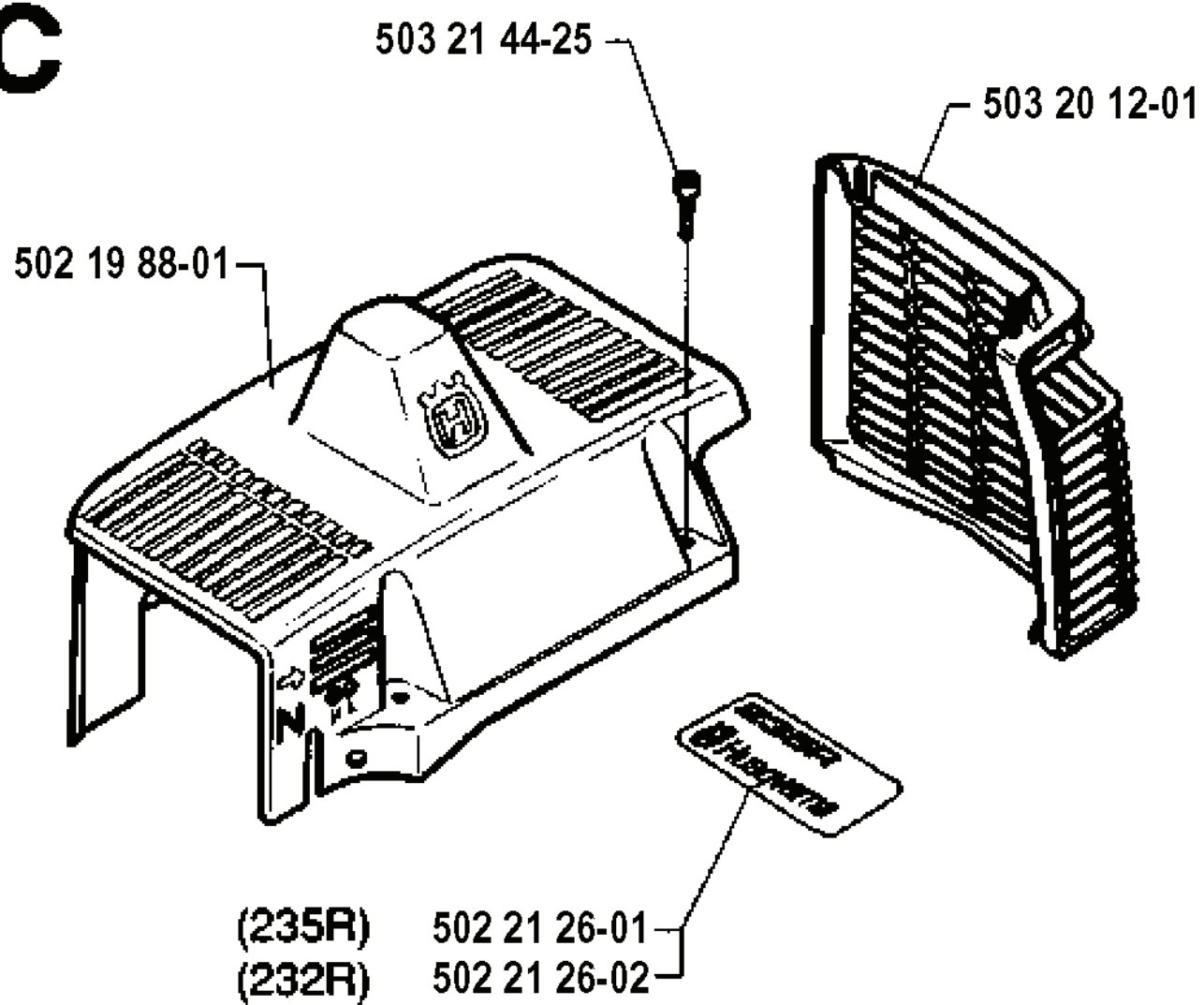


232 R, 19940600001-19954500000

SPARE PARTS LIST

C



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 21 44-25	503214425	SCREW IHSCFTO		1	
502 19 88-01	502198801	CYLINDER COVER		1	
502 21 26-01	502212601	DECAL	235R	1	
502 21 26-02	502212602	DECAL	232R	1	
503 20 12-01	503201201	SCREW EHHM		1	

P

Accessories Zubehör Accessoires Acessorios Tillbehör



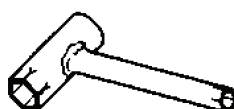
502 02 61-01



502 51 27-01



502 26 23-01



502 11 46-02

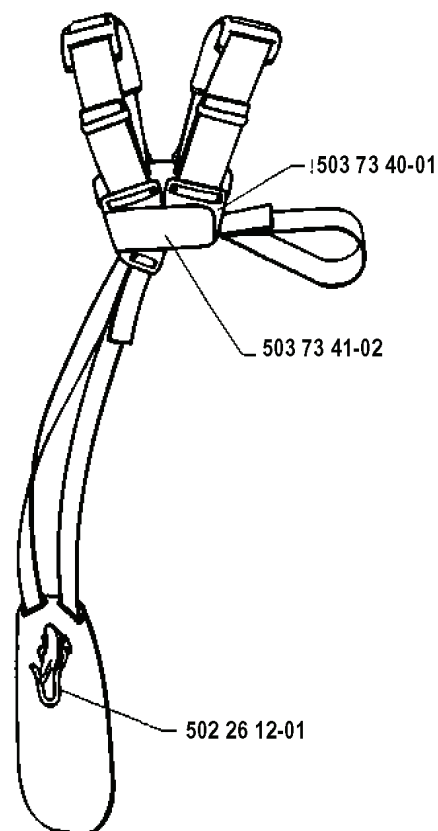


502 21 58-01



501 60 02-02

compl 503 73 63-03
compl 503 73 63-04 (USA)



503 73 40-01

503 73 41-02

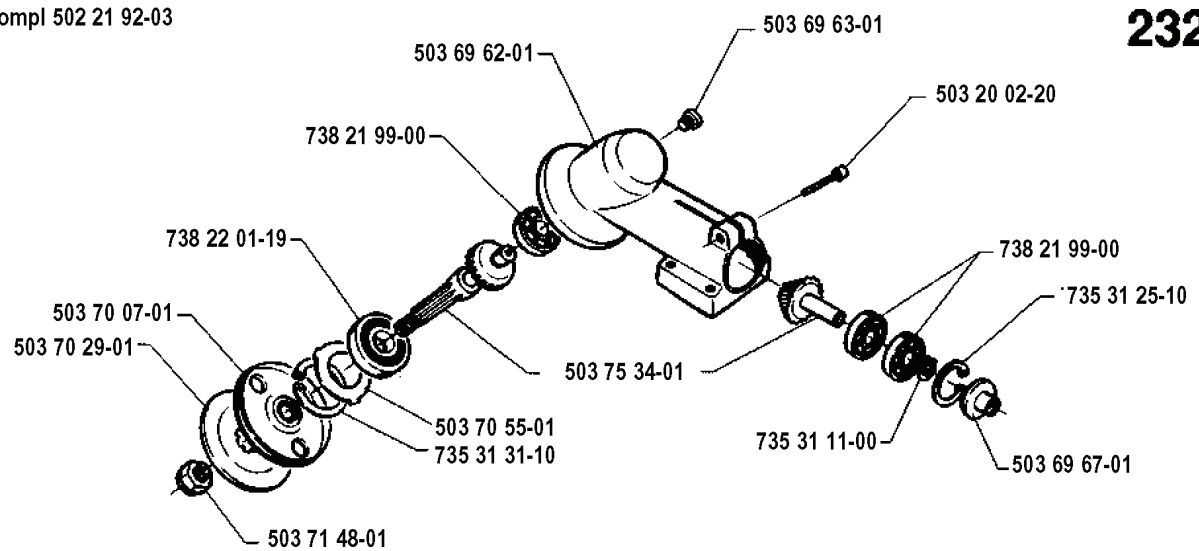
502 26 12-01

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 02 61-01	502026101	STOP		1	
502 51 27-01	502512701	GREASE		1	
502 26 23-01	502262301	TRIMMER GUARD ASSY		1	
502 11 46-02	502114602	SOCKET WRENCH		1	
502 21 58-01	502215801	WRENCH		1	
501 60 02-02	501600202	SCREWDRIVER		1	
502 26 12-01	502261201	WELT HOOK		1	
503 73 41-02	503734102	BUCKLE		1	
503 73 40-01	503734001	FRONT PIECE		1	
503 73 63-04	503736304	HARNESS ASSY	USA	1	
503 73 63-03	503736303	HARNESS		1	

Q

compl 502 21 92-03

232R



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 21 92-03	502219203	GEAR		1	
738 22 01-19	738220119	BALL BEARING		1	
503 70 07-01	503700701	DRIVER		1	
503 70 29-01	503702901	SUPPORT FLANGE		1	
503 71 48-01	503714801	NUT BLADE		1	
735 31 31-10	735313110	CIRCLIP		1	
503 70 55-01	503705501	COVER WASHER		1	
503 69 62-01	503696201	GEAR HOUSING		1	
503 75 34-01	503753401	GEAR WHEEL		1	
735 31 11-00	735311100	CIRCLIP		1	
503 69 67-01	503696701	GASKET RING UPPER		1	
735 31 25-10	735312510	CIRCLIP		1	
738 21 99-00	738219900	BALL BEARING		1	
503 20 02-20	503200220	SCREW IHSCFM		1	
503 69 63-01	503696301	PLUG		1	

F

(235R)
(232R)

502 18 94-02
502 18 94-03

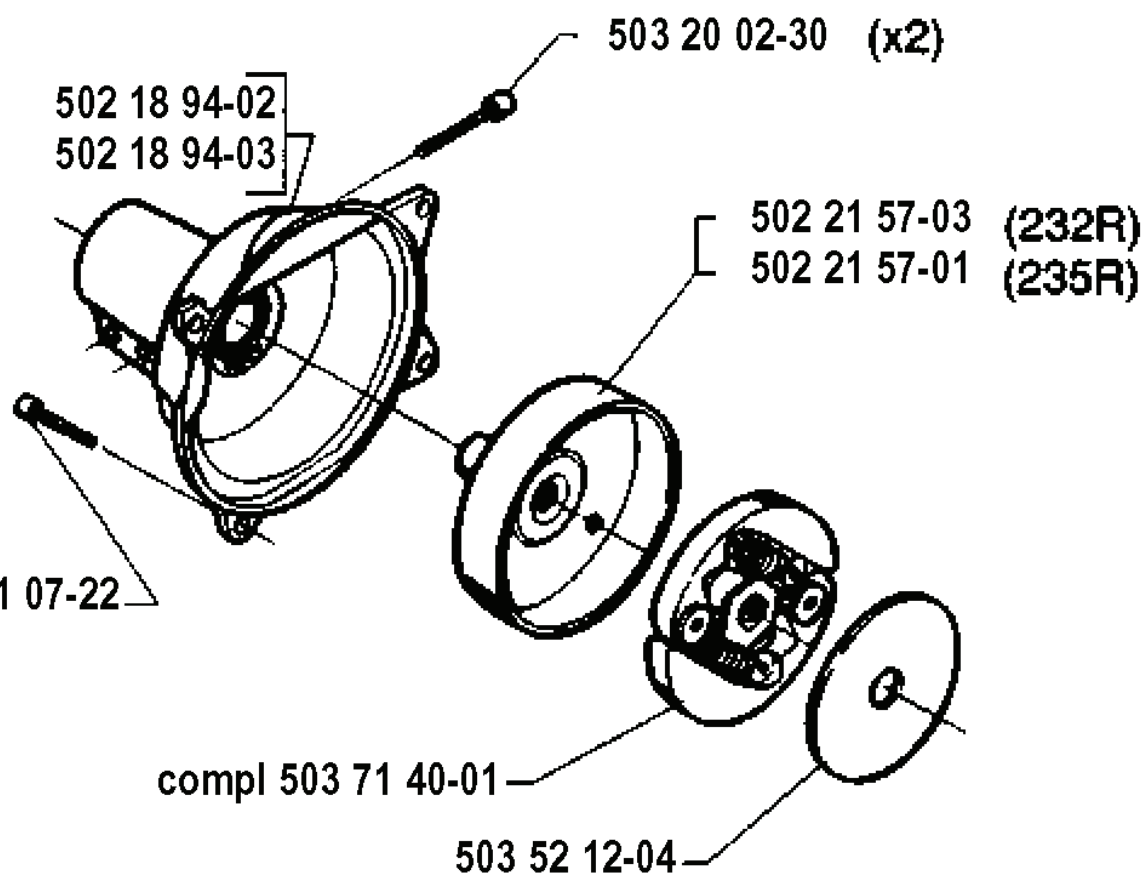
503 20 02-30 (x2)

502 21 57-03 (232R)
502 21 57-01 (235R)

503 21 07-22

compl 503 71 40-01

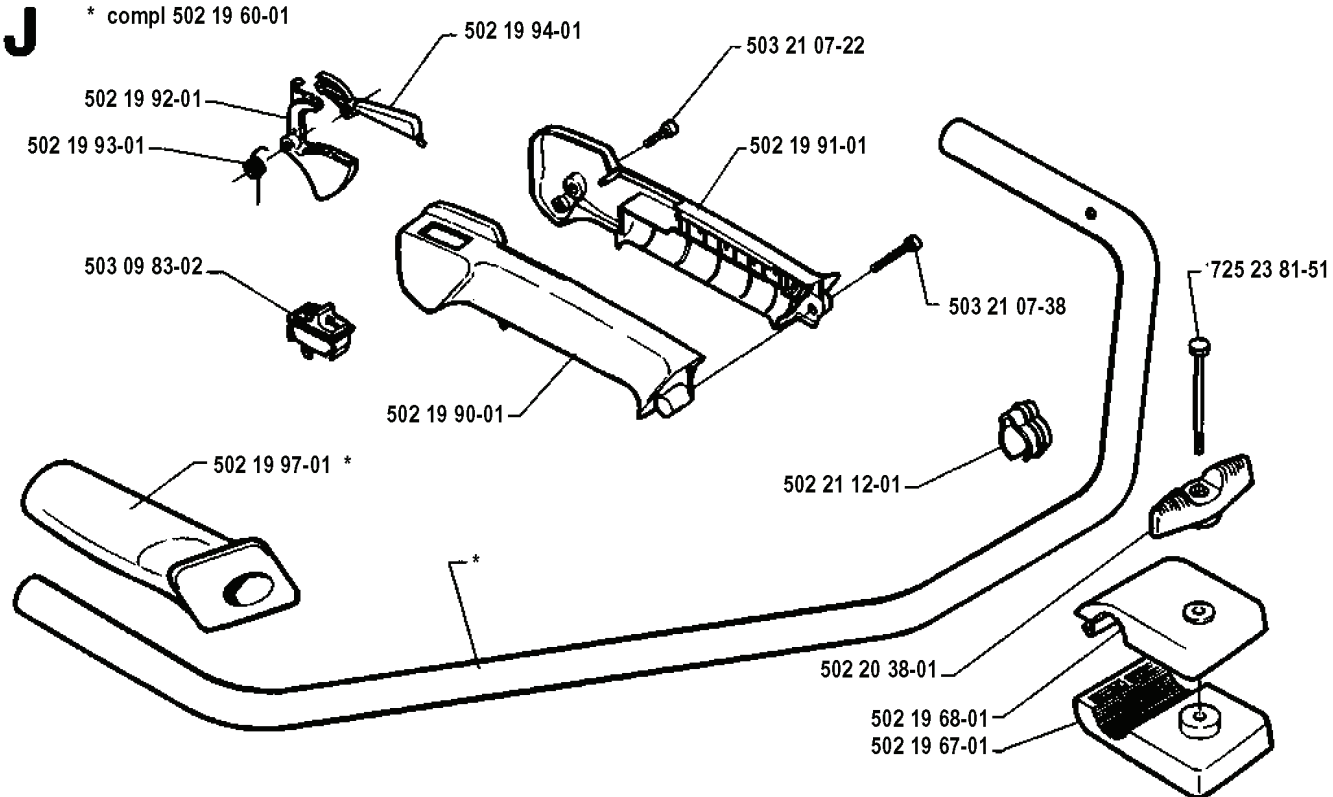
503 52 12-04



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 18 94-02	502189402	CLUTCH COVER ASSY	235R	1	
502 18 94-03	502189403	CLUTCH COVER ASSY	232R	1	
503 21 07-22	503210722	SCREW IHSCT		1	
503 71 40-01	503714001	CLUTCH ASSY		1	
503 52 12-04	503521204	WASHER		1	
502 21 57-01	502215701	CLUTCH DRUM ASSY	235R	1	
502 21 57-03	502215703	CLUTCH DRUM ASSY	232R	1	
503 20 02-30	503200230	SCREW IHSCFM		2	

J

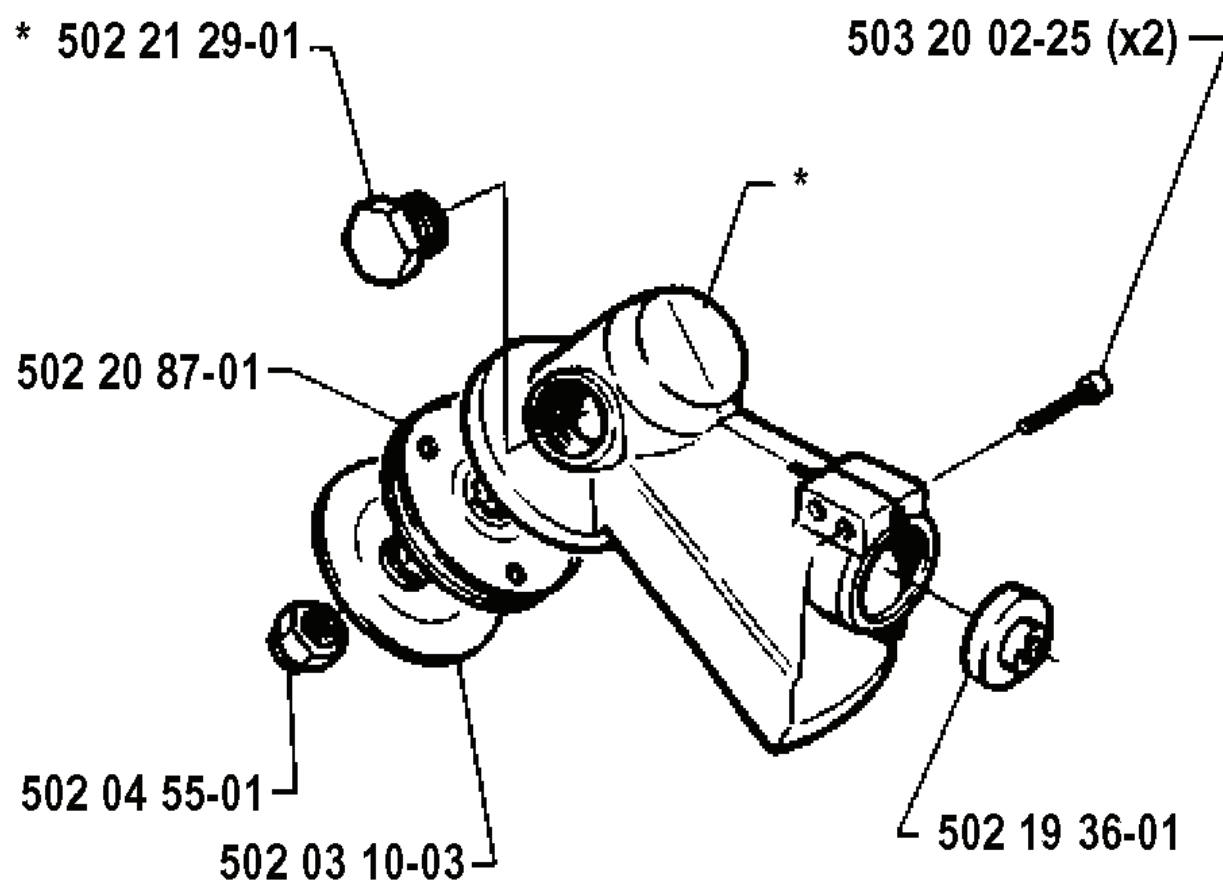
* compl 502 19 60-01



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 1960-01	502196001	HANDLEBAR		1	
502 1992-01	502199201	THROTTLE TRIGGER		1	
502 1993-01	502199301	RECOIL SPRING		1	
503 0983-02	503098302	STOP SWITCH		1	
502 1997-01	502199701	HANDLE		1	
502 1990-01	502199001	HANDLE HALF		1	
502 1994-01	502199401	THROTTLE LOCKOUT		1	
503 2107-22	503210722	SCREW IHSCT		1	
502 1991-01	502199101	HANDLE HALF		1	
502 2112-01	502211201	STAPLE		1	
502 2038-01	502203801	KNOB		1	
502 1968-01	502196801	HANDLEBAR BRACKET UP		1	
502 1967-01	502196701	HANDLEBAR BRACKET LO		1	
503 2107-38	503210738	SCREW IHSCT		1	
725 2381-51	725238151	SCREW EHHM		1	

B * compl 502 18 50-01

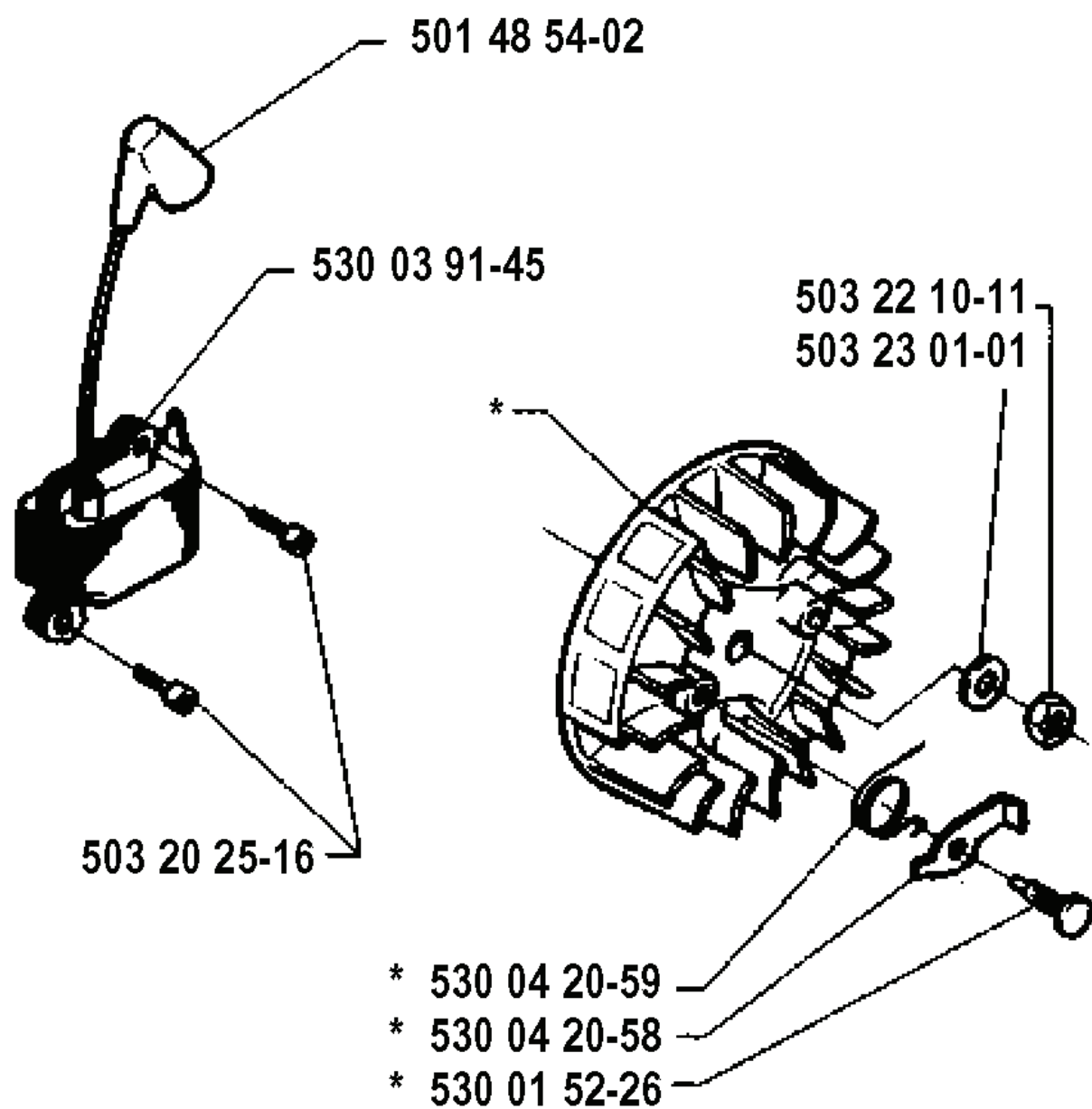
235R



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 18 50-01	502185001	GEAR ASSY		1	
502 21 29-01	502212901	PLUG		1	
502 20 87-01	502208701	DRIVER		1	
502 04 55-01	502045501	NUT		1	
502 03 10-03	502031003	SUPPORT FLANGE		1	
502 19 36-01	502193601	GASKET RING UPPER		1	
503 20 02-25	503200225	SCREW IHSCFM		2	

H

* compl 502 19 59-01



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 19 59-01	502195901	FLYWHEEL ASSY		1	
501 48 54-02	501485402	SPARK PLUG CAP		1	
530 03 91-45	530039145	IGNITION MODULE		1	
503 20 25-16	503202516	SCREW IHSCM		1	
530 01 52-26	530015226	PEN		1	
530 04 20-58	530042058	STARTER PAWL		1	
530 04 20-59	530042059	SPRING		1	
503 23 01-01	503230101	WASHER		1	
503 22 10-11	503221011	HEXAGON NUT		1	

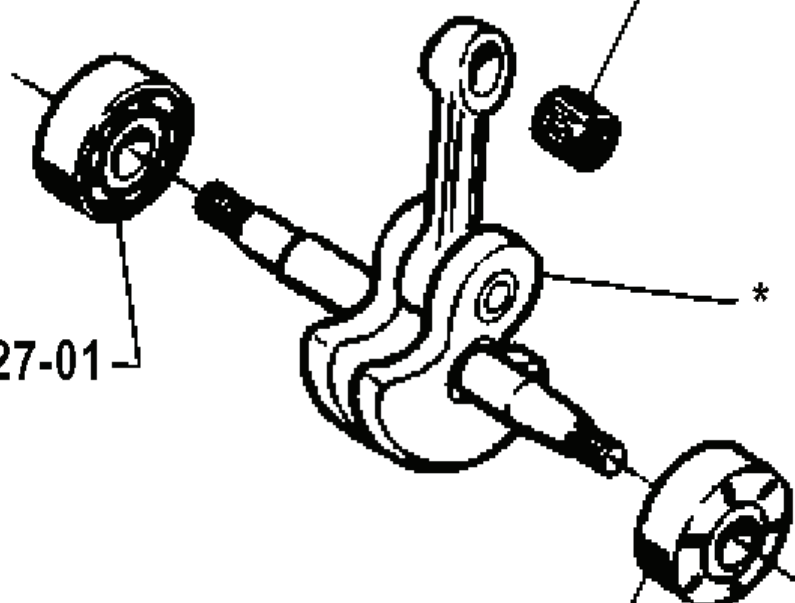
G

* compl 502 21 28-01

503 41 41-01 *

* 502 21 27-01

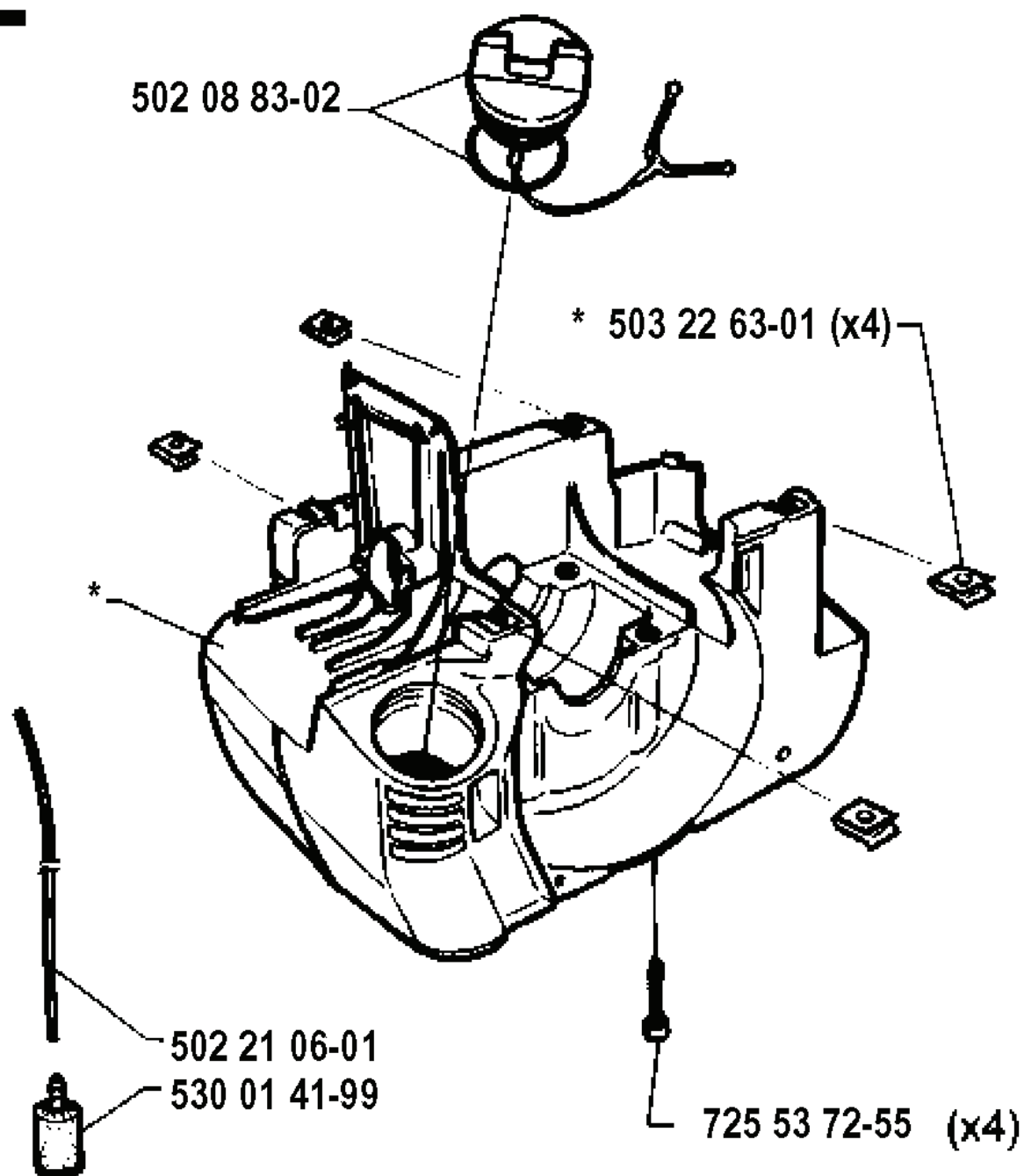
* 502 21 27-01



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 21 28-01	502212801	CRANKSHAFT ASSY		1	
502 21 27-01	502212701	BEARING CAGE		1	
503 41 41-01	503414101	NEEDLE BEARING		1	

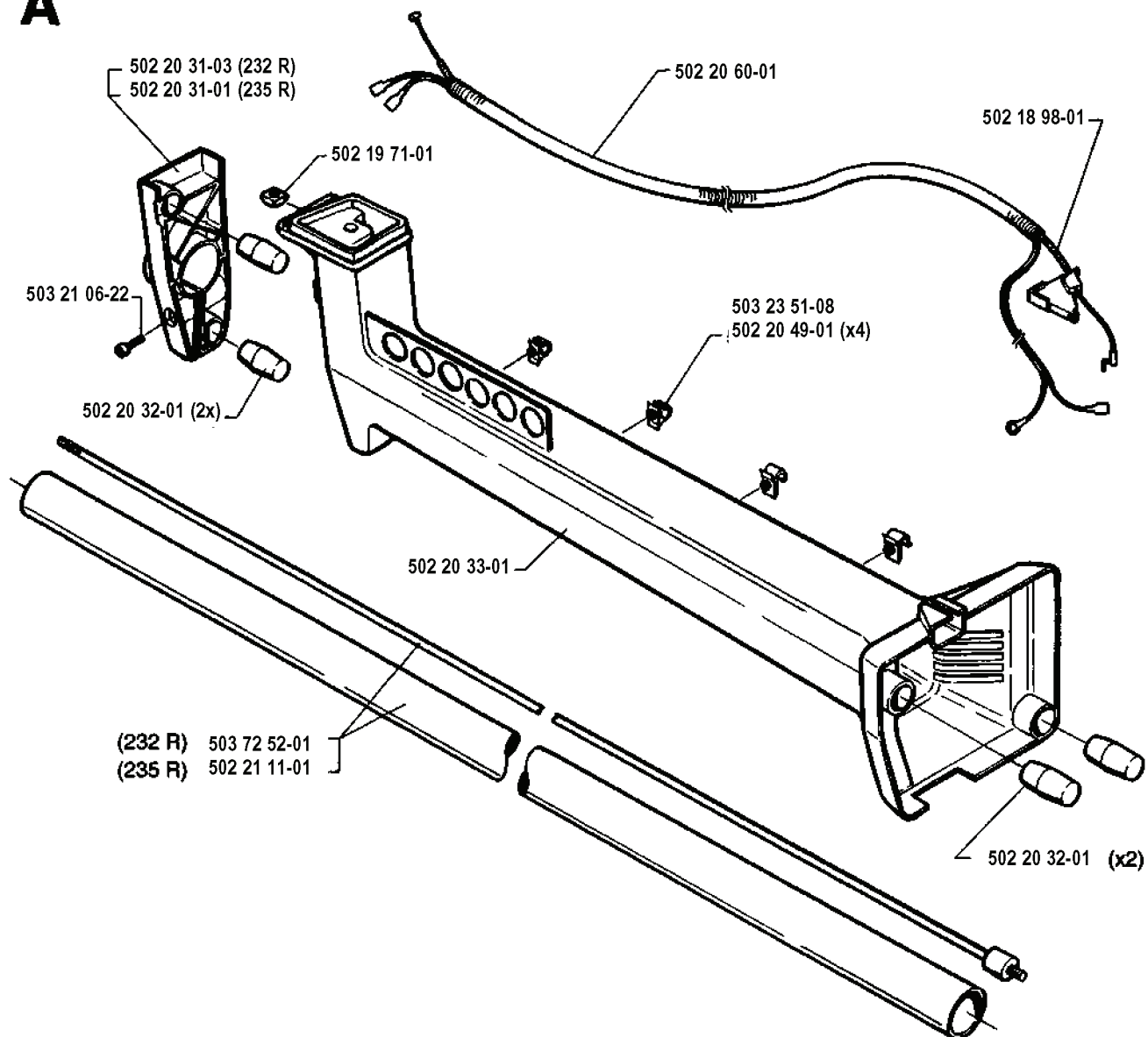
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* compl 502 21 10-02



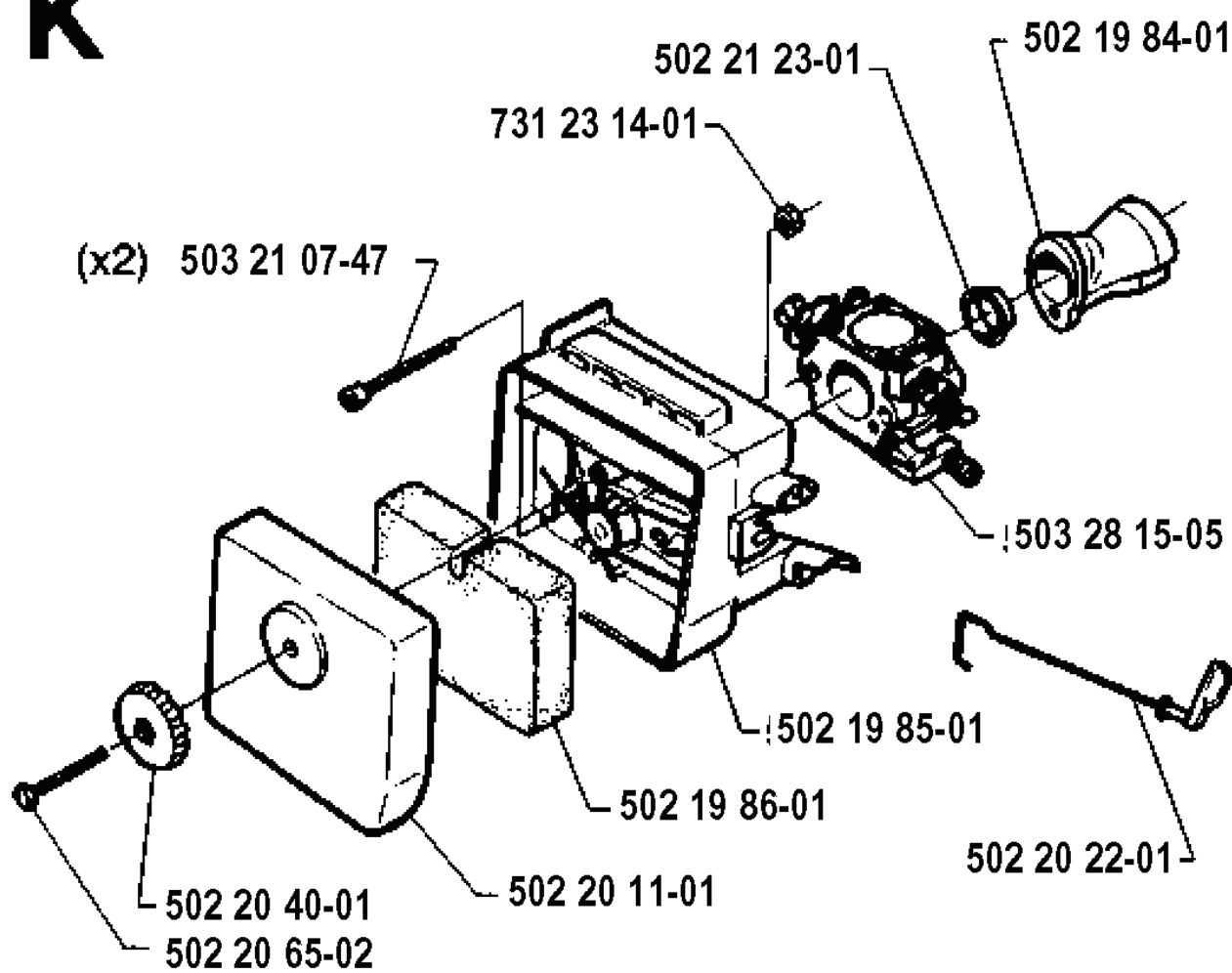
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 21 10-02	502211002	CRANKCASE ASSY		1	
502 08 83-02	502088302	TANK CAP ASSY		1	
502 21 06-01	502210601	FUEL HOSE		1	
530 01 41-99	530014199	FUEL FILTER		1	
725 53 72-55	725537255	SCREW IHSCM		4	
503 22 63-01	503226301	NUT QUICK-COUPLING		4	

A



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 20 31-03	502203103	HOLDER ANTIVIBRATION	232 R	1	
502 20 31-01	502203101	HOLDER ANTIVIBRATION	235 R	1	
503 21 06-22	503210622	SCREW IHSCT		1	
503 72 52-01	503725201	TUBE DRIVESHAFT ASSY	232 R	1	
502 21 11-01	502211101	TUBE DRIVESHAFT ASSY	235 R	1	
502 20 33-01	502203301	SUSPENSION		1	
502 19 71-01	502197101	SQUARE NUT		1	
503 23 51-08	503235108	SPARK PLUG		1	
502 20 49-01	502204901	CLIP		4	
502 20 32-01	502203201	ANTIVIBRATION ELEMENT		2	
502 18 98-01	502189801	THROTTLE CABLE		1	

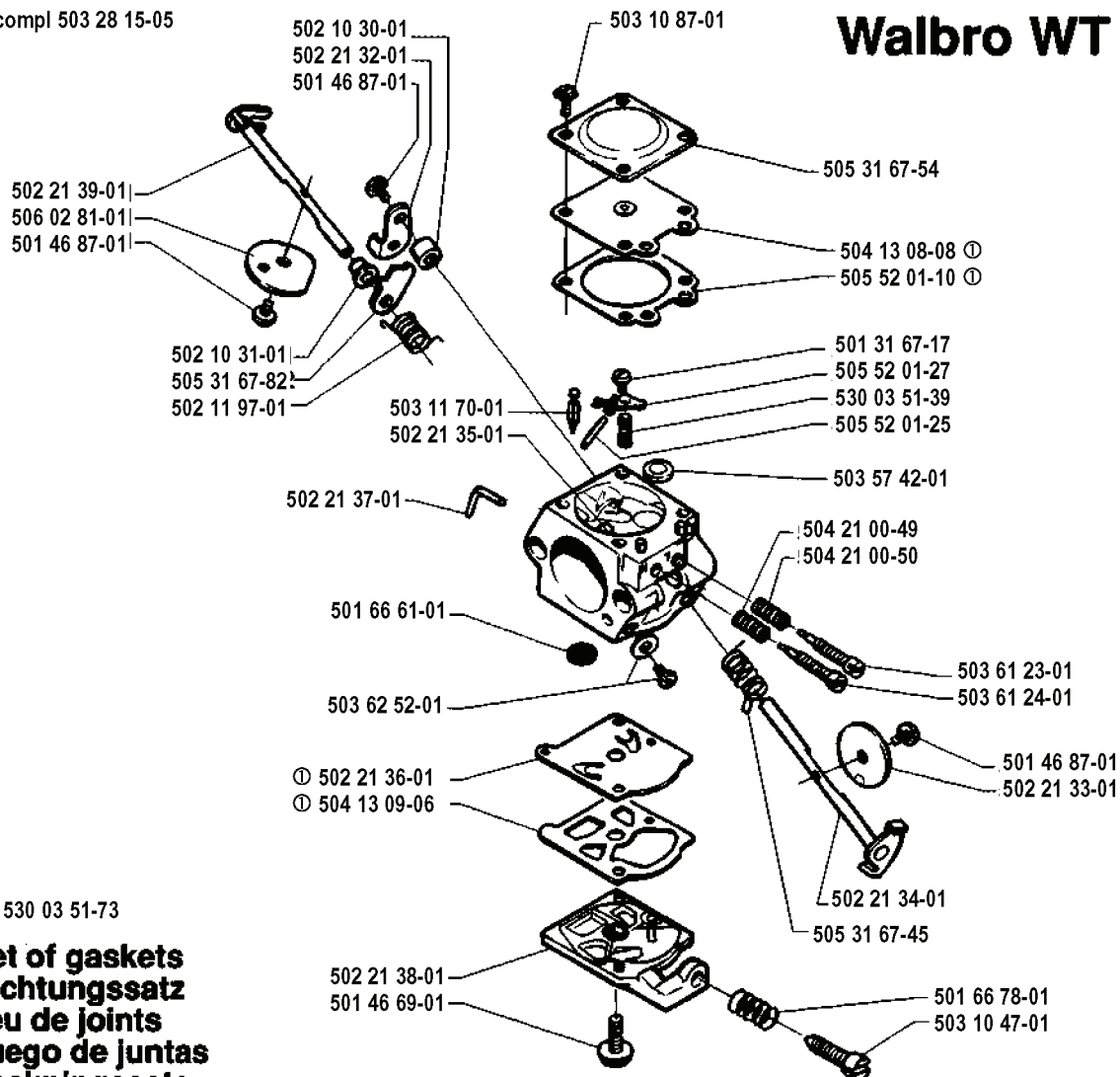
K



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 21 07-47	503210747	SCREW IHSCFT		2	
502 20 40-01	502204001	KNOB		1	
502 20 65-02	502206502	SCREW EHHM		1	
502 20 11-01	502201101	FILTER COVER		1	
502 19 86-01	502198601	AIR FILTER		1	
502 19 85-01	502198501	FILTER HOLDER		1	
731 23 14-01	731231401	HEXAGON NUT		1	
502 21 23-01	502212301	SUPPORT RING		1	
502 20 22-01	502202201	CHOKE CONTROL		1	
503 28 15-05	503281505	CARBURETTOR		1	
502 19 84-01	502198401	INLET PIPE		1	

N compl 503 28 15-05

Walbro WT 235

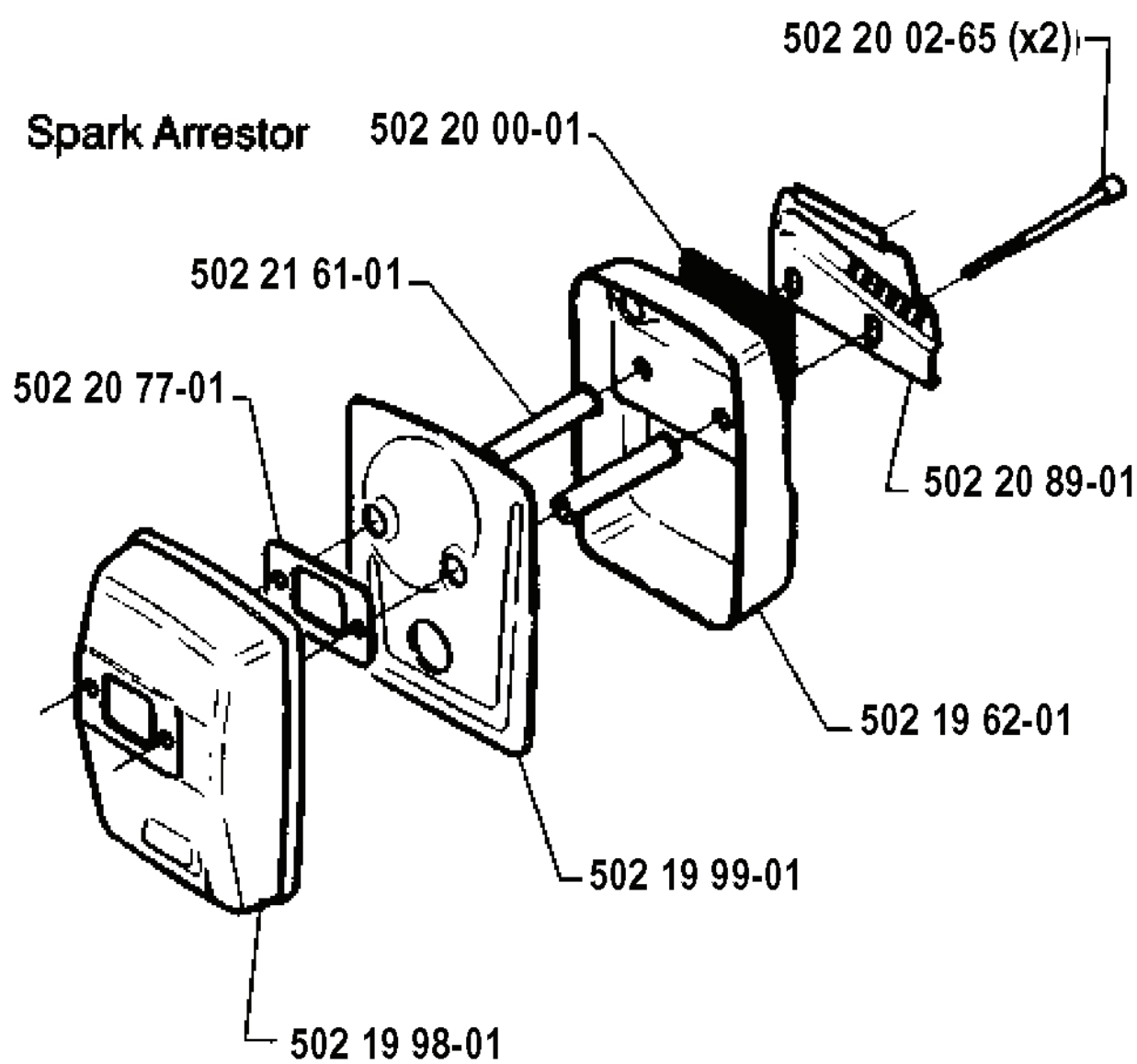


① 530 03 51-73

Set of gaskets
Dichtungssatz
Jeu de joints
Juego de juntas
Packningssats

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 28 15-05	503281505	CARBURETTOR		1	
502 21 39-01	502213901	SHAFT ASSY		1	
506 02 81-01	506028101	VALVE		1	
501 46 69-01	501466901	SCREW		1	
502 21 38-01	502213801	COVER		1	
504 13 09-06	504130906	GASKET	530 03 51-73 SET OF GASKETS	1	
502 21 36-01	502213601	DIAPHRAGM PUMP	530 03 51-73 SET OF GASKETS	1	
503 62 52-01	503625201	SCREW ASSY		1	
501 66 61-01	501666101	SCREEN		1	
502 21 37-01	502213701	FITTING		1	
502 21 35-01	502213501	SEAT INLET VALVE		1	
503 11 70-01	503117001	NEEDLE VALVE		1	
502 11 97-01	502119701	RECOIL SPRING		1	
505 31 67-82	505316782	LEVER		1	
502 10 31-01	502103101	BUSHING		1	
501 46 87-01	501468701	SCREW		1	
502 21 32-01	502213201	LEVER THROTTLE		1	
502 10 30-01	502103001	DISTANCE		1	
503 10 87-01	503108701	SCREW		1	
503 10 47-01	503104701	SCREW		1	
501 66 78-01	501667801	SPRING		1	
505 31 67-45	505316745	SPRING		1	
502 21 34-01	502213401	SHAFT ASS THROTTLE		1	
502 21 33-01	502213301	VALVE THROTTLE		1	
503 61 24-01	503612401	NEEDLE-HIGH SPEED		1	
503 61 23-01	503612301	NEEDLE IDLE SPEED		1	
504 21 00-50	504210050	SPRING		1	
504 21 00-49	504210049	SPRING		1	
503 57 42-01	503574201	PLUG		1	
505 52 01-25	505520125	PIN		1	
530 03 51-39	530035139	SPRING		1	
505 52 01-27	505520127	LEVER		1	
501 31 67-17	501316717	REPLACE PAR 505316717		1	
505 52 01-10	505520110	GASKET	530 03 51-73 SET OF GASKETS	1	
504 13 08-08	504130808	DIAPHRAGM	530 03 51-73 SET OF GASKETS	1	
505 31 67-54	505316754	LOCK STYRMEMBRAN		1	

E



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 20 00-01	502200001	SPARK ARRESTER	SPARK ARRESTOR	1	
502 21 61-01	502216101	SPACING TUBE		1	
502 20 77-01	502207701	REINFORCEMENT		1	
502 19 98-01	502199801	MUFFLER HALF ASSY		1	
502 19 99-01	502199901	BAFFLE PLATE		1	
502 19 62-01	502196201	MUFFLER HALF		1	
502 20 89-01	502208901	EXHAUST DUCT		1	
502 20 02-65	502200265	SCREW		2	

M

* compl 502 18 95-01

* 530 03 71-60

* 502 20 64-01

* 502 19 89-01

502 21 08-01 *

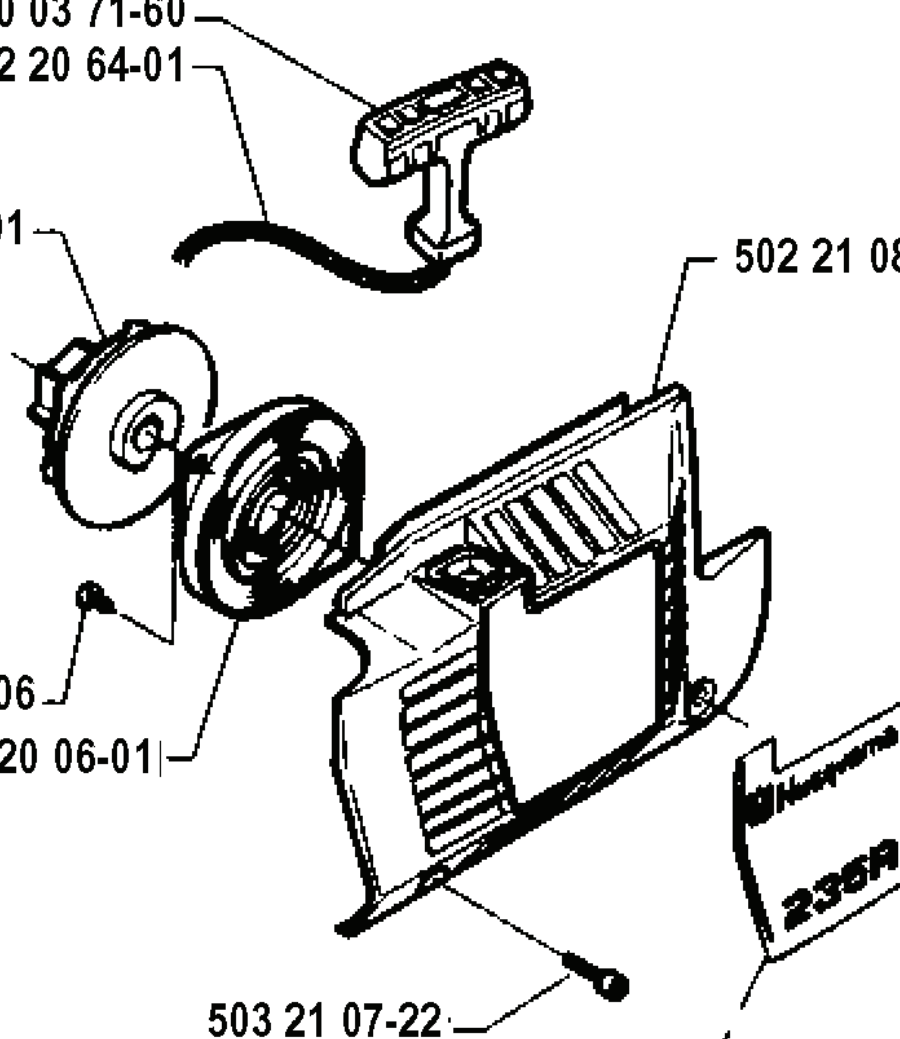
* 503 21 29-06

* 502 20 06-01

503 21 07-22

(235R) * 502 21 25-01

(232R) * 502 21 25-02

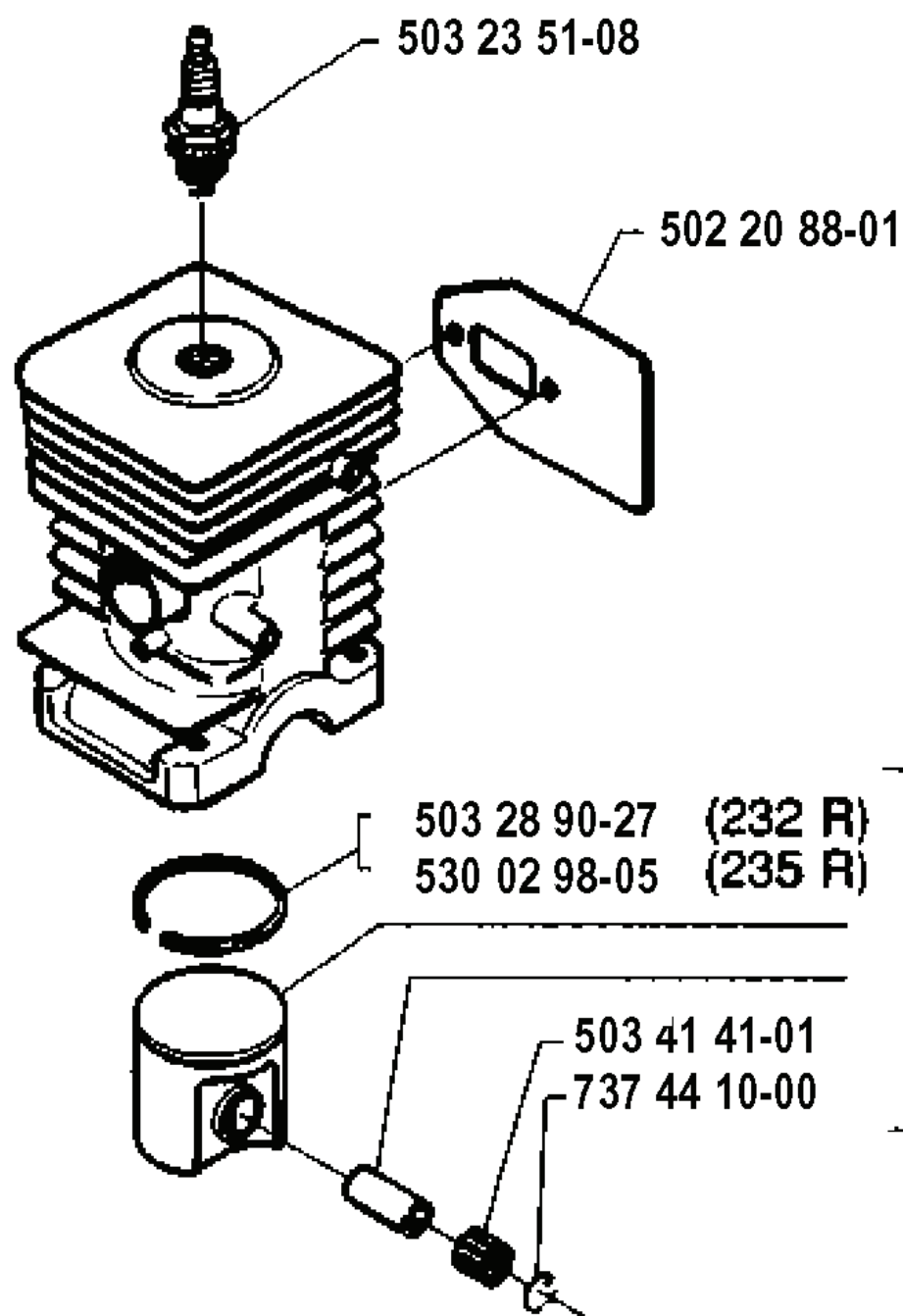


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 18 95-01	502189501	STARTER		1	
530 03 71-60	530037160	STARTER HANDLE		1	
502 20 64-01	502206401	STARTER CORD		1	
502 19 89-01	502198901	STARTER PULLEY		1	
503 21 29-06	503212906	SCREW CCRPANT		1	
502 20 06-01	502200601	SPRING CASSETTE ASSY		1	
502 21 25-02	502212502	LABEL	232R	1	
502 21 25-01	502212501	DECAL	235R	1	
503 21 07-22	503210722	SCREW IHSCT		1	
502 21 08-01	502210801	STARTER		1	

D

* compl 503 72 80-01 **(232R)**

* compl 503 69 46-01 **(235R)**



* compl 502 21 43-02 (232R)

* compl 503 68 64-02 (235R)

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 72 80-01	503728001	KOLV + CYL R-DEL	232R	1	
503 69 46-01	503694601	PISTON	235R	1	
502 21 43-02	502214302	PISTON ASSY	232R	1	
503 68 64-02	503686402	PISTON ASSY	235R	1	
737 44 10-00	737441000	SNAP RING		1	
503 41 41-01	503414101	NEEDLE BEARING		1	
530 02 98-05	530029805	PISTON RING	235 R	1	
503 28 90-27	503289027	PISTON RING	232 R	1	
502 20 88-01	502208801	GASKET		1	
503 23 51-08	503235108	SPARK PLUG		1	