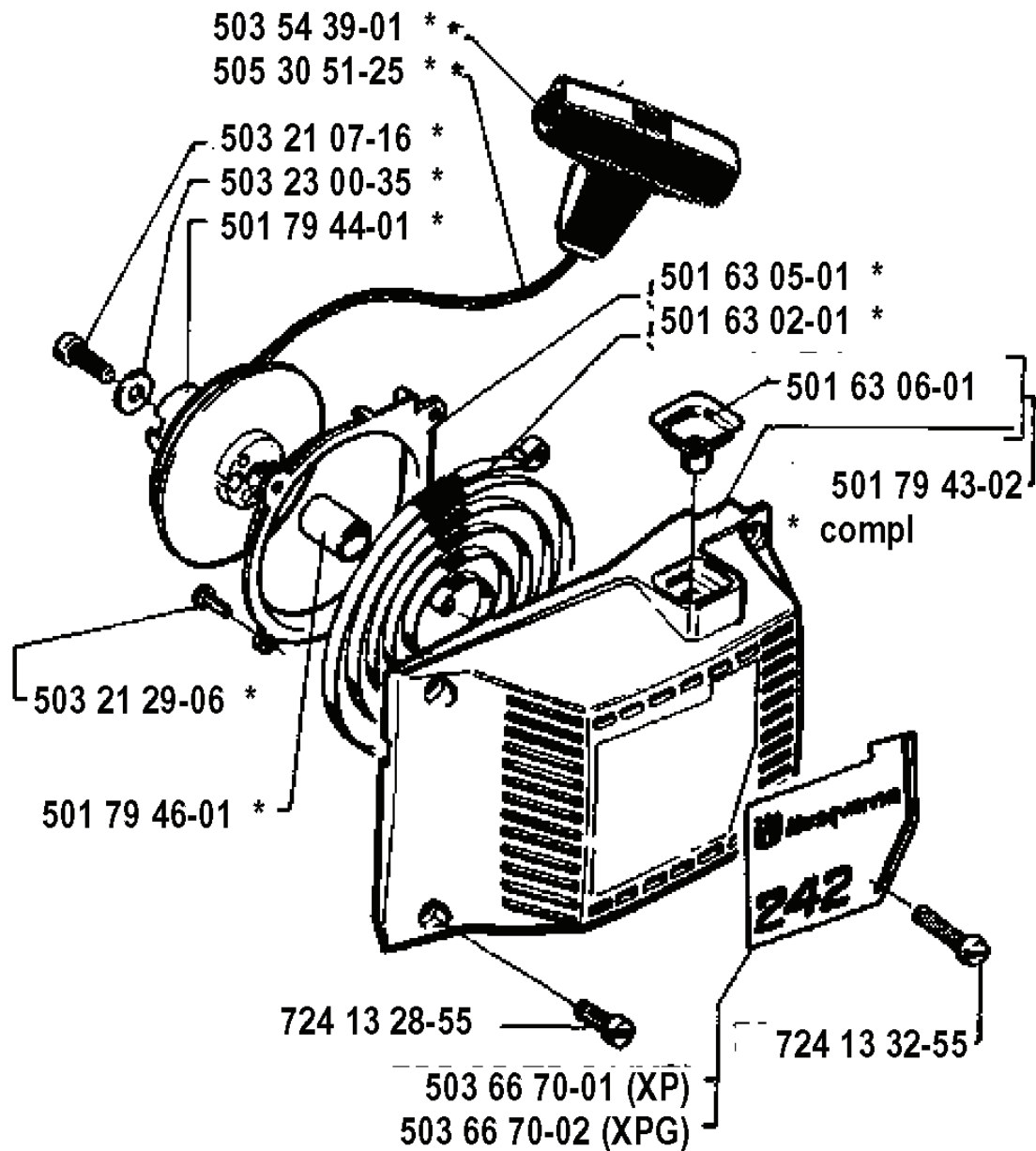
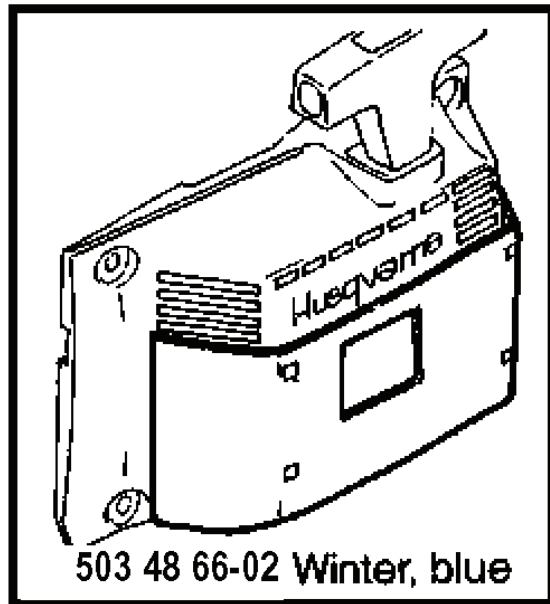


242, 19941400001-19981800000

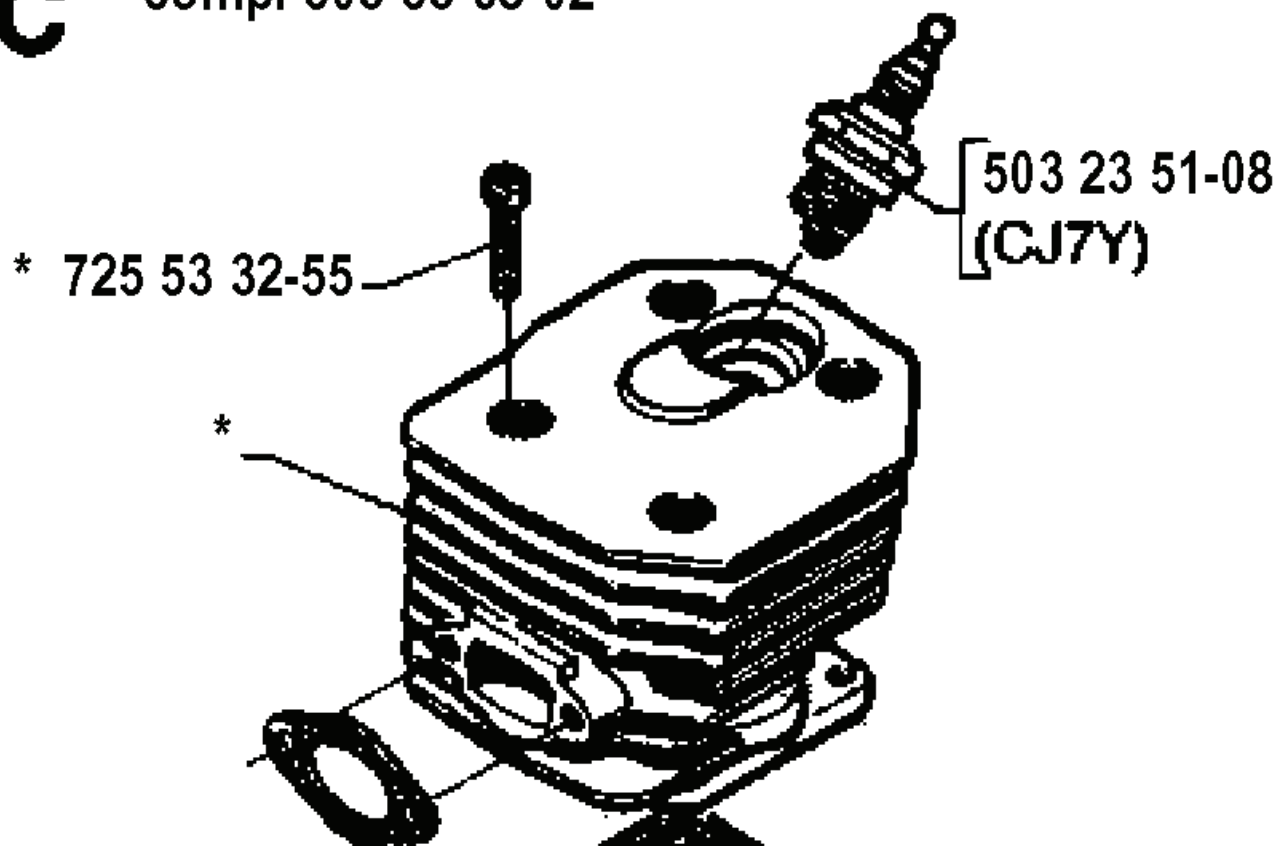
SPARE PARTS LIST

L * compl 501 79 42-03



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
5017942-03	501794203	STARTER ASSY		1	
5035439-01	503543901	STARTER HANDLE		1	
5053051-25	505305125	STARTER ROPE		1	
5032107-16	503210716	SCREW IHSCT		1	
5032300-35	503230035	WASHER		1	
5017944-01	501794401	STARTER PULLEY ASSY		1	
5032129-06	503212906	SCREW CCRPANT		1	
5017946-01	501794601	BEARING SLEEVE		1	
7241328-55	724132855	SCREW CRPANM		1	
5036670-01	503667001	DECAL	XP	1	
5036670-02	503667002	DECAL	XPG	1	
7241332-55	724133255	SCREW		1	
5017943-02	501794302	STARTER HOUSING		1	
5016306-01	501630601	SLEEVE		1	
5016302-01	501630201	RECOIL SPRING		1	
5016305-01	501630501	GUARD RING		1	
5034866-02	503486602	WINTER COVER ASSY	WINTER, BLUE	1	

C * compl 503 53 68-02



* 725 53 32-55

503 23 51-08
(CJ7Y)

*

□ 501 86 60-02

□ 501 62 19-03 0.5mm

501 62 19-04 (Asien) 1.0mm

* 503 28 90-05

*

* 737 44 10-00

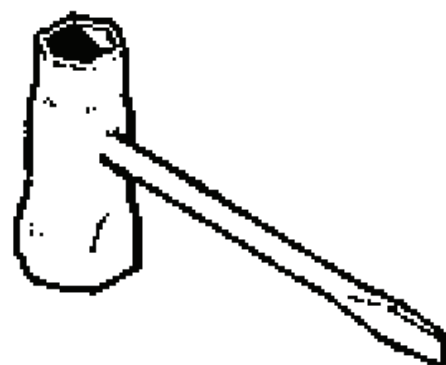
503 41 41-01 *

compl 503 51 32-71

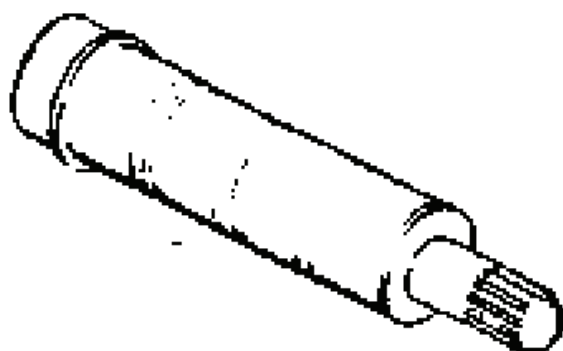
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
5035368-02	503536802	CYLINDER ASSY		1	
7255332-55	725533255	SCREW		1	
5018660-02	501866002	GASKET		1	
5016219-03	501621903	GASKET		1	
5016219-04	501621904	GASKET	ASIEN	1	
5032890-05	503289005	PISTON RING		1	
7374410-00	737441000	SNAP RING		1	
5035132-71	503513271	PISTON ASSY		1	
5034141-01	503414101	NEEDLE BEARING		1	
5032351-08	503235108	SPARK PLUG	CJ7Y	1	

N * compl 503 55 85-01

**Tillbehör
Accessories
Zubehöre
Accessoires
Accesorios**



* 501 69 17-01



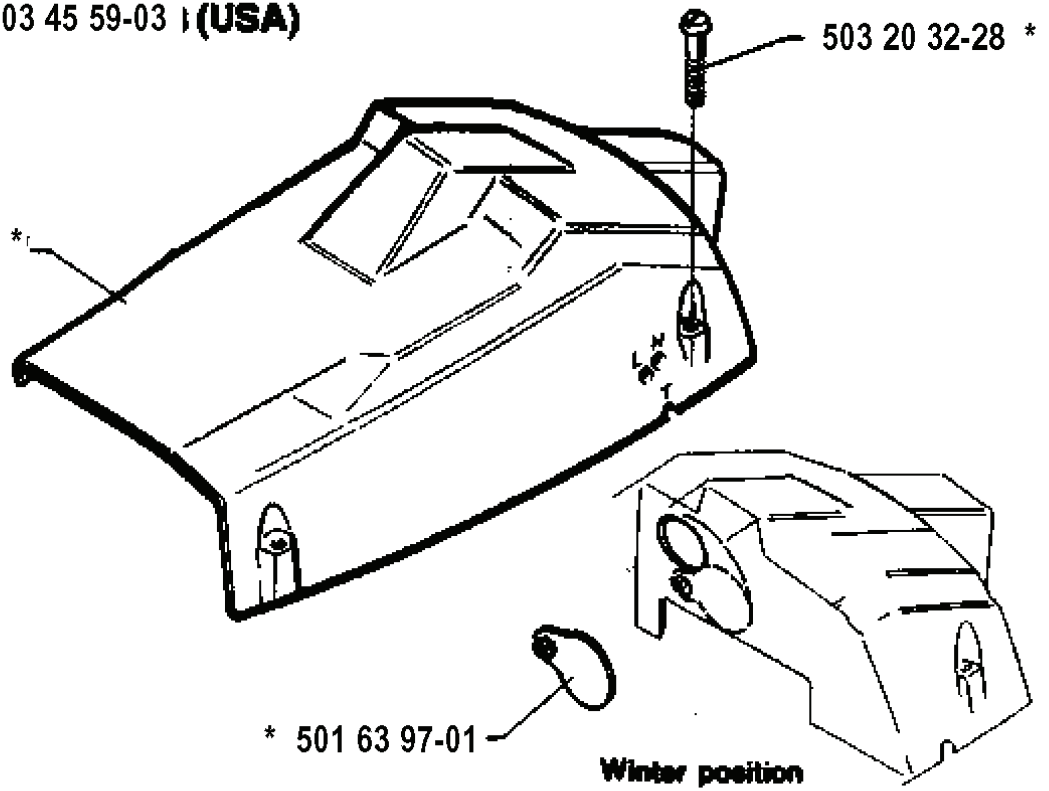
* 501 91 14-01



* 503 62 12-01

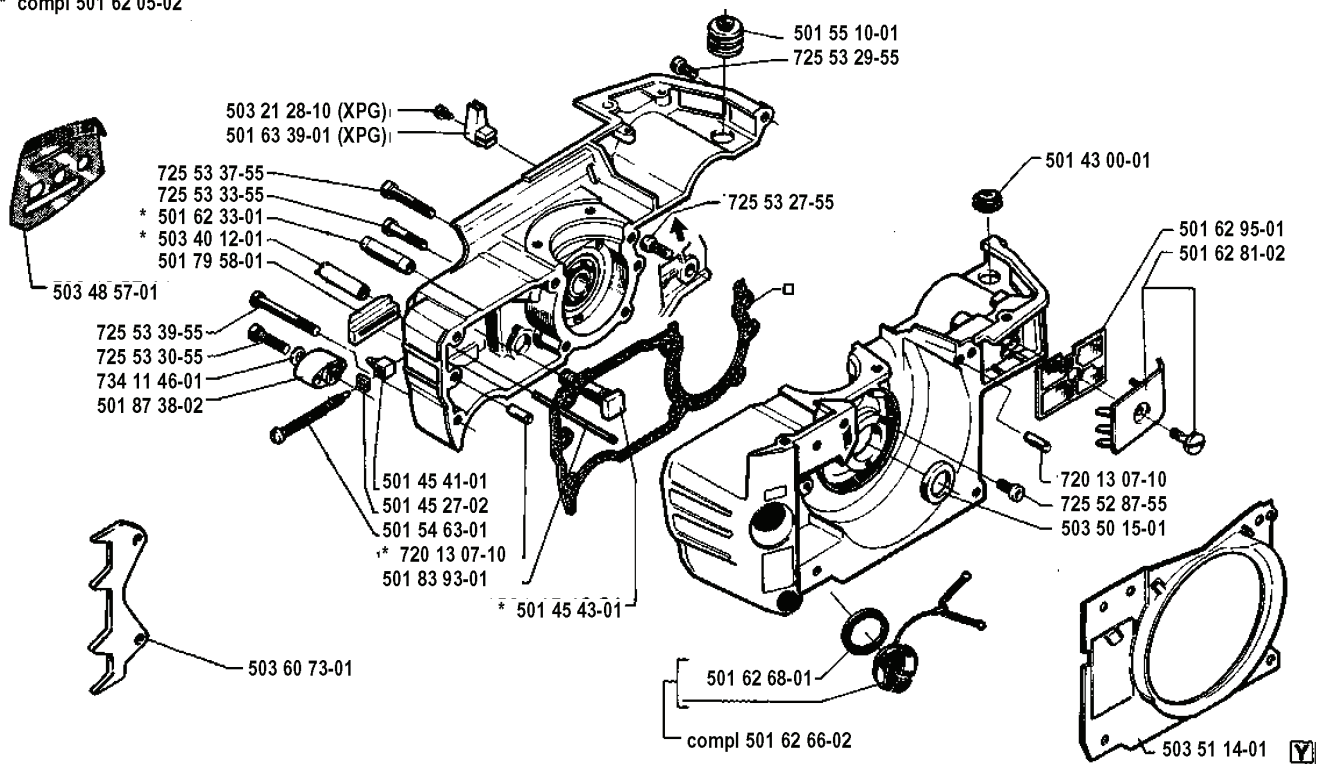
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
5035585-01	503558501	TOOL		1	
5019114-01	501911401	GREASE GUN		1	
5036212-01	503621201	GREASE		1	
5016917-01	501691701	COMBINATION WRENCH		1	

B * compl 503 45 59-01
* compl 503 45 59-03 (USA)



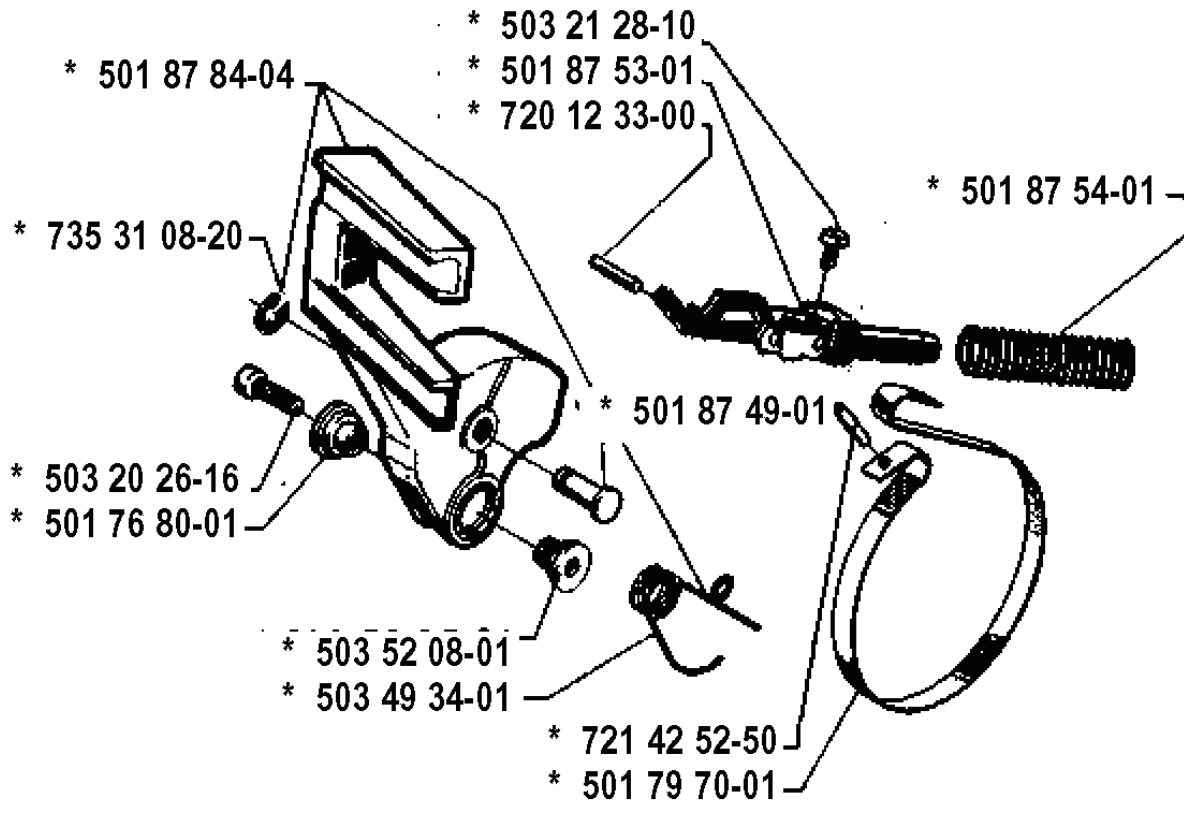
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 45 59-01	503455901	CYLINDER COVER ASSY		1	
503 45 59-03	503455903	CYLINDER COVER ASSY	USA	1	
501 63 97-01	501639701	COVER		1	
503 20 32-28	503203228	SCREW		1	

J * compl 501 62 05-02

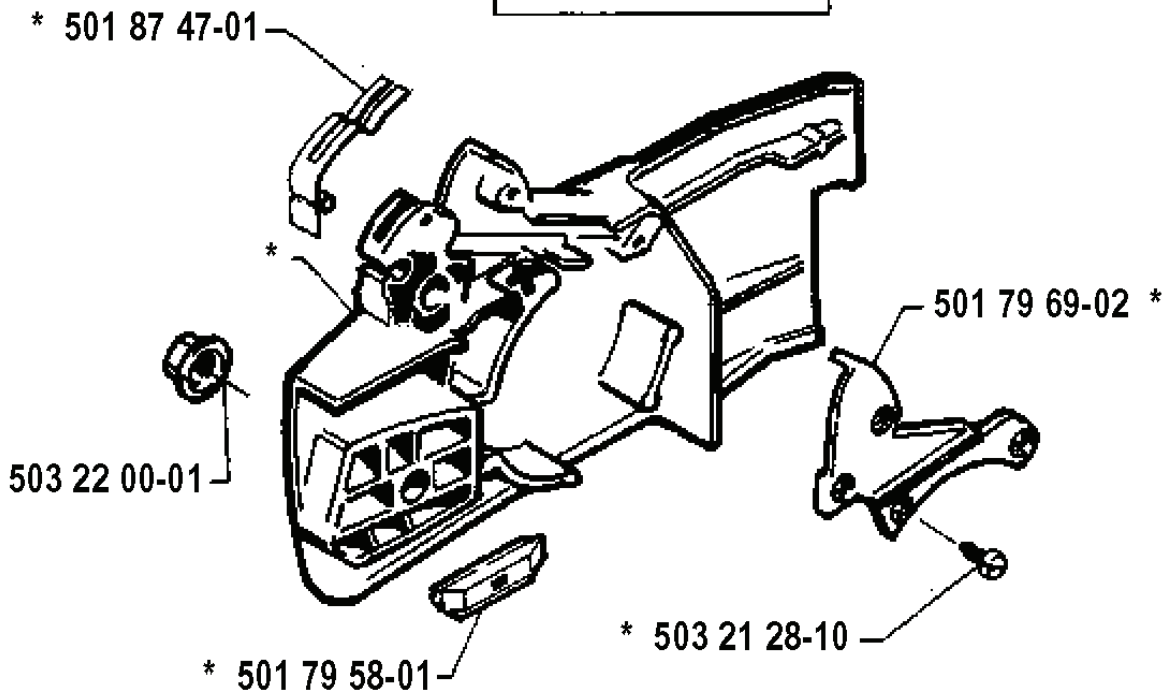


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
5016205-02	501620502	CRANKCASE ASSY		1	
5032128-10	503212810	SCREW CCRPANT	XPG	1	
5016339-01	501633901	INSULATING PIECE	XPG	1	
7255337-55	725533755	SCREW IHSCM		1	
7255333-55	725533355	SCREW IHSCM		1	
5016233-01	501623301	SPRING PIN		1	
5034012-01	503401201	SPRING PIN		1	
5017958-01	501795801	CHAIN GUIDE		1	
5034857-01	503485701	CHAIN GUIDE PLATE		1	
7255339-55	725533955	SCREW IHSCM		1	
7255330-55	725533055	SCREW		1	
7341146-01	734114601	WASHER		1	
5018738-02	501873802	CHAIN CATCHER		1	
5014541-01	501454101	NUT		1	
5014527-02	501452702	LOCK NUT		1	
5015463-01	501546301	SCREW		1	
7201307-10	720130710	PARALLEL PIN		1	
5018393-01	501839301	OIL TANK VENT		1	
5036073-01	503607301	SPIKE		1	
5014543-01	501454301	BAR BOLT		1	
5016268-01	501626801	GASKET		1	
5016266-02	501626602	TANK		1	
5035114-01	503511401	BAR		1	
5035015-01	503501501	SEALING RING		1	
7255287-55	725528755	SCREW IHSCM		1	
5016281-02	501628102	HUB CAP		1	
5016295-01	501629501	PREFILTER ASSY		1	
5014300-01	501430001	CABLE GROMMET		1	
7255327-55	725532755	SCREW IHSCM		1	
7255329-55	725532955	SCREW IHSCM		1	
5015510-01	501551001	SEALING		1	

A * compl 501 79 67-05



* 503 62 41-01

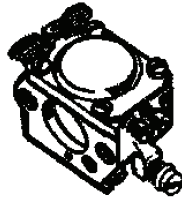


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
5017967-05	501796705	CLUTCH COVER ASSY		1	
5018784-04	501878404	HAND GUARD ASSY		1	
7353108-20	735310820	E-CLIP		1	
5032026-16	503202616	SCREW IHSCM		1	
5017680-01	501768001	SHAFT		1	
5035208-01	503520801	SHAFT		1	
5034934-01	503493401	POSITION SPRING		1	
5018747-01	501874701	SPRING		1	
5032200-01	503220001	HEXAGON NUT		1	
5017958-01	501795801	CHAIN GUIDE		1	
5032128-10	503212810	SCREW CCRPANT		1	
5017969-02	501796902	HUB CAP		1	
5036241-01	503624101	LABEL		1	
5017970-01	501797001	BRAKE BAND		1	
7214252-50	721425250	SPRING PIN		1	
5018749-01	501874901	PIVOT PIN		1	
5018754-01	501875401	BRAKE SPRING		1	
7201233-00	720123300	PARALLEL PIN		1	
5018753-01	501875301	KNEE JOINT ASSY		1	

Y

HDA 34
503 17 32-01

Serial number:
SE ≥924 0189 (1989)
SG ≥923 0112

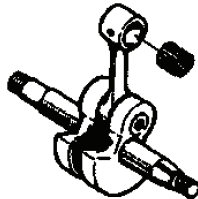


HDA 84
503 28 10-17

SE ≥024 0114 (1990)
SG ≥031 0100

503 53 67-01

Serial number:
SE ≥013 0391 (1990)
SG ≥013 0000

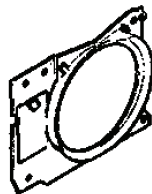
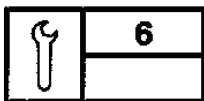


503 53 67-02

Serial number:
XP ≥413 0001
XPG ≥411 0001 (1994)

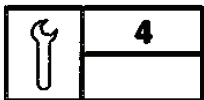
501 63 15-02

Serial number:
≥105 0443 (1991)



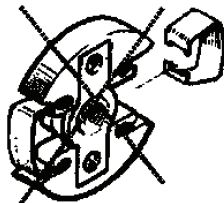
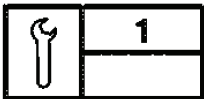
501 79 52-01

Serial number:
XP ≥117 0210 (1991)
XPG ≥118 0258



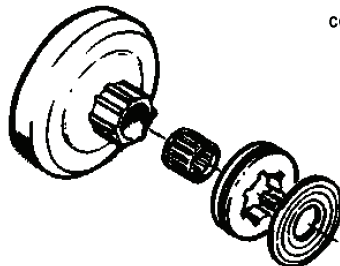
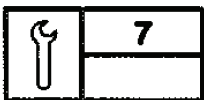
~~501 63 66-03~~

Serial number:
XP ≥123 0179 (1991)
XPG ≥131 0049



compl 501 63 66-02

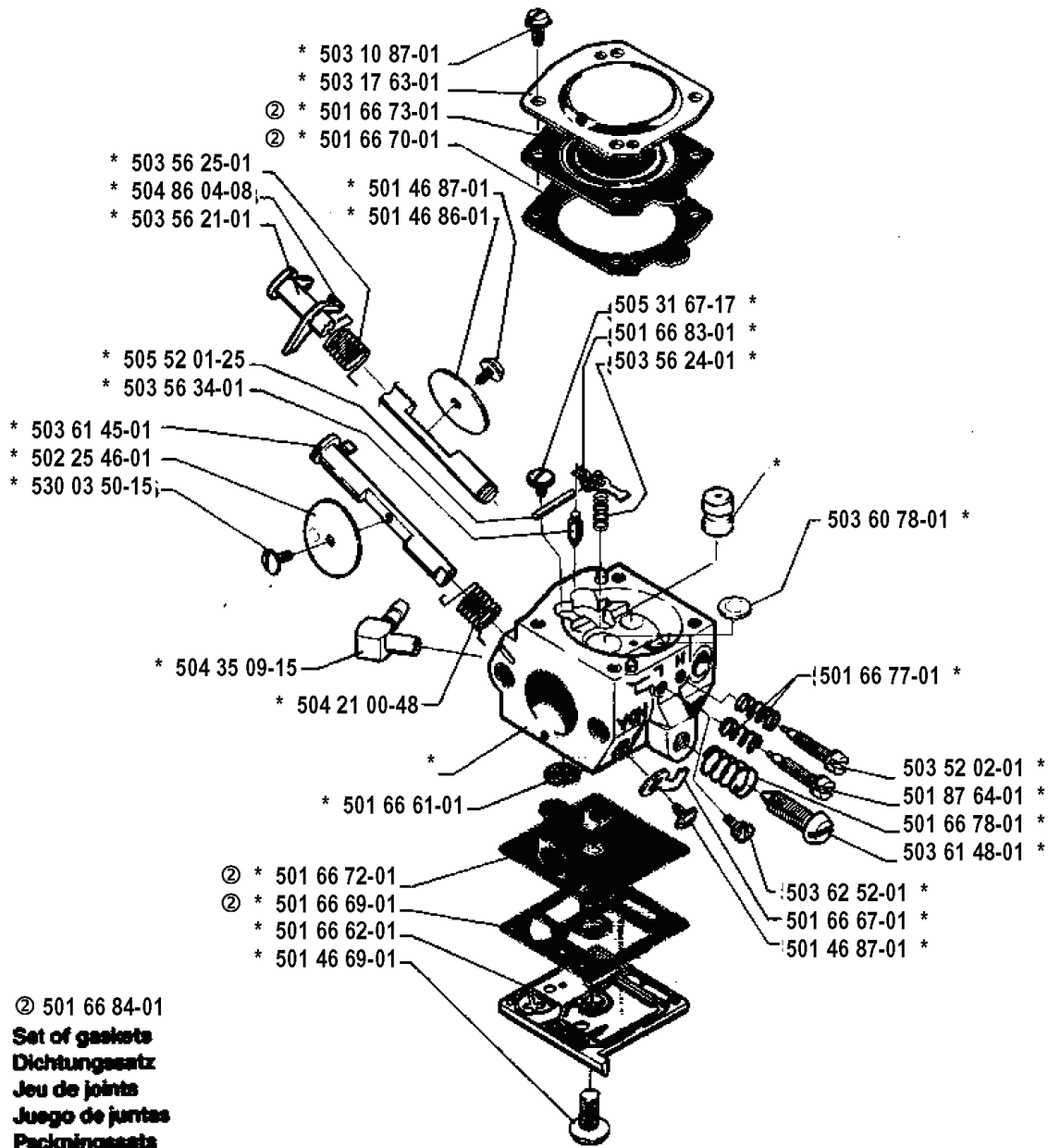
Serial number:
XP ≥344 1001
XPG ≥343 0004 (1993)



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 17 32-01	503173201	CARBURETTOR	HDA 34 SERIAL NUMBER: SE GREATER THAN OR EQUAL TO 924 0189 SG GREATER THAN OR EQUAL TO 923 0112 (1989)	1	
503 28 10-17	503281017	CARBURETTOR	HDA 84 SE GREATER THAN OR EQUAL TO 024 0114 SG GREATER THAN OR EQUAL TO 031 0100 (1990)	1	
503 53 67-01	503536701	CRANKSHAFT	SERIAL NUMBER: SE GREATER THAN OR EQUAL TO 013 0391 SG GREATER THAN OR EQUAL TO 013 0000 (1990)	1	
503 53 67-02	503536702	CRANKSHAFT	SERIAL NUMBER: XP GREATER THAN OR EQUAL TO 413 0001 XPG GREATER THAN OR EQUAL TO 411 0001 (1994)	1	
501 63 15-02	501631502	LEDSKENA KYLLUFT	SERIAL NUMBER: GREATER THAN OR EQUAL TO 105 0443 (1991)	1	
501 79 52-01	501795201	HOSE	SERIAL NUMBER: XP GREATER THAN OR EQUAL TO 117 0210 XPG GREATER THAN OR EQUAL TO 118 0258 (1991)	1	
501 63 66-02	501636602	CLUTCH DRUM ASSY	SERIAL NUMBER: XP GREATER THAN OR EQUAL TO 344 1001 XPG GREATER THAN OR EQUAL TO 343 0004 (1993)	1	

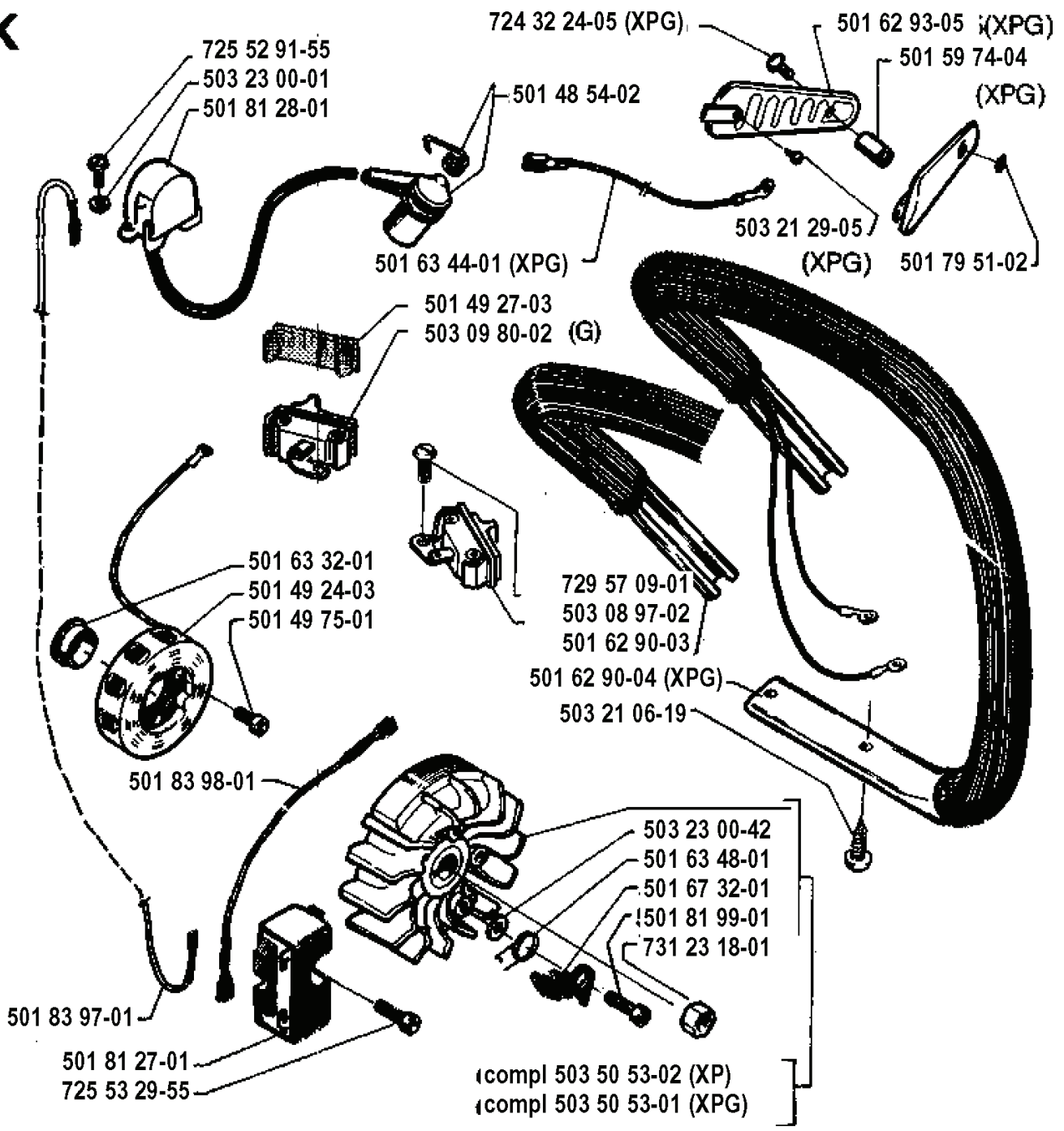
M

* compl 503 28 10-19

Y**Walbro HDA-98**

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 28 10-19	503281019	CARBURETTOR		1	
503 56 25-01	503562501	SPRING		1	
504 86 04-08	504860408	LEVER		1	
503 56 21-01	503562101	SHAFT ASSY		1	
505 52 01-25	505520125	PIN		1	
503 56 34-01	503563401	NEEDLE VALVE		1	
503 61 45-01	503614501	SHAFT ASSY		1	
502 25 46-01	502254601	VALVE		1	
530 03 50-15	530035015	SCREW		1	
504 35 09-15	504350915	FITTING		1	
504 21 00-48	504210048	SPRING		1	
501 66 61-01	501666101	SCREEN		1	
501 66 72-01	501667201	DIAPHRAGM	501 66 84-01 SET OF GASKETS	1	
501 66 69-01	501666901	GASKET	501 66 84-01 SET OF GASKETS	1	
501 66 62-01	501666201	COVER		1	
501 46 69-01	501466901	SCREW		1	
501 46 87-01	501468701	SCREW		1	
501 66 67-01	501666701	STOP-THROTTLE		1	
503 62 52-01	503625201	SCREW ASSY		1	
503 61 48-01	503614801	SCREW		1	
501 66 78-01	501667801	SPRING		1	
501 87 64-01	501876401	NEEDLE-IDLE SPEED		1	
503 52 02-01	503520201	NEEDLE HIGH SPEED		1	
501 66 77-01	501667701	SPRING		1	
503 60 78-01	503607801	PLUG WELCH		1	
503 56 24-01	503562401	SPRING		1	
501 66 83-01	501668301	LEVER		1	
505 31 67-17	505316717	SCREW		1	
501 46 86-01	501468601	VALVE		1	
501 66 70-01	501667001	GASKET	501 66 84-01 SET OF GASKETS	1	
501 66 73-01	501667301	DIAPHRAGM	501 66 84-01 SET OF GASKETS	1	
503 17 63-01	503176301	COVER		1	
503 10 87-01	503108701	SCREW		1	

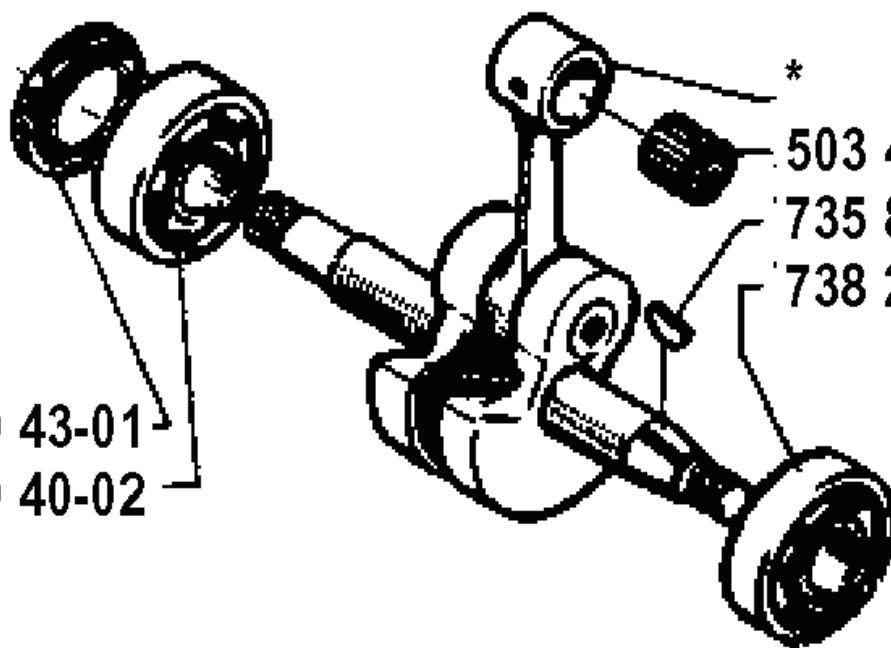
K



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
725 52 91-55	725529155	SCREW IHSCM		1	
503 23 00-01	503230001	WASHER		1	
501 81 28-01	501812801	IGNITION COIL		1	
501 63 32-01	501633201	GUIDE BUSHING		1	
501 49 24-03	501492403	GENERATOR		1	
501 49 75-01	501497501	SCREW		1	
501 83 98-01	501839801	CABLE		1	
501 83 97-01	501839701	WIRE		1	
501 81 27-01	501812701	MODULE		1	
725 53 29-55	725532955	SCREW IHSCM		1	
503 50 53-01	503505301	FLYWHEEL ASSY	XPG	1	
503 50 53-02	503505302	FLYWHEEL ASSY	XP	1	
731 23 18-01	731231801	HEXAGON NUT		1	
501 81 99-01	501819901	SCREW		1	
501 67 32-01	501673201	PAWL		1	
501 63 48-01	501634801	SPRING		1	
503 23 00-42	503230042	WASHER		1	
503 21 06-19	503210619	SCREW IHSCM		1	
501 62 90-04	501629004	FRONT HANDLE ASSY	XPG	1	
501 62 90-03	501629003	FRONT HANDLE ASSY		1	
503 08 97-02	503089702	STOP SWITCH		1	
729 57 09-01	729570901	SCREW CCRPANT		1	
503 09 80-02	503098002	SWITCH	G	1	
501 49 27-03	501492703	COVER		1	
501 63 44-01	501634401	CABLE	XPG	1	
501 48 54-02	501485402	SPARK PLUG CAP		1	
724 32 24-05	724322405	SCREW CRCSFM	XPG	1	
503 21 29-05	503212905	SCREW CCRPANT	XPG	1	
501 79 51-02	501795102	COVER WASHER		1	
501 59 74-04	501597404	SPACER	XPG	1	
501 62 93-05	501629305	HANDLE INSERT	XPG	1	

G * compl 503 53 67-04

Y



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503 41 41-01 *

735 88 04-00

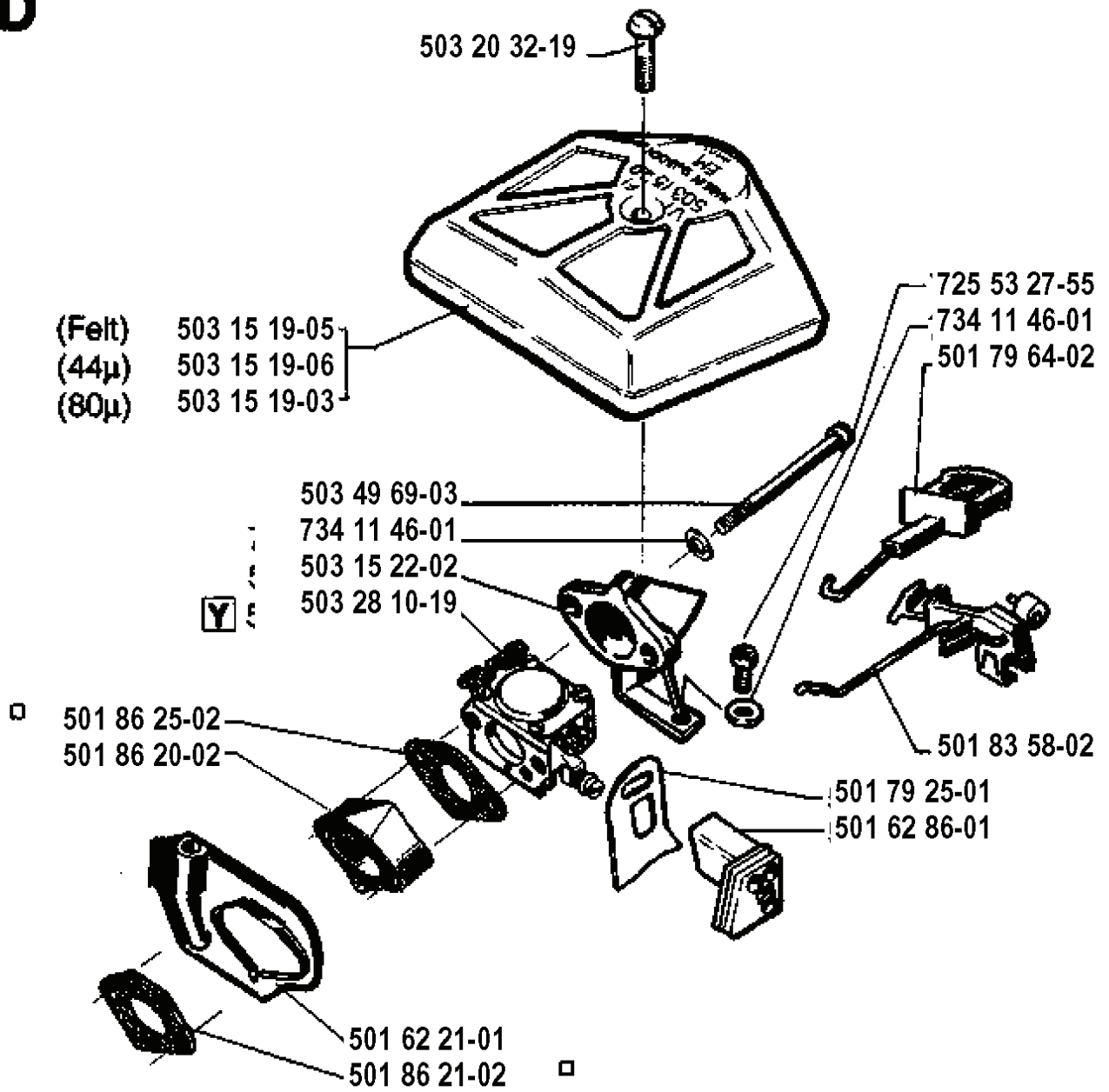
738 22 01-25 *

* 503 50 43-01

* 501 59 40-02

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
5035367-04	503536704	CRANKSHAFT		1	
5035043-01	503504301	SEALING		1	
5015940-02	501594002	BALL BEARING		1	
7382201-25	738220125	BALL BEARING		1	
7358804-00	735880400	WOODRUFF KEY		1	
5034141-01	503414101	NEEDLE BEARING		1	

D



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 20 32-19	503203219	SCREW CCRPANMO		1	
503 15 19-05	503151905	AIR FILTER ASSY	FELT	1	
503 15 19-06	503151906	AIR FILTER ASSY		1	
503 15 19-03	503151903	AIR FILTER ASSY		1	
503 49 69-03	503496903	SCREW CARBURETTOR		1	
734 11 46-01	734114601	WASHER		1	
503 15 22-02	503152202	AIR FILTER HOLDER		1	
503 28 10-19	503281019	CARBURETTOR		1	
501 86 25-02	501862502	GASKET		1	
501 86 20-02	501862002	MANIFOLD		1	
501 62 21-01	501622101	SEALING COLLAR		1	
501 86 21-02	501862102	GASKET		1	
501 62 86-01	501628601	SLEEVE		1	
501 79 25-01	501792501	INTERMEDIATE WALL		1	
501 83 58-02	501835802	THROTTLE CABLE ASSY		1	
501 79 64-02	501796402	CHOKE CONTROL		1	
725 53 27-55	725532755	SCREW IHSCM		1	

E * compl 501 83 88-03

* 503 41 39-02

* 720 12 40-20

* 503 41 38-02

* 720 12 42-20

Y

503 57 76-01

503 44 32-01

501 62 98-01

compl 501 87 31-01

503 08 46-01 *

503 48 45-01 (XP)

501 83 56-01

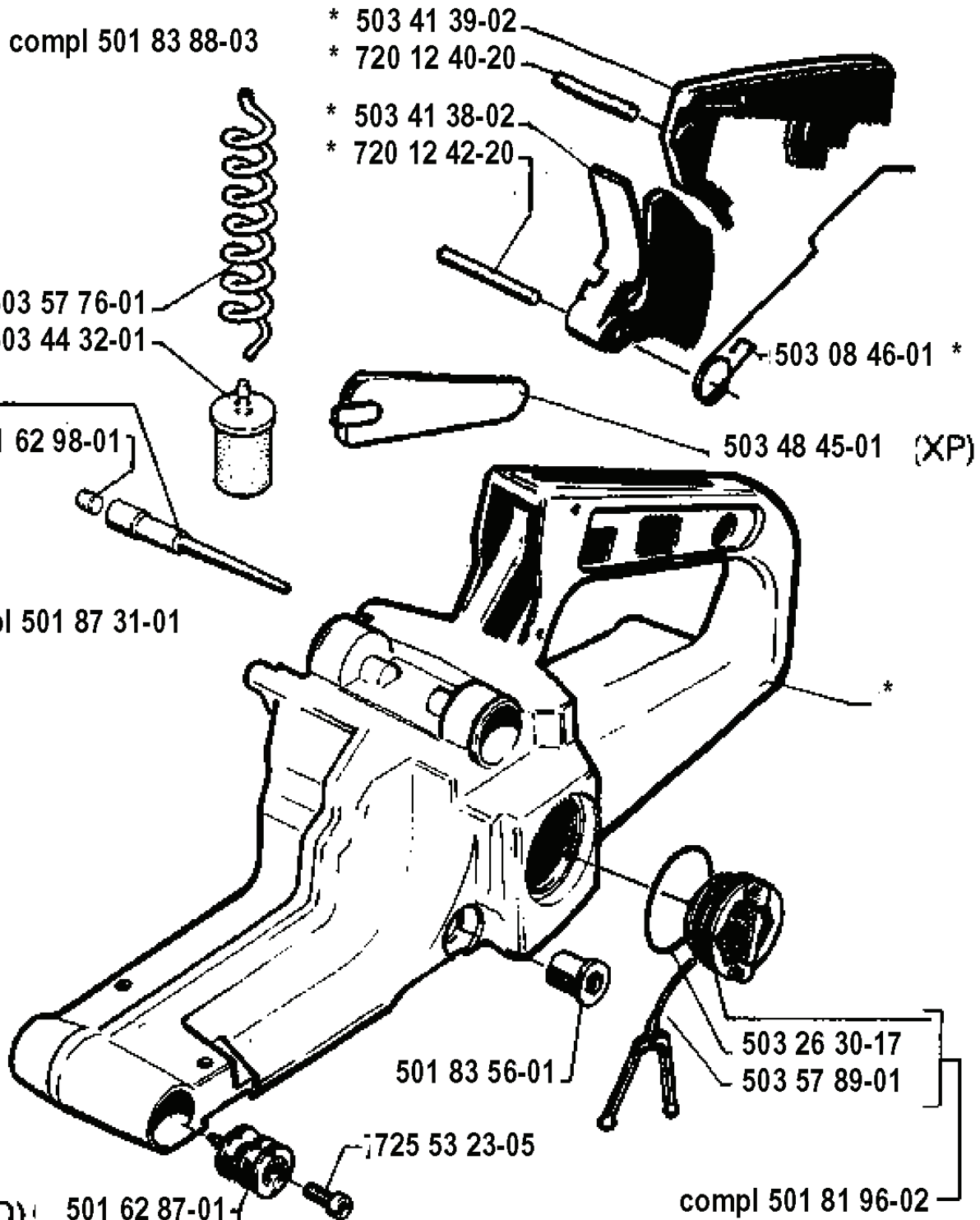
503 26 30-17

503 57 89-01

725 53 23-05

compl 501 81 96-02

(HARD): 501 62 87-01
(SOFT): 501 62 87-03



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
5018388-03	501838803	FUEL TANK ASSY		1	
5035776-01	503577601	FUEL HOSE		1	
5034432-01	503443201	FUEL FILTER		1	
5016298-01	501629801	VALVE PLUG		1	
5018731-01	501873101	TANK VENT ASSY		1	
5016287-01	501628701	ANTIVIBRATION ELEMENT	HARD	1	
5016287-03	501628703	ANTIVIBRATION ELEMENT	SOFT	1	
7255323-05	725532305	SCREW IHSCM		1	
5018356-01	501835601	ANTIVIBRATION ELEMENT		1	
5018196-02	501819602	TANK CAP ASSY		1	
5035789-01	503578901	HOLDER		1	
5032630-17	503263017	O-RING		1	
5034845-01	503484501	HANDLE INSERT	XP	1	
5030846-01	503084601	RECOIL SPRING		1	
7201242-20	720124220	PARALLEL PIN		1	
5034138-02	503413802	THROTTLE LEVER		1	
7201240-20	720124020	PARALLEL PIN		1	
5034139-02	503413902	THROTTLE LOCKOUT		1	

H

Compl 503 65 71-01 **Y**

504 21 00-16 **Y**

503 52 12-01 **Y**

Compl 501 63 66-03(.325"x7) **Y**

501 45 52-01

501 45 74-02 (.325"x7)

*compl 501 62 35-02

725 52 93-56

501 62 43-01

501 66 49-01*

501 66 48-01*

503 23 00-04*

501 61 58-01*

503 55 79-01 **Y**

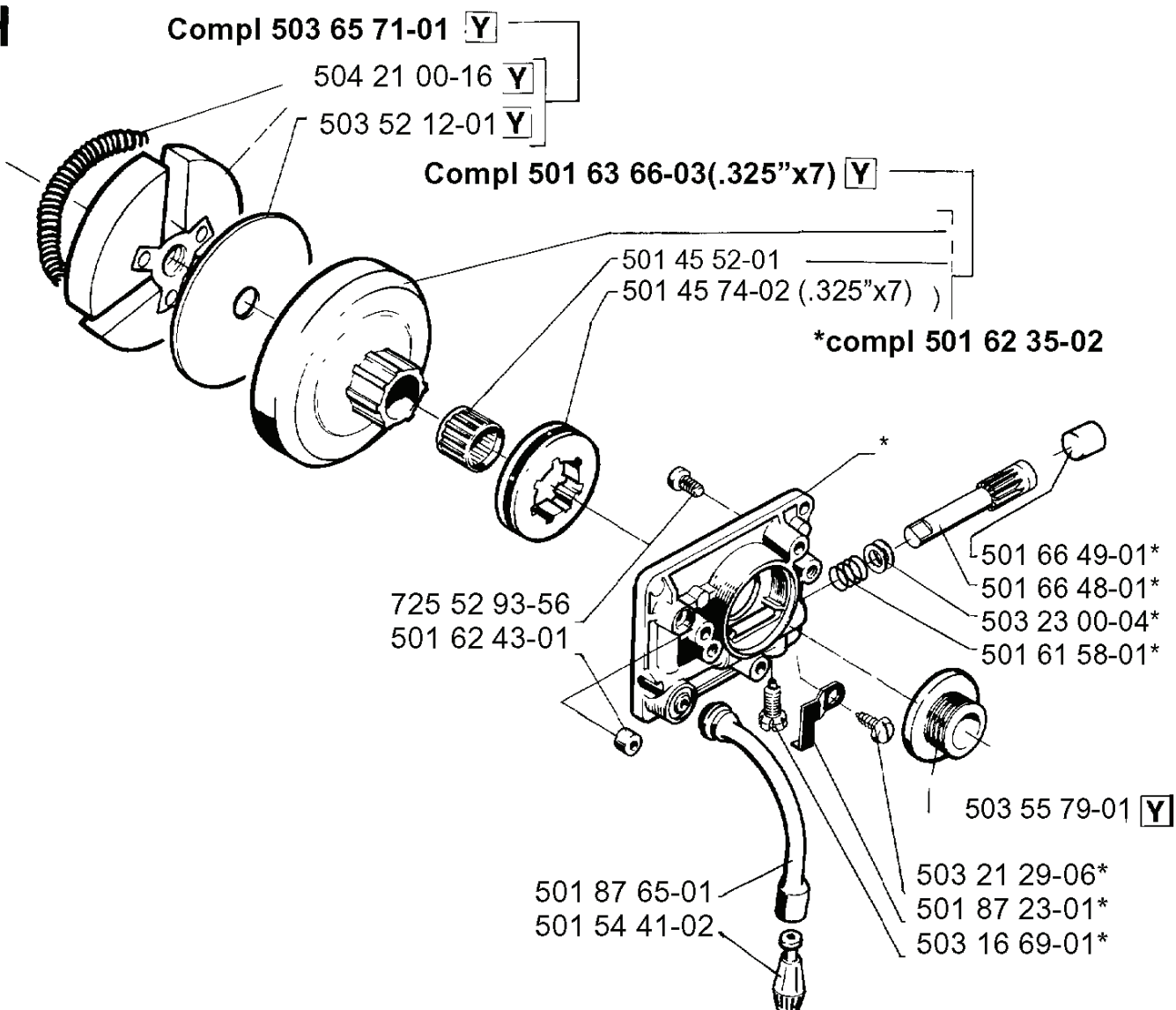
501 87 65-01

501 54 41-02

503 21 29-06*

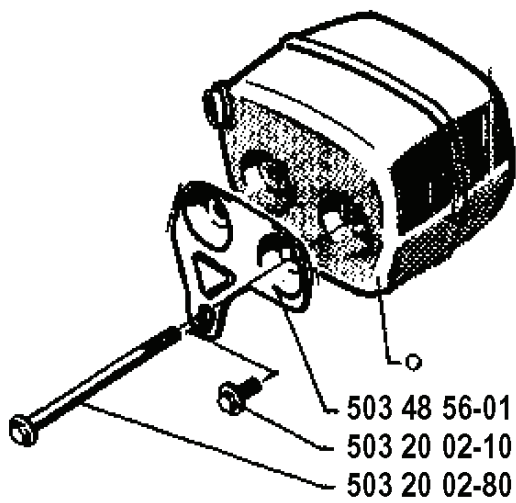
501 87 23-01*

503 16 69-01*

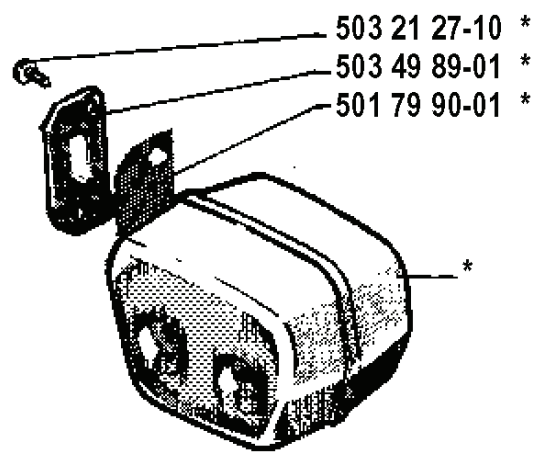


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
5036571-01	503657101	CLUTCH ASSY		1	
5042100-16	504210016	CLUTCH SPRING		1	
5035212-01	503521201	WASHER		1	
7255293-56	725529356	SCREW IHSCM		1	
5016243-01	501624301	SEALING RING		1	
5018765-01	501876501	OIL HOSE		1	
5015441-02	501544102	OIL SCREEN		1	
5031669-01	503166901	PIN SCREW		1	
5018723-01	501872301	LOCKING SPRING		1	
5032129-06	503212906	SCREW CCRPANT		1	
5035579-01	503557901	PUMP PINION		1	
5016158-01	501615801	SPRING		1	
5032300-04	503230004	WASHER		1	
5016648-01	501664801	PUMP PISTON		1	
5016649-01	501664901	TÄTNINGSPROPP		1	
5016235-02	501623502	OIL PUMP ASSY		1	
5014574-02	501457402	RIM	.325X7	1	
5014552-01	501455201	NEEDLE BEARING		1	
5016366-03	501636603	CLUTCH DRUM ASSY	.325X7	1	

F o. compl 503 48 58-01

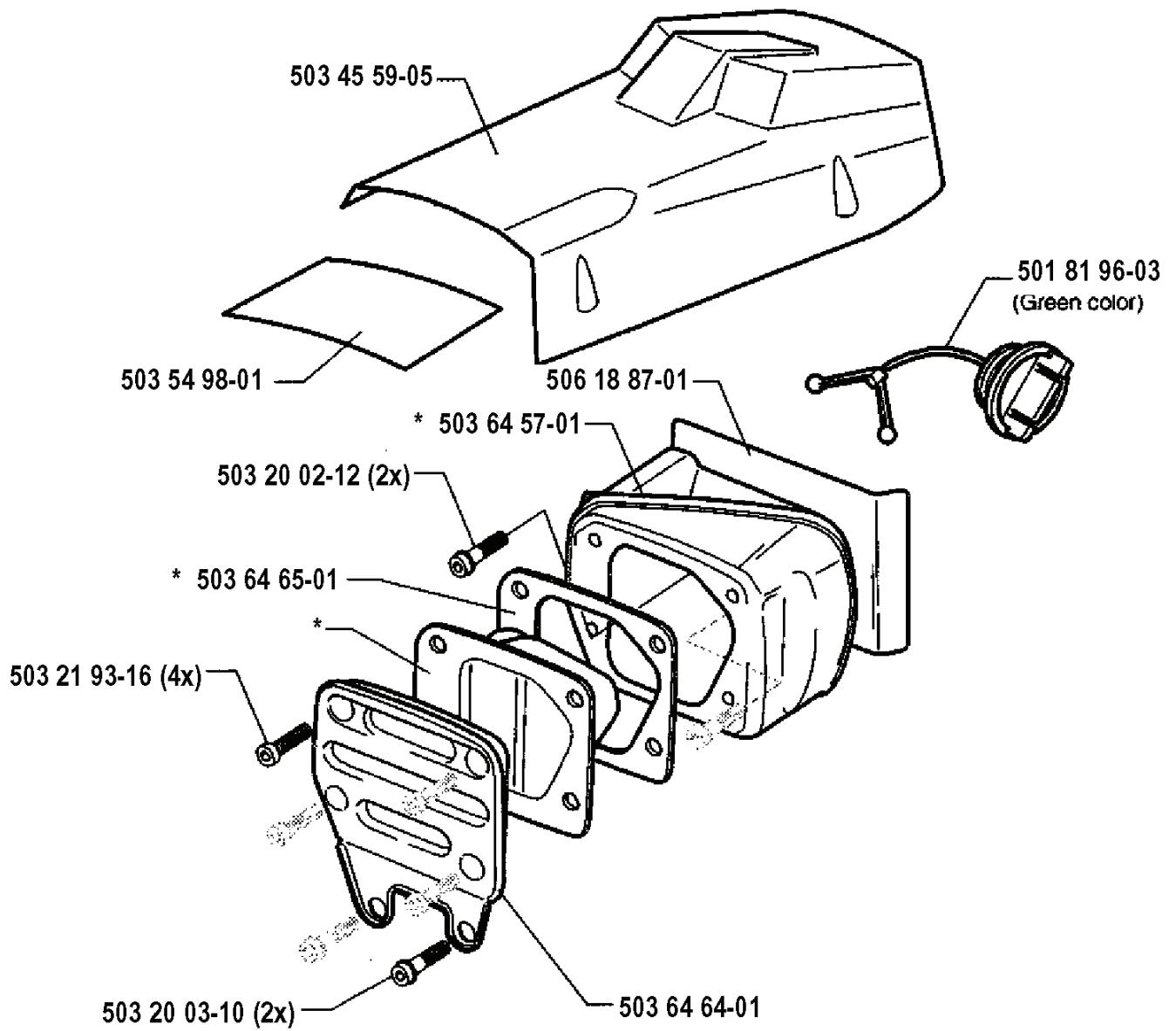


* compl 503 49 85-01



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 48 58-01	503485801	MUFFLER ASSY		1	
503 48 56-01	503485601	BASEPLATE		1	
503 20 02-10	503200210	SCREW IHSCFM		1	
503 20 02-80	503200280	SCREW IHSCFM		1	
501 79 90-01	501799001	SPARK ARRESTER SCREEN		1	
503 49 89-01	503498901	EXHAUST DUCT		1	
503 21 27-10	503212710	SCREW CCRPANT		1	
503 49 85-01	503498501	MUFFLER ASSY		1	

Q * compl. 503 65 06-01



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 65 06-01	503650601	MUFFLER ASSY		1	
503 45 59-05	503455905	CYLINDER COVER ASSY		1	
503 64 57-01	503645701	MUFFLER CAT		1	
503 54 98-01	503549801	AL.FOLIE		1	
503 20 02-12	503200212	SCREW IHSCFM	2X	1	
503 64 65-01	503646501	GASKET		1	
503 21 93-16	503219316	SCREW IHSCM	4X	1	
503 20 03-10	503200310	SCREW IHSCFM	2X	1	
503 64 64-01	503646401	KYLARE MED STÖDBEN		1	
506 18 87-01	506188701	HEAT DEFLECTOR		1	
501 81 96-03	501819603	TANK CAP ASSY	GREEN COLOR	1	