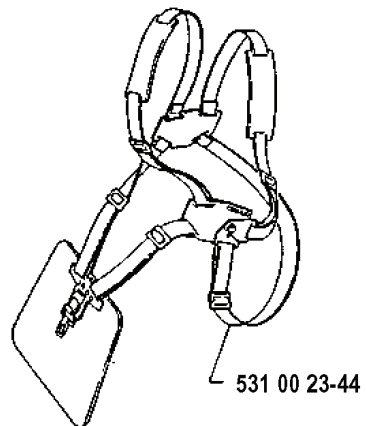
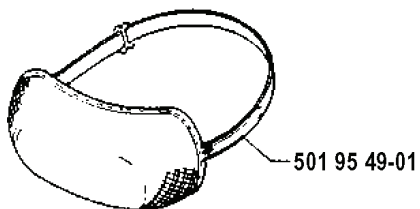
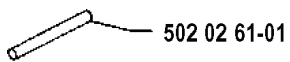
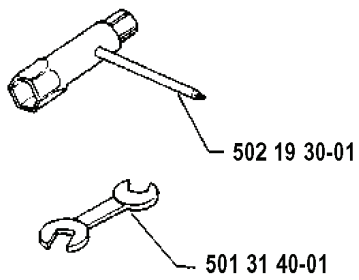
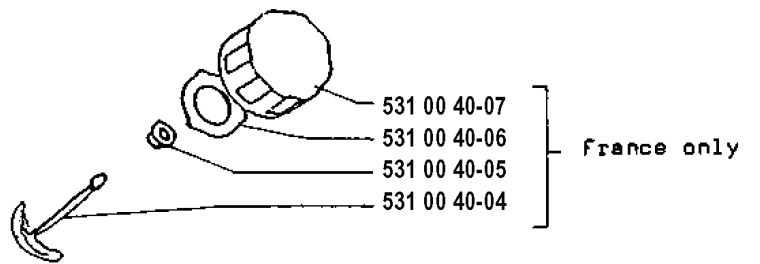
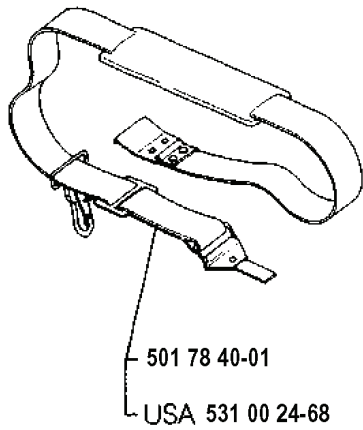


125 LD, 19920100001-19931400000

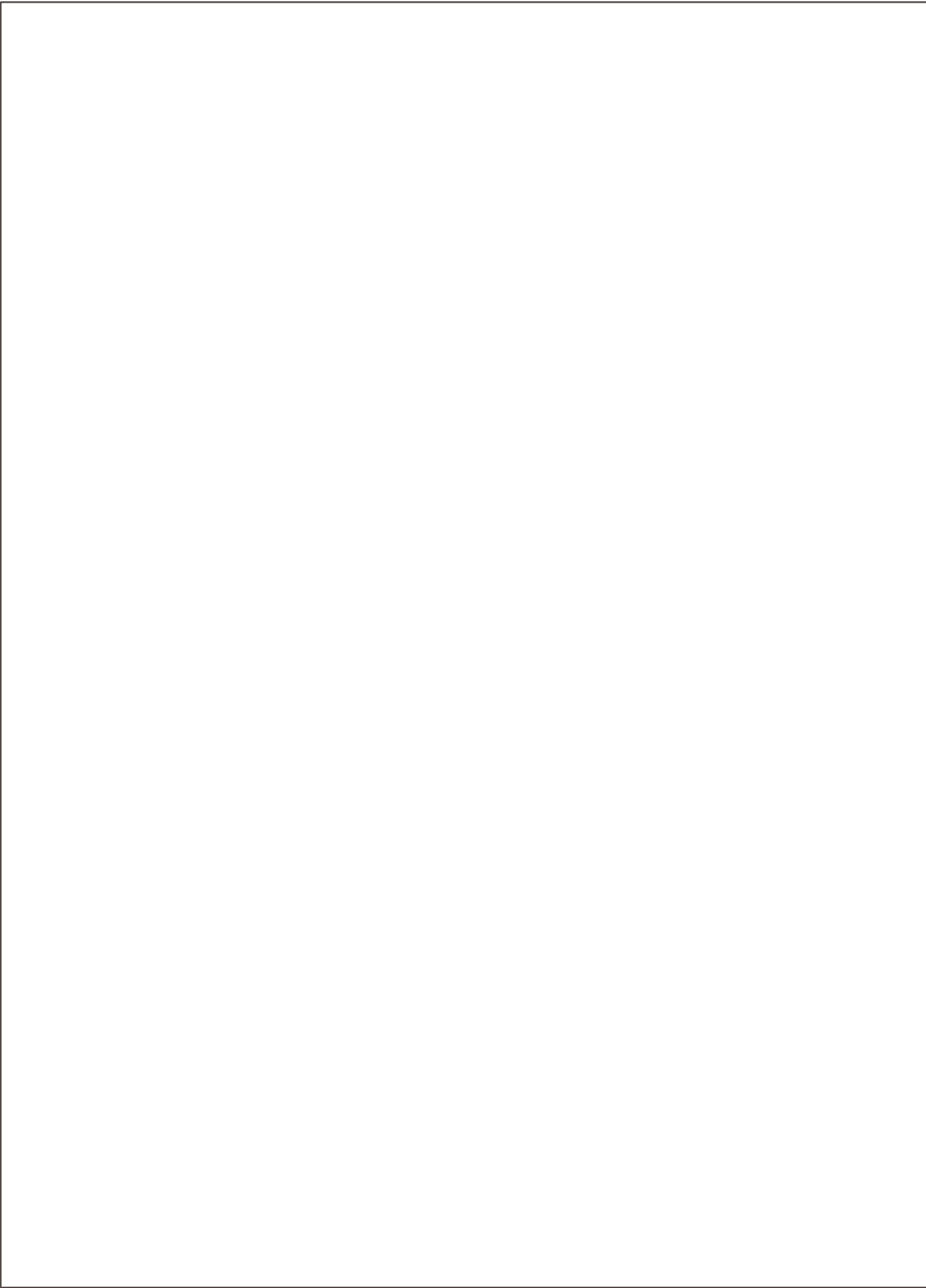
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# **SPARE PARTS LIST**

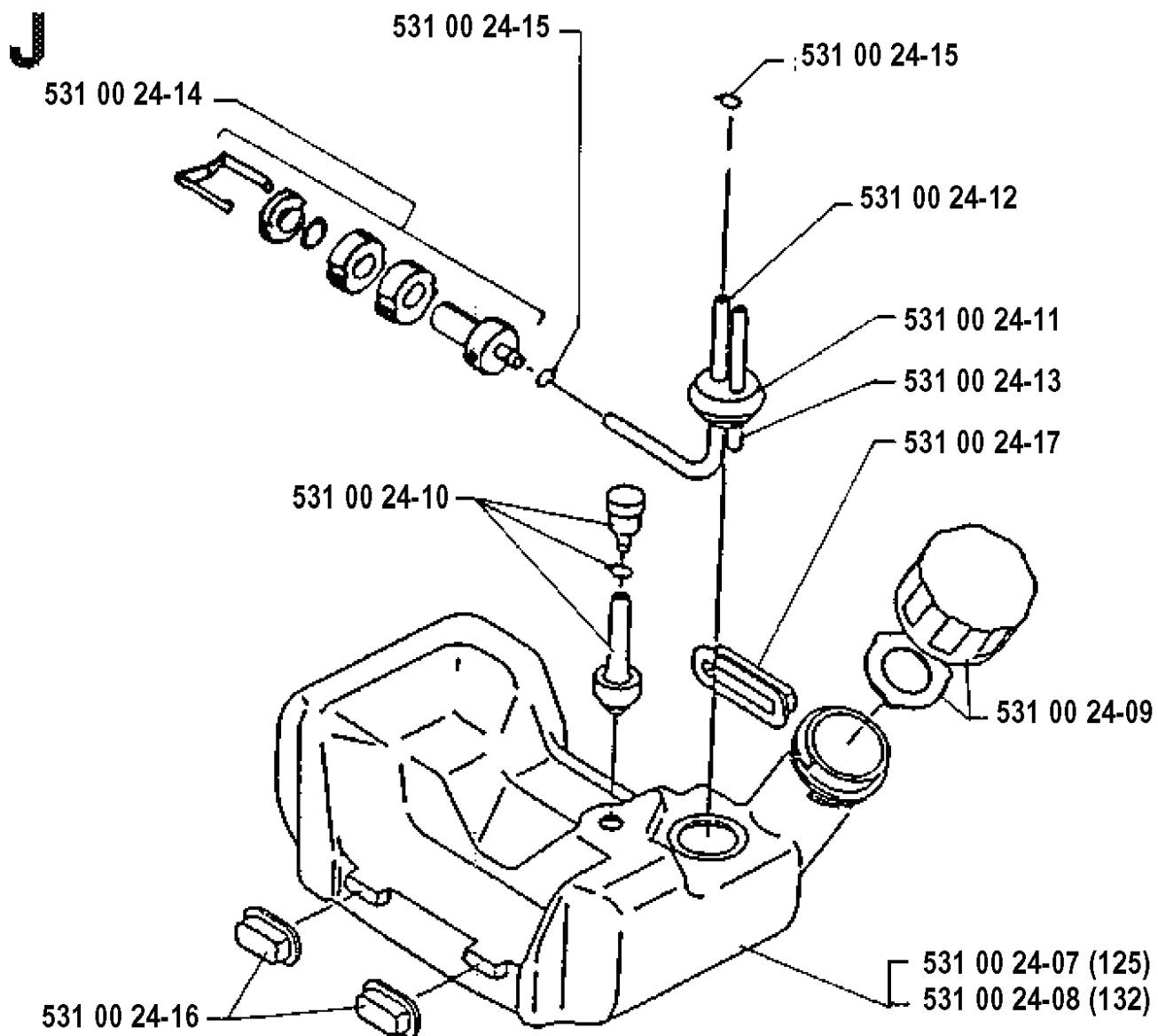
# R



| REF.         | PART NO.  | DESCRIPTION        | REMARK      | QTY. | KIT |
|--------------|-----------|--------------------|-------------|------|-----|
| 501 78 40-01 | 501784001 | HARNESS            |             | 1    |     |
| 531 00 24-68 | 531002468 | HARNESS            | USA         | 1    |     |
| 502 19 30-01 | 502193001 | COMBI TOOL         |             | 1    |     |
| 501 31 40-01 | 501314001 | SPANNER OPEN-ENDED |             | 1    |     |
| 502 02 61-01 | 502026101 | STOP               |             | 1    |     |
| 501 95 49-01 | 501954901 | SAFETY GLASSES     |             | 1    |     |
| 531 00 23-45 | 531002345 | HARNESS            | USA         | 1    |     |
| 531 00 23-44 | 531002344 | HARNESS            |             | 1    |     |
| 531 00 40-04 | 531004004 | HOLDER             | FRANCE ONLY | 1    |     |
| 531 00 40-05 | 531004005 | BRACKET            | FRANCE ONLY | 1    |     |
| 531 00 40-06 | 531004006 | GASKET             | FRANCE ONLY | 1    |     |
| 531 00 40-07 | 531004007 | TANK CAP           | FRANCE ONLY | 1    |     |

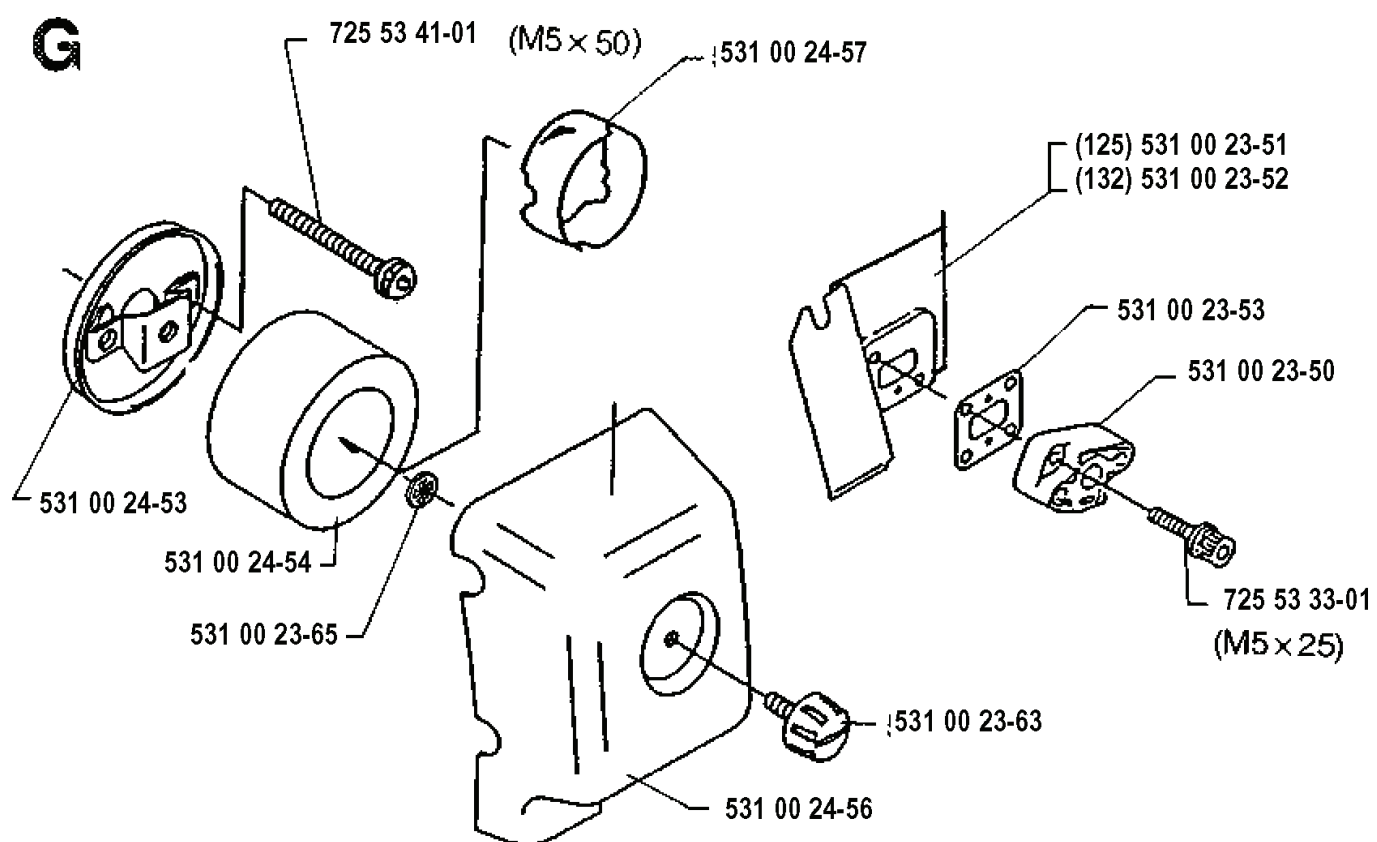


| REF.         | PART NO.  | DESCRIPTION    | REMARK | QTY. | KIT |
|--------------|-----------|----------------|--------|------|-----|
| 531 00 24-44 | 531002444 | BRACKET        |        | 1    |     |
| 531 00 24-45 | 531002445 | NUT            |        | 1    |     |
| 531 00 24-46 | 531002446 | SCREW          |        | 1    |     |
| 531 00 24-52 | 531002452 | GASKET         |        | 1    |     |
| 531 00 24-21 | 531002421 | O-RING         |        | 1    |     |
| 531 00 24-22 | 531002422 | JET            |        | 1    |     |
| 531 00 24-23 | 531002423 | GASKET         |        | 1    |     |
| 531 00 24-24 | 531002424 | DIAPHRAGM      |        | 1    |     |
| 531 00 24-25 | 531002425 | PLATE          |        | 1    |     |
| 531 00 24-26 | 531002426 | GASKET         |        | 1    |     |
| 531 00 24-27 | 531002427 | HOUSING        |        | 1    |     |
| 531 00 24-28 | 531002428 | GASKET         |        | 1    |     |
| 531 00 24-29 | 531002429 | DIAPHRAGM      |        | 1    |     |
| 531 00 24-30 | 531002430 | HOUSING        |        | 1    |     |
| 531 00 24-31 | 531002431 | DIAPHRAGM      |        | 1    |     |
| 531 00 24-32 | 531002432 | HOLDER         |        | 1    |     |
| 531 00 24-33 | 531002433 | SPRING         |        | 1    |     |
| 531 00 24-34 | 531002434 | HOUSING        | 125    | 1    |     |
| 531 00 24-35 | 531002435 | HOUSING        | 132    | 1    |     |
| 531 00 24-36 | 531002436 | BULB           |        | 1    |     |
| 531 00 24-37 | 531002437 | COVER          |        | 1    |     |
| 531 00 24-38 | 531002438 | SCREW          |        | 1    |     |
| 531 00 24-51 | 531002451 | GASKET         |        | 1    |     |
| 531 00 24-50 | 531002450 | SPRING         |        | 1    |     |
| 531 00 24-47 | 531002447 | VALVE          |        | 1    |     |
| 531 00 24-49 | 531002449 | O-RING         |        | 1    |     |
| 531 00 24-48 | 531002448 | GASKET         |        | 1    |     |
| 531 00 24-39 | 531002439 | CIRCLIP        |        | 1    |     |
| 531 00 24-40 | 531002440 | THROTTLE VALVE |        | 1    |     |
| 531 00 24-41 | 531002441 | PLUG           |        | 1    |     |
| 531 00 24-42 | 531002442 | CONNECTION     |        | 1    |     |
| 531 00 24-43 | 531002443 | SCREW          |        | 1    |     |
| 531 00 24-19 | 531002419 | CARBURETTOR    | 125    | 1    |     |
| 531 00 24-20 | 531002420 | CARBURETTOR    | 132    | 1    |     |



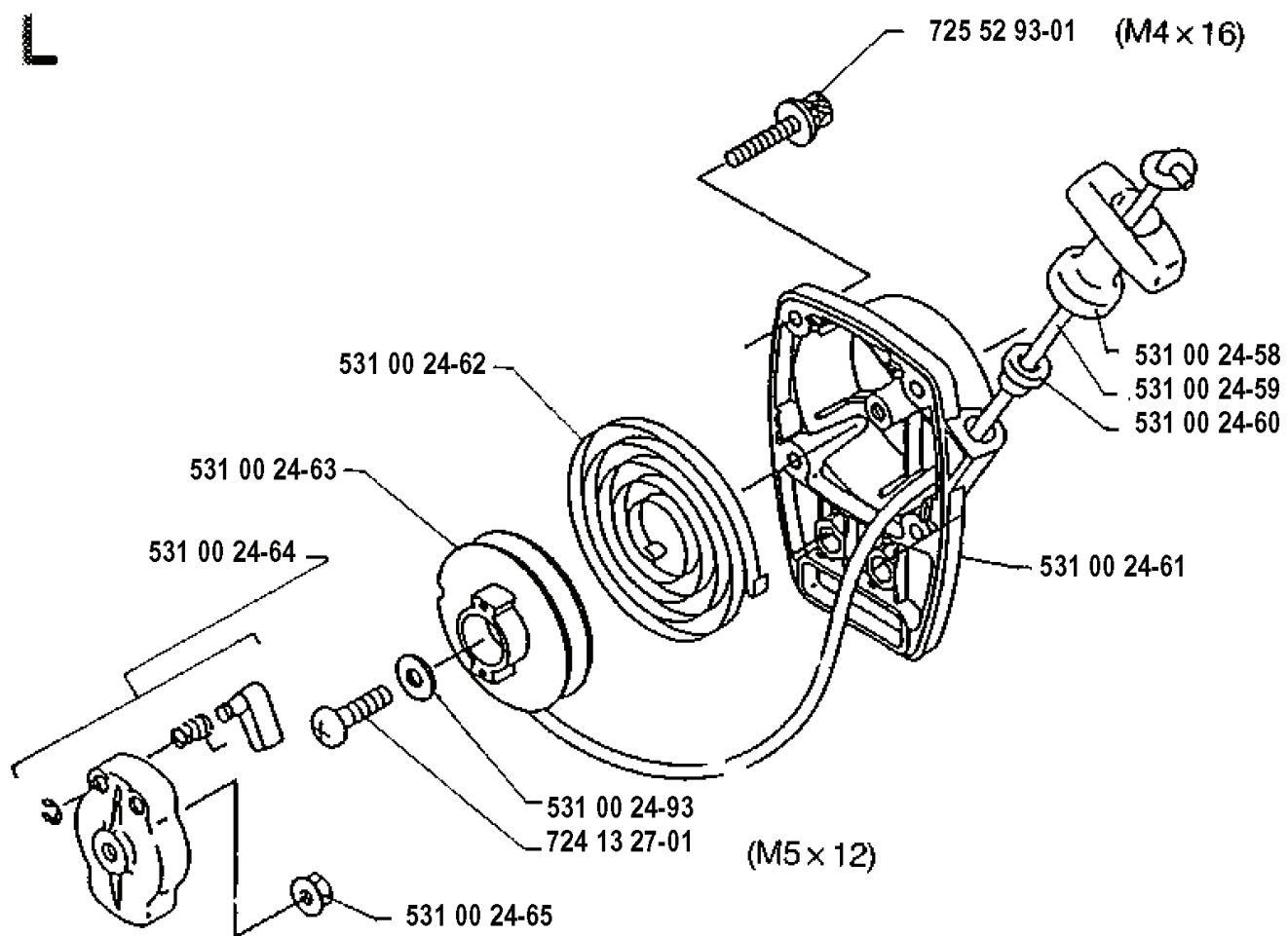
| REF.         | PART NO.  | DESCRIPTION   | REMARK | QTY. | KIT |
|--------------|-----------|---------------|--------|------|-----|
| 531 00 24-14 | 531002414 | FILTER        |        | 1    |     |
| 531 00 24-10 | 531002410 | VALVE         |        | 1    |     |
| 531 00 24-16 | 531002416 | SLEEVE        |        | 1    |     |
| 531 00 24-08 | 531002408 | TANK          | 132    | 1    |     |
| 531 00 24-07 | 531002407 | TANK          | 125    | 1    |     |
| 531 00 24-09 | 531002409 | TANK CAP ASSY |        | 1    |     |
| 531 00 24-17 | 531002417 | PAD           |        | 1    |     |
| 531 00 24-13 | 531002413 | PIPE          |        | 1    |     |
| 531 00 24-11 | 531002411 | SLEEVE        |        | 1    |     |
| 531 00 24-12 | 531002412 | HOSE          |        | 1    |     |
| 531 00 24-15 | 531002415 | CLIP          |        | 1    |     |

**G**



| REF.         | PART NO.  | DESCRIPTION   | REMARK  | QTY. | KIT |
|--------------|-----------|---------------|---------|------|-----|
| 725 53 41-01 | 725534101 | SCREW IHSCM   | M5 X 50 | 1    |     |
| 531 00 24-53 | 531002453 | HOLDER        |         | 1    |     |
| 531 00 24-54 | 531002454 | AIR FILTER    |         | 1    |     |
| 531 00 23-65 | 531002365 | RETAINER RING |         | 1    |     |
| 531 00 24-56 | 531002456 | COVER         |         | 1    |     |
| 531 00 23-63 | 531002363 | SCREW         |         | 1    |     |
| 725 53 33-01 | 725533301 | SCREW IHSCM   | M5 X 25 | 1    |     |
| 531 00 23-50 | 531002350 | INSULSTER     |         | 1    |     |
| 531 00 23-53 | 531002353 | GASKET        |         | 1    |     |
| 531 00 23-52 | 531002352 | PLATE         | 132     | 1    |     |
| 531 00 23-51 | 531002351 | PLATE         | 125     | 1    |     |
| 531 00 24-57 | 531002457 | SCREEN        |         | 1    |     |

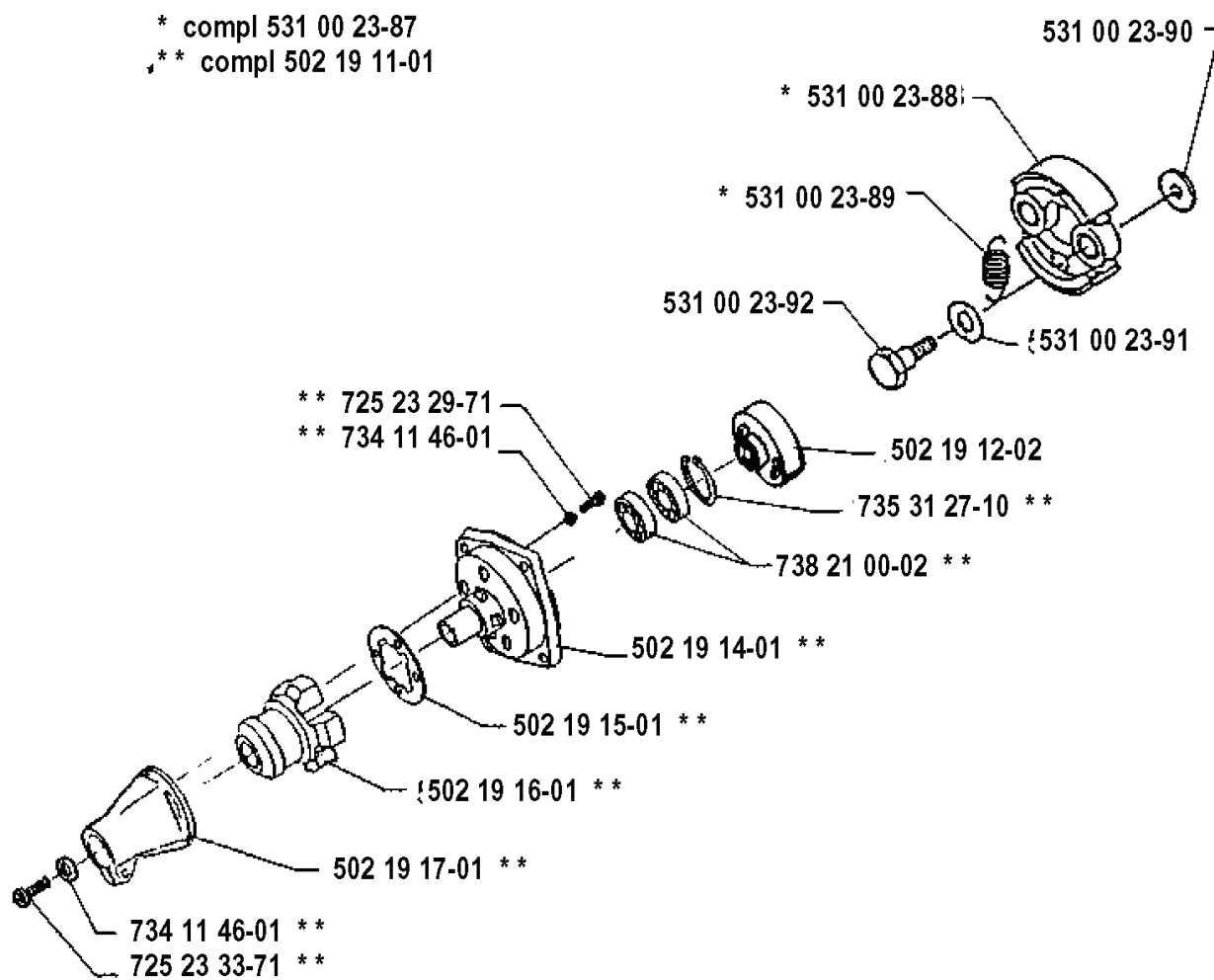
L



| REF.         | PART NO.  | DESCRIPTION     | REMARK  | QTY. | KIT |
|--------------|-----------|-----------------|---------|------|-----|
| 531 00 24-62 | 531002462 | SPRING          |         | 1    |     |
| 531 00 24-63 | 531002463 | STARTER PULLEY  |         | 1    |     |
| 531 00 24-64 | 531002464 | CARRIER         |         | 1    |     |
| 531 00 24-65 | 531002465 | NUT             |         | 1    |     |
| 724 13 27-01 | 724132701 | SCREW CRPANM    | M5 X 12 | 1    |     |
| 531 00 24-93 | 531002493 | WASHER          |         | 1    |     |
| 531 00 24-61 | 531002461 | STARTER HOUSING |         | 1    |     |
| 531 00 24-60 | 531002460 | SLEEVE          |         | 1    |     |
| 531 00 24-59 | 531002459 | STARTER ROPE    |         | 1    |     |
| 531 00 24-58 | 531002458 | HANDLE          |         | 1    |     |
| 725 52 93-01 | 725529301 | SCREW IHSCM     | M4 X 16 | 1    |     |

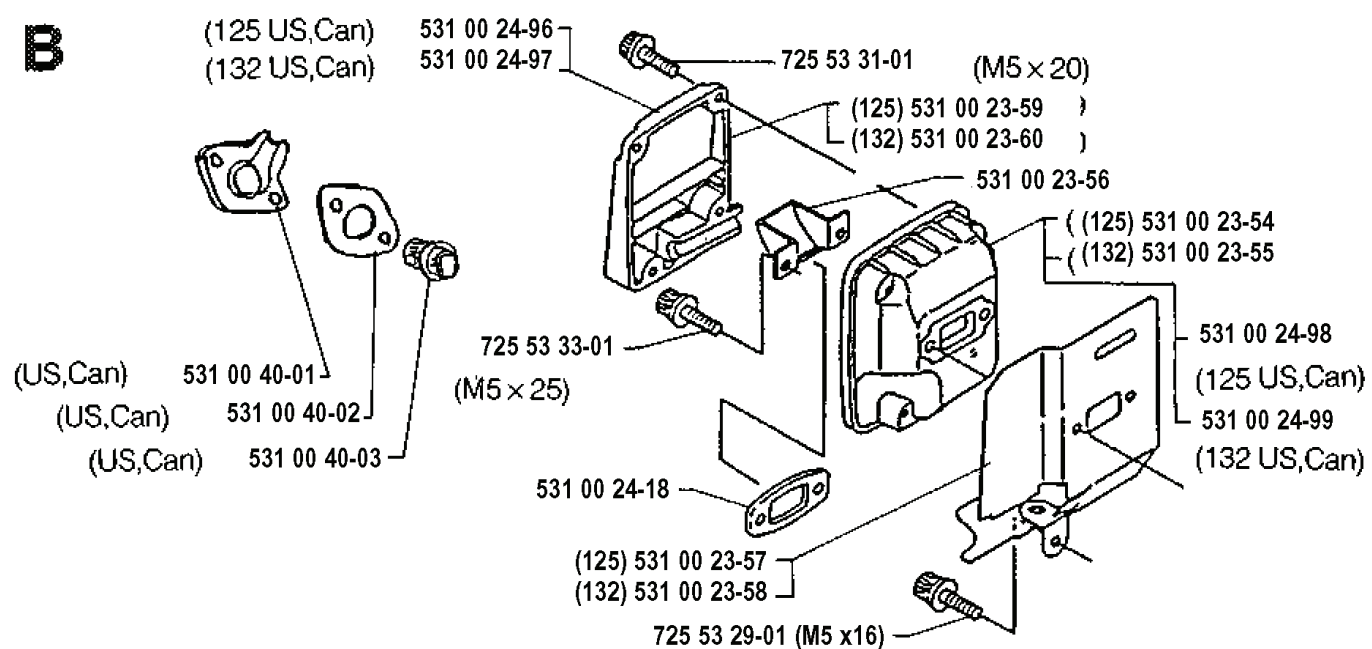
H

\* compl 531 00 23-87  
,\*\* compl 502 19 11-01



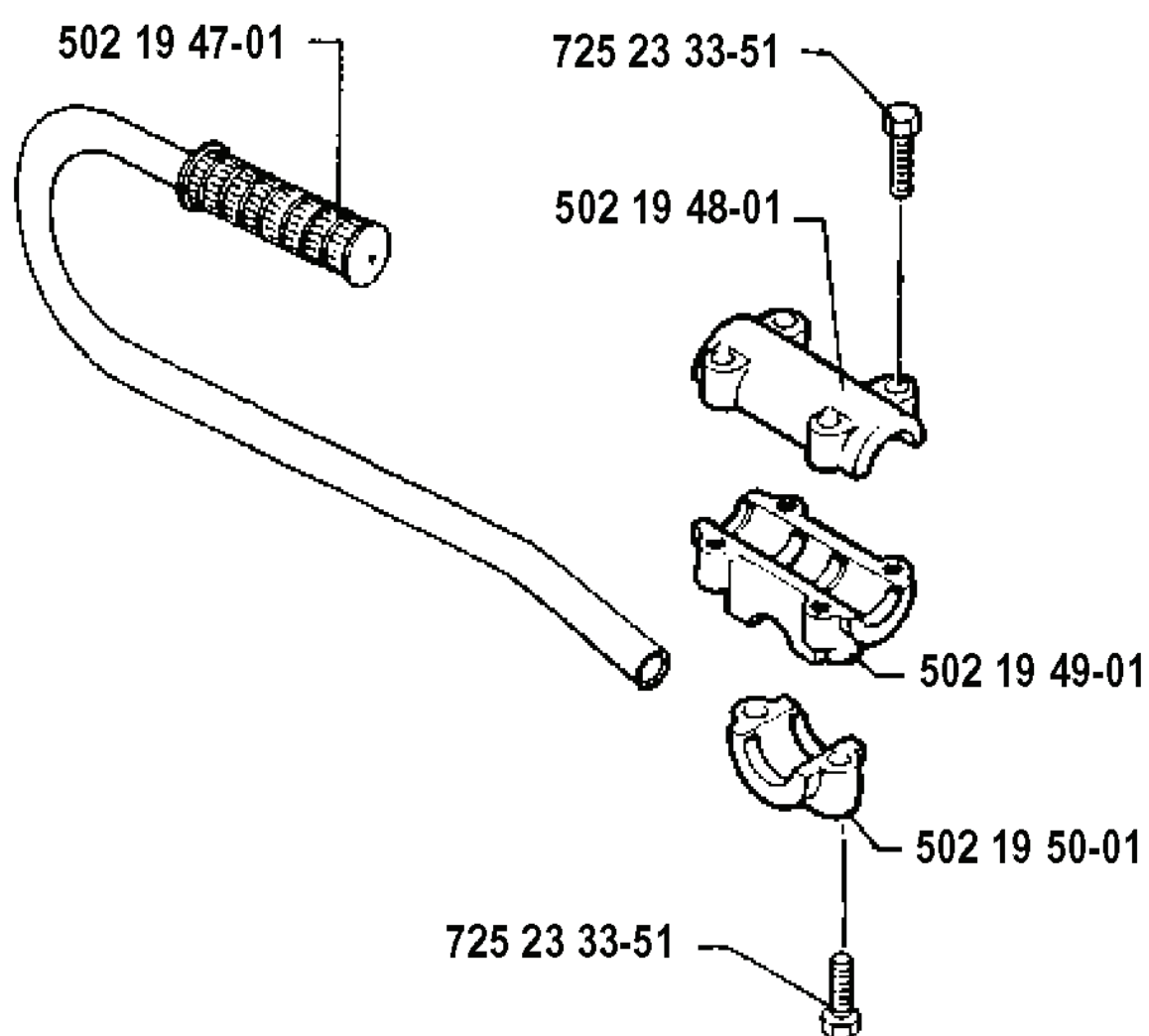
| REF.         | PART NO.  | DESCRIPTION           | REMARK | QTY. | KIT |
|--------------|-----------|-----------------------|--------|------|-----|
| 531 00 23-87 | 531002387 | CLUTCH ASSY           |        | 1    |     |
| 502 19 11-01 | 502191101 | CLUTCH ASSY           |        | 1    |     |
| 725 23 29-71 | 725232971 | SCREW EHHM            |        | 1    |     |
| 734 11 46-01 | 734114601 | WASHER                |        | 1    |     |
| 725 23 33-71 | 725233371 | SCREW EHHM            |        | 1    |     |
| 502 19 17-01 | 502191701 | CLUTCH COVER          |        | 1    |     |
| 502 19 16-01 | 502191601 | ANTIVIBRATION ELEMENT |        | 1    |     |
| 502 19 15-01 | 502191501 | WASHER                |        | 1    |     |
| 502 19 14-01 | 502191401 | BEARING HOLDER        |        | 1    |     |
| 738 21 00-02 | 738210002 | BALL BEARING          |        | 1    |     |
| 735 31 27-10 | 735312710 | CIRCLIP               |        | 1    |     |
| 502 19 12-02 | 502191202 | CLUTCH DRUM           |        | 1    |     |
| 531 00 23-92 | 531002392 | SCREW                 |        | 1    |     |
| 531 00 23-91 | 531002391 | WASHER                |        | 1    |     |
| 531 00 23-89 | 531002389 | SPRING                |        | 1    |     |
| 531 00 23-88 | 531002388 | CLUTCH                |        | 1    |     |
| 531 00 23-90 | 531002390 | WASHER                |        | 1    |     |

**B**



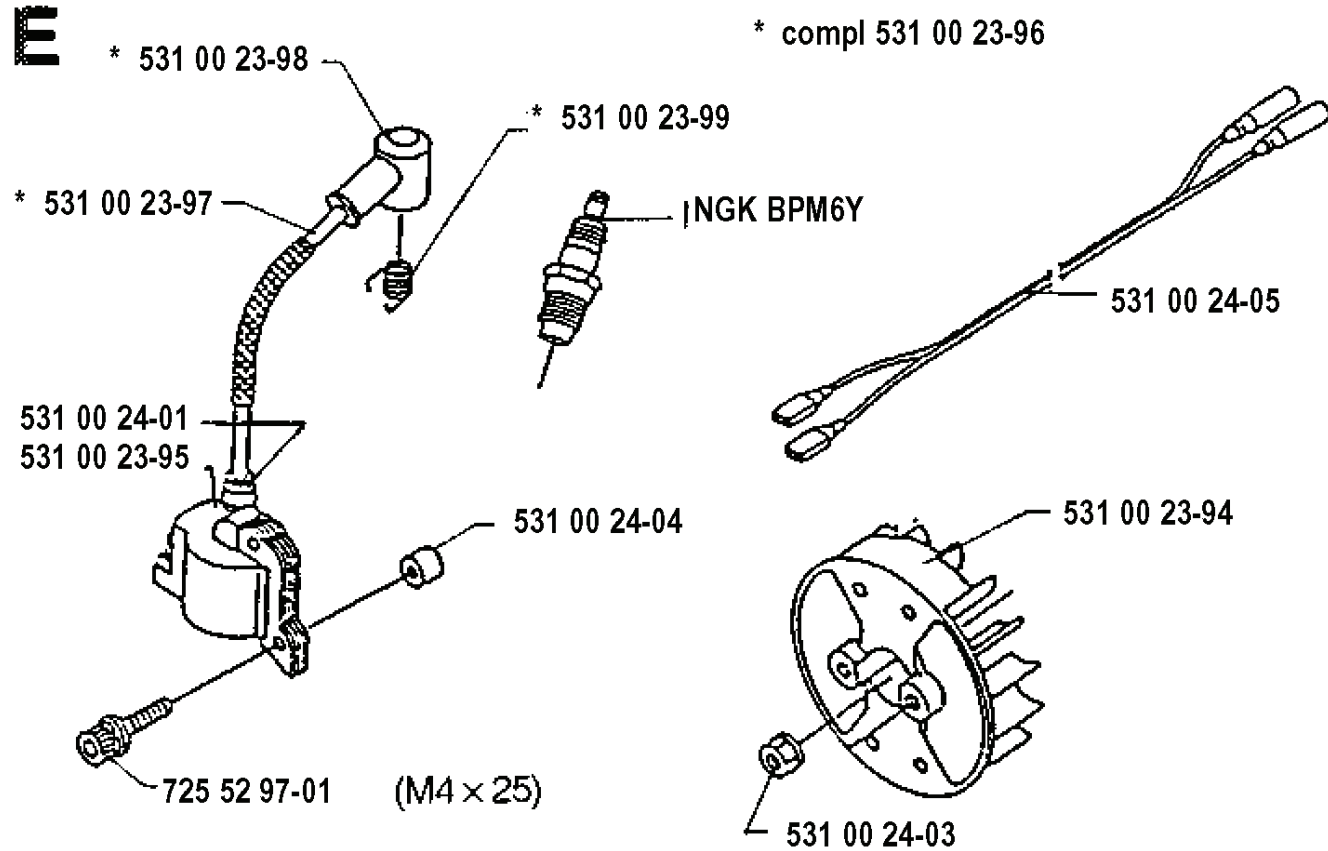
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|--------------|-----------|----------------|------------|------|-----|
| 531 00 24-96 | 531002496 | COVER          | 125 US.CAN | 1    |     |
| 531 00 24-97 | 531002497 | COVER          | 132 US.CAN | 1    |     |
| 531 00 40-01 | 531004001 | TUBE           | US.CAN     | 1    |     |
| 531 00 40-02 | 531004002 | GASKET         | US.CAN     | 1    |     |
| 531 00 40-03 | 531004003 | SPARK ARRESTOR | US.CAN     | 1    |     |
| 725 53 29-01 | 725532901 | SCREW IHSCM    | M5 X 16    | 1    |     |
| 531 00 23-58 | 531002358 | GASKET         | 132        | 1    |     |
| 531 00 23-57 | 531002357 | GASKET         | 125        | 1    |     |
| 531 00 24-18 | 531002418 | SPACER         |            | 1    |     |
| 725 53 33-01 | 725533301 | SCREW IHSCM    | M5 X 25    | 1    |     |
| 531 00 24-99 | 531002499 | MUFFLER        | 132 US.CAN | 1    |     |
| 531 00 24-98 | 531002498 | MUFFLER        | 125 US.CAN | 1    |     |
| 531 00 23-55 | 531002355 | MUFFLER        | 132        | 1    |     |
| 531 00 23-54 | 531002354 | MUFFLER        | 125        | 1    |     |
| 531 00 23-56 | 531002356 | PLATE          |            | 1    |     |
| 531 00 23-60 | 531002360 | MUFFLER        | 132        | 1    |     |
| 531 00 23-59 | 531002359 | MUFFLER        | 125        | 1    |     |
| 725 53 31-01 | 725533101 | SCREW IHSCM    | M5 X 20    | 1    |     |

**Q**



| REF.         | PART NO.  | DESCRIPTION | REMARK | QTY. | KIT |
|--------------|-----------|-------------|--------|------|-----|
| 502 19 47-01 | 502194701 | HANDLE      |        | 1    |     |
| 725 23 33-51 | 725233351 | SCREW EHHM  |        | 1    |     |
| 502 19 50-01 | 502195001 | BRACKET     |        | 1    |     |
| 502 19 49-01 | 502194901 | HOLDER      |        | 1    |     |
| 502 19 48-01 | 502194801 | HOLDER      |        | 1    |     |

**E**



| REF.         | PART NO.  | DESCRIPTION           | REMARK  | QTY. | KIT |
|--------------|-----------|-----------------------|---------|------|-----|
| 531 00 23-98 | 531002398 | SPARK PLUG CONNECTION |         | 1    |     |
| 531 00 23-97 | 531002397 | CABLE                 |         | 1    |     |
| 531 00 24-01 | 531002401 | SLEEVE                |         | 1    |     |
| 531 00 23-95 | 531002395 | IGNITION COIL         |         | 1    |     |
| 725 52 97-01 | 725529701 | SCREW IHSCM           | M4 X 25 | 1    |     |
| 531 00 24-04 | 531002404 | SPACER                |         | 1    |     |
| 531 00 24-03 | 531002403 | NUT                   |         | 1    |     |
| 531 00 23-94 | 531002394 | FLYWHEEL              |         | 1    |     |
| 531 00 24-05 | 531002405 | CABLE                 |         | 1    |     |
| 531 00 23-99 | 531002399 | SPRING                |         | 1    |     |
| 531 00 23-96 | 531002396 | CABLE ASSY            |         | 1    |     |

**K**

\* compl 531 00 23-67 (132)

\* compl 531 00 23-66 (125)

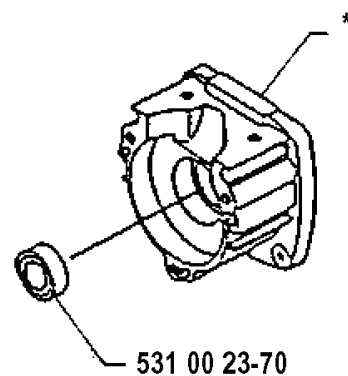
(125) 531 00 23-73

(132) 531 00 23-74

(125) 531 00 23-72

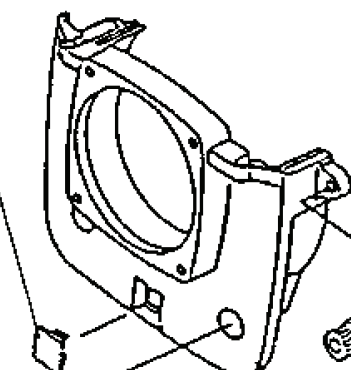
(132) 531 00 23-71

\*



531 00 23-70

531 00 24-06



725 53 31-01 (M5 × 20)

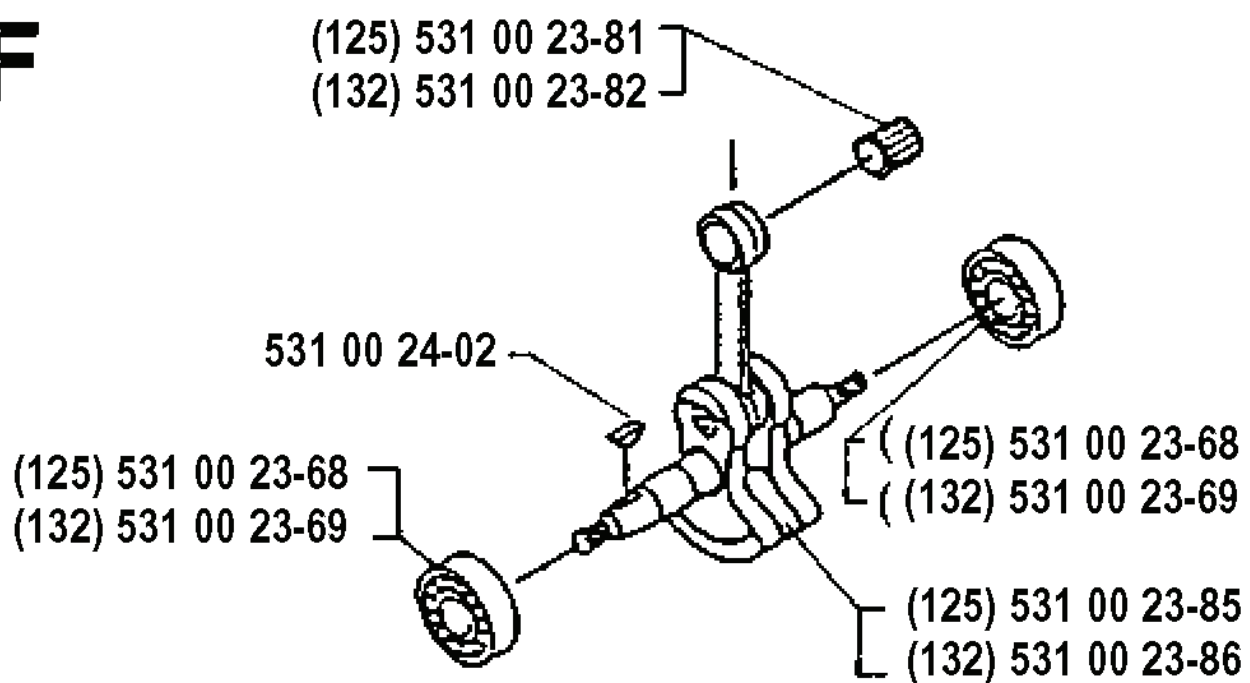
531 00 23-93

725 53 31-01 (M5 × 20)

725 53 35-01 (M5 × 30)

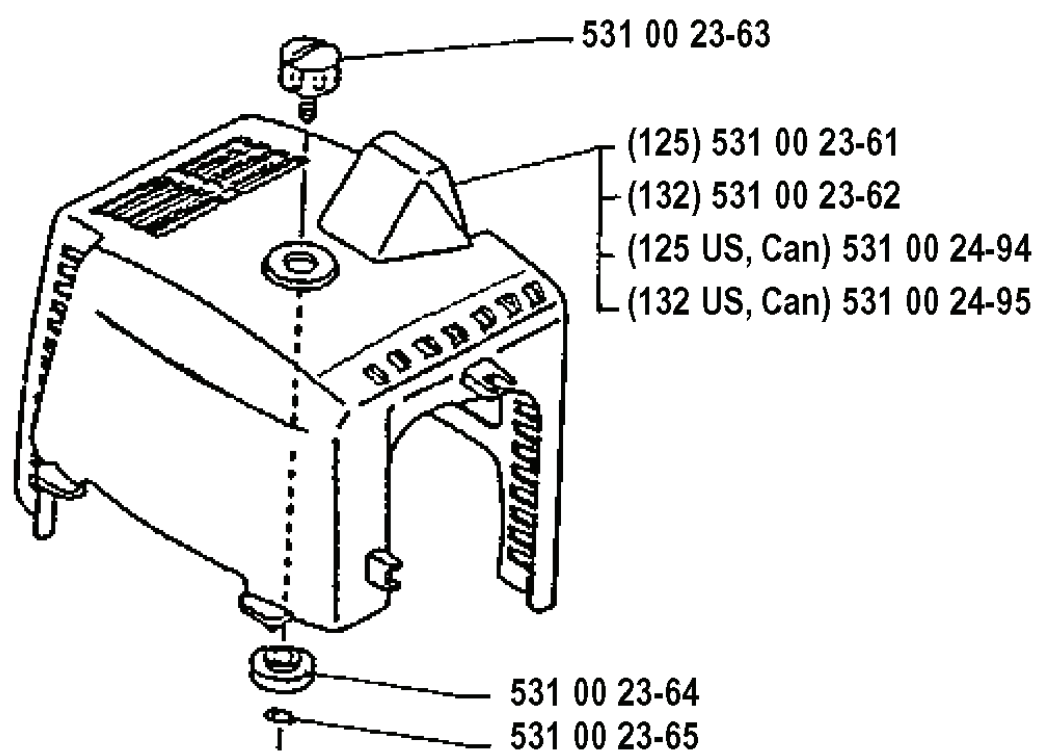
| REF.         | PART NO.  | DESCRIPTION   | REMARK  | QTY. | KIT |
|--------------|-----------|---------------|---------|------|-----|
| 531 00 23-67 | 531002367 | CRANKCASE     | 132     | 1    |     |
| 531 00 23-66 | 531002366 | CRANKCASE     | 125     | 1    |     |
| 531 00 23-73 | 531002373 | RETAINER RING | 125     | 1    |     |
| 531 00 23-74 | 531002374 | RETAINER RING | 132     | 1    |     |
| 531 00 23-72 | 531002372 | SEALING RING  | 125     | 1    |     |
| 531 00 23-71 | 531002371 | SEAL RING     | 132     | 1    |     |
| 531 00 24-06 | 531002406 | PLUG          |         | 1    |     |
| 725 53 31-01 | 725533101 | SCREW IHSCM   | M5 X 20 | 1    |     |
| 531 00 23-93 | 531002393 | COVER         |         | 1    |     |
| 725 53 35-01 | 725533501 | SCREW IHSCM   | M5 X 30 | 1    |     |
| 531 00 23-70 | 531002370 | SEAL RING     |         | 1    |     |

**F**



| REF.         | PART NO.  | DESCRIPTION     | REMARK | QTY. | KIT |
|--------------|-----------|-----------------|--------|------|-----|
| 531 00 23-81 | 531002381 | SUPPORT BUSHING | 125    | 1    |     |
| 531 00 23-82 | 531002382 | SUPPORT BUSHING | 132    | 1    |     |
| 531 00 24-02 | 531002402 | KEY             |        | 1    |     |
| 531 00 23-68 | 531002368 | BEARING         | 125    | 1    |     |
| 531 00 23-69 | 531002369 | BEARING         | 132    | 1    |     |
| 531 00 23-86 | 531002386 | CRANKSHAFT      | 132    | 1    |     |
| 531 00 23-85 | 531002385 | CRANKSHAFT      | 125    | 1    |     |

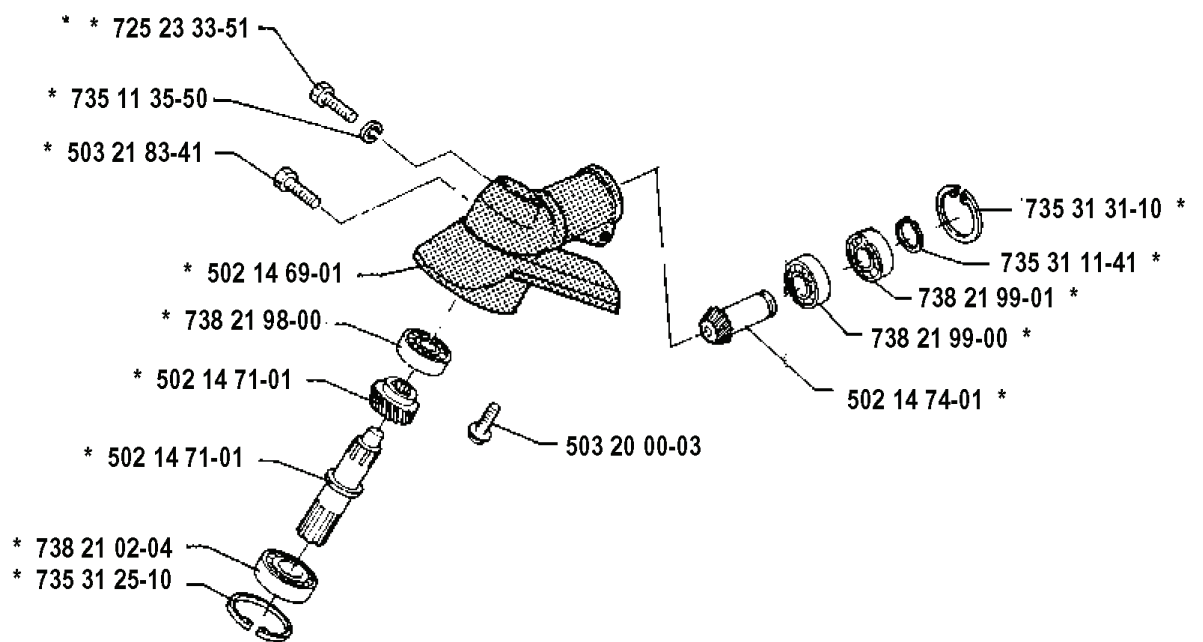
D



| REF.         | PART NO.  | DESCRIPTION   | REMARK      | QTY. | KIT |
|--------------|-----------|---------------|-------------|------|-----|
| 531 00 23-63 | 531002363 | SCREW         |             | 1    |     |
| 531 00 23-61 | 531002361 | COVER         | 125         | 1    |     |
| 531 00 23-62 | 531002362 | COVER         | 132         | 1    |     |
| 531 00 24-94 | 531002494 | COVER         | 125 US, CAN | 1    |     |
| 531 00 24-95 | 531002495 | COVER         | 132 US, CAN | 1    |     |
| 531 00 23-64 | 531002364 | SPACER        |             | 1    |     |
| 531 00 23-65 | 531002365 | RETAINER RING |             | 1    |     |

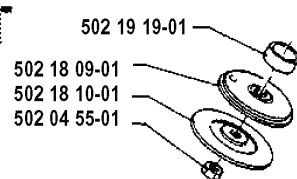
S

\* compl 531 00 40-26



| REF.         | PART NO.  | DESCRIPTION   | REMARK | QTY. | KIT |
|--------------|-----------|---------------|--------|------|-----|
| 531 00 40-26 | 531004026 | BEVEL GEAR    |        | 1    |     |
| 725 23 33-51 | 725233351 | SCREW EHHM    |        | 1    |     |
| 735 11 35-50 | 735113550 | WASHER        |        | 1    |     |
| 503 21 83-41 | 503218341 | SCREW         |        | 1    |     |
| 502 14 69-01 | 502146901 | GEAR HOUSING  |        | 1    |     |
| 738 21 98-00 | 738219800 | BALL BEARING  |        | 1    |     |
| 502 14 71-01 | 502147101 | GEAR WHEEL    |        | 1    |     |
| 738 21 02-04 | 738210204 | BALL BEARING  |        | 1    |     |
| 735 31 25-10 | 735312510 | CIRCLIP       |        | 1    |     |
| 503 20 00-03 | 503200003 | SCREW         |        | 1    |     |
| 502 14 74-01 | 502147401 | AXLE          |        | 1    |     |
| 738 21 99-00 | 738219900 | BALL BEARING  |        | 1    |     |
| 738 21 99-01 | 738219901 | BALL BEARING  |        | 1    |     |
| 735 31 11-41 | 735311141 | RETAINER RING |        | 1    |     |
| 735 31 31-10 | 735313110 | CIRCLIP       |        | 1    |     |

**T**



**R/RD/RJ/RJD**

**U**



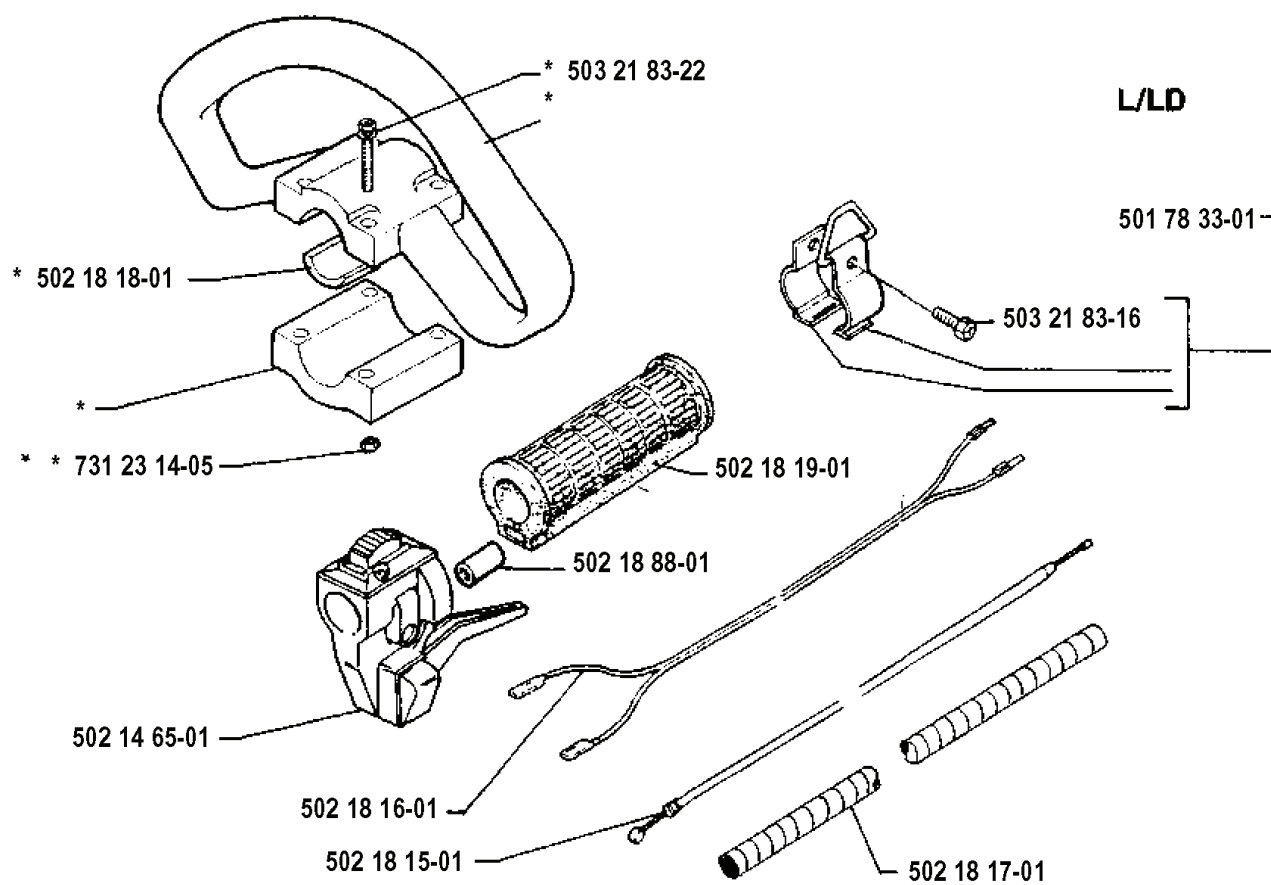
**L/LD**

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| REF.         | PART NO.  | DESCRIPTION | REMARK | QTY. | KIT |
|--------------|-----------|-------------|--------|------|-----|
| 502 19 19-01 | 502191901 | SPACER      |        | 1    |     |
| 502 18 09-01 | 502180901 | DRIVER      |        | 1    |     |
| 502 18 10-01 | 502181001 | FLANGE      |        | 1    |     |
| 502 04 55-01 | 502045501 | NUT         |        | 1    |     |



\* compl 502 18 14-01

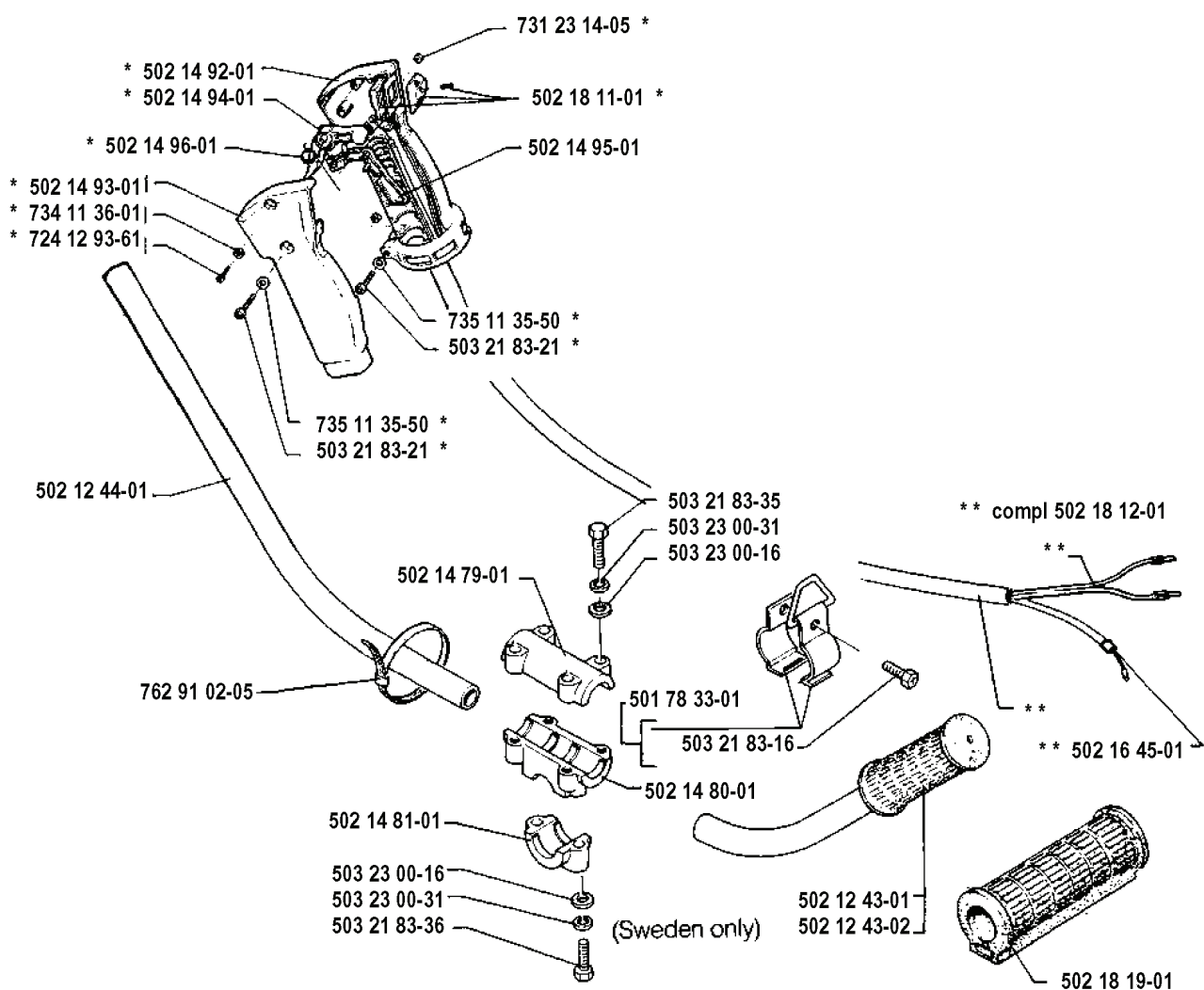


| REF.         | PART NO.  | DESCRIPTION      | REMARK | QTY. | KIT |
|--------------|-----------|------------------|--------|------|-----|
| 502 18 18-01 | 502181801 | DAMPER           |        | 1    |     |
| 731 23 14-05 | 731231405 | HEXAGON NUT      |        | 1    |     |
| 502 14 65-01 | 502146501 | THROTTLE CONTROL |        | 1    |     |
| 502 18 16-01 | 502181601 | LEAD             |        | 1    |     |
| 502 18 15-01 | 502181501 | THROTTLE WIRE    |        | 1    |     |
| 502 18 17-01 | 502181701 | PROTECTOR        |        | 1    |     |
| 502 18 88-01 | 502188801 | CONNECTION       |        | 1    |     |
| 502 18 19-01 | 502181901 | HANDLE           |        | 1    |     |
| 503 21 83-16 | 503218316 | SCREW            |        | 1    |     |
| 501 78 33-01 | 501783301 | SUSPENSION BAIL  |        | 1    |     |
| 503 21 83-22 | 503218322 | SCREW            |        | 1    |     |
| 502 18 14-01 | 502181401 | HANDLE           |        | 1    |     |

**A**

\* compl 502 18 06-01

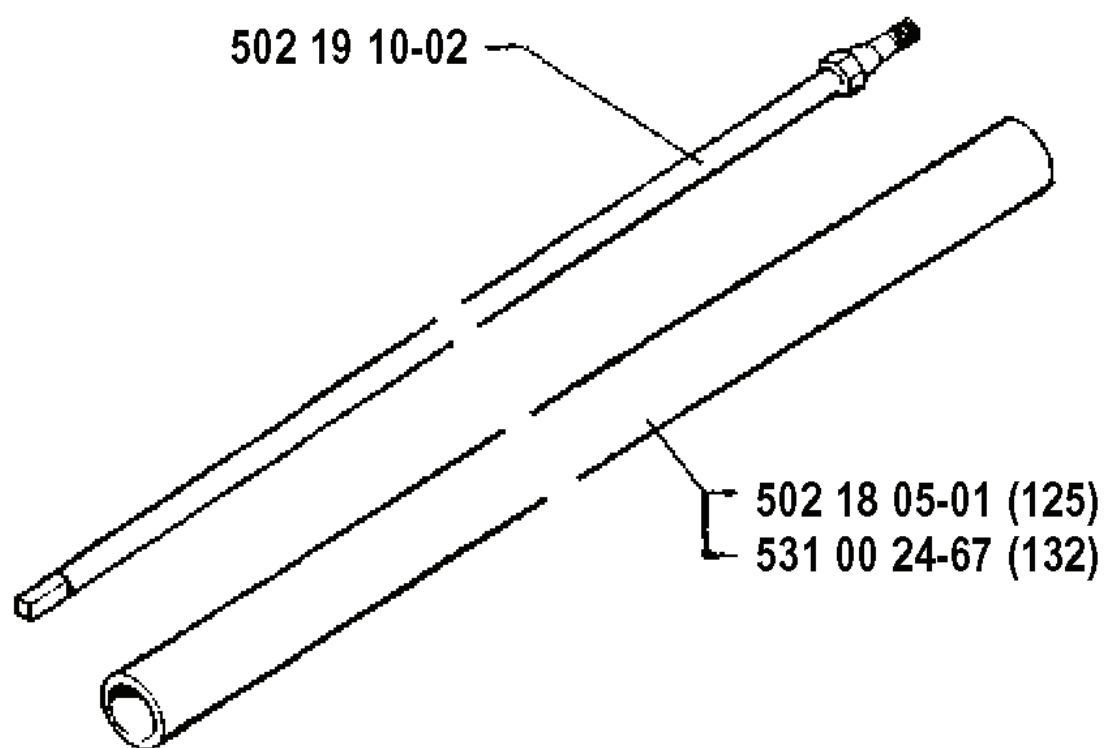
**RD/R**



| REF.         | PART NO.  | DESCRIPTION          | REMARK      | QTY. | KIT |
|--------------|-----------|----------------------|-------------|------|-----|
| 502 18 06-01 | 502180601 | THROTTLE HANDLE ASSY |             | 1    |     |
| 502 14 92-01 | 502149201 | HANDLE HALF          |             | 1    |     |
| 502 14 94-01 | 502149401 | THROTTLE CONTROL     |             | 1    |     |
| 502 14 96-01 | 502149601 | RECOIL SPRING        |             | 1    |     |
| 502 14 93-01 | 502149301 | HANDLE HALF          |             | 1    |     |
| 734 11 36-01 | 734113601 | WASHER               |             | 1    |     |
| 724 12 93-61 | 724129361 | SCREW CRPANM         |             | 1    |     |
| 502 12 44-01 | 502124401 | HANDLEBAR RIGHT      |             | 1    |     |
| 762 91 02-05 | 762910205 | TIE WRAP             |             | 1    |     |
| 502 14 81-01 | 502148101 | HANDLEBAR BRACKET    |             | 1    |     |
| 503 21 83-36 | 503218336 | SCREW                |             | 1    |     |
| 502 12 43-02 | 502124302 | HANDLE LEFT          | SWEDEN ONLY | 1    |     |
| 502 12 43-01 | 502124301 | HANDLEBAR LEFT       |             | 1    |     |
| 502 14 80-01 | 502148001 | HANDLEBAR BRACKET LO |             | 1    |     |
| 503 21 83-16 | 503218316 | SCREW                |             | 1    |     |
| 501 78 33-01 | 501783301 | SUSPENSION BAIL      |             | 1    |     |
| 502 14 79-01 | 502147901 | HANDLEBAR BRACKET UP |             | 1    |     |
| 503 21 83-21 | 503218321 | SCREW                |             | 1    |     |
| 735 11 35-50 | 735113550 | WASHER               |             | 1    |     |
| 731 23 14-05 | 731231405 | HEXAGON NUT          |             | 1    |     |
| 502 18 11-01 | 502181101 | SWITCH CPL           |             | 1    |     |
| 502 14 95-01 | 502149501 | THROTTLE LOCKOUT     |             | 1    |     |
| 503 21 83-35 | 503218335 | SCREW                |             | 1    |     |
| 503 23 00-31 | 503230031 | WASHER               |             | 1    |     |
| 503 23 00-16 | 503230016 | WASHER               |             | 1    |     |
| 502 18 19-01 | 502181901 | HANDLE               |             | 1    |     |
| 502 16 45-01 | 502164501 | THROTTLE CABLE ASSY  |             | 1    |     |
| 502 18 12-01 | 502181201 | WIRE ASSY            |             | 1    |     |

**M**

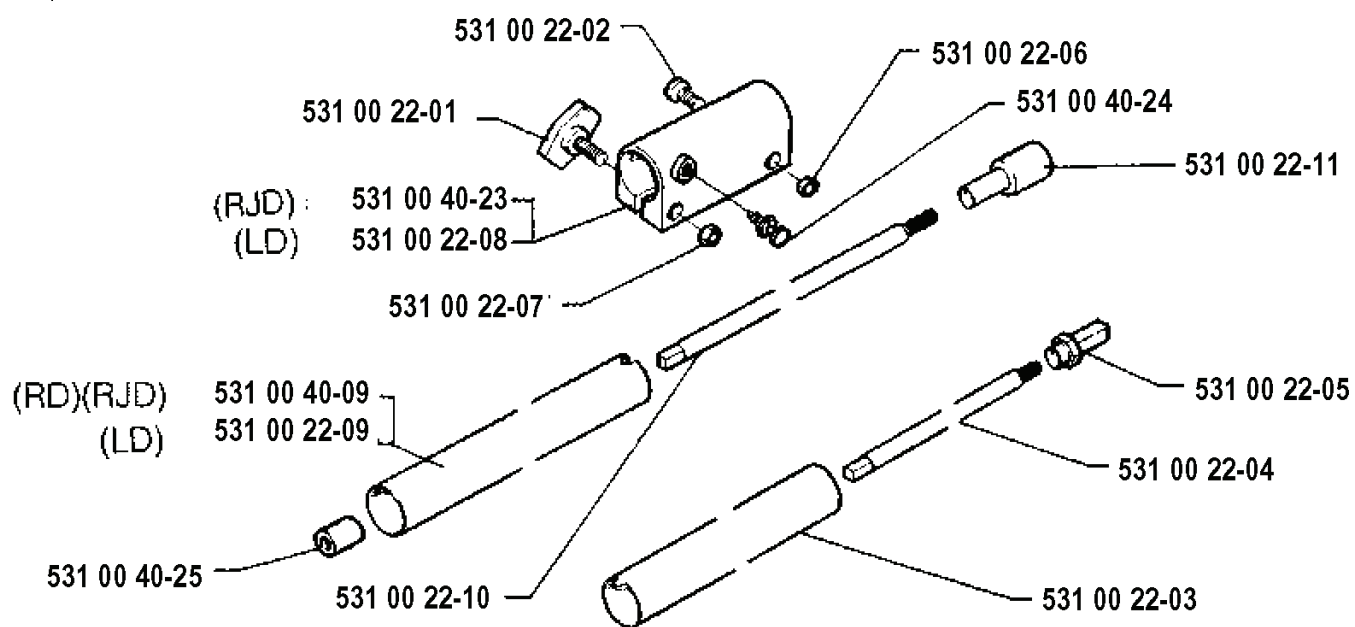
**R/L**



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| REF.         | PART NO.  | DESCRIPTION | REMARK | QTY. | KIT |
|--------------|-----------|-------------|--------|------|-----|
| 502 19 10-02 | 502191002 | SHAFT       |        | 1    |     |
| 502 00 24-67 | 502002467 |             | 132    | 1    |     |

N



| REF.         | PART NO.  | DESCRIPTION      | REMARK | QTY. | KIT |
|--------------|-----------|------------------|--------|------|-----|
| 531 00 22-02 | 531002202 | SCREW            |        | 1    |     |
| 531 00 22-01 | 531002201 | HANDLE           |        | 1    |     |
| 531 00 40-23 | 531004023 | CLUTCH TUBE      | RJD    | 1    |     |
| 531 00 22-08 | 531002208 | COUPLING         | LD     | 1    |     |
| 531 00 22-07 | 531002207 | NUT              |        | 1    |     |
| 531 00 40-09 | 531004009 | TUBE             | RD RJD | 1    |     |
| 531 00 22-09 | 531002209 | DRIVER           | LD     | 1    |     |
| 531 00 40-25 | 531004025 | BUSHING          |        | 1    |     |
| 531 00 22-10 | 531002210 | DRIVE SHAFT      |        | 1    |     |
| 531 00 22-03 | 531002203 | UPPER DRIVE TUBE |        | 1    |     |
| 531 00 22-04 | 531002204 | DRIVE SHAFT      |        | 1    |     |
| 531 00 22-05 | 531002205 | ADAPTER          |        | 1    |     |
| 531 00 22-11 | 531002211 | ADAPTER          |        | 1    |     |
| 531 00 40-24 | 531004024 | SCREW            |        | 1    |     |
| 531 00 22-06 | 531002206 | NUT              |        | 1    |     |