

HT25

Spare parts

Ersatzteile

Pièces détachées

Reserve onderdelen

Repuestos

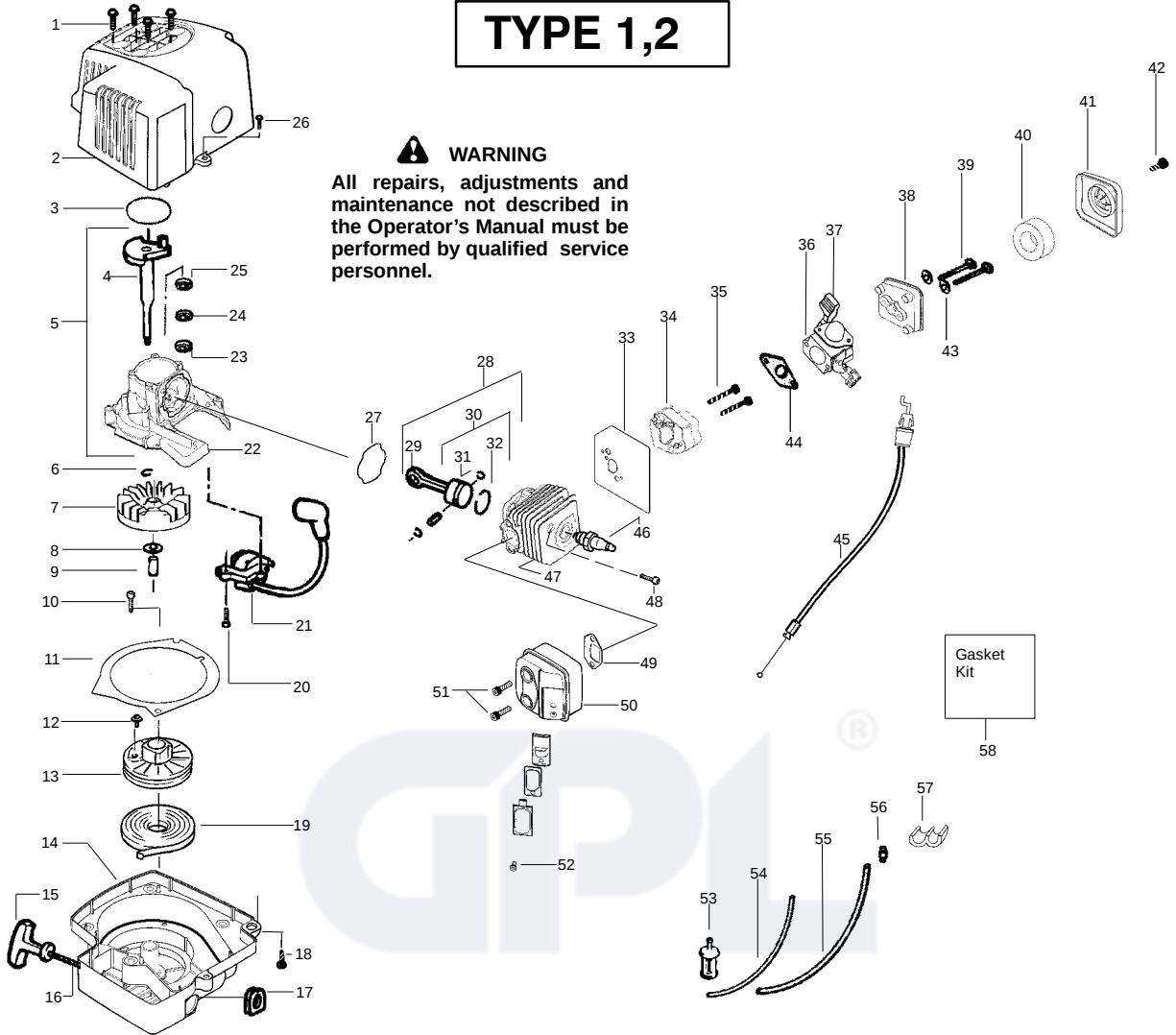
Reservdelar

GPL®

PARTS LIST NO. 530164137		Jonsered® PARTS LIST	MODEL(s) HT25
DATE 3/06/07	Replaces 530164137 - 8/18/06		PAGE NO. 1

Note: Illustration may differ from actual model due to design changes

TYPE 1,2



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530016386	Screw	24.	530019264	Seal-Crankshaft	46.	952030249	Spark Plug(RCJ-6Y)
2.	530056620	Shroud	25.	530032125	Bearing-Inner	47.	530012500	Cylinder
3.	530071486	O-Ring-C'case (kit)	26.	530015934	Screw	48.	530015953	Screw
4.	530012571	Assy-Crankshaft	27.	530071486	Seal-Cylinder (kit)	49.	530071486	Gasket-Muffler (kit)
5.	530071681	Assy-C/case-C/shaft (Incl. #4,6 & 22)	28.	530071785	Kit-Piston/Rod Assy. (Incl. 29 & 30)	50.	530071805	Kit-Muffler (incl. # 49,51,52)
6.	530015941	Ring-Retainer-C'shaft	29.	530069945	Kit-Connecting Rod Assy.	51.	530016338	Bolt-Muffler
7.	530071487	Assy-Flywheel	30.	530071833	Kit-Piston (Incl. 31 & 32)	52.	530015241	Screw
8.	530015828	Washer-Flat	31.	530015162	Retainer-Piston Pin	53.	530095647	Assy-Pick-up
9.	530055729	Spacer-Flywheel	32.	530055120	Ring-Piston	54.	530069247	Kit-Fuel Line(small)
10.	530015496	Screw	33.	530071486	Gasket-Carb. Adapt.(kit)	55.	530069216	Kit-Fuel Line(large)
11.	530055681	Plate-Baffle	34.	530057634	Adapter-Carburetor	56.	530023877	Fitting-Fuel Line
12.	530015882	Screw	35.	530016309	Screw	57.	530016103	Clip-Retainer
13.	530069353	Kit-Starter Pulley (Incl.# 12)	36.	530071776	Kit-Carburetor Ass'y. (C1U-W22)	58.	530071486	Kit-Gasket (Incl. #3,27,33,44,49)
14.	545024813	Kit-Clutch-Fan/Housing	(Note: Repair kits are not available for this carburetor)			Not Shown		
15.	530027569	Handle-Starter	37.	530059280	Lever-Choke			
16.	530069232	Kit-Rope	38.	530055680	Air Box			
17.	530019182	Grommet-Ignition Module	39.	530016429	Screw			
18.	530016386	Screw-(f/hsg to shrd)	40.	530047932	Air Filter Foam			
19.	530042085	Spring-Starter	41.	530055679	Air Filter Cover	---		
20.	530016357	Screw	42.	530015957	Screw			
21.	530054137	Ignition Module	43.	530015158	Washer			
22.	530012510	Assy-Crankcase (Incl. 23-25)	44.	530071486	Gasket-Carburetor(kit)			
23.	530055728	Bearing-Outer	45.	530058756	Assy-Throttle Cable	530165866	Manuals	
						530165865	Euro	
						530165867	Scan	
						530165868	Euro III	
						530165868	Euro IV	

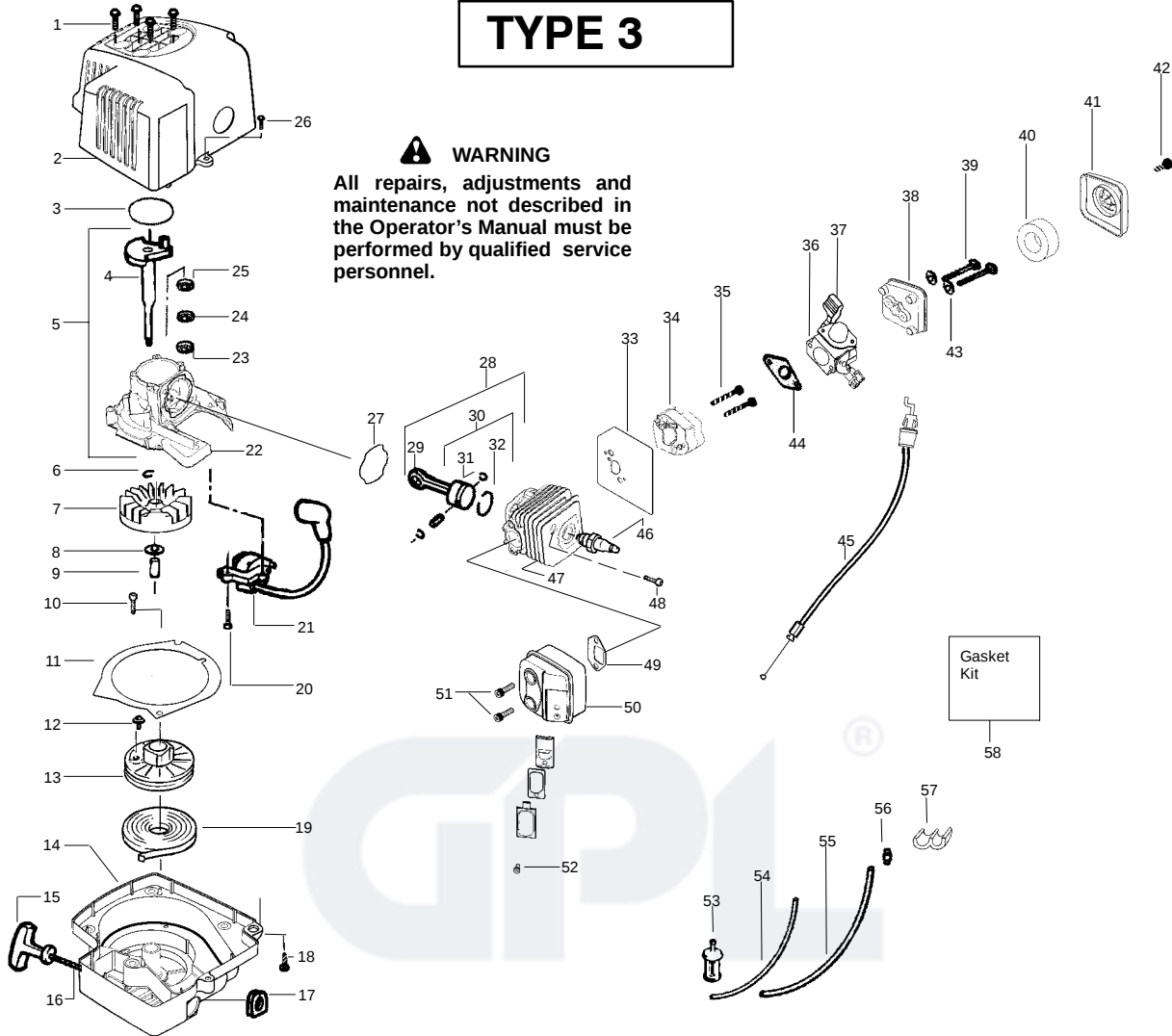
✓ = NEW PART NUMBER FOR THIS IPL ★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

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TYPE 3



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530016386	Screw	24.	530019264	Seal-Crankshaft	46.	952030249	Spark Plug(RCJ-6Y)
2.	530056620	Shroud	25.	530032125	Bearing-Inner	47.	530012500	Cylinder
3.	530071486	O-Ring-C'case (kit)	26.	530015934	Screw	48.	530015953	Screw
4.	530012571	Assy-Crankshaft	27.	530071486	Seal-Cylinder (kit)	49.	530071486	Gasket-Muffler (kit)
5.	530071681	Assy-C'case-C'shaft (Incl. #4,6 & 22)	28.	530071785	Kit-Piston/Rod Assy. (Incl. 29 & 30)	50.	530071805	Kit-Muffler (incl. # 49,51,52)
6.	530015941	Ring-Retainer-C'shaft	29.	530069945	Kit-Connecting Rod Assy.	51.	530016338	Bolt-Muffler
7.	530071487	Assy-Flywheel	30.	530071833	Kit-Piston (Incl. 31 & 32)	52.	530015241	Screw
8.	530015828	Washer-Flat	31.	530015162	Retainer-Piston Pin	53.	530095647	Assy-Pick-up
9.	530055729	Spacer-Flywheel	32.	530055120	Ring-Piston	54.	530069247	Kit-Fuel Line(small)
10.	530015496	Screw	33.	530071486	Gasket-Carb. Adapt.(kit)	55.	530069216	Kit-Fuel Line(large)
11.	530055681	Plate-Baffle	34.	530057634	Adapter-Carburetor	56.	530023877	Fitting-Fuel Line
12.	530015882	Screw	35.	530016309	Screw	57.	530016103	Clip-Retainer
13.	530069353	Kit-Starter Pulley (Incl.# 12)	36.	530071776	Kit-Carburetor Ass'y. (C1U-W22)	58.	530071486	Kit-Gasket (Incl. #3,27,33,44,49)
14.	545037402	Assy-Fan Housing	(Note: Repair kits are not available for this carburetor)			Not Shown		
15.	530027569	Handle-Starter	37.	530059280	Lever-Choke	545137562	Manuals	
16.	530069232	Kit-Rope	38.	530055680	Air Box	545137561	Euro	
17.	530019182	Grommet-Ignition Module	39.	530016429	Screw	545137563	Scan	
18.	530016386	Screw-(f/hsg to shrd)	40.	530047932	Air Filter Foam	545137564	Euro 3	
19.	530042085	Spring-Starter	41.	530055679	Air Filter Cover		Euro 4	
20.	530016357	Screw	42.	530015957	Screw			
21.	530054137	Ignition Module	43.	530015158	Washer			
22.	530012510	Assy-Crankcase (Incl. 23-25)	44.	530071486	Gasket-Carburetor(kit)			
23.	530055728	Bearing-Outer	45.	530058756	Assy-Throttle Cable			

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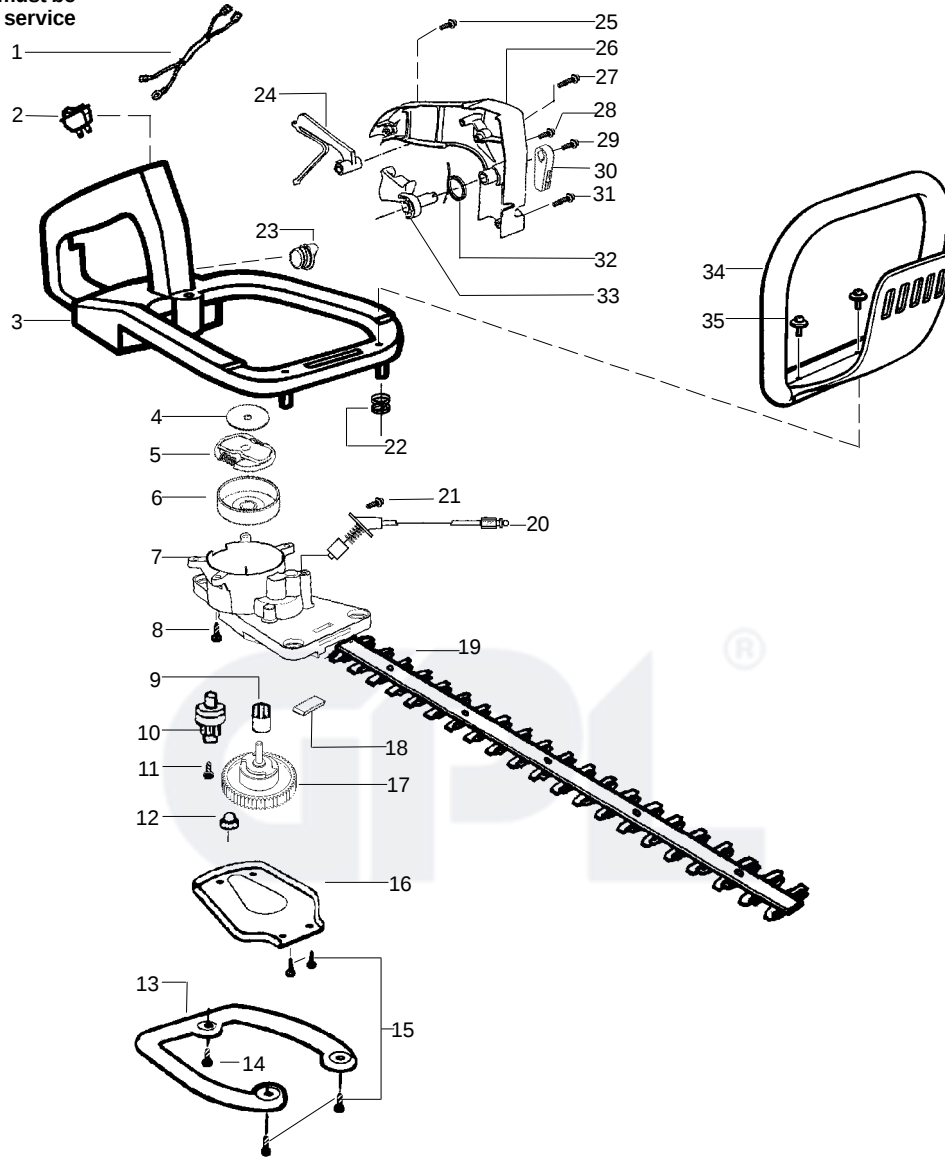
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WARNING

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

TYPE 1



Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530054133	Assy-Leadwire/Switch (Incl.#2)	19.	530403228	Assy-Blade 19"
2.	530029954	Switch-Ignition	20.	530057819	Assy-Cable Stop
3.	530071655	Assy-Rear Handle & Tank	21.	530015934	Screw
4.	545024813	Washer-Clutch (Kit)	22.	530029946	Spring
5.	545024813	Assy-Clutch (Kit)	23.	530047877	Assy-Fuel Cap
6.	545024813	Drum-Clutch (Kit)	24.	530059104	Lockout-Throttle
7.	530058833	Assy-Gear Box (incl.# 9-11)	25.	530015934	Screw
8.	530015886	Screw	26.	530057821	Cover-Handle
9.	530016013	Bearing-Gear	27.	530015940	Screw
10.	530096258	Assy-Pinion	28.	530015934	Screw
11.	530015805	Screw	29.	530015775	Screw
12.	530032121	Bushing-Blade	30.	530057818	Lever-Trigger
13.	530036046	Plate-Isolator	31.	530016406	Screw
14.	530015849	Screw	32.	530036123	Spring-Trigger
15.	530015934	Screw	33.	530053884	Trigger
16.	530029916	Cover-Gear Box Plate	34.	530094992	Handle-Front
17.	530071777	Kit-Drive Gear Ass'y. (Incl. #12)	35.	530015955	Screw
18.	530029948	Seal-Blade (Felt)			

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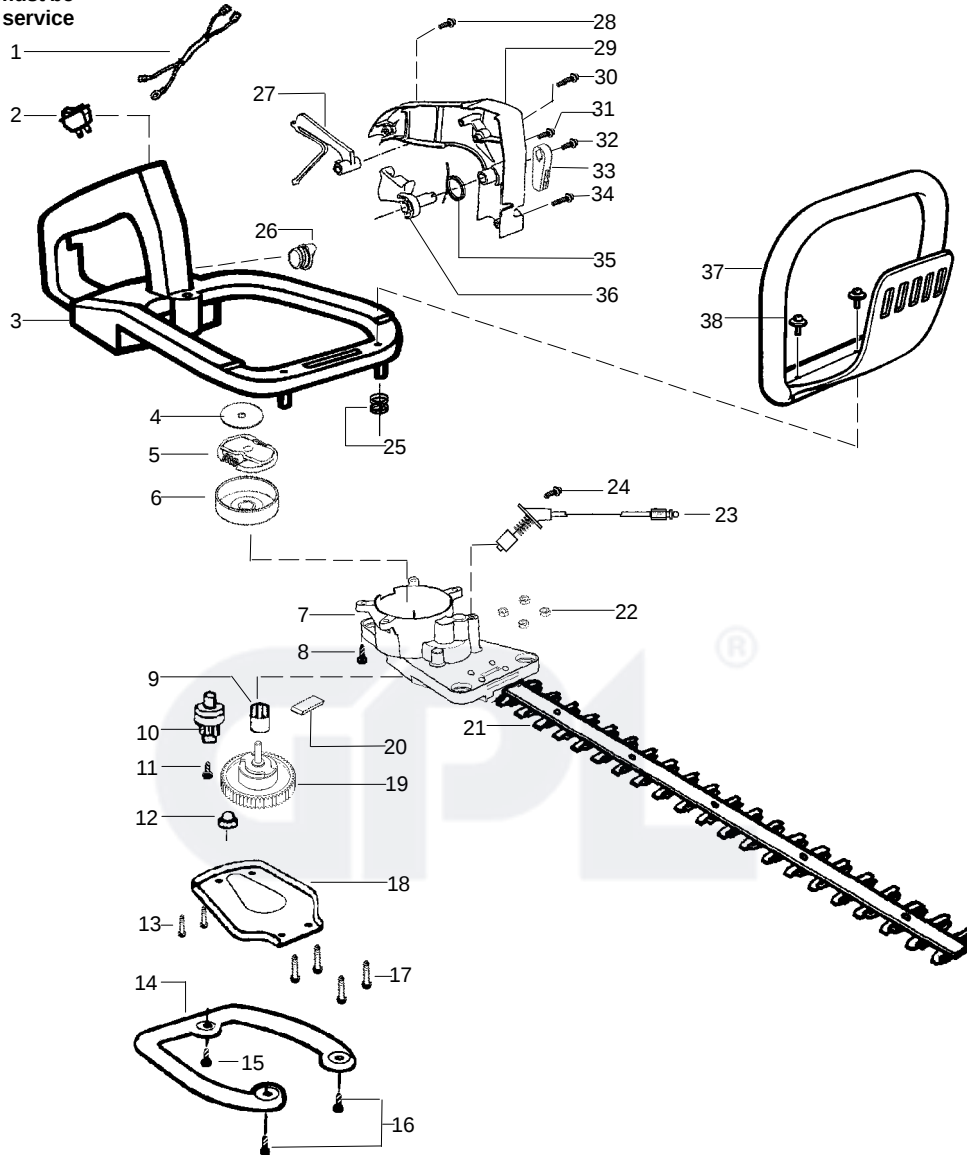
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WARNING

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TYPE 2



Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530054133	Assy-Leadwire/Switch (Incl.#2)	20.	530029948	Seal-Blade (Felt)
2.	530029954	Switch-Ignition	21.	530403228	Assy-Blade 19"
3.	530071655	Assy-Rear Handle & Tank	22.	530016284	Nut
4.	545024813	Washer-Clutch (Kit)	23.	530057819	Assy-Cable Stop
5.	545024813	Assy-Clutch (Kit)	24.	530015934	Screw
6.	545024813	Drum-Clutch (Kit)	25.	530029946	Spring
7.	530071932	Kit-Gear Box (incl.# 9-11,13,17,22)	26.	530047877	Assy-Fuel Cap
8.	530015886	Screw	27.	530059104	Lockout-Throttle
9.	530016013	Bearing-Gear	28.	530015934	Screw
10.	530096258	Assy-Pinion	29.	530057821	Cover-Handle
11.	530015805	Screw	30.	530015940	Screw
12.	530032121	Bushing-Blade	31.	530015934	Screw
13.	530015940	Screw	32.	530015775	Screw
14.	530036046	Plate-Isolator	33.	530057818	Lever-Trigger
15.	530015849	Screw	34.	530016406	Screw
16.	530015934	Screw	35.	530036123	Spring-Trigger
17.	530016472	Screw	36.	530053884	Trigger
18.	530029916	Cover-Gear Box Plate	37.	530094992	Handle-Front
19.	530071777	Kit-Drive Gear Ass'y. (Incl. #12)	38.	530015955	Screw

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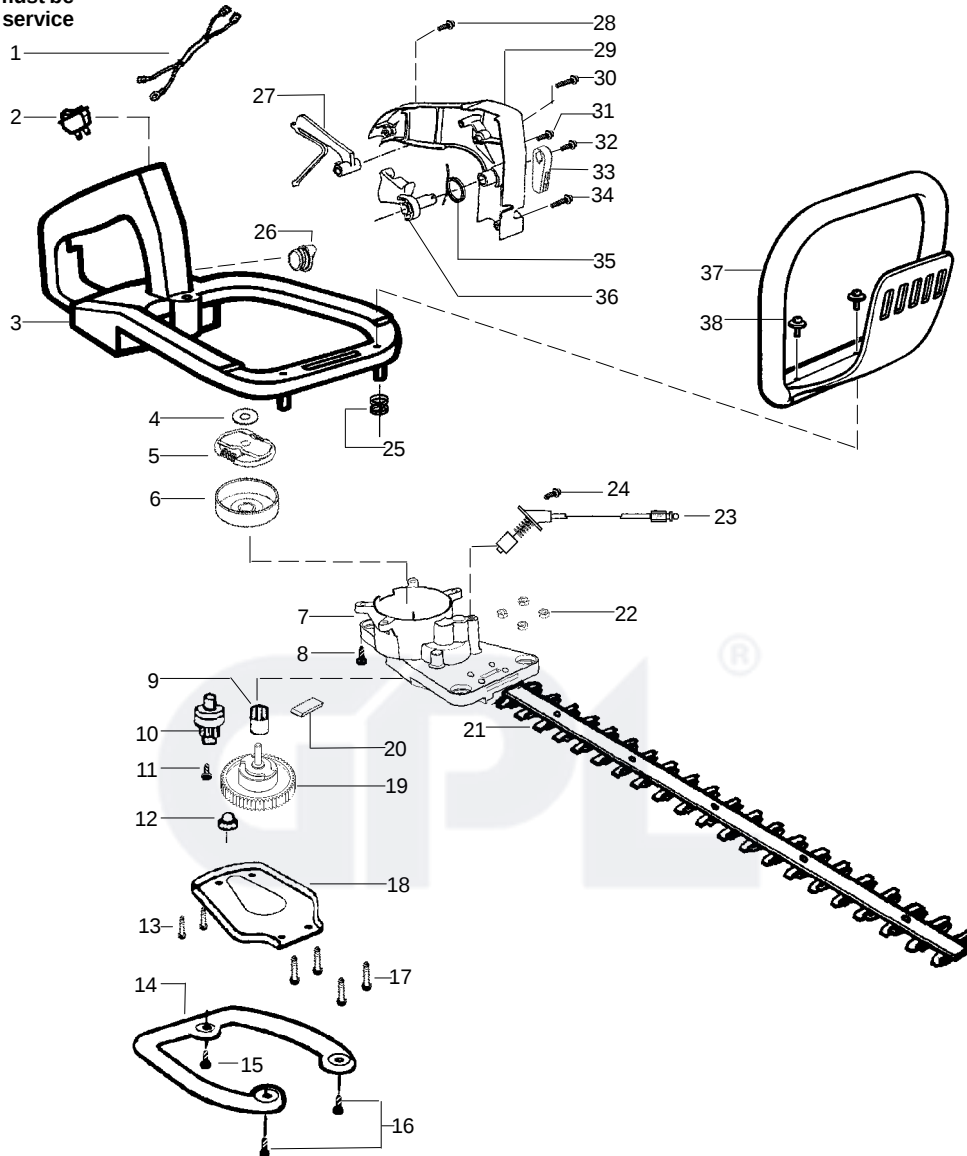
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WARNING

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TYPE 3



Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530054133	Assy-Leadwire/Switch (Incl.#2)	20.	530029948	Seal-Blade (Felt)
2.	530029954	Switch-Ignition	21.	530403228	Assy-Blade 19"
3.	530071655	Assy-Rear Handle & Tank	22.	545009101	Nut
4.	530015611	Washer-Clutch	23.	530057819	Assy-Cable Stop
5.	530071803	Kit-Clutch Assy.	24.	530015934	Screw
6.	530056069	Assy-Drum	25.	530029946	Spring
7.	530071932	Kit-Gear Box (incl.# 9-11,13,17,22)	26.	530047877	Assy-Fuel Cap
8.	530015886	Screw	27.	530059104	Lockout-Throttle
9.	530016013	Bearing-Gear	28.	530015934	Screw
10.	530096258	Assy-Pinion	29.	530057821	Cover-Handle
11.	530015805	Screw	30.	530015940	Screw
12.	530032121	Bushing-Blade	31.	530015934	Screw
13.	530015940	Screw	32.	530015775	Screw
14.	530036046	Plate-Isolator	33.	530057818	Lever-Trigger
15.	530015849	Screw	34.	530016406	Screw
16.	530015934	Screw	35.	530036123	Spring-Trigger
17.	530016472	Screw	36.	530053884	Trigger
18.	530029916	Cover-Gear Box Plate	37.	530094992	Handle-Front
19.	530071777	Kit-Drive Gear Ass'y. (Incl. #12)	38.	530015955	Screw

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