

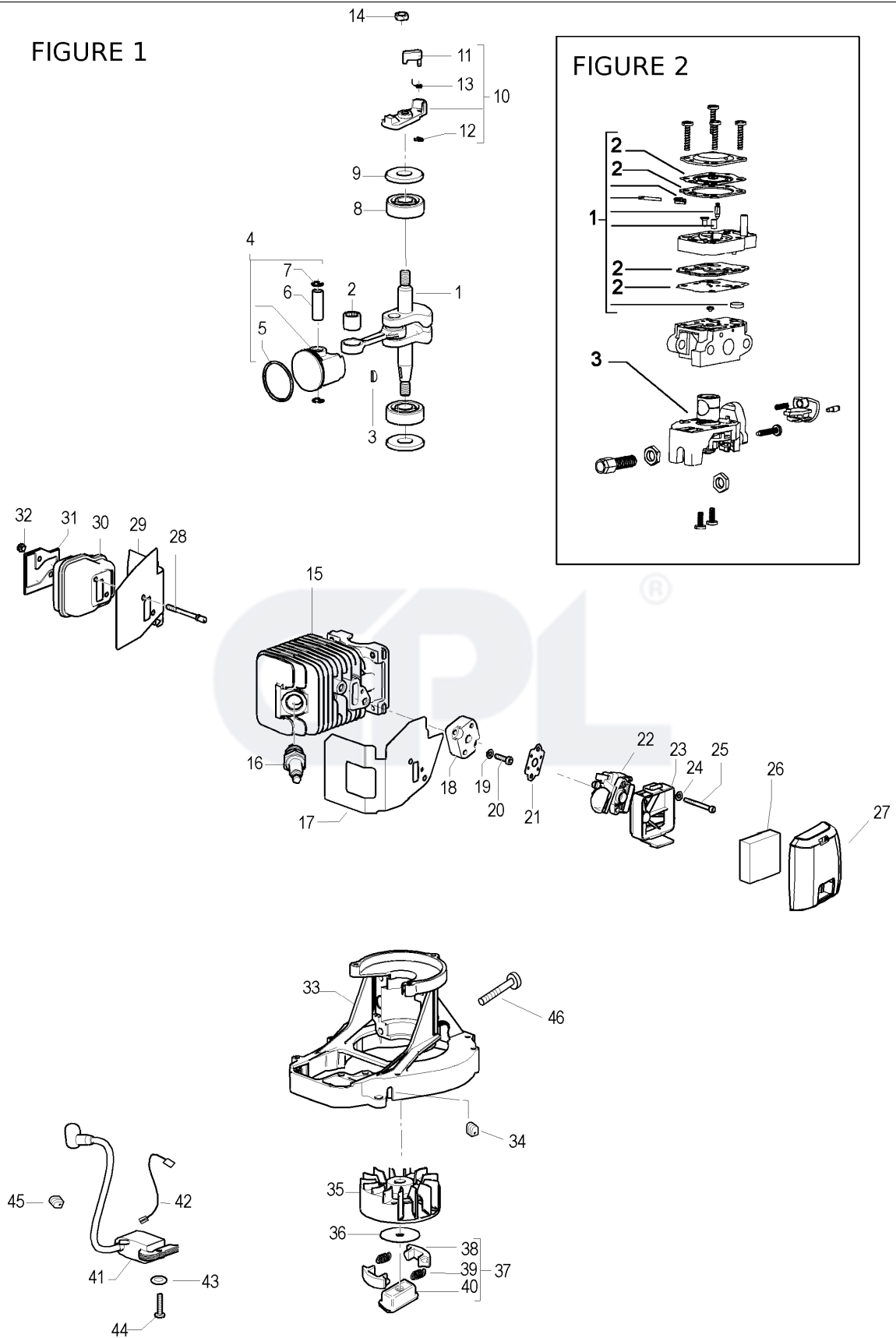
PNC	ML	Model	Brand
953900593	05	HG 550	Partner



Number of Pages 1 of 5

Factory:	IIQ - Valmadrera	Product Group:	OP 93	
Publication Number:	AIPL2009_V290000001	Petrol Portable		
Publication Date:	14/07/09	Sub Group	9435	

FIGURE 1



Item	PN	Qty	Description
FIGURE 1			
1	538243486	1	crankshaft assy
C 2	538235742	1	needle bearing 9x14x12
3	538227631	1	key
4	538249179	1	piston kit
C 5 *	538242602	1	piston ring
B 6 *	538241735	1	piston pin
C 7 *	538235008	2	snap ring
C 8	538241594	2	ball bearing
C 9	538242994	2	seal
10	538241784	1	starter pawl assy
11 *	538241781	1	ratchet
C 12 *	538111088	1	snap ring
13 *	538241782	1	spring
14	538241624	1	nut M8
15	538243076	1	cylinder
16	538092879	1	spark plug RDJ8J
17	538242860	1	cylinder spacer gasket
C 18	538242287	1	carb. Spacer
19	538235248	2	washer d. 5x10x1
20	538242174	2	screw M5x20
21	538242325	1	spacer/carb. Gasket
22	—	1	FIGURE 2
23	538242420	1	air filter housing
24	538235248	2	washer
25	538235808	2	screw M5x50
26	538242425	1	air filter
27	538243215	1	air filter cover
A 28	538242037	2	muffler stud bolt
C 29	538242517	1	gasket
30	538242131	1	muffler
C 31	538322231	1	exhaust baffle
C 32	538235642	2	nut M5 self locking
33	538242802	1	engine carter
34	538241607	1	wire grommet
35	538244057	1	flywheel
36	538241604	1	clutch dust shield
B 37	538241793	1	clutch assy
38 *	538241743	2	clutch shoe
A 39 *	538241794	2	clutch spring
40 *	538241789	1	clutch rotor
41	538243429	1	ignition coil
42	538241630	1	ignition cable/ switch
43	538235248	2	washer d. 5x10x1
C 44	538235806	2	screw M5x20
45	538236322	1	grommet
46	538227565	4	screw 5x25-12,9

Item	PN	Qty	Description
FIGURE 2 — ZAMA RC1-X882B, RC1-M45			
C -	538242498		carburettor
B 1 *	538249803	1	carburettor repair kit
A 2 **	538249802	1	diaphragm+gasket kit
3	538249804	1	Cover set. Rotor

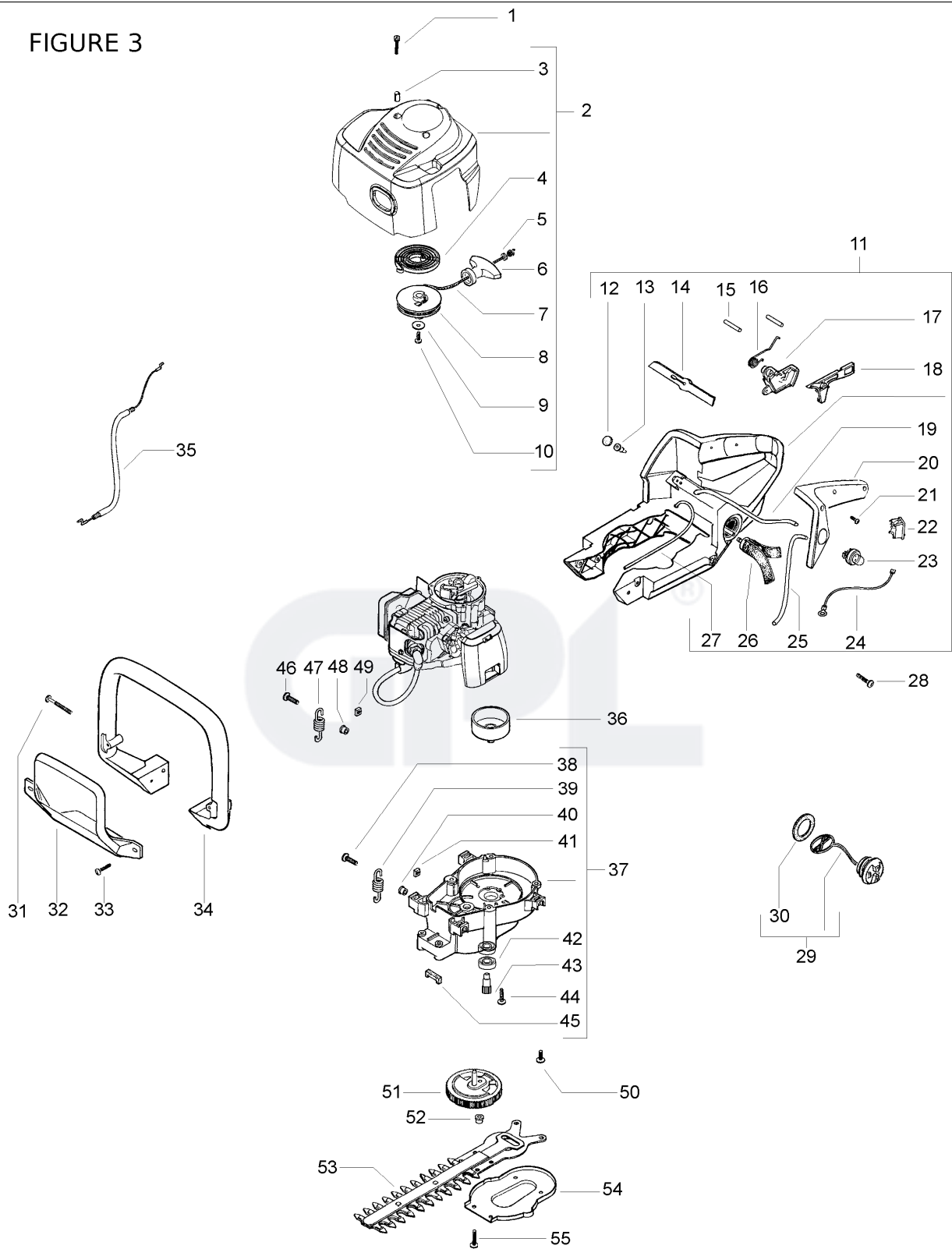
A = ALTA ROTAZIONE
B = MEDIA ROTAZIONE
C = BASSA ROTAZIONE
NUOVI CODICI

A = HIGH MOVING
B = MEDIUM MOVING
C = SLOW MOVING
NEW PARTS

A = HAUTE DEMANDE
B = MOYENNE DEMANDE
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NOUVELLE REFERENCES

A = GROBE NACHFRAGE
B = MITTELMAESSIGE
C = WENIGE NACHFRAGE
NEU CODEX

FIGURE 3



Item	PN	Qty	Description	Item	PN	Qty	Description
FIGURE 3				48	538241765	2	bushing
1	538241963	3	screw M4x22	49	538218005	2	square nut 10–24
2	538243253	1	cover assy	50	538227568	4	screw M4x20
3	* 538241617	3	bushing 5x10	C 51	538243657	1	blade gear
B 4	* 538241619	1	starter spring	B 52	538242521	1	bushing
5	* 538235612	1	washer d.4x9x0,8	C 53	538242584	1	22" blade assy
6	* 538242852	1	starter's handle	54	538241761	1	gear box cover
A 7	* 538241746	1	starter rope	55	538111117	6	screw 10–14x1
B 8	* 538241620	1	starter pulley				
9	* 538241703	1	washer d.4x16x0,8				
10	* 538240862	1	screw, self threading 4x18				
C 11	538243363	1	rear handle assy				
C 12	* 538241717	1	valve felt				
C 13	* 538322199	1	valve duckbill				
14	* 538241709	1	cable holder				
15	* 538241762	2	pin d.4x25,5				
16	* 538241637	1	spring				
C 17	* 538241635	1	throttle rigger				
C 18	* 538241636	1	safety lever				
B 19	* 538241777	1	mix pipe				
20	* 538243332	1	half handle left				
21	* 538240862	3	screw, self threading 4x18				
C 22	* 538242439	1	switch				
C 23	* 538022424	1	primer				
24	* 538241867	1	ground cable				
B 25	* 538241776	1	primer pipe				
A 26	* 538240452	1	pick up				
B 27	* 538241775	1	tube mix				
28	538111117	2	screw 10–14x1				
B 29	538240865	1	fuel cap assy				
C 30	* 538235510	1	o–ring				
31	538219883	4	screw 10–14x1,69				
32	538241654	1	front handle protection				
33	538111117	2	screw 10–14x1"				
34	538241868	1	front handle				
C 35	538243251	1	gas cable				
C 36	538241771	1	clutch drum				
37	538249863	1	gear box assy				
38	* 538217936	2	screw 10–24x0,75				
C 39	* 538242307	2	spring				
40	* 538241765	2	bushing				
41	* 538218005	2	square nut 10–24				
42	* 538235897	2	ball bearing 10x26x8 (6000–2RS1)				
43	* 538225007	1	gear				
44	* 538218644	2	screw 10–14x0,75				
45	* 538241633	1	dust shield				
46	538217936	2	screw 10–24x0,75				
C 47	538242307	2	spring				

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