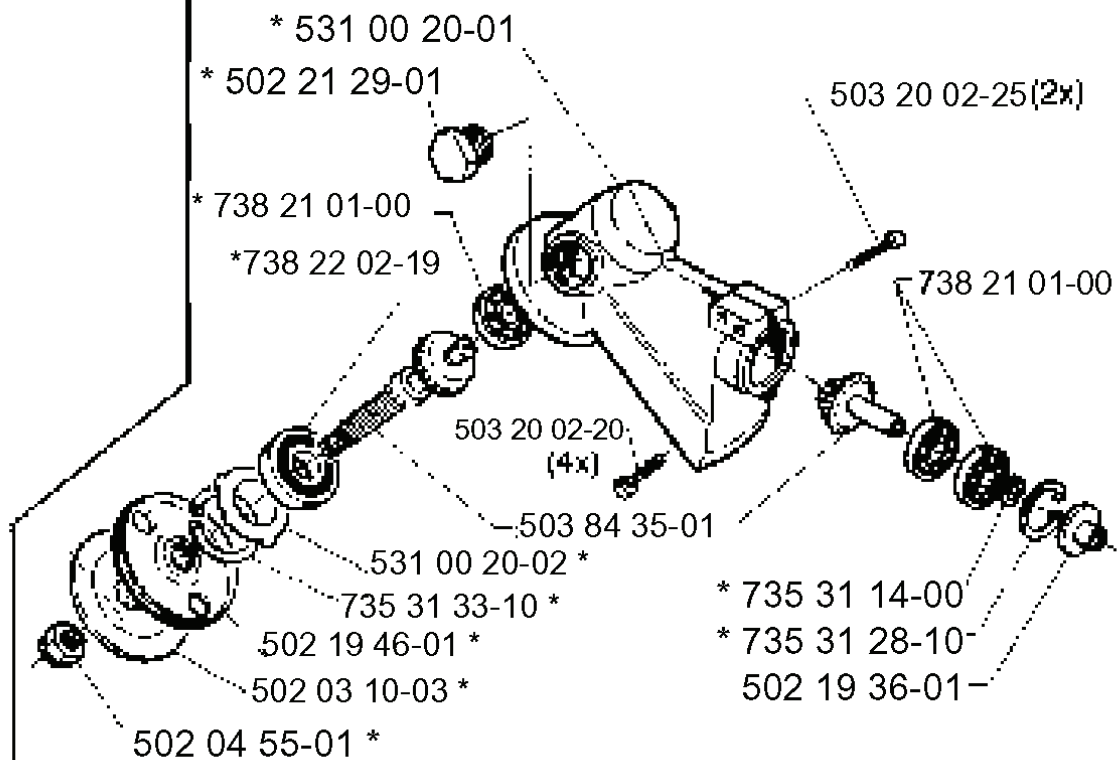
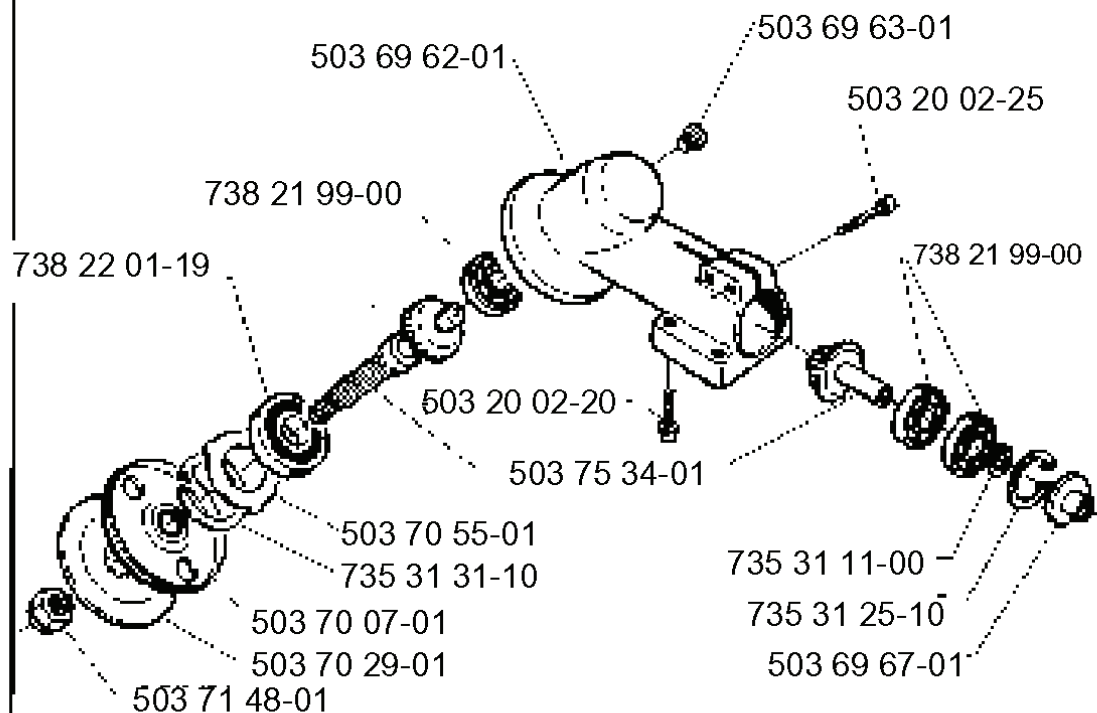
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502 18 94-03	502189403	CLUTCH COVER ASSY	232 R/L	1	
502 18 94-02	502189402	CLUTCH COVER ASSY	235 R	1	
503 21 07-22	503210722	SCREW IH SCT		4	
503 71 40-01	503714001	CLUTCH ASSY	232R/L	1	
503 16 13-02	503161302	CLUTCH ASSY	235	1	
503 52 12-04	503521204	WASHER		1	
502 21 57-01	502215701	CLUTCH DRUM ASSY	235 R	1	
502 21 57-03	502215703	CLUTCH DRUM ASSY	232 L/R	1	
503 20 02-30	503200230	SCREW IH SCFM		2	

G

***compl 502 21 28-01**



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 21 28-01	502212801	CRANKSHAFT ASSY		1	
502 19 51-01	502195101	BEARING CAGE		1	
738 22 01-25	738220125	BALL BEARING		1	
503 41 41-01	503414101	NEEDLE BEARING		1	
502 21 27-01	502212701	BEARING CAGE		1	

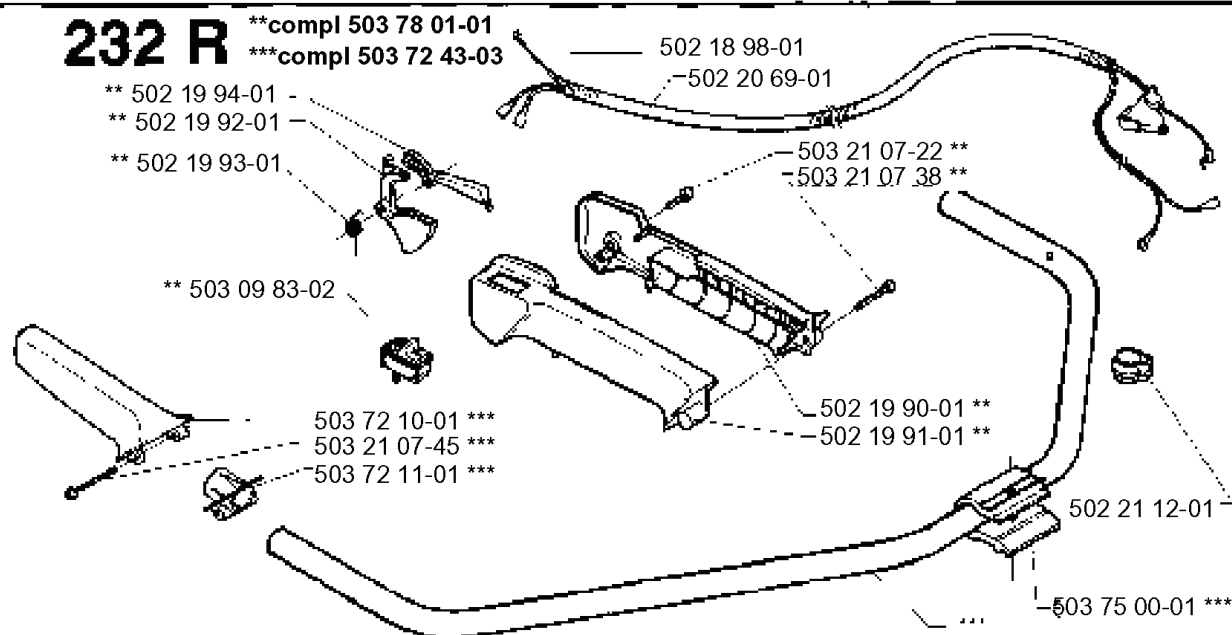
B***compl 502 18 50-01****235 R****Q****Compl 502 21 92-03****232 R/L**

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 18 50-01	502185001	GEAR ASSY		1	
531 00 20-01	531002001	GEAR HOUSING		1	
502 21 29-01	502212901	PLUG		1	
738 21 01-00	738210100	BALL BEARING		1	
738 22 02-19	738220219	BALL BEARING		1	
503 20 02-20	503200220	SCREW IHSCFM	4X	1	
502 21 92-03	502219203	GEAR		1	
503 84 35-01	503843501	GEAR WHEEL		1	
531 00 20-02	531002002	PROTECTIVE WASHER		1	
735 31 33-10	735313310	CIRCLIP		1	
503 69 62-01	503696201	GEAR HOUSING		1	
502 19 46-01	502194601	DRIVER		1	
503 69 63-01	503696301	PLUG		1	
503 69 67-01	503696701	GASKET RING UPPER		1	
502 03 10-03	502031003	SUPPORT FLANGE		1	
502 04 55-01	502045501	NUT		1	
503 70 07-01	503700701	DRIVER		1	
502 19 36-01	502193601	GASKET RING UPPER		1	
503 70 29-01	503702901	SUPPORT FLANGE		1	
735 31 28-10	735312810	CIRCLIP		1	
503 70 55-01	503705501	COVER WASHER		1	
735 31 14-00	735311400	CIRCLIP		1	
503 71 48-01	503714801	NUT BLADE		1	
503 75 34-01	503753401	GEAR WHEEL		1	
503 20 02-25	503200225	SCREW IHSCFM	2X	1	
735 31 11-00	735311100	CIRCLIP		1	
735 31 25-10	735312510	CIRCLIP		1	
735 31 31-10	735313110	CIRCLIP		1	
738 21 99-00	738219900	BALL BEARING		1	
738 22 01-19	738220119	BALL BEARING		1	

R

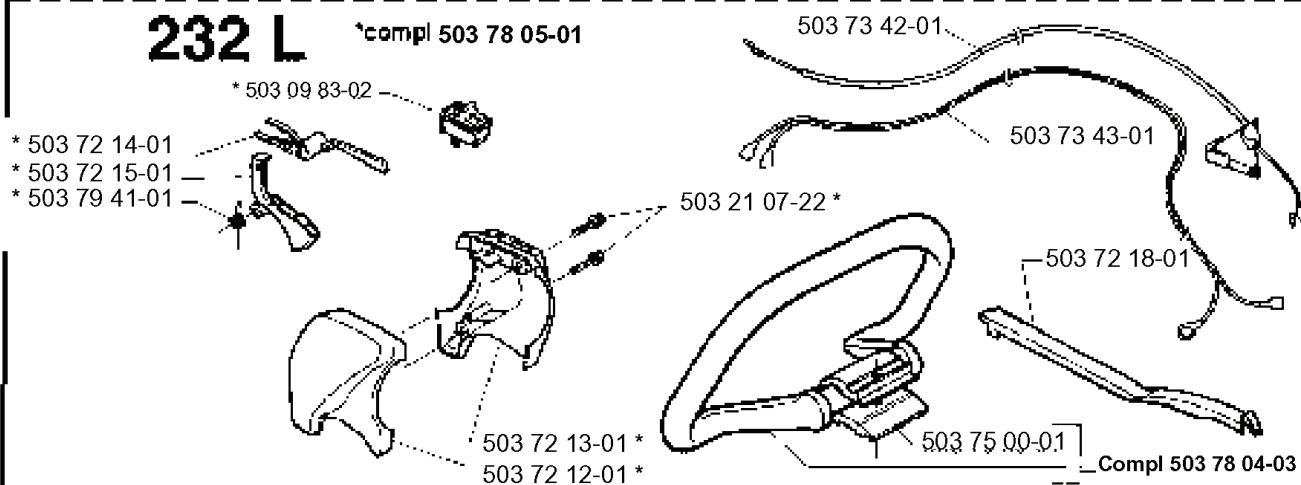
232 R

****compl 503 78 01-01**
*****compl 503 72 43-03**



232 L

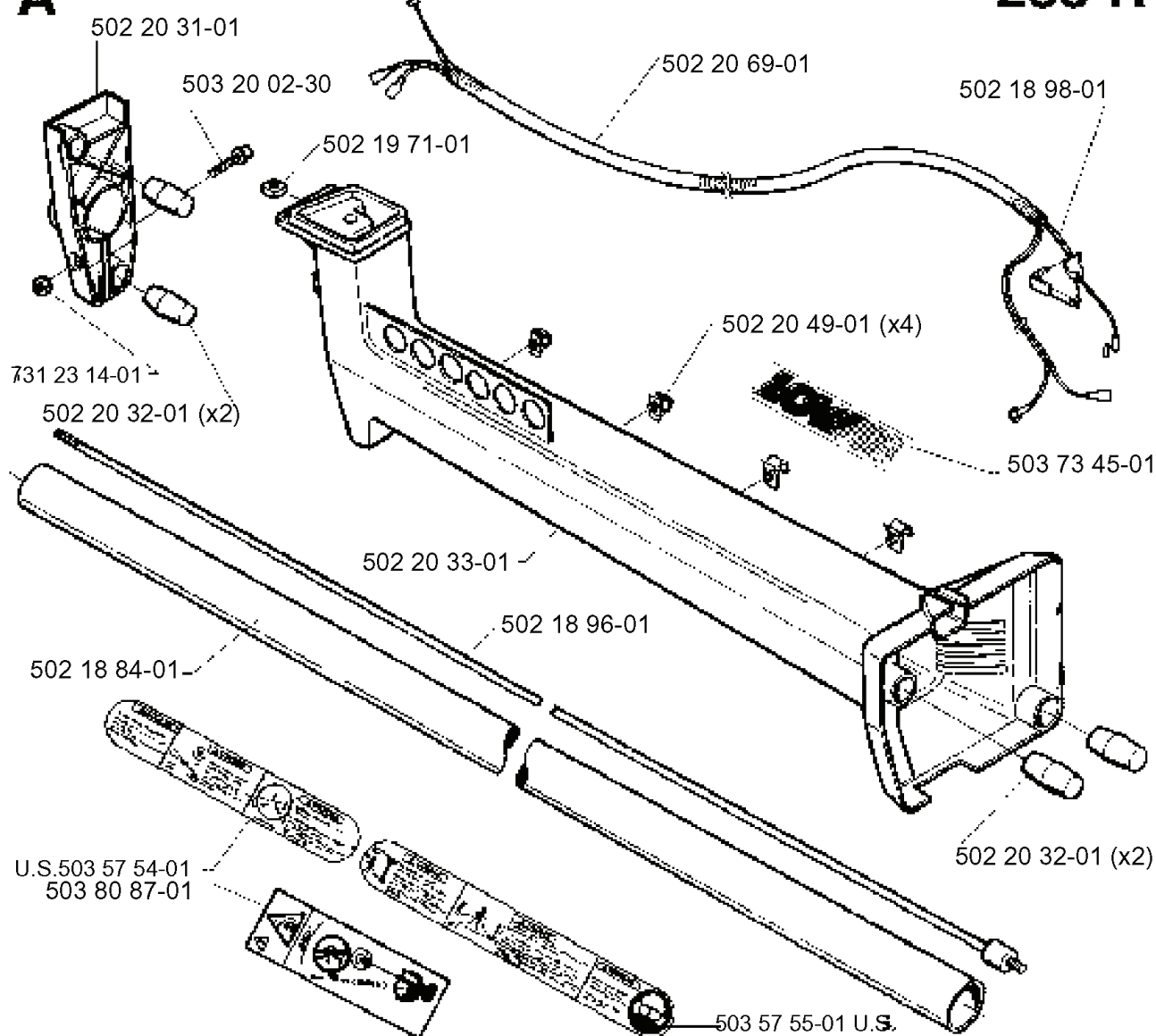
***compl 503 78 05-01**



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
5037801-01	503780101	CONTROL		1	
5037243-03	503724303	HANDLEBAR PART ASSY		1	
5021994-01	502199401	THROTTLE LOCKOUT		1	
5021992-01	502199201	THROTTLE TRIGGER		1	
5021993-01	502199301	RECOIL SPRING		1	
5030983-02	503098302	STOP SWITCH		1	
5037210-01	503721001	HANDLE		1	
5032107-45	503210745	SCREW IHSCT		1	
5037211-01	503721101	HOLDER		1	
5037500-01	503750001	HANDLEBAR BRACKET		1	
5022112-01	502211201	STAPLE		1	
5021991-01	502199101	HANDLE HALF		1	
5021990-01	502199001	HANDLE HALF		1	
5032107-38	503210738	SCREW IHSCT		1	
5037212-01	503721201	HANDLE HALF		1	
5037213-01	503721301	HANDLE HALF		1	
5032107-22	503210722	SCREW IHSCT		1	
5022069-01	502206901	WIRING		1	
5037214-01	503721401	THROTTLE LOCKOUT		1	
5037215-01	503721501	THROTTLE TRIGGER		1	
5021898-01	502189801	THROTTLE CABLE		1	
5037218-01	503721801	COVER		1	
5037342-01	503734201	THROTTLE CABLE ASSY		1	
5037343-01	503734301	SHORT CIRCUIT CABLE		1	
5037804-03	503780403	HANDLE LOOP		1	
5037805-01	503780501	HANDLE		1	
5037941-01	503794101	RECOIL SPRING		1	

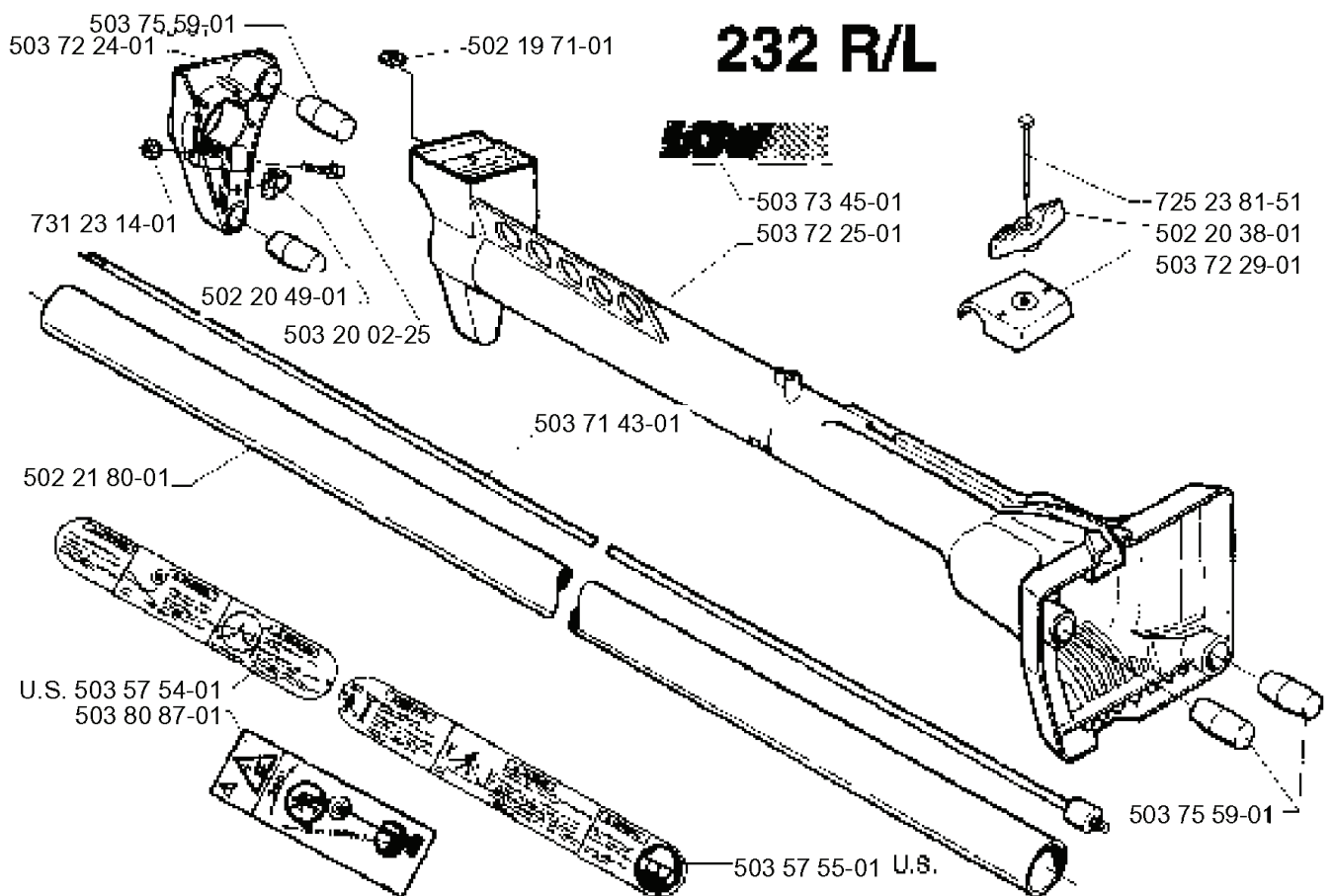
235 R

A



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 20 31-01	502203101	HOLDER ANTIVIBRATION		1	
503 20 02-30	503200230	SCREW IHSCFM		1	
731 23 14-01	731231401	HEXAGON NUT		1	
502 20 32-01	502203201	ANTIVIBRATION ELEMENT		2	
502 18 84-01	502188401	TUBE ASSY		1	
503 57 54-01	503575401	DECAL	U.S.	1	
503 80 87-01	503808701	LABEL		1	
502 18 96-01	502189601	DRIVE SHAFT		1	
502 20 33-01	502203301	SUSPENSION		1	
502 19 71-01	502197101	SQUARE NUT		1	
502 20 69-01	502206901	WIRING		1	
502 20 49-01	502204901	CLIP		4	
503 57 55-01	503575501	DECAL	U.S.	1	
503 73 45-01	503734501	LABEL		1	
502 18 98-01	502189801	THROTTLE CABLE		1	

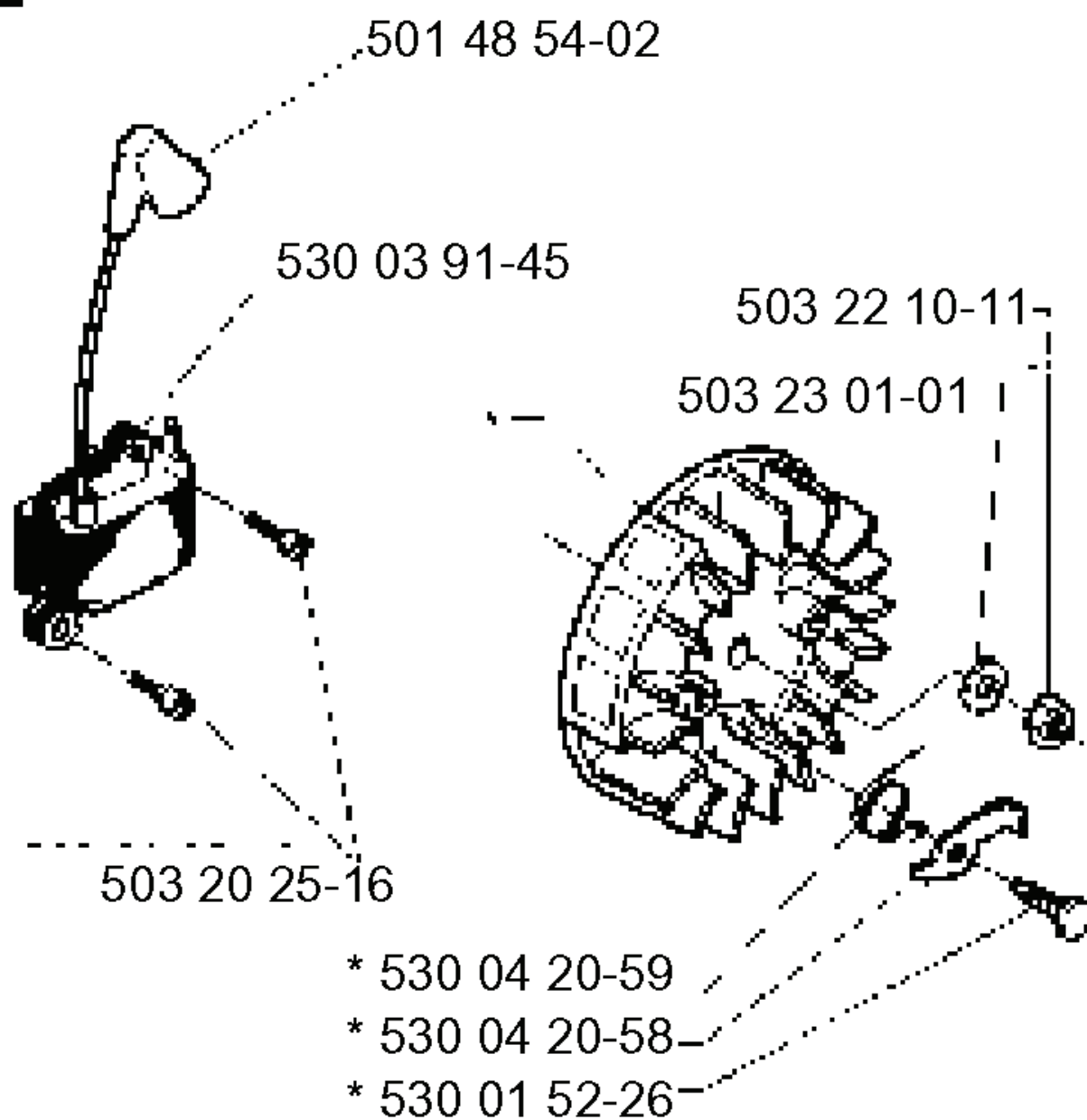
232 R/L



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 72 24-01	503722401	HOLDER ANTIVIBRATION		1	
731 23 14-01	731231401	HEXAGON NUT		1	
502 20 49-01	502204901	CLIP		1	
503 20 02-25	503200225	SCREW IHSCFM		1	
502 21 80-01	502218001	TUBE DRIVESHAFT ASSY		1	
503 57 54-01	503575401	DECAL	U.S.	1	
503 80 87-01	503808701	LABEL		1	
503 57 55-01	503575501	DECAL	U.S.	1	
503 71 43-01	503714301	DRIVE SHAFT ASSY		1	
502 19 71-01	502197101	SQUARE NUT		1	
503 73 45-01	503734501	LABEL		1	
503 72 25-01	503722501	SUSPENSION		1	
503 75 59-01	503755901	ANTIVIBRATION ELEMENT		1	
503 72 29-01	503722901	COVER		1	
502 20 38-01	502203801	KNOB		1	
725 23 81-51	725238151	SCREW EHHM		1	

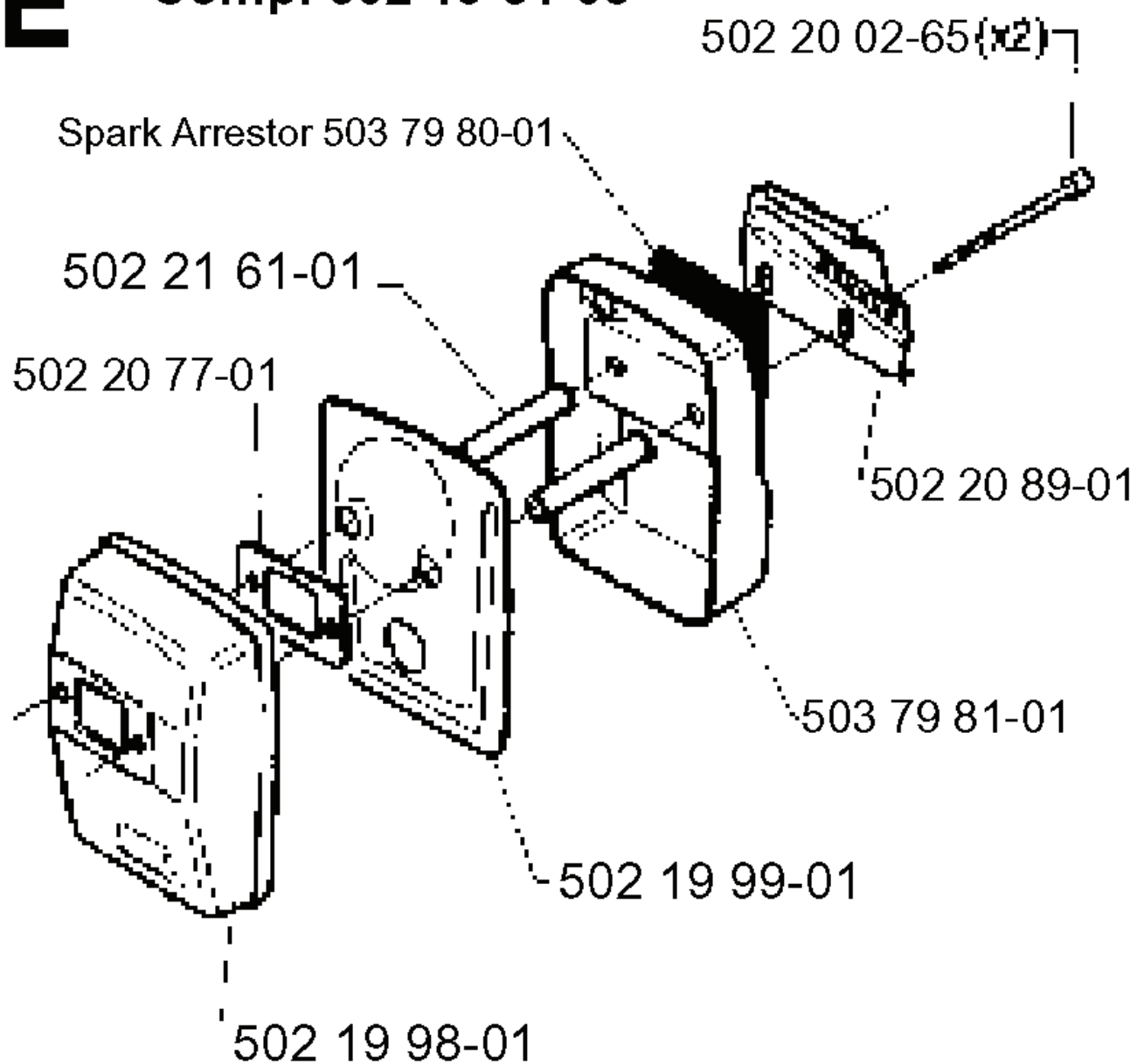
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*compl 502 19 59-01



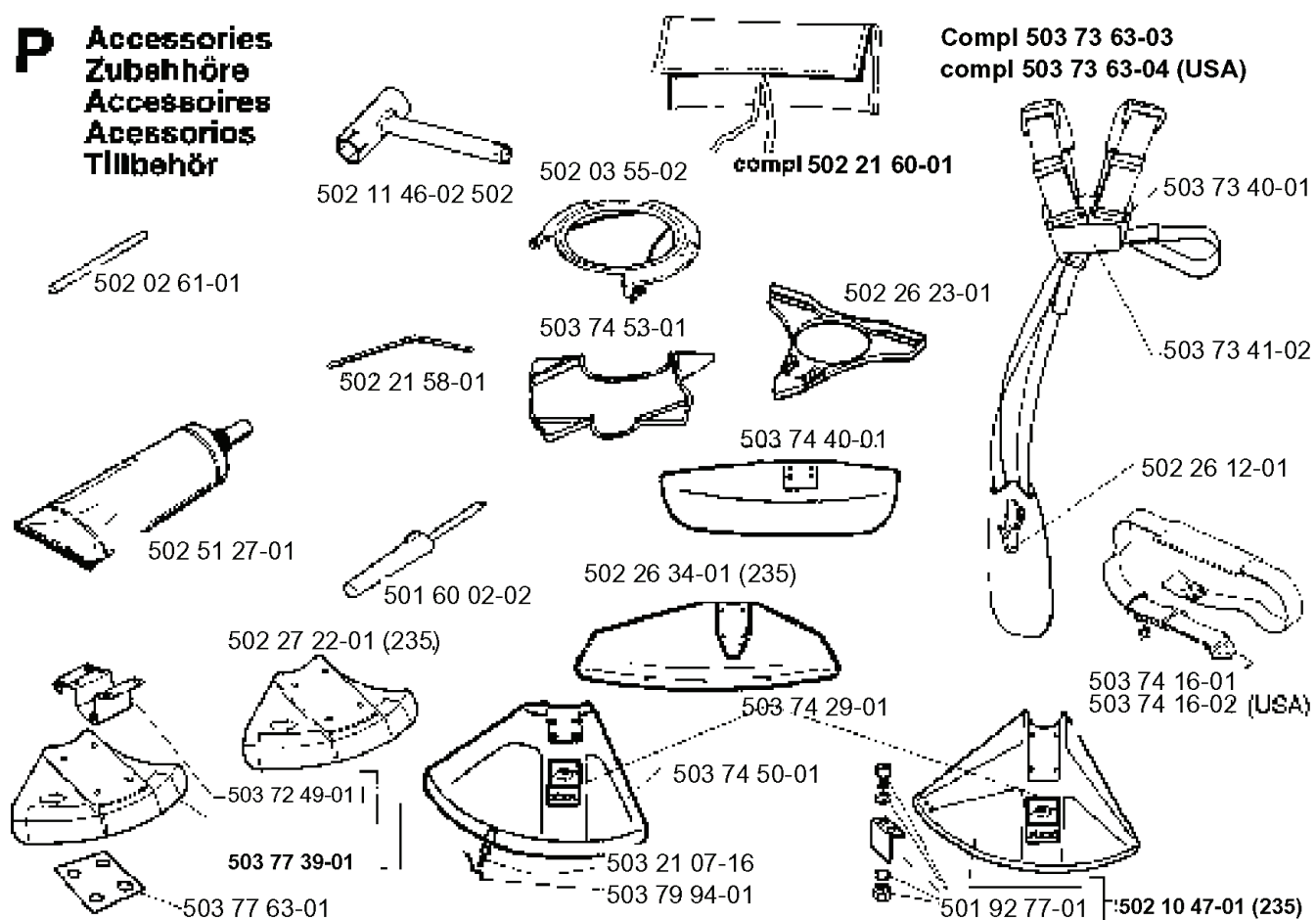
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 19 59-01	502195901	FLYWHEEL ASSY		1	
501 48 54-02	501485402	SPARK PLUG CAP		1	
530 03 91-45	530039145	IGNITION MODULE		1	
503 20 25-16	503202516	SCREW IHSCM		1	
530 04 20-59	530042059	SPRING		1	
530 04 20-58	530042058	STARTER PAWL		1	
530 01 52-26	530015226	PEN		1	
503 23 01-01	503230101	WASHER		1	
503 22 10-11	503221011	HEXAGON NUT		1	

E Compl 502 19 61-03



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 19 61-03	502196103	MUFFLER ASSY		1	
503 79 80-01	503798001	SPARK ARRESTER SCREEN	SPARK ARRESTOR	1	
502 21 61-01	502216101	SPACING TUBE		1	
502 20 77-01	502207701	REINFORCEMENT		1	
502 19 98-01	502199801	MUFFLER HALF ASSY		1	
502 19 99-01	502199901	BAFFLE PLATE		1	
503 79 81-01	503798101	LJUDD.HALVA		1	
502 20 89-01	502208901	EXHAUST DUCT		1	
502 20 02-65	502200265	SCREW		2	

P Accessories
Zubehör
Accessoires
Accessórios
Tillbehör



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 02 61-01	502026101	STOP		1	
502 51 27-01	502512701	GREASE		1	
502 27 22-01	502272201	SAW BLADE GUARD	235	1	
503 72 49-01	503724901	ADAPTER		1	
503 77 39-01	503773901	SAW BLADE GUARD		1	
503 77 63-01	503776301	BASEPLATE		1	
501 60 02-02	501600202	SCREWDRIVER		1	
502 21 58-01	502215801	WRENCH		1	
502 11 46-02	502114602	SOCKET WRENCH	502	1	
502 03 55-02	502035502	TRANSPORTSKYDD KPL		1	
503 74 53-01	503745301	TRANSPORT GUARD		1	
502 26 34-01	502263401	SPLASH GUARD	235	1	
503 74 50-01	503745001	TRIMMER GUARD		1	
503 21 07-16	503210716	SCREW IH SCT		1	
503 79 94-01	503799401	BLADE		1	
501 92 77-01	501927701	BLADE KIT		1	
503 74 29-01	503742901	DECAL		1	
503 74 40-01	503744001	BLADE GUARD		1	
502 26 23-01	502262301	TRIMMER GUARD ASSY		1	
502 21 60-01	502216001	ACCESSORY BAG		1	
502 10 47-01	502104701	TRIMMER GUARD ASSY	235	1	
503 74 16-02	503741602	HARNESS ASSY	USA	1	
503 74 16-01	503741601	HARNESS ASSY		1	
502 26 12-01	502261201	WELT HOOK		1	
503 73 41-02	503734102	BUCKLE		1	
503 73 40-01	503734001	FRONT PIECE		1	
503 73 63-04	503736304	HARNESS ASSY	USA	1	
503 73 63-03	503736303	HARNESS		1	

***compl502 21 10-02**

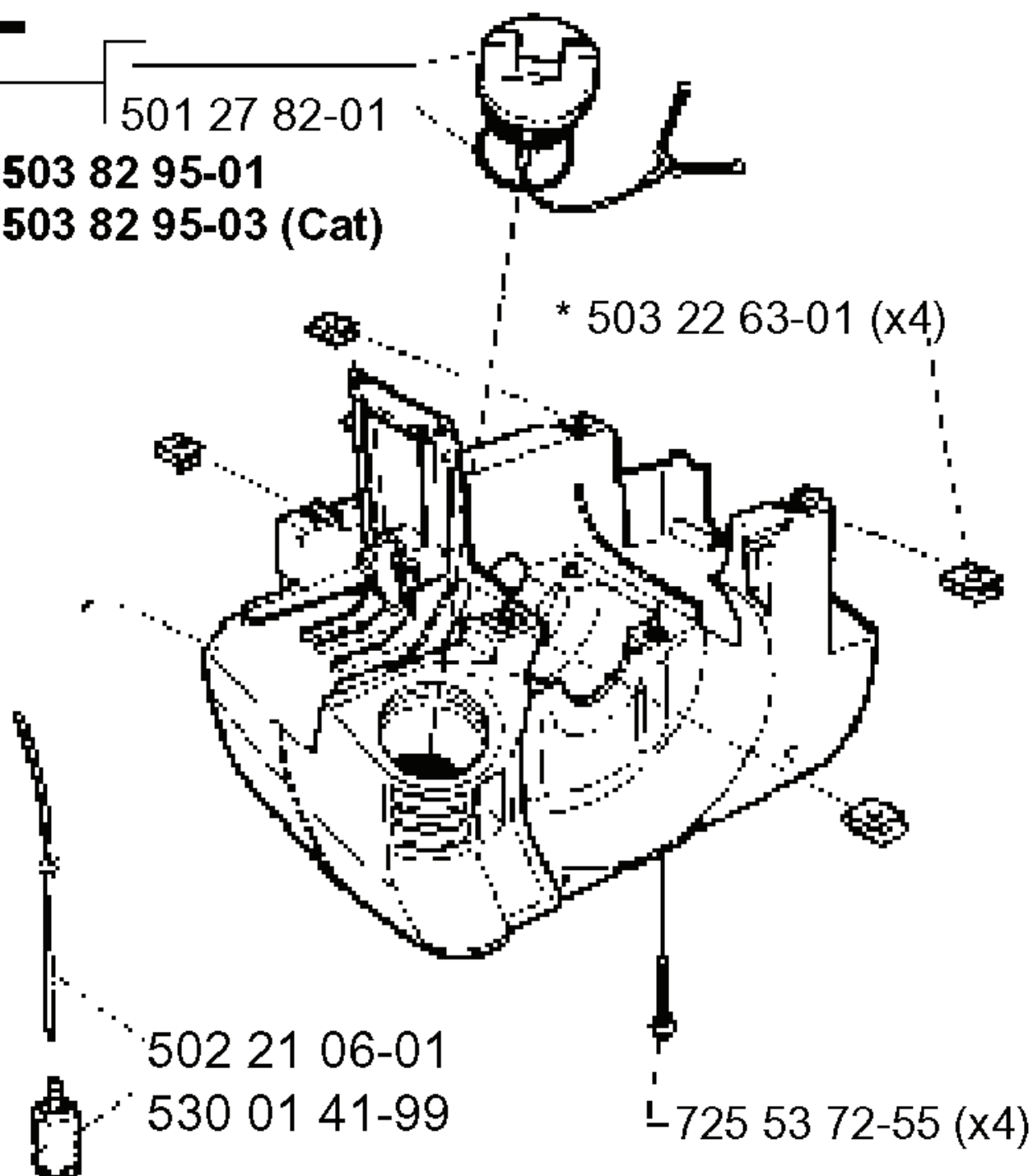


501 27 82-01

-503 82 95-01

503 82 95-03 (Cat)

* 503 22 63-01 (x4)



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 21 10-02	502211002	CRANKCASE ASSY		1	
501 27 82-01	501278201	GASKET		1	
503 82 95-01	503829501	TANK CAP		1	
503 82 95-03	503829503	TANK CAP	CAT	1	
502 21 06-01	502210601	FUEL HOSE		1	
530 01 41-99	530014199	FUEL FILTER		1	
725 53 72-55	725537255	SCREW IHSCM		4	
503 22 63-01	503226301	NUT QUICK-COUPLING		4	

***compl 502 18 95-01**

* 505 30 51-25

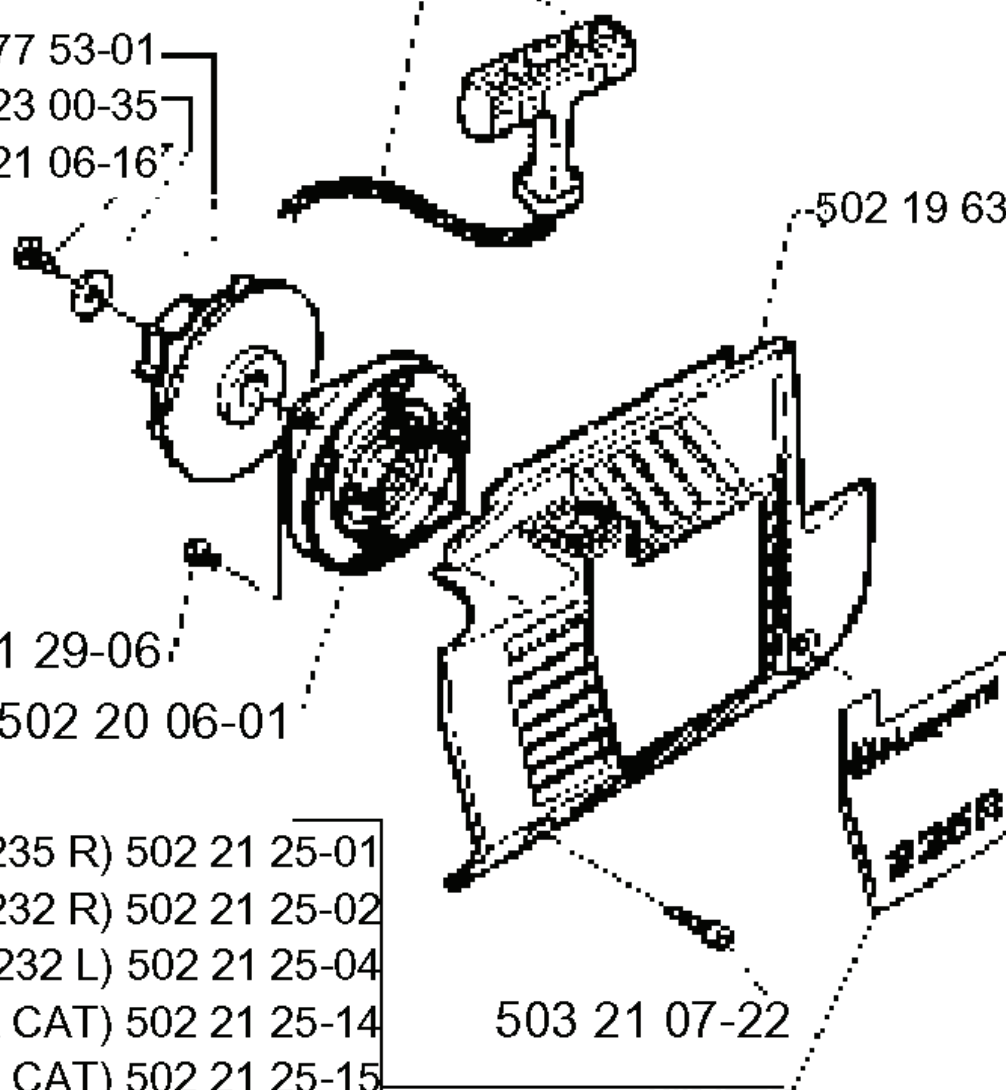
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(232 L CAT) 502 21 25-16

503 21 07-22

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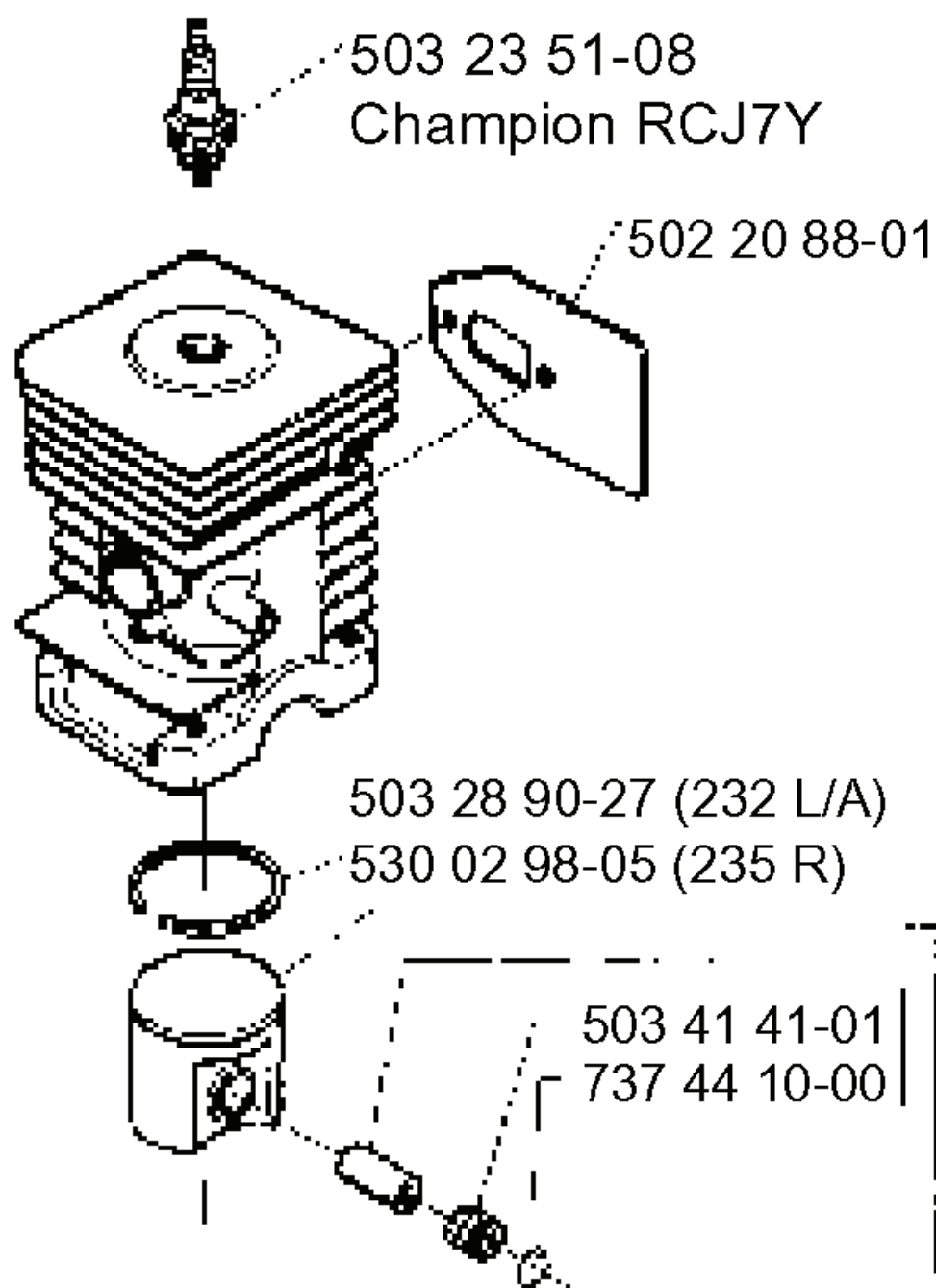


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 18 95-01	502189501	STARTER		1	
530 03 71-60	530037160	STARTER HANDLE		1	
505 30 51-25	505305125	STARTER ROPE		1	
503 77 53-01	503775301	STARTER PULLEY		1	
503 23 00-35	503230035	WASHER		1	
503 21 06-16	503210616	SCREW IH SCT		1	
503 21 29-06	503212906	SCREW CCR PANT		1	
502 20 06-01	502200601	SPRING CASSETTE ASSY		1	
502 21 25-01	502212501	DECAL	235 R	1	
502 21 25-02	502212502	LABEL	232 R	1	
502 21 25-04	502212504	LABEL	232 L	1	
502 21 25-14	502212514	LABEL	235 R CAT	1	
502 21 25-15	502212515	LABEL	232 R CAT	1	
502 21 25-16	502212516	LABEL	232 L CAT	1	
503 21 07-22	503210722	SCREW IH SCT		1	
502 19 63-01	502196301	STARTER HOUSING		1	

D

***compl 503 72 80-01 (232 L/R)**

***compl 503 69 46-01 (235 R)**

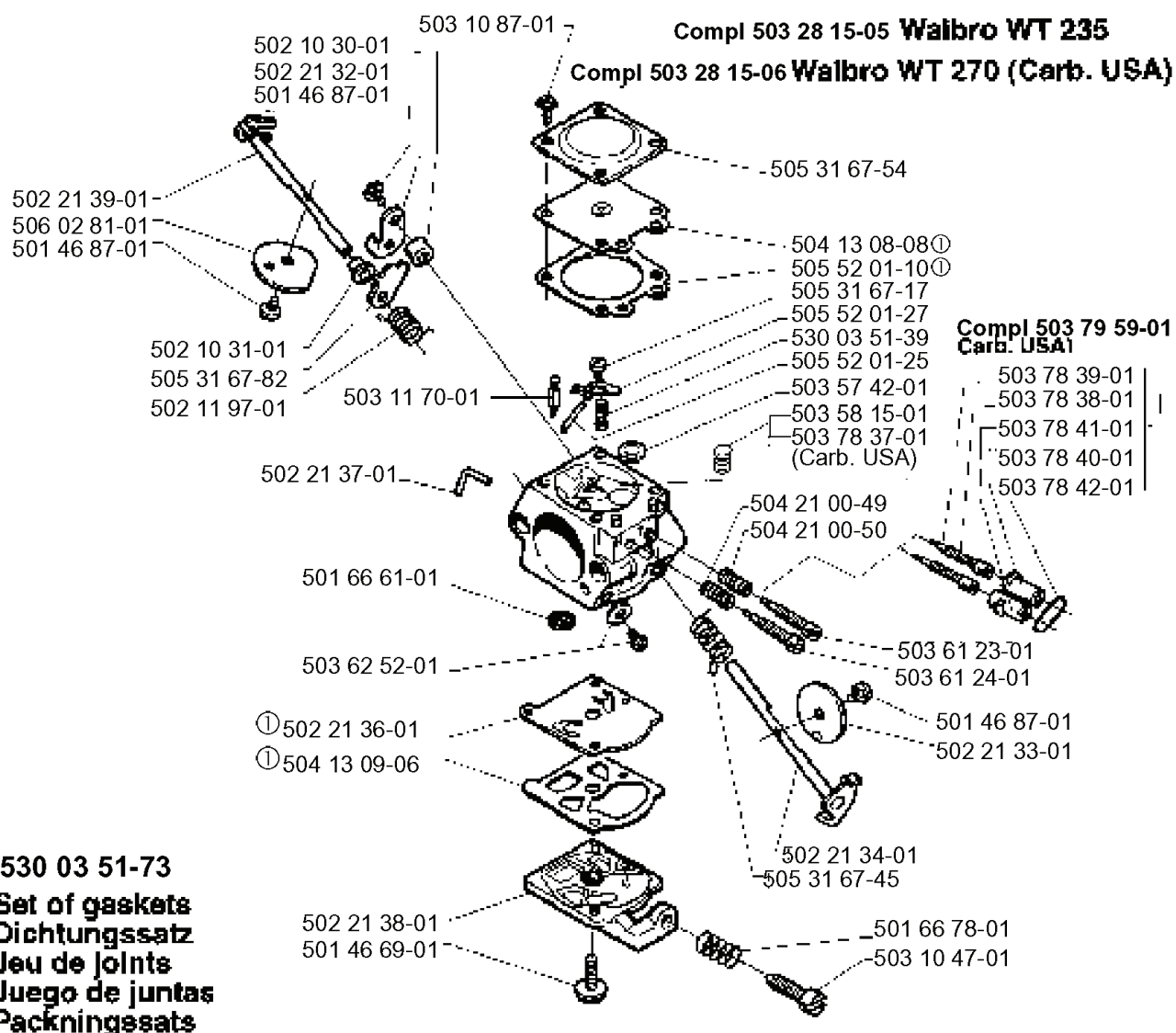


***compl 502 21 43-02 (232 L/R)**

***compl 503 68 64-02 (235 R)**

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 72 80-01	503728001	KOLV + CYL R-DEL	232 L/R	1	
503 69 46-01	503694601	PISTON	235 R	1	
503 23 51-08	503235108	SPARK PLUG	CHAMPION RCJ7Y	1	
502 20 88-01	502208801	GASKET		1	
503 28 90-27	503289027	PISTON RING	232 L/A	1	
530 02 98-05	530029805	PISTON RING	235 R	1	
503 41 41-01	503414101	NEEDLE BEARING		1	
737 44 10-00	737441000	SNAP RING		1	
502 21 43-02	502214302	PISTON ASSY	232 L/R	1	
503 68 64-02	503686402	PISTON ASSY	235 R	1	

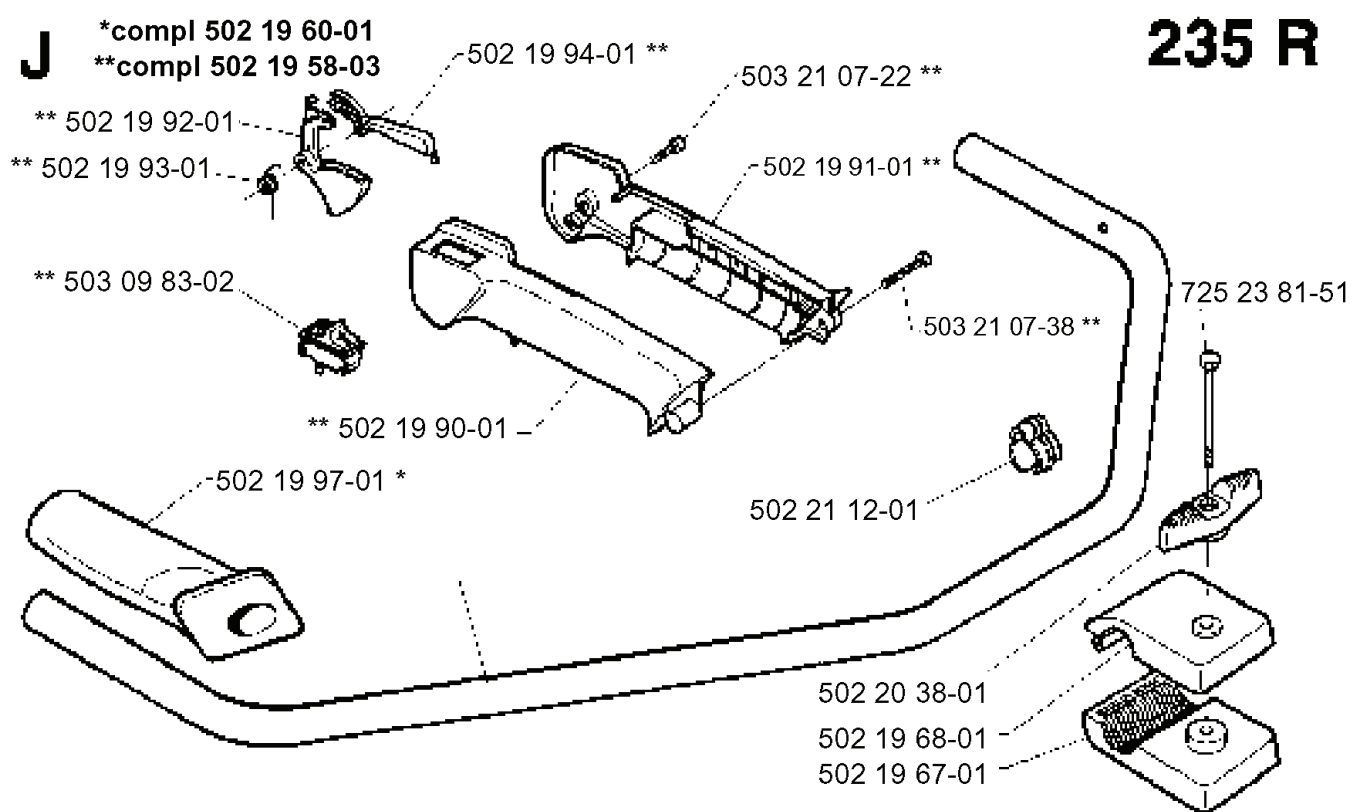
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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 21 39-01	502213901	SHAFT ASSY		1	
506 02 81-01	506028101	VALVE		1	
501 46 69-01	501466901	SCREW		1	
502 21 38-01	502213801	COVER		1	
504 13 09-06	504130906	GASKET	530 03 51-73 SET OF GASKETS	1	
502 21 36-01	502213601	DIAPHRAGM PUMP	530 03 51-73 SET OF GASKETS	1	
503 62 52-01	503625201	SCREW ASSY		1	
501 66 61-01	501666101	SCREEN		1	
502 21 37-01	502213701	FITTING		1	
503 11 70-01	503117001	NEEDLE VALVE		1	
502 11 97-01	502119701	RECOIL SPRING		1	
505 31 67-82	505316782	LEVER		1	
502 10 31-01	502103101	BUSHING		1	
502 21 32-01	502213201	LEVER THROTTLE		1	
502 10 30-01	502103001	DISTANCE		1	
503 10 87-01	503108701	SCREW		1	
503 10 47-01	503104701	SCREW		1	
501 66 78-01	501667801	SPRING		1	
505 31 67-45	505316745	SPRING		1	
502 21 34-01	502213401	SHAFT ASS THROTTLE		1	
502 21 33-01	502213301	VALVE THROTTLE		1	
501 46 87-01	501468701	SCREW		1	
503 61 24-01	503612401	NEEDLE-HIGH SPEED		1	
503 61 23-01	503612301	NEEDLE IDLE SPEED		1	
504 21 00-50	504210050	SPRING		1	
504 21 00-49	504210049	SPRING		1	
503 78 37-01	503783701	NOZZLE ASSY	CARB. USA	1	
503 58 15-01	503581501	NOZZLE ASSY		1	
503 57 42-01	503574201	PLUG		1	
505 52 01-25	505520125	PIN		1	
530 03 51-39	530035139	SPRING		1	
505 52 01-27	505520127	LEVER		1	
505 31 67-17	505316717	SCREW		1	
505 52 01-10	505520110	GASKET	530 03 51-73 SET OF GASKETS	1	
504 13 08-08	504130808	DIAPHRAGM	530 03 51-73 SET OF GASKETS	1	
505 31 67-54	505316754	LOCK STYRMEMBRAN		1	
503 28 15-06	503281506	CARBURETTOR	WALBRO WT 270 CARB. USA	1	
503 28 15-05	503281505	CARBURETTOR	WALBRO WT 235	1	
503 78 42-01	503784201	O-RING		1	
503 78 40-01	503784001	LIMITER CAP		1	
503 78 41-01	503784101	LIMITER CAP		1	

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 78 38-01	503783801	NEEDLE IDLE SPEED		1	
503 78 39-01	503783901	NEEDLE HIGH SPEED		1	
503 79 59-01	503795901	NEEDLE	CARB. USA	1	

235 R



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 1960-01	502196001	HANDLEBAR		1	
502 1958-03	502195803	HANDLE		1	
502 1992-01	502199201	THROTTLE TRIGGER		1	
502 1993-01	502199301	RECOIL SPRING		1	
503 0983-02	503098302	STOP SWITCH		1	
502 1997-01	502199701	HANDLE		1	
502 1990-01	502199001	HANDLE HALF		1	
502 1994-01	502199401	THROTTLE LOCKOUT		1	
503 2107-22	503210722	SCREW IHSCT		1	
502 1991-01	502199101	HANDLE HALF		1	
502 2112-01	502211201	STAPLE		1	
502 2038-01	502203801	KNOB		1	
502 1968-01	502196801	HANDLEBAR BRACKET UP		1	
502 1967-01	502196701	HANDLEBAR BRACKET LO		1	
503 2107-38	503210738	SCREW IHSCT		1	
725 2381-51	725238151	SCREW EHHM		1	